Generation III LED Baseball Scoreboards BA-2000 Series

Display Manual

ED-13788

Rev 7 – 24 October 2006

DAKTRONICS

Models*								
BA-2001		BA-2002						
BA-2008		BA-2009						
BA-2018								
*All models include a suffix of -11 or -21, indicating power and digit style.								



ED-13788 Product 1192 Rev 7 – 24 October 2006

Please fill in the information below for your display; use it for reference when calling Daktronics for assistance.

Scoreboard Serial No. _____

Scoreboard Model No. _____

Date Installed _____

DAKTRONICS, INC.

Copyright © 2003-06

All rights reserved. While every precaution has been taken in the preparation of this manual, the publisher assumes no responsibility for errors or omissions. No part of this book covered by the copyrights hereon may be reproduced or copied in any form or by any means – graphic, electronic, or mechanical, including photocopying, taping, or information storage and retrieval systems – without written permission of the publisher.

All Sport[®] and PanaView[®] are trademarks of Daktronics, Inc. All other trademarks used in this manual are the property of their respective owners.

Table of Contents

Section 1:	Introduction	1-1
1.1	How to Use this Manual	1-1
1.2	Daktronics Nomenclature	1-2
1.3	Manual Overview	1-3
1.4	Product Overview	1-4
1.5	Model Names	1-5
1.6	Product Safety Approval	1-5
Section 2:	Specifications	2-1
Section 3:	Mechanical Installation	3-1
3.1	Scoreboard Protective Devices	3-1
3.2	Footings and Beams	3-1
3.3	Horizontal Beams	3-2
	Model BA-2001 and Model BA-2008	3-2
	Model BA-2002 and Model BA-2009	3-2
	Model BA-2018	3-3
3.4	Lifting the Scoreboard	3-3
3.5	Scoreboard Mounting	
	Welding to Horizontals	3-5
	Clamping to Verticals	3-7
Section 4:	Electrical Installation	4-1
Section 4: 4.1	Electrical Installation	
		4-1
	Power	4-1 4-2
	Power Grounding	4-1 4-2 4-2
4.1	Power Grounding Power Installation	4-1 4-2 4-2 4-3
4.1	Power Grounding Power Installation Power and Signal Connection	4-1 4-2 4-2 4-3 4-5
4.1 4.2	Power Grounding Power Installation Power and Signal Connection Multiple Driver Connections	4-1 4-2 4-2 4-3 4-5
4.1 4.2 Section 5:	Power Grounding Power Installation Power and Signal Connection Multiple Driver Connections Scoreboard Maintenance and Troubleshooting	4-1 4-2 4-3 4-5 4-5 5-4
4.1 4.2 Section 5: 5.1	Power Grounding Power Installation Power and Signal Connection Multiple Driver Connections Scoreboard Maintenance and Troubleshooting Cabinet Specifications	4-1 4-2 4-3 4-5 5-4 5-4
4.1 4.2 Section 5: 5.1	Power Grounding Power Installation Power and Signal Connection Multiple Driver Connections Scoreboard Maintenance and Troubleshooting Cabinet Specifications Component Location and Access	4-1 4-2 4-3 4-5 5-4 5 -4 5-5
4.1 4.2 Section 5: 5.1	Power Grounding Power Installation Power and Signal Connection Multiple Driver Connections Scoreboard Maintenance and Troubleshooting Cabinet Specifications Component Location and Access Replacing a Digit	4-1 4-2 4-2 4-3 4-5 5-4 5-4 5-4 5-5 5-6
4.1 4.2 Section 5: 5.1	Power Grounding Power Installation Power and Signal Connection Multiple Driver Connections Scoreboard Maintenance and Troubleshooting Cabinet Specifications Component Location and Access Replacing a Digit Replacing a Digit Segment	4-1 4-2 4-3 4-3 4-5 5-4 5-4 5-5 5-6 5-7
4.1 4.2 Section 5: 5.1 5.2 5.3 5.4	Power Grounding Power Installation Power and Signal Connection Multiple Driver Connections Scoreboard Maintenance and Troubleshooting Cabinet Specifications Cabinet Specifications and Access Replacing a Digit Replacing a Digit Segment Replacing a Driver	4-1 4-2 4-3 4-5 5-4 5-4 5-5 5-6 5-7 5-8
4.1 4.2 Section 5: 5.1 5.2 5.3 5.4 5.5	Power Grounding Power Installation Power and Signal Connection Multiple Driver Connections Scoreboard Maintenance and Troubleshooting Cabinet Specifications Cabinet Specifications and Access Replacing a Digit Replacing a Digit Segment Replacing a Driver Schematic LED Drivers Segmentation and Digit Designation	4-1 4-2 4-3 4-5 5-4 5-4 5-4 5-4 5 -4 5 -4 5 -6 5 -6 5 -6
4.1 4.2 Section 5: 5.1 5.2 5.3 5.4 5.5 5.6	Power Grounding Power Installation Power and Signal Connection Multiple Driver Connections Scoreboard Maintenance and Troubleshooting Cabinet Specifications Cabinet Specifications Component Location and Access Replacing a Digit Replacing a Digit Segment Replacing a Digit Segment Replacing a Driver Schematic LED Drivers Segmentation and Digit Designation Lightning Protection	4-1 4-2 4-3 4-5 5-4 5-4 5-5 5-6 5-6 5-6 5-7
4.1 4.2 Section 5: 5.1 5.2 5.3 5.4 5.5 5.6 5.7	Power Grounding Power Installation Power and Signal Connection Multiple Driver Connections Scoreboard Maintenance and Troubleshooting Cabinet Specifications. Cabinet Specifications Component Location and Access Replacing a Digit Replacing a Digit Segment Replacing a Driver Schematic LED Drivers Segmentation and Digit Designation Lightning Protection Troubleshooting	4-1 4-2 4-3 4-5 5-4 5-4 5-4 5-6 5-6 5-6 5-6 5-6 5-7 5-7
4.1 4.2 Section 5: 5.1 5.2 5.3 5.4 5.5 5.6 5.7 5.8	Power Grounding Power Installation Power and Signal Connection Multiple Driver Connections Scoreboard Maintenance and Troubleshooting Cabinet Specifications Cabinet Specifications and Access Component Location and Access Replacing a Digit Replacing a Digit Segment Replacing a Driver Schematic LED Drivers Segmentation and Digit Designation Lightning Protection Troubleshooting Replacement Parts	4-1 4-2 4-3 4-5 5-4 5-4 5-4 5-5 5-6 5-6 5-6 5-6 5-6 5-7 5-7 5-8
4.1 4.2 Section 5: 5.1 5.2 5.3 5.4 5.5 5.6 5.7	Power Grounding Power Installation Power and Signal Connection Multiple Driver Connections Scoreboard Maintenance and Troubleshooting Cabinet Specifications Cabinet Specifications and Access Replacing a Digit Replacing a Digit Segment Replacing a Digit Segment Replacing a Driver Schematic LED Drivers Segmentation and Digit Designation Lightning Protection Troubleshooting Replacement Parts Daktronics Exchange and Repair and Return Programs	4-1 $4-2$ $4-3$ $5-4$ $5-4$ $5-4$ $5-5$ $5-6$ $5-6$ $5-6$ $5-6$ $5-6$ $5-6$ $5-7$ $5-8$ $5-8$ $5-8$ $5-9$
4.1 4.2 Section 5: 5.1 5.2 5.3 5.4 5.5 5.6 5.7 5.8	Power Grounding Power Installation Power and Signal Connection Multiple Driver Connections Scoreboard Maintenance and Troubleshooting Cabinet Specifications Cabinet Specifications and Access Component Location and Access Replacing a Digit Replacing a Digit Segment Replacing a Driver Schematic LED Drivers Segmentation and Digit Designation Lightning Protection Troubleshooting Replacement Parts	4-1 4-2 4-3 4-5 5-4 5-4 5-6 5-6 5-6 5-6 5-6 5-6 5-6 5-7 5-8 5-7 5-8 5-9 5-9

Section 6:	TNMC Maintenance for BA-2001, 2002, 2008 and 2009 6-1
6.1	Team Name Message Center System Overview
6.2	Maintenance and Troubleshooting Overview
6.3	Signal Summary
6.4	Power Summary
6.5	Service and Diagnostics
	TNMC Controller
	Modules and Drivers
	Power Supplies6-11
6.6	Display Maintenance
6.7	Troubleshooting
6.8	Initialization Information at Startup6-13
6.9	Replacement Parts List
Section 7:	TNMC Maintenance for BA-20187-1
7.1	Team Name Message Center System Overview7-1
7.2	Maintenance and Troubleshooting Overview7-1
7.3	Signal Summary7-2
7.4	Power Summary
7.5	Service and Diagnostics7-3
	TNMC Controller
	Diagnostic LEDs7-4
	Removing/Changing the Controller7-5
	Modules and Drivers7-6
	Power Supplies7-6
7.6	TNMC Display Maintenance7-7
7.7	Troubleshooting
7.8	Initialization Information at Startup7-8
7.9	Replacement Parts
Appendix A:	Reference DrawingsA-1
Appendix B:	EyeboltsB-1

List of Figures

Figure 1: Daktronics Drawing Label1-1
Figure 2: Scoreboard ID Label
Figure 3: Beam Spacing,
Figure 4: Beam Spacing, BA-2002 and BA-2009
Figure 5: Beam Spacing, BA-2018
Figure 6: Lifting the Display
Figure 7: Mounting Display to Tubing
Figure 8: Scoreboard Mounting, Clamping Method
Figure 9: Power Terminal Block
Figure 10: Signal Surge Arrestor Card
Figure 11: LED Digit Panel
Figure 12: Segmented Digit Panel (Rear View)
Figure 13: 16-Column Driver Enclosure
Figure 14: Digit Designation
Figure 15: 8x48 Team Name Message Center
Figure 16: TNMC Controller Assembly
Figure 17: TNMC Internal Components (Modules Removed)
Figure 18: TNMC Rear Access
Figure 19: TNMC Module (Rear View)

Section 1: Introduction

This manual explains the installation and maintenance of the **BA-2000 Series, Daktronics Baseball Scoreboards**, including Models BA-2001, BA-2002, BA-2008, BA-2009, and BA-2018 both with and without Team Name Message Centers (TNMCs). If you have any questions regarding the safety, installation, operation, or service of these systems, contact the Daktronics Customer Service helpdesk at the telephone numbers listed in **Section 5.9** of this manual.

1.1 How to Use this Manual

Important Safeguards:

- 1. Read and understand these instructions before installing the scoreboard.
- 2. Do not drop the control console or allow it to get wet.
- **3.** Be sure the scoreboard is properly grounded with a ground electrode at the scoreboard location.
- 4. Disconnect power to the scoreboard when it is not in use.
- 5. Disconnect power when servicing the scoreboard.
- **6.** Do not modify the scoreboard structure or attach any panels or coverings to the scoreboard without the written consent of Daktronics, Inc.

Figure 1 illustrates the Daktronics drawing numbering system. Daktronics identifies individual engineering drawings by their drawing number (7087-P08A-69945 in the example), which is located in the lower right corner of the drawing. This manual refers to drawings by their last set of numbers and the letter preceding them. The example would be **Drawing A-69945**.

DAKTRONICS, INC. BROOKINGS, SD 57006							
PROJ: BASKETBALL							
TITLE: SEGMENTATION, 7	SEG BAR DIGIT						
DES. BY: BPETERSON	DRAWN BY: TNELSON DATE: 8 JUL 02						
APPR. BY: AVB	- 7087-P08A-69945						
SCALE: 1 = 4							

Figure 1: Daktronics Drawing Label

Reference drawings in this manual are grouped and inserted in alphanumeric order in **Appendix A: Reference Drawings**.

Listed below are a number of drawing types commonly used by Daktronics, along with the information they provide.

- **System riser diagrams:** overall system layout from control room to display, power and phase requirements
- **Shop drawings:** component locations, mounting information, power and signal entrance points and access location (front or rear)
- Schematics: power wiring, signal wiring, panelboard or power termination

panel assignments, signal termination panel assignments and transformer assignments

• **Final assembly:** component locations, part numbers, display dimensions and assembly/disassembly instructions

All references to drawing numbers, appendices, figures, or other manuals are presented in **bold** typeface, as in this example: "Refer to **Drawing A-114667** for the location of the driver enclosure." Additionally, any drawings referenced within a particular subsection are listed at the beginning of that subsection in the following manner:

Reference Drawing:

```
Shop Drawing; 16 High 21/2" Small Matrix..... Drawing A-114667
```

Daktronics identifies manuals by their ED (engineering document) number, which is located on the cover page of the manual. For example, this manual would be referred to as **ED-13788**.

The serial and model numbers of a Daktronics scoreboard can be found on the ID label on the display. The label will be similar to the one shown in **Figure 2**. When calling Daktronics Customer Service, please have this information available to ensure quick service. For future reference, note the scoreboard's model number, serial number and installation date on the front page of this manual.



Figure 2: Scoreboard ID Label

Daktronics displays are built for long life and require little maintenance. However, from time to time, certain display components will have to be replaced. The Replacement Parts List in **Section 5** provides the names and part numbers of components that may require replacement during the life of this display.

Following the Replacement Parts List is an explanation of Daktronics exchange and repair and return programs. Refer to these instructions to replace or repair any display component.

1.2 Daktronics Nomenclature

To fully understand some Daktronics drawings, such as schematics, it is necessary to know how various components are labeled in those drawings. This information is useful when trying to communicate maintenance or troubleshooting efforts.

The label "A" on a drawing item typically denotes an assembly. An assembly can be a single circuit board or a collection of components that function together, usually mounted on a single plate or in a single enclosure.

In addition, the following labeling formats might be found on various Daktronics

drawings:

- "TB __'' denotes a termination block for power or signal cable.
- "F __" denotes a fuse.
- "E __" denotes a grounding point.
- "J _ _" denotes a power or signal jack.
- "P__" denotes a power or signal plug for the opposite jack.

Finally, Daktronics part numbers are commonly found on drawings. Those part numbers can be used when requesting replacement parts from Daktronics Customer Service. Take note of the following part number formats. (Not all possible formats are listed here.)

- "OP-____" denotes an individual circuit board, such as a driver board.
- "0A-____" denotes an assembly, such as a circuit board and the plate or bracket to which it is mounted. A collection of circuit boards working as a single unit may also carry an assembly label.
- "W-___" denotes a wire or cable. Cables may also carry the assembly numbering format in certain circumstances. This is especially true for ribbon cables.
- "F-___" denotes a fuse.
- "T-___" denotes a transformer.
- "PR-____ _" denotes a specially ordered part.
- "M-___" denotes a metal part, and "0S-____" typically denotes a fabricated metal assembly.

1.3 Manual Overview

This manual details outdoor baseball scoreboards with LED digits and characters. It is divided into the following sections:

- Section 1: Contains an overview of the product, product safety information, and labeling and numbering descriptions.
- **Section 2:** Contains tables that show all of the mechanical specifications, circuit specifications and maximum power requirements for each model.
- Section 3: Contains information needed to perform the mechanical installation information for each model.
- Section 4: Contains electrical installation information for each model.
- Section 5: Contains the information needed to service the scoreboards and explains Daktronics exchange and repair programs.
- Section 6: Contains service and troubleshooting information for team name message centers.
- Appendix: Contains all drawings referenced in this manual and additional miscellaneous documents.

1.4 Product Overview

Reference Drawings:

Component Locations; BA-2002-11/-21	
w/TNMC, G3	Drawing A-179604
Component Locations; BA-2001-11/-21, G3	Drawing A-180359
Component Locations; BA-2002-11/-21, G3	Drawing A-180360
Component Locations; BA-2001-11/-21	
w/TNMC, G3	Drawing A-180361
Component Locations; BA-2009-11/-21	
w/TNMC, G3	Drawing A-185787
Component Locations; BA-2008-11/-21	
w/TNMC, G3	Drawing A-185855
Component Locations; BA-2018-11/-21	
w/TNMC, G3	Drawing A-222092
Component Locations; BA-2018-11/-21	Drawing A-222578

Daktronics LED baseball scoreboards are part of a family of scoring and timing displays designed to offer easy installation, readability and reliability. Microprocessor control assures consistent operation and accuracy.

Featuring large, highly visible digits 15", 18", 24" and 30" tall, the models in this manual use light emitting diodes. Light-emitting diodes, or LEDs, are tiny, solid-state components that use a semiconductor chip to transform electrical current into light. They are high-intensity, low-energy lighting units.

Because of their LED technology, the scoreboards consume little power, some barely more than a household lamp. Power usage for large displays in this series ranges from approximately 900 W to a maximum of 1800 W. Daktronics baseball scoreboards use red or amber LEDs for maximum outdoor visibility.

The BA-2001 and the BA-2001 with TNMC (the smaller of the baseball scoreboards,) are a single-section displays measuring 7' high by 28' wide. The BA-2002 with TNMCs are two-section displays measuring 9'4" high by 36' wide. The top and bottom sections are shipped separately and joined at installation. The BA-2008 and BA-2008 with TNMCs are single-section displays measuring 7' high by 28' wide. The BA-2009 and BA-2009 with TNMCs are also two-section displays, 9' $4^{1}/_{2}$ " high and 36' wide. The BA-2018 is a four-section display, 13' high by 42' wide. The models are illustrated in the reference drawing list at the beginning of this section.

Cabinets for the displays are constructed of heavy-gauge aluminum. Mounting weights and dimensions, along with power specifications for each model, are listed in **Section 2**.

Note: Section 6 contains text and engineering drawings describing team name message centers or TNMCs.

Team name message centers are scoreboard-mounted matrix LED units, which

electronically display home and guest team names. Programmable TNMCs are available as a standard new scoreboard option with each of the models in this series and the message centers are also available for retrofit on existing scoreboards. The BA-2001 and BA-2008 are available with an 8x32-matrix TNMC, while BA-2002, BA-2009 and BA-2018 may be equipped with a larger, 8x48 message center. **Section 6** offers step-by-step information on TNMC maintenance and troubleshooting.

The outdoor LED scoreboards have been designed for use with an All Sport[®] 3000 series control console; displays equipped with team name message centers require an All Sport 5000 series controller.

Both consoles use All Sport keyboard overlays (sport inserts) for game control and the scoreboards operate without modification on All Sport 5000 signal protocol. Refer to the following controller manuals for operating instructions:

- ED-12126: All Sport 3000 Series Control Console Operation Manual
- ED-11976: All Sport 5000 Series Control Console Operation Manual

1.5 Model Names

Daktronics scoreboards are differentiated by their model numbers: The two-letter prefix for the scoreboards in this manual is **BA**, which identifies them as baseball displays. The four numbers following the prefix, **2001**, for example, simply identify a specific scoreboard model. Most Daktronics scoreboards also carry a two-number suffix that refers to indoor-outdoor status, power supply, and digit color: **-11** and **-12** are outdoor scoreboards, 120 V and 230 V respectively, and they feature red digits; **-21** and **-22** are outdoor scoreboards, 120 V and 230 V respectively, and feature amber digits.

1.6 Product Safety Approval

Daktronics outdoor scoreboards are ETL listed and tested to CSA standards for outdoor use. Contact Daktronics with any questions regarding the testing procedures.

Section 2: Specifications

The following tables show all of the mechanical specifications, circuit specifications and power requirements for each model in this manual. The models are listed in the tables in alphanumeric order.

Note: Signal wires must be a minimum of 24 AWG (shielded 2-conductor). Daktronics recommends using W-1234. Displays require 120 V A C, 15 A circuit. Displays with a 230 V A C power requirement are also available.

Model	Number of Sections	Dimensions (Height, Width, Depth)	Weight Uncrated (Crated)	Digit Size Digit Color	Maximum Wattage	Power	Amps per Line (Single- Phase)	Driver Number and Address
BA-2001	1 Total	H7'-0", W28'-0", D8" (2134 mm, 8534 mm, 203 mm)	640 lb (291 kg) 1216 lb (552 kg)	 Innings, Runs, Hits, Errors 15" (361 mm) At Bat, Ball, Strike, Out, H/E 18" (457 mm) -11: red -21: amber 	900 W	120 V AC	7.5 A	A1 67 A2 68 A3 69
BA-2001 w/TNMC (8x32)	1 Total	H7'-0", W28'-0", D8" (2134 mm, 8534 mm, 203 mm)	760 lb (345 kg) 1444 lb (655 kg)	 Innings, Runs, Hits, Errors 15" (361 mm) At Bat, Ball, Strike, Out, H/E 18" (457 mm) -11: red -21: amber 	1200 W (with red TNMC) 1500 W (with amber TNMC)	120/240 V AC	10.0 A 12.5 A	A1 67 A2 68 A3 69 TNMC 22

Model	Number of Sections	Dimensions (Height, Width, Depth)	Weight Uncrated (Crated)	Digit Size Digit Color	Maximum Wattage	Power	Amps per Line (Single- Phase)	Driver Number and Address
BA-2002	2 Total	H9'-4", W36'-0", D8" (2845 mm, 10973 mm, 203 mm)	4", W36'-0", D8" 1116 lb Top Section: 45 mm, 10973 mm, (506 kg) • At Bat, Ball, Strike,	 At Bat, Ball, Strike, Out, H/E 24" (610 mm) Bottom Section: Innings, Runs, Hits, 	900 W	120/240 V AC	7.5 A	A1 67 A2 68 A3 69
	Тор	H4'-0", W36'-0", D8" (1219 mm, 10973 mm, 203 mm) H4'-0", W36'-0", D8" (203 kg) -11: red 851 lb (386 kg)	18" (457 mm) -11: red					
	Bottom	H5'-4", W36'-0", D8" (1626 mm, 10973 mm, 203 mm)	668 lb (303 kg) 1269 lb (576 kg)					
BA-2002 w/TNMC (8x48)	2 Total	H9'-4", W36'-0", D8" (2845 mm, 10973 mm, 203 mm)	1236 lb (561 kg) 2348 lb (1065 kg)	Top Section: • At Bat, Ball, Strike, Out, H/E 24" (610 mm)	1200 W (with red TNMC)	120/240 V AC	10 A	A1 67 A2 68 A3 69 TNMC 22
	Тор	H4'-0", W36'-0", D8" (1219 mm, 10973 mm, 203 mm)	448 lb (203 kg) 851 lb (386 kg)	Bottom Section: Innings, Runs, Hits, Errors 18" (457 mm)	1500 W (with amber TNMC)		12.5 A	

Model	Number of Sections	Dimensions (Height, Width, Depth)	Weight Uncrated (Crated)	Digit Size Digit Color	Maximum Wattage	Power	Amps per Line (Single- Phase)	Driver Number and Address
	Bottom	H5'-4", W36'-0", D8" (1626 mm, 10973 mm, 203 mm)	788 lb (357 kg) 1497 lb (679 kg)	-11: red -21: amber				
BA-2008	1 Total	H7'-0", W28'-0", D8" (2134 mm, 8534 mm, 203 mm)	690 lb (313 kg) 1311 lb (594 kg)	 Innings, Runs, Hits, Errors 15" (361 mm) SOP, Ball, Strike, Out, H/E 18" (457 mm) -11: red -21: amber 	1200 W	120 V AC	10 A	A1 67 A2 68 A3 69 A4 11
BA-2008 w/TNMC (8x32)	1 Total	H7'-0", W28'-0", D8" (2134 mm, 8534 mm, 203 mm)	810 lb (367 kg) 1539 lb (698 kg)	 Innings, Runs, Hits, Errors 15" (361 mm) SOP, Ball, Strike, Out, H/E 18" (457 mm) -11: red -21: amber 	1500 W (w/ with red TNMC) 1800 W (with amber TNMC)	120 V AC	12.5 A 15 A	A1 67 A2 68 A3 69 A4 11 TNMC 22

Model	Number of Sections	Dimensions (Height, Width, Depth)	Weight Uncrated (Crated)	Digit Size Digit Color	Maximum Wattage	Power	Amps per Line (Single- Phase)	Driver Number and Address	
BA-2009	2 Total	H9'-4", W36'-0", D8" (2845 mm, 10973 mm, 203 mm)	1176 lb (533 kg) 2234 lb (1013 kg)	Top Section: • At Bat, Ball, Strike, Out, H/E 24" (610 mm) Bottom Section: • Innings, Runs, Hits, Errors 18" (457 mm) -11: red -21: amber	1200 W*	120 V AC	10 A	A1 67 A2 68 A3 69 A4 11	
	Тор	H4'-0", W36'-0", D8" (1219 mm, 10973 mm, 203 mm)	508 lb (230 kg) 965 lb (437 kg)		Errors 18" (457 mm) -11: red	57 mm) d			
	Bottom	H5'-4", W36'-0", D8" (1626 mm, 10973 mm, 203 mm)	728 lb (339 kg) 1383 lb (627 kg)						
BA-2009 w/TNMC (8x48)	2 Total	H9'-4", W36'-0", D8" (2845 mm, 10973 mm, 203 mm)	1386 lb (628 kg) 2233 lb (1194 kg)	Top Section: • At Bat, Ball, Strike, Out, H/E 24" (610 mm)	1500 W (w with red TNMC)	120 V AC	12.5 A	A1 67 A2 68 A3 69 A4 11 TNMC 22	
	Тор	H4'-0", W36'-0", D8" (1219 mm, 10973 mm, 203 mm)	508 lb (230 kg) 976 lb (442 kg)	 Bottom Section: Innings, Runs, Hits, Errors 18" (457 mm) 	1800 W (with amber TNMC)		15 A		

Model	Number of Sections	Dimensions (Height, Width, Depth)	Weight Uncrated (Crated)	Digit Size Digit Color	Maximum Wattage	Power	Amps per Line (Single- Phase)	Driver Number and Address
	Bottom	H5'-4", W36'-0", D8" (1626 mm, 10973 mm, 203 mm)	878 lb (357 kg) 1668 lb (756 kg)	-11: red -21: amber				
BA-2018	4 Total	H13'-0", W42'-0", D8" (3962 mm, 12800 mm, 203 mm)	2730 lb (1075 kg) 4503 lb (2043 kg)	Top Section: Innings, Runs, Hits, Error 24" (610 mm)	1200 W	120 V AC	10 A	A1 66 A2 65 A3 64 A4 01
	Top Left	H7'-6", W23'-0", D8" (2438 mm, 7010mm, 203 mm)	863 lb (392 kg)	Bottom Section: • Average, At Bat, Ball Strike, Out, MPH 30" (762mm) -11: red -21: amber				
	Bottom Left	H5'-6", W423-0", D8" (2134 mm, 7010 mm, 203 mm)	633 lb (288kg)					
	Top Right	H7'-6", W19'-0", D8" (2438 mm, 5791mm, 203 mm)	713 lb (324 kg)					
	Bottom Right	H5'-6", W19'-0", D8" (2134 mm, 5791mm, 203 mm)	523 lb (238 kg)					

Model	Number of Sections	Dimensions (Height, Width, Depth)	Weight Uncrated (Crated)	Digit Size Digit Color	Maximum Wattage	Power	Amps per Line (Single- Phase)	Driver Number and Address
BA-2018 w/TNMC (8x48)	4 Total Top Left Bottom Left	H13'-0", W42'-0", D8" (3962 mm, 12800 mm, 203 mm) H7'-6", W23'-0", D8" (2438 mm, 7010mm, 203 mm) H5'-6", W423-0", D8" (2134 mm, 7010 mm,	2730 lb (1075 kg) 4503 lb (2043 kg) 863 lb (392 kg) 633 lb (288kg)	<i>Top Section:</i> Innings, Runs, Hits, Error 24" (610 mm) <i>Bottom Section:</i> Average, At Bat, Ball Strike, Out, MPH 30" (762mm) -11: red -21: amber 	1400 W	120 V AC	12 A	A1 66 A2 65 A3 64 A4 01
	Top Right	203 mm) H7'-6", W19'-0", D8" (2438 mm, 5791mm, 203 mm)	713 lb (324 kg)					
	Bottom Right	H5'-6", W19'-0", D8" (2134 mm, 5791mm, 203 mm)	523 lb (238 kg)					

Mechanical installation consists of installing concrete footings and steel beams, and mounting the scoreboard and accompanying ad panels to the beams. Models BA-2001 and BA-2002 can be mounted using two methods: the scoreboards can be clamped to vertical beams or welded to horizontal beams. Refer to **Scoreboard Mounting**, Section 3.5.

3.1 Scoreboard Protective Devices

Daktronics makes available optional devices, including screens and netting, to help protect the scoreboard from damage due to normal ball impacts.

Note: Some users install devices to protect the scoreboard from projectiles. Scoreboard protection devices not provided by Daktronics must be approved by Daktronics prior to installation. Failure to follow this approval procedure will void the scoreboard warranty.

3.2 Footings and Beams

Reference Drawings:

Shop Drawing; BA-2001-11	Drawing B-165469
Shop Drawing; BA-2002-11	Drawing B-165511
Shop Dwg ; BA-2018, Horiz Tubes	Drawing B-222672
Clip Dwg; BA-2018-11/21, G3	Drawing B-238121
Shop Dwg; 2-pole, BA-2001/2008-11 or -21	Drawing B-257893

Refer to the shop drawings listed above for installation specifications for each of the models. These drawings specify the number of beams and the recommended spacing between them. The drawings also indicate the size of beams required to support the scoreboard at different heights under various wind speed conditions. All of the beam specifications illustrate "W" shape steel beams (wide-flange I-beams). The first number indicates the front-to-rear depth of the beam, and the second number indicates the weight in pounds per foot of length.

The column and footing dimensions provided assist with estimating installation costs. They are estimates and are not intended for construction purposes. Be sure that the installation complies with local building codes and is suitable for the particular soil and wind conditions.

The columns, footings and all connection details must be designed and certified by a professional engineer licensed to practice in the state in which scoreboard will be installed.

Note: Daktronics assumes no liability for installations derived from the information provided in this manual or designed and installed by others.

3.3 Horizontal Beams

Horizontal beams must be attached to the vertical beams before the display sections are lifted and attached to the structure.

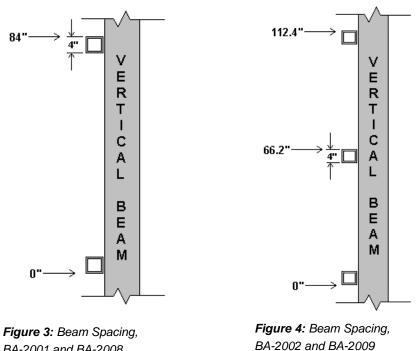
Refer to the following figures to determine the size and vertical spacing of the horizontal beams for each model.

Model BA-2001 and Model BA-2008

Figure 3, below, shows the spacing of the horizontal beams for the BA-2001 and BA-2008. The horizontal beams themselves must have a vertical dimension (height) of 4". The first horizontal beam is level with the bottom of the scoreboard and is considered the zero mark for measuring the other two horizontal beams. The second horizontal beam is at 84" (measuring to the *top* of the horizontal beam) and will be flush with the top of the scoreboard.

Model BA-2002 and Model BA-2009

Figure 4, below, shows the spacing of the horizontal beams for the BA-2002 and BA-2009. The horizontal beams themselves must have a vertical dimension (height) of 4". The bottom of the first horizontal beam is level with the bottom of the scoreboard and is considered the zero mark for measuring the other two horizontal beams. The second horizontal beam is at 66.2" (measuring to the *top* of the horizontal beam). The third horizontal beam is at 112.4" (measuring to the *top* of the horizontal beam) and will be flush with the top of the scoreboard.



Model BA-2018

Figure 5 shows the spacing of the horizontal beams for the BA-2018. The horizontal beams themselves must have a vertical dimension (height) of 4". The first horizontal beam is level with the bottom of the scoreboard and is considered the zero mark for measuring the other two horizontal beams. The second horizontal beam is at 156" (measuring to the *top* of the horizontal beam) and will be flush with the top of the scoreboard. Refer to **Drawing B-238121** for location of the clip angles.

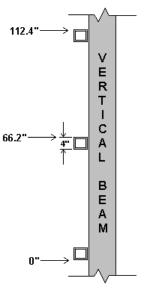


Figure 5: Beam Spacing, BA-2018

3.4 Lifting the Scoreboard

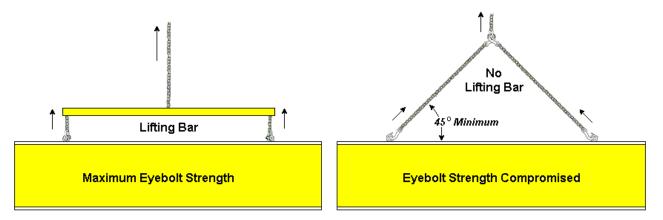
Reference Drawing:

Lifting the Scoreboard	Drawing A-44548

Large scoreboard sections and message centers are shipped equipped with eyebolts that are used to lift the displays. The eyebolts are located along the top of the cabinet for each scoreboard or scoreboard section.

Note: Daktronics strongly recommends using a spreader bar, or lifting bar, to lift the display.

Using a spreader bar ensures that the force on the eyebolts is straight up, minimizing lifting stress. Lifting methods are shown in the following illustration and in **Drawing A-44548**.



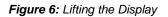


Figure 6 above illustrates both the preferred method (left example) and an alternative method (right example) for lifting a scoreboard. When lifting the display:

- Use a spreader bar.
- Use every lifting point provided.

Take special care to ensure the rated load of the eyebolts is not exceeded. Refer to **ED-7244**, **Eyebolts**, to determine allowable loads and load angles for the lifting hardware. **ED-7244** is located in **Appendix B** of this manual.

Avoid using other lifting methods. Cables and chains attached to the eyebolts and directly to a center lifting point, as show in the right-hand example in **Figure 6**, can create a dangerous lateral force on the eyebolts and may cause the eyebolts to fail. Daktronics scoreboards use 1/2" and 5/8" shoulder-type eyebolts mounted to a 1/8" aluminum plate or steel nut plate, but exceeding load angles or weight limits could cause the bolts to pull out or cause the scoreboard cabinet to buckle. In either circumstance, the result would be serious damage to the scoreboard. If using this method, ensure a minimum angle of at least 45 degrees between the chain and scoreboard.

Note: Daktronics assumes no liability for scoreboard damage resulting from incorrect setup or incorrect lifting methods.

Eyebolts are intended for lifting only. Do not attempt to permanently support the display by the eyebolts.

In typical multi-section installations, as with BA-2002, BA-2009 and BA-2018 the lower scoreboard section is installed first and secured to the support beams, and then the upper section is placed atop or above the lower section and attached to the beams. There may be cables extending from the top of the lower section. Guide these cables into the hole in the bottom of the upper section for later connection.

If the lift eyebolts are removed, plug the holes with bolts and the rubber sealing washers that were removed with the eyebolts. Apply silicone or another waterproof sealant to the eyebolt openings. Inspect the top and sides of the display for any other holes or openings that may allow moisture to enter the display and plug and seal those openings as well.

3.5 Scoreboard Mounting

Reference Drawings:

Steel Clip Angle Mounting	Drawing A-83301
Pole Mtg Detail	Drawing A-89234

Models BA-2001, BA-2002, BA-2008, BA-2009 and 2018 are typically mounted in one of two ways: permanently welded to tubular horizontal supports, or clamped to vertical beams using mounting angles and long, threaded rods. The following subsections describe both options.

Welding to Horizontals

Drawing A-83301 illustrates the mounting of the display to horizontal beams. Steel clip angles are bolted to the back of each scoreboard section. These clip angles are welded on three sides to the horizontal beam structure

Review the illustrations of the mounting hardware in **Drawing A-83301**, and then use the following procedure for each section.

Note: Take care during the installation process to ensure that the drain holes in the bottom or the bottom angles of the scoreboard/display are not covered by the mounting structure. If they are covered, $\frac{3}{8}$ " holes must be drilled through the mounting structure in the same spot as the original holes.

- **1.** Visually check the display structure before beginning the installation process.
 - Ensure that the structure will provide a straight and square mounting frame for the scoreboard/display.
 - Check to ensure the mounting frame will not give way at unsupported points after the scoreboard/display is mounted. If any problems are noted, take corrective action immediately.
- 2. Lift the display section into position. If there are two or more scoreboard sections, the lower section is typically attached first, and then the upper sections are positioned above the lower section and attached to the structure. These sections do not attach to each other.
- **3.** Adjust the clip angles so that they are firmly against the horizontal beam, as shown in **Figure 7** (pictured on the next page). During the installation of the first section, carefully monitor the horizontal and vertical straightness of the display. If the mounting structure does not provide a straight or square mounting surface, it will be necessary to place shims between the display section and the mounting surface to ensure straightness of the scoreboard/display section.
- **4.** Weld the three sides of each clip angle that are in contact with the horizontal beam.
- **5.** Inspect the top and sides of the display for any holes that may allow moisture to enter the display. Plug and silicone around any hole or opening that will allow moisture to enter the display.

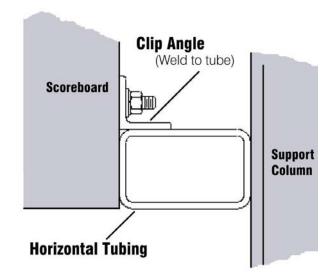


Figure 7: Mounting Display to Tubing

Clamping to Verticals

Figure 8, below, illustrates a no-weld, clamping method for the baseball scoreboards. For additional mounting details, refer to **Drawing A-89234.**

Mount the scoreboard as follows:

- Determine where to drill the holes in the rear flanges of the scoreboard perimeter extrusion. Drill ⁹/₁₆" holes in the extrusion on either side of the vertical beam, within 1" of the outer edge of the beam. Use the pre-drilled holes in the clamping angle as a guide. Position the holes from the edge of the perimeter extrusion so that the square nut will fit into the channel (approximately 1" from the outer edge).
- 2. Attach the threaded rods and mounting angles using 1/2" hardware, and tighten securely.

Attach the threaded rods and mounting angles using $^{1}\!/_{2}"$ hardware, and tighten securely.

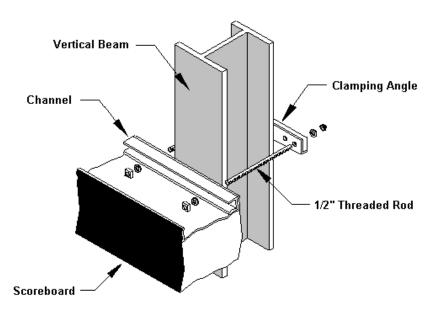


Figure 8: Scoreboard Mounting, Clamping Method

Section 4: Electrical Installation

Electrical installation consists of the following processes:

- Providing power and ground to a disconnect near the scoreboard.
- Routing power and ground from the main disconnect to the scoreboard driver/power enclosure.
- Connecting the scoreboard ground to a grounding electrode at the scoreboard location.
- Routing the control signal cable from the control location to the scoreboard location.

Note: Only qualified individuals should perform power routing and termination to the display. It is the responsibility of the electrical contractor to ensure that all electrical work meets or exceeds local and national codes.

4.1 Power

Reference Drawings:

Schematic; Gen III Outdoor LED,	
16 Column Drvr	Drawing A-177931
Schematic; Gen III, OD LED,	
3 Drvr Display	Drawing A-179541
Schematic; Gen III, OD LED,	
3 Drv, Multi-Sec w/TNMC	Drawing A-179593
Schematic; Gen III, OD LED,	
3 Drv w/TNMC	Drawing A-180081
Schematic; Baseball w/ S.O.P., Gen III,	
Optional TNMC	Drawing B-204264
Schematic; BA-2018	Drawing B-221946

Power specifications for the baseball scoreboard are listed in Section 2.

Daktronics outdoor LED scoreboards have been designed for easy access to the components, and the power and control signal hookup has been simplified. Front panels are removable to allow access to the digits, cabling, and other electronic components.

Correct power installation is imperative for proper display operation. The subsections that follow give details of display power installation. Only qualified individuals should attempt to complete the electrical installation; untrained personnel should not attempt to install these displays or any of the electrical components. Improper installation could result in serious damage to the equipment and could be hazardous to personnel.

Baseball scoreboards BA-2001, BA-2002, BA-2008, BA-2009 and BA-2018 require a dedicated, 120 V circuit for incoming power. The displays themselves have no breakers or fuses.

WARNING: It is critical that the scoreboard circuit be fused at 15 A and that all conductors used must be designed to pass a 15 A current in normal operation. Failure to meet wiring and overcurrent protection device requirements is a violation of the National Electrical Code[®] and will void the scoreboard warranty.

All power conductors are 14 AWG, except where 18 AWG wiring is called out on the schematic. All signal conductors are 22 AWG.

Refer to the outdoor scoreboard schematics listed at the beginning of this section and to the chart in **Section 2** to determine circuit specifications and maximum power requirements for the models described in this manual.

Grounding

Reference Drawings:

Schematic; Gen III Outdoor LED, 16 Column Drvr...... Drawing A-177931

Note: Displays MUST be grounded according to the provisions outlined in Article 250 of the National Electrical Code and according to the specifications in this manual. Daktronics recommends a resistance-to-ground of 10 ohms or less.

The contractor performing the electrical installation can verify ground resistance. Daktronics Sales and Service personnel can also provide this service.

The display system *must* be connected to an earth electrode installed at the display. Proper grounding is necessary for reliable equipment operation. It also protects the equipment electrical disturbances and lightning.

Note: The display must be properly grounded, or the warranty will be void.

Refer to the schematic, **Drawing A-177931**, for information on where to connect the grounding wire. The connection is illustrated in the "Pwr In" detail of the *Master Configuration* portion of the schematic.

The material for an earth-ground electrode differs from region to region and may vary according to conditions present at the site. Consult the National Electrical Code and any local electrical codes that may apply. The support structure of the display cannot be used as an earth-ground electrode. The support is generally embedded in concrete, and if it is in earth, the steel is usually primed or it corrodes, making it a poor ground in either case.

Power Installation

There are two power installations to consider: installation with ground and neutral conductors provided, and installation with only a neutral conductor provided. These two power installations differ slightly, as described in the following paragraphs:

Installation with Ground and Neutral Conductors Provided

For this type of installation, the power circuit *must* contain an isolated earth-ground conductor.

Under this circumstance, *do not* connect neutral to ground at the disconnect or at the display.

Note: This would violate electrical codes and void the warranty.

Use a disconnect so that all hot lines and neutral can be disconnected. The National Electrical Code requires the use of a lockable power disconnect within sight of or at the display.

Installation with Only a Neutral Conductor Provided

Installations where no grounding conductor is provided must comply with Article 250-32 of the National Electrical Code. If the installation in question meets all of the requirements of Article 250-32, the following guidelines must be observed:

- Connect the grounding electrode cable at the local disconnect, never at the display driver/power enclosure.
- Use a disconnect that opens all of the ungrounded phase conductors.

4.2 Power and Signal Connection

Reference Drawings:

Schematic; Gen III Outdoor LED,	
16 Column Drvr	Drawing A-177931
Driver; Gen III Outdoor LED,	
16 Col Master	Drawing A-178197
Schematic; Gen III, OD LED,	
3 Drvr Display	Drawing A-179541
Schematic; Gen III, OD LED,	
3 Drv, Multi-Sec w/TNMC	Drawing A-179593
Schematic; Gen III, OD LED,	
3 Drv w/TNMC	Drawing A-180081
Schematic; Baseball w/ S.O.P., Gen III,	
Optional TNMC	Drawing B-204264
Schematic; BA-2018	Drawing B-221946

Route power and signal cables into the scoreboard from the rear. There are two knockouts for conduit connections in the back. All power and signal wiring terminates at the driver enclosure. **Drawing A-178197** illustrates the 16-column driver used in Daktronics outdoor LED scoreboards.

To gain access to the driver enclosure, open the access door or digit panel and remove the cover from the enclosure. Refer to the component locations drawings for the access locations.

Connect power and signal cables at the appropriate locations on the driver enclosure panel, shown in **Drawing A-178197**.

The conventional power termination panel has been eliminated from Daktronics outdoor scoreboards; the power feeder circuit connects directly to a terminal block in the driver enclosure, as shown in **Figure 9**. The terminal block is located in the lower right corner of the enclosure. Connect the power wires as shown in the illustration. Refer to the driver engineering drawing and the schematics listed at the beginning of this section for additional wiring details. The schematics include a detailed illustration of the power termination.

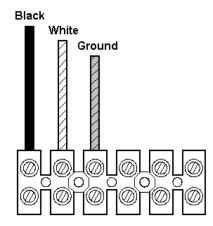


Figure 9: Power Terminal Block

Note: Driver enclosures in some earlier Daktronics

scoreboards included a 120 V power receptacle. There is no 120 V receptacle in Generation III displays. If you want power to operate the control console at the scoreboard for troubleshooting, Daktronics recommends that you have the installation electrician provide a 120 V outlet close to the disconnect box specifically for this purpose.

Route signal cabling to the signal surge arrestor card in the upper left corner of the driver enclosure. The connections are labeled to permit easy installation. At the Signal In terminal block on the printed circuit board (PCB), connect the red signal wire to the positive terminal, the black to the negative terminal, and the shield (silver) wire to the shield terminal.

Note: It is important that the shield wire is properly connected to the shield terminal on the signal surge arrestor card. **Figure 10** illustrates the signal surge arrestor card and connections.

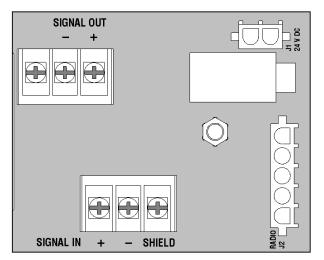


Figure 10: Signal Surge Arrestor Card

For signal cable, Daktronics recommends, as a minimum, single-pair, shielded cable, 22 AWG (Daktronics part number W-1077). Two-pair shielded cable (Daktronics

part W-1234) is preferred.

For additional information on signal connection, refer to the All Sport 5000 Series or All Sport 3000 series control console operation manuals, **ED-11976** and **ED-12126**.

Multiple Driver Connections

BA-2000 series baseball scoreboards require multiple drivers, and those models have been configured to operate with a master/slave driver system. Master and slave drivers function identically, but slave units lack the power terminal block and signal surge suppression card. The two drivers have been designed to simply plug into one another via an interconnect harness, the slave receives power and redriven signal from the master driver enclosure. Larger boards can add as many driver slaves as they require.

All driver interconnect harnesses are factory-installed. No additional connection is necessary. (The harness emerges from the bottom of the master driver enclosure, and the J42 jack from the master is connected to the slave's P43 plug.) Likewise, signal cables from drivers to digit also have been factory-installed, and no additional connection is necessary.

Refer to the scoreboard drawings to determine driver location and other modelspecific information.

Section 5: Scoreboard Maintenance and Troubleshooting



IMPORTANT NOTES:

- 1. Disconnect power before doing any repair or maintenance work on the scoreboard.
- 2. Permit only qualified service personnel to access internal display electronics.
- 3. Disconnect power when not using the scoreboard.

Note: For assistance in the maintenance of team name message centers or other optional scoreboard message centers, refer to **Section 6** or the service manual that accompanies those units.

5.1 Cabinet Specifications

Cabinets for Daktronics outdoor LED scoreboards are constructed of heavy-gauge aluminum. Dimensions and weights for each model are listed in the chart in **Section 2**. Removable panels for digits and indicators and for component access are detailed in each model's component locations drawing, listed in **Section 5.2** below

5.2 Component Location and Access

Reference Drawings:

Component Locations; BA-2008-11 w/TNMC	Drawing A-166154
Component Locations; BA-2002-11/-21	
w/TNMC, G3	Drawing A-179604
Component Locations; BA-2001-11/-21, G3	Drawing A-180359
Component Locations; BA-2002-11/-21, G3	Drawing A-180360
Component Locations; BA-2001-11/-21	
w/TNMC, G3	Drawing A-180361
Component Locations; BA-2009-11/-21, G3	Drawing A-185787
Component Locations; BA-2008-11/-21	
W/TNMC, G3	Drawing A-185855
Component Locations; BA-2018-11/-21	
W/TNMC, G3	Drawing A-222092
Component Locations; BA-2018-11/-21, G3	Drawing A-222578

For front-access scoreboards, all internal electronic components and digits can be reached by opening a face panel, an access door, or a digit panel on the front of the display. Digit panels have been simplified on the outdoor LED scoreboards. They are held in place on the scoreboard face by an offset flange across the top and by three screws at the bottom, as shown in **Figure 11**. (Very large digits may have additional screws across the bottom.) Open the scoreboard with care. Hold the digit panel in place by putting hand pressure on it while removing the screws, and carefully lift it from the board, sliding it out and down. If the panel is not held in place, it could drop immediately when the screw is removed, possibly damaging

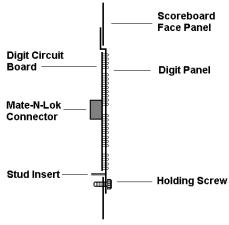


Figure 11: LED Digit Panel

LEDs or the digit harness. (A stud insert on the back of the digit panel is designed to minimize damage from dropping.)

Component location varies with each scoreboard model, but drivers and power and signal components are typically mounted inside the scoreboard behind an access panel or a digit.

With a non-digit access panel, simply remove the top, side and bottom screws holding it in place. Some panels are hinged and swing open when the screws are removed or loosened.

Note: Disconnect power before servicing the display. The power should be disconnected when the display is not in use. Prolonged power-on may shorten the life of some electronic components.

Replacing a Digit

The digit circuit board, the platform for the LEDs, is mounted to the back of the digit panel. See **Figure 12**, next page. Do not attempt to remove individual LEDs. In the case of a malfunctioning board, replace the entire digit panel.

To remove a scoreboard digit, follow these steps:

- 1. Open the digit panel as described in the preceding section.
- **2.** Disconnect the power/signal connector from the back of the digit. Release the connector by squeezing together the locking tabs as you pull the connector free.
- **3.** The digits are secured to the inside of the panel with fixed machine screws, spacers and push nuts.
- 4. Remove the nuts and lift the digit off the standoff screws. (The push nuts can be removed in several ways, but Daktronics recommends using a $^{9}/_{32}$ " nut driver.)

- 5. Position a new digit over the screws and tighten the nuts.
- 6. Reconnect the power/signal connector. Note: This is a keyed connector Bit will attach in one way only. Do not attempt to force the connection.
- 7. Close and secure the digit panel and test the scoreboard.

Replacing a Digit Segment

Reference Drawing:

Digit Assemblies; Gen III LED Digits Drawing B-177679

When a digit malfunctions, in most cases it is necessary to replace the entire digit circuit board. Some larger digits (24", 30", 36"), however, are constructed in

segments, as shown in **Figure 12**, it may be possible to make repairs by removing only the defective segment. As with smaller digits, the digit segment circuit boards are mounted to the back of the digit panel. **Note:** Do not attempt to remove individual LEDs. Refer to **Drawing B-177679**.

To remove a digit segment, follow these steps:

- **1.** Open the digit panel as described above.
- 2. Disconnect the 2-pin power/signal connector from the back of the individual segment. Release the connector by squeezing together the locking tabs as you pull the connector free.

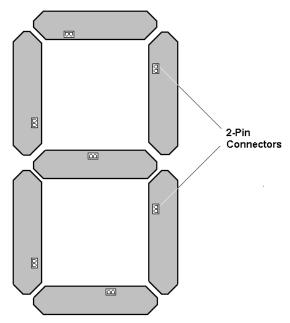


Figure 12: Segmented Digit Panel (Rear View)

- **3.** The individual segments are secured to the inside of the panel with fixed machine screws, spacers and push nuts. Remove the nuts and lift the segment off the standoff screws.
- 4. Position a new segment over the screws and tighten the nuts.
- **5.** Reconnect the power/signal connector.

Note: This is a keyed connector **B**it will attach in one way only. Do not attempt to force the connection.

6. Close and secure the digit panel and test the scoreboard. Replace a malfunctioning colon, decimal, or indicator assembly in the same manner.

Replacing a Driver

Drivers are typically mounted inside the scoreboard and immediately behind a digit, but location and mounting varies with the model of the scoreboard. Refer to the component locations drawings in **Section 5.2** for the location of the scoreboard driver. All scoreboards in this manual are front-accessible.

Each driver is enclosed with a power supply and signal terminal block. Before a failed driver can be reached, the enclosure must be accessed. Follow these steps:

- 1. Open the digit panel or scoreboard face panel as described in Section 5.2.
- 2. Remove the cover from the driver enclosure.
- **3.** Disconnect all connectors from the driver. Release each connector by squeezing together the locking tabs while pulling the connector free.

Note: When reconnecting, remember that these are keyed connectors and will attach in one way only. Do not attempt to force the connections.

- 4. Remove the screws, nuts, or wing nuts securing the driver to the inside of the enclosure. Refer to **Figure 13**.
- 5. Carefully lift the driver from the display and place it on a clean, flat surface.
- 6. Follow steps 1 through 5 in reverse order to attach a new driver.

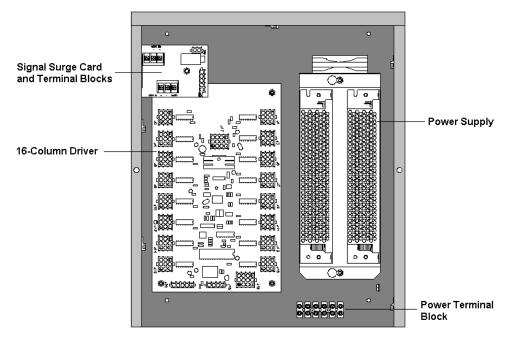


Figure 13: 16-Column Driver Enclosure

5.3 Schematic

Reference Drawings:

· · · · J·	
Schematic; Gen III Outdoor LED,	
16 Column Drvr	Drawing A-177931
Schematic; Gen III, OD LED,	
3 Drvr Display	Drawing A-179541
Schematic; Gen III, OD LED,	
3 Drv, Multi-Sec w/TNMC	Drawing A-179593
Schematic; Gen III, OD LED,	
3 Drv w/TNMC	Drawing A-180081
Schematic; Baseball w/S.O.P., Gen III,	
Optional TNMC	Drawing B-204264
Schematic; BA-2018	Drawing B-221946

Drawings A-177931, A-179541, A-179593, and **A-180688** are the schematic diagrams for the Daktronics BA-2000 Series scoreboards and the 16-column driver used in them. The schematics include power and signal inputs and all wiring for the models described in this manual.

Use the following table to determine the schematic for each scoreboard model. The drawings are listed below by model number and inserted in alphanumeric order by drawing number.

Models	Schematic Name	Drawing
BA-2001	Schematic; Gen III, OD LED, 3 Drvr Display	A-179541
BA-2002 and BA-2002 w/ 8x48 TNMC	Schematic; Gen III, OD LED, 3 Drv, Multi-Sec w/TNMC	A-179593
BA-2001 w/8x32 TNMC	Schematic; Gen III, OD LED, 3 Drv w/TNMC	A-180081
BA-2008 and BA-2008 w/8x32 TNMC	Schematic; Baseball w/ S.O.P., Gen III, optional TNMC	B-204264
BA-2009 and BA-2009 w/8x48 TNMC	Schematic; Baseball w/ S.O.P. Gen III, OD LED, Optional TNMC	B-204264
BA-2018 and BA- 2018 w/8x48 TNMC	Schematic; BA-2018	B-221946

5.4 LED Drivers

Reference Drawings:

Address Table, 1 Through 128	Drawing A-115078
16 Column LED Driver II Specifications	Drawing A-134371
Driver; Gen III Outdoor LED,	-
16 Col Master	Drawing A-178197

In the scoreboard, the LED drivers perform the task of switching digits on and off. Refer to **Drawing A-178197**. Each driver has up to 19 connectors providing power and signal inputs to the circuit and outputs to the digits and indicators. The connectors function as follows:

16-Column LED Driver		
Connector No. Function		
1 – 16	Output to digits and indicators	
17	Power and signal input	
18	Relay	
19	Address	
20	Protocol	

Output connectors 1 through 16 each have nine pins. Pin 7 provides power (hot) to the digit or indicators wired to that connector. The other eight pins provide switching connections.

For the scoreboard to receive signal and function properly, the driver must be set to the correct address. This address is set with jumper wires in a 12-pin plug which mates with a jack on the driver. **Drawing A-134371** details the specifications for 16-column drivers. Refer to **Drawing A-115078** for a listing of the wire/pin connections for driver addresses 1 - 128.

5.5 Segmentation and Digit Designation

Reference Drawings:

Segmentation, 7 Segment Bar Digit	Drawing A-38532
Digit Designation; BA-2001-11	Drawing A-158421
Digit Designation; BA-2002-11	Drawing A-158496
Digit Designation; BA-2001-11	
w/LED TNMC	Drawing A-159621
Digit Designation; BA-2002-11/-21	
w/LED TNMC	Drawing A-159666
Component Locations; BA-2009-11/-21	
w/TNMC, G3	Drawing A-185787
Component Locations; BA-2008-11/-21, G3	Drawing A-185855
Digit Designation, BA-2018	Drawing B-221953

In each digit, certain LEDs always go on and off together. These groupings of LEDs are referred to as *segments*.

Drawing A-38532 illustrates digit segmentation. It also details which connector pin is wired to each digit segment and the wiring color code used throughout the display.

The component locations drawings in **Section 5.2** specify the driver connectors controlling the digits. Numbers displayed in hexagons in the upper half of each digit, as shown in **Figure 14**, indicate which

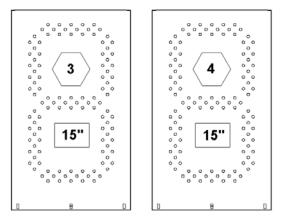


Figure 14: Digit Designation

connector is wired to that digit. (The lower number in the square indicates nominal digit size.) The drawings listed at the beginning of this section also indicate digit designation and specify the harnesses used for each of the digit/driver connections.

5.6 Lightning Protection

The use of a disconnect near the scoreboard to completely cut all current-carrying lines significantly protects the circuits against lightning damage. The National Electrical Code also requires the disconnect. In order for this system to provide protection, the power *must* be disconnected when the scoreboard is not in use. The control console should also be disconnected from power and from the signal junction box when the system is not in use. The same surges that may damage the scoreboard's driver can also damage the console's circuit.

5.7 Troubleshooting

The table below lists potential problems with the scoreboard and indicates possible causes and corrective actions. This list does not include every possible problem, but does represent some of the more common situations that may occur.

Symptom/Condition	Possible Cause
Scoreboard will not light	 Console not connected or poor connection No power to control console No power to the scoreboard
Garbled display	Internal driver logic malfunctionControl console malfunction
Digit will not light	 Black wire to digit broken Poor contact at driver connection. Driver malfunction

Symptom/Condition	Possible Cause
Segment will not light	 Broken LED or connection Driver shift register failure Broken wire between driver and digit Poor contact at driver connector
Segment stays lit	Driver shift register failureShort circuit on digit
Date appears in the wrong place on the scoreboard	 Incorrect address settings on drivers (consult tables and set correct addresses)

5.8 Replacement Parts

Refer to the following table for Daktronics scoreboard replacement parts. (Refer to **Section 6** or to the appropriate manual for a listing of parts required for the service of optional message centers.)

Description	Location	Daktronics Part No.
Driver, 16 col, outdoor, LED	Driver enclosure	0P-1192-0011
Power supply, 24 V, 150W, 86-132 V input	Driver enclosure	A-1720
Signal surge arrestor	Driver enclosure	0P-1110-0011
Fan, 32 cfm, 24 V DC, 3.15 sq. in	Driver enclosure	B-1030
Digit, 15", 7-seg outdoor LED, red	Scoreboard	0P-1192-2000
Digit, 15", 7-seg outdoor LED, amber	Scoreboard	0P-1192-0214
Digit, 18", 7-seg outdoor LED, red	Scoreboard	0P-1192-0202
Digit, 18", 7-seg outdoor LED, amber	Scoreboard	0P-1192-0216
Digit segment, 30", outdoor LED, red (vertical)	Scoreboard	0P-1192-0206
Digit segment, 30", outdoor LED, red (horizontal)	Scoreboard	0P-1192-0207
Digit segment, 30", outdoor LED, amber (vertical)	Scoreboard	0P-1192-0220
Digit segment, 30", outdoor LED, amber (horizontal)	Scoreboard	0P-1192-0221
Digit segment, 24", outdoor LED, red (horizontal)	Scoreboard	0P-1192-0205

Description	Location	Daktronics Part No.
Digit segment, 24", outdoor LED, red (vertical)	Scoreboard	0P-1192-0204
Digit segment, 24", outdoor LED, amber (horizontal)	Scoreboard	0P-1192-0219
Digit segment, 24", outdoor LED, amber (vertical)	Scoreboard	0P-1192-0218
Plug, ¹ / ₄ " phone	Signal	P-1003
J-Box, ¹ / ₄ " phone, Indoor	Signal	0A-1009-0038
J-Box, ¹ / ₄ " Phone, outdoor	Signal	0A-1091-0227
Signal cord; ¹ / ₄ " phone 20'	Signal	W-1236
Signal cord; ¹ / ₄ " phone 30'	Signal	W-1238
Signal cord; ¹ / ₄ " phone 50'	Signal	W-1237

5.9 Daktronics Exchange and Repair and Return Programs

To serve customers' repair and maintenance needs, Daktronics offers both an Exchange Program and a Repair and Return Program.

Exchange Program

Daktronics unique Exchange Program is a quick, economical service for replacing key parts in need of repair. If a part requires repair or replacement, Daktronics sends the customer a replacement, and the customer sends the problem part to Daktronics. This not only saves money, but also decreases display downtime.

To participate in the Exchange Program, follow these steps.

- 1. Call the local Daktronics representative or the Daktronics Customer Call Center: 877-605-1115 (toll-free) or 605-697-4036. Choose option 2 to have a Customer Service Coordinator order a new part.
- 2. When the new exchange part is received, mail the old part to Daktronics.
 - If the replacement part fixes the problem, send in the problem part, which is being replaced.
 - Package the old part in the same shipping materials in which the replacement part arrived.
 - Fill out and attach the enclosed UPS shipping document.
 - Ship the part to Daktronics.

3. You will be billed for the replacement part immediately, unless you have a qualifying service agreement in place.

In most circumstances, you will be invoiced for the replacement part at the time it is shipped. This bill, which represents the exchange price, is due when you receive it.

4. You must send the problem part to Daktronics within 30 days. If you do not ship it to Daktronics within 30 working days from the invoice date, Daktronics assumes you are purchasing the replacement part outright with no exchange. You will therefore be invoiced for the replacement part at the full purchase price, with the balance due upon receipt. The second invoice represents the difference between the exchange price (billed previously) and the full purchase price of the part. If you return the exchange equipment after 30 working days from the invoice date, you will be credited for the amount on the second invoice, minus a restocking fee.

Note: Second invoice policies also apply to customers with qualifying service agreements in place. **To avoid a restocking charge, return the part, which has been replaced within 30 days of the invoice date.**

5. If the replacement part does not solve the problem, return the part within 30 working days or you will be billed for it at full purchase price.

If, after you make the exchange, the equipment still causes problems, please contact our Customer Call Center immediately. Daktronics expects *immediate return* of an exchange part if it does not solve the problem. The company also reserves the right to refuse parts that have been damaged due to acts of nature or causes other than normal wear and tear.

Repair and Return Program

For items not subject to exchange, Daktronics offers a Repair and Return Program. To send a part for repair, follow these steps.

Call your local Daktronics representative or the Daktronics Customer Call Center:

877-605-1115 (toll-free) or 605-697-4036.

Receive a Return Materials Authorization (RMA) number before shipping. This expedites repair of your part.

Package and pad the item carefully to prevent damage during shipment. Electronic components, such as printed circuit boards, should be placed in an antistatic bag before boxing.

Enclose:

- your name
- address
- phone number
- the RMA number
- a clear description of symptoms

How to reach us

Mail: Customer Service, Daktronics Inc. PO Box 5128 331 32nd Ave Brookings, SD 57006

Phone: Daktronics Customer Call Center: 877-605-1115 (toll-free) or 605-697-4036

Fax: 605-697-4444

Section 6: TNMC Maintenance for BA-2001, 2002, 2008 and 2009

IMPORTANT NOTES:

- 1. Disconnect power before doing any repair or maintenance work on the message centers.
- 2. Permit only qualified service personnel to access the internal electronics of the display.
- 3. Disconnect power when the scoreboard is not in use.

6.1 Team Name Message Center System Overview

Team name message centers (TNMCs) are available in two sizes: an 8x32 matrix model with four 8x8-pixel modules, and an 8x48 model comprised of six 8x8 modules. **Figure 15**, below, illustrates the larger unit. Light emitting diodes (LEDs) – tiny, solid-state lighting units – illuminate the displays.

٥	0	0	0	0	0	0	٥
٥							٥
		gggggggg	ITTE		<u>eeeeeee</u> e		
	TTTTTTTTT	GGGGGGGG		ITTITT			
		CCCCCCCCC					
ľ	UUUUUUUUUUUUUUUUUUUUUUUUUUUUUUUUUUUUUU	CCCCCCCC	IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII	IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII	BEEE EEEEE	TTTTTTTTTTTT	·
	<u> </u>	CCCCCCCC			TEEEEEE E	TTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTT	
		regrere	والقالقالقالقا	i i i i i i i i i i i i i i i i i i i	ونعانعاتها والعالما والعالم	TEEEEEE	
۰			<u>, </u>				۰
۰	0	٥	٥	٥	٥	۰	•

Figure 15: 8x48 Team Name Message Center

The message centers feature an array of red or amber LEDs, and they are capable of displaying characters up to 10" high. Pixels in the red TNMC consist of a three-LED cluster, while amber TNMCs use four-LEDs per pixel.

The four-module TNMC measures approximately 1'-4" tall by 4' wide, while the sixmodule TNMC measures approximately 1'-4" by 6' wide; both have an in-cabinet depth of about 5". The smaller units weigh about 80 pounds per pair, and the larger TNMC sets add about 120 pounds to scoreboard weight.

TNMCs are typically installed in pairs. Although the message centers customarily are used for team names (home and guest), they are programmable and can display any type of caption. Characters are shown on a single line, and either single- or double-stroke fonts may be used for the caption or name.

6.2 Maintenance and Troubleshooting Overview

Standard Daktronics outdoor LED scoreboards typically are front-accessible, but some models may be ordered with rear service access. For that reason, Daktronics team name message centers have been designed so that they may be accessed from both the front *and* rear for easy maintenance and repair of internal components.

This section provides the following TNMC information:

- **Signal routing summary:** provides a basic explanation of signal travel through the TNMC display.
- **Power routing summary:** provides a basic explanation of power travel through the display.
- Service and diagnostics: provides instructions for removing various display components and explains the functions of circuit board connectors as well as the meanings of diagnostic LEDs.
- Maintenance: lists a number of steps to take to keep the Team Name Message Centers in safe, working order.
- **Troubleshooting:** lists possible display malfunctions and suggests a number of causes and corrections for each malfunction.
- **Replacement parts list:** includes the part description and number of display components that may have to be replaced during the life of this display.

6.3 Signal Summary

Reference Drawings: Schematic, Red LED TNMC, Gen III Schematic; Amber LED TNMC, Gen III	•
Component Locations; 832/842	
Red/Amb TNMC, G3	Drawing A-187987
Use these reference drawings after 11/29/05	
Schematic, Amber TNMC, GEN IV	Drawing A-252645
Schematic, Red TNMC, GEN IV	Drawing A-252681
Component Locations; 832/848	
Red/Amb LED TNMC, G4	Drawing A-257029

Refer to your schematic, A-187661 or A-187662 (or A-252645 or A-252681 for GEN 4), for complete information on TNMC signal routing. Drawing A-187987 (or A-257029 for GEN 4) indicates the locations of the internal electronic components. From signal input from the All Sport controller, routing can be summarized as follows:

1. Data from the display controller travels via cable harness into the scoreboard.

- **2.** The signal then travels through the driver/power enclosure to the J1 connector on the current loop interface card.
- **3.** Data exits at J42 via current loop harness, and connects with P43 at the TNMC controller assembly. An interconnect harness carries the signal to the first module, and the signal relays from module to module, in daisy-chain style, until it reaches the last module on the message center.

6.4 Power Summary

Reference Drawings:

Schematic, Red LED TNMC, Gen III	Drawing A-187661
Schematic; Amber LED TNMC, Gen III	Drawing A-187662
Component Locations; 832/842	
Red/Amb TNMC, G3	Drawing A-187987

Use these reference drawings after 11/29/05

Schematic, Amber TNMC, GEN IV	Drawing A-252645
Schematic, Red TNMC, GEN IV	Drawing A-252681
Component Locations; 832/848	
Red/Amb LED TNMC, G4	Drawing A-257029

Refer to your schematic, A-187661 or A-187662 (or A-252645 or A-252681 for GEN 4), for complete information on TNMC power routing. Drawing A-187987 for GEN III only (or A-257029 for GEN 4) indicates the locations of the internal electronic components.

Note: Amber TNMCs always contain two power supplies, while red TNMCs require only a single power supply.

Power routing for the display can be summarized as follows:

- 1. Incoming power terminates at the terminal block in the scoreboard driver enclosure. Using the same harness and J42-P43 connections as signal, power is then routed to the TNMC controller where it then travels to both the power supply assembly and to a transformer on the controller tray.
- **2.** From the power supply assembly, power is relayed to the first module, and then from module to module.
- **3.** While the modules draw their power directly from the power supply assemblies (6.5 V for red LED modules, 9 V for amber), the TNMC controller itself receives 16 V power from the transformer.

6.5 Service and Diagnostics

The following subsections address servicing of these display components:

- TNMC Controller
- Modules and Drivers
- Power Supplies

The subsections also address diagnostic LEDs and signal/power connectors found on the TNMC controller.

Note: Disconnect power before servicing internal components!

TNMC Controller

Reference Drawings:	
4 Column MASC LED Driver Specifications	Drawing A-166216
Component Locations; 832/842	_
Red/Amb LED TNMC, G3	Drawing A-187987
Component Locations; 832/848	
Red/Amb IED TNMC, G4	Drawing A-257029

The TNMC controller, located on the rear-access panel, receives signal directly from the control console and sends data to the modules. Refer to the signal summary in **Section 6.3** for more information and to **Drawing A-187987** (or **A-257029** for **GEN 4**) for the location of the controller board in the TNMC. The controller itself is detailed in **Drawing A-166216**. Figure 16 below illustrates a typical controller assembly. The card and transformer are mounted to a tray, which is mounted to the back panel of the TNMC cabinet.

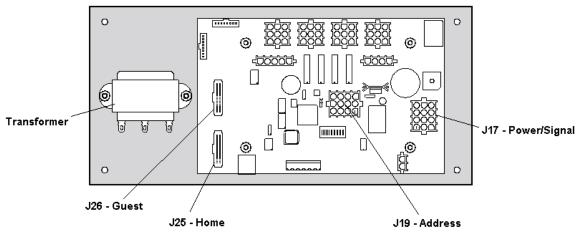


Figure 16: TNMC Controller Assembly

Note: Connectors J25 and J26 control home and guest displays. When the ribbon cable is plugged into J25, the TNMC sends home team information to the matrix display. In the opposite message center, the signal cable would be plugged into the J26 connector, and guest information would be displayed. (Switching the cables reverses the information each message center receives.)

J19 is the connector for the address plug. The address setting for TNMCs will always be 221. (There may be other settings if the TNMCs are used to display messages other than team names.)

Diagnostic LEDs

Reference Drawing:

4 Column MASC LED Driver Specifications Drawing A-166216

There are seven diagnostic LEDs located on the TNMC controller, six indicating when the controller is receiving signal, and the seventh indicating power status. Four of the LEDs, those indicating CAN and RS-232 signal functions, are not used with the TNMC controller.

The following table explains the operation and functions of each of the diagnostic LEDs.

LED	Color	Function	Operation	Summary
DS1	Red	CL signal	Steady on or blinking	DS1 will be on or blinking when the driver is receiving signal and off when there is no signal with CL (current loop).
DS2	Green	CL signal	Steady on or blinking	DS2 will be on or blinking when the driver is receiving signal and off when there is no signal with CL (current loop).
DS3 (Not used with TNMC functions)	Red	CAN signal	Steady on or blinking	DS3 will be blinking when the driver is receiving signal and on when there is no signal with CAN (controller area network). If there is no CAN device connected to TB1, both DS3 and DS4 will be on and steady.
DS4 (Not used with TNMC functions)	Green	CAN signal	Steady on or blinking	DS4 will be blinking when the driver is receiving signal and on when there is no signal with CAN (controller area network). If there is no CAN device connected to TB1, both DS3 and DS4 will be on and steady.
DS5 (Not used with TNMC functions)	Red	RS-232 signal	Steady on or blinking	DS5 will be on or blinking when the driver is receiving signal and off when there is no signal with RS-232.
DS6 (Not used with TNMC functions)	Green	RS-232 signal	Steady on or blinking	DS6 will be on or blinking when the driver is receiving signal and off when there is no signal with RS-232.
DS7	Green	Power	Steady on	DS7 will be on and steady indicating the driver has power.

Removing/Changing the Controller

Reference Drawings:

Component Locations; 832/842	
Red/Amb LED TNMC, G3	Drawing A-187987
Exploded Front View; Single Panel Module	Drawing B-126111
Exploded Rear View; Single Panel Module	Drawing B-126112

Use this reference after 11/29/05

Component Locations; 832/848	
Red/Amb LED TNMC, G4	Drawing A-257029

Drawing A-187987 (or A-257029 for GEN IV) indicates the location of the TNMC controller for each of the TNMC models. **Figure 17** below illustrates a typical TNMC layout. Complete the following steps to remove the controller from the display.

 To access the controller from the front, unlatch the latch fasteners on the front face the LED module. Refer to **Drawings B-126111** and **B-126112**. (The fasteners are referred to as "latch plugs" on the drawings). One latch fastener is centered below the top row of pixels and one is centered above the bottom row. They may be slightly hidden by the louvers.

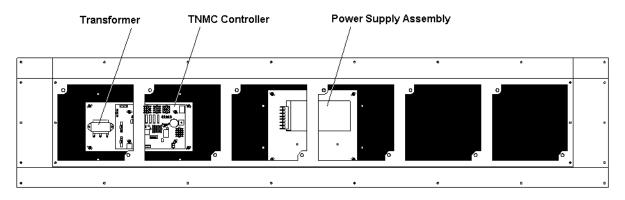


Figure 17: TNMC Internal Components (Modules Removed)

2. Using a $^{7}/_{32}$ " nut driver, turn each fastener a quarter-turn. Turn the top latch clockwise and the bottom latch counterclockwise. Carefully remove the module and detach the ribbon cables. It may be helpful to label the cables so you will know which cable goes to which connector when reattaching.

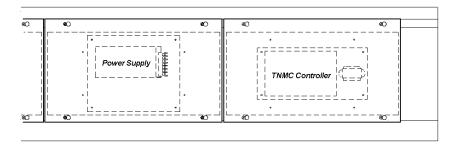


Figure 18: TNMC Rear Access

Note: To access the controller from the rear of the TNMC, as shown in Figure 18

above, remove the appropriate rear-access panel from the TNMC by loosening all four of the screws. Slide the access panel sideways to the larger part of the keyhole and carefully lift it off the TNMC. Take care not to drop the panel and remember that the module controller is attached to the panel.Disconnect power from J17.

- **3.** Remove all power and signal connections from the board. Release "locked" connectors by squeezing together the tabs, and then carefully pulling them from the jack. Label the cables, indicating which cable was removed from which connector; the labeling will be helpful when you replace the board.
- 4. Remove the four nuts holding the board in place.
- 5. Follow the previous steps in reverse order to install a new controller board.

Modules and Drivers

Reference Drawings:

Exploded Front View; Single Panel Module	Drawing B-126111
Exploded Rear View; Single Panel Module	Drawing B-126112

The module and driver board are a single, functional unit. To remove a module, complete the following steps:

- The modules are attached to an internal frame called the module mounting panel. Find the latchaccess fasteners (referred to as "latch plugs" on the drawings) on the front of the module. One is centered below the top row of pixels and one is centered above the bottom row (They may be slightly hidden by the louvers).
- 2. Unlatch the latch fasteners, illustrated in Figure 19, by turning them a quarter-turn using a $7/_{32}$ " nut driver. Turn the top latch clockwise and the bottom latch counterclockwise. Carefully

remove the module and detach the

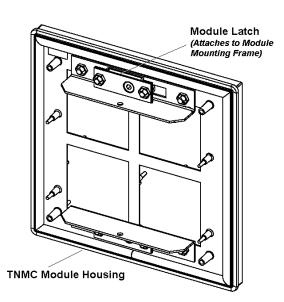


Figure 19: TNMC Module (Rear View)

ribbon cables. Label the cables, indicating which cable was removed from which connector; the labeling will be helpful when you replace the board.

If you are accessing the unit from the rear, follow this procedure:

- 1. First, remove the rear access panel (explained in preceding subsection.)
- 2. While holding onto the module, push it out and turn it in such a manner (generally a sideways, diagonal turn) that it will fit through the frame opening; then pull the module back through the opening in the frame.
- **3.** Carefully disconnect the ribbon cables.

4. Label the cables, indicating which cable was removed from which connector; the labeling will be helpful when reconnecting.

When installing a module, reverse the previous steps and take note of the following points:

- 1. Weatherstripping on the back edge of the module must be intact and in good condition to prevent water from seeping into the display.
- 2. Module latches must be fully engaged to create a watertight seal around the edge of the module. The module should be firmly seated against the display when the latches are fully engaged.

Each module assembly contains a module housing (containing LEDs and the driver board) and a louver assembly. **Drawings B-126111** and **B-126112** illustrate the various module components.

Individual components such as louvers can be removed for service, but Daktronics recommends that the module be kept intact and that the entire assembly be sent in for repair or replacement.

Power Supplies

Reference Drawings:

Schematic, Red LED TNMC, Gen III	Drawing A-187661
Schematic; Amber LED TNMC, Gen III	Drawing A-187662
Use these reference drawings after 11/29/05	
Schematic, Amber TNMC, GEN IV	Drawing A-252645
Schematic, Red TNMC, GEN IV	Drawing A-252681

The red-LED TNMC uses a single power supply assembly to power all modules in the 8x32 and 8x48 models. The amber TNMC uses a dual power supply assembly to power all modules in the 8x32 or 8x48 models. Refer to **Drawings A-187661** and **A-187662 (or A-252645 or A-252681 for GEN IV).**

Removing/Changing a Power Supply

Complete the following steps to remove a power supply from the display:

- **1.** See the directions in the preceding **Module and Drivers** subsection for information on how to access the component from the front or rear.
- 2. Disconnect all the wires connected to the power supply.
- 3. Remove the hardware holding the power supply in place to free the unit.

Follow these steps in reverse order to install a new power supply.

Weatherstripping

To ensure that the display is waterproof, weatherstripping has been installed around

the entire display and around each module. It is important that the weatherstripping is attached properly at all times, or water may leak into the display and damage the components.

6.6 Display Maintenance

Complete a yearly inspection to maintain safe and dependable display operation. This inspection should address the following issues:

Loose Hardware

• Verify that fasteners, such as bolts and rivets, have not come loose. Check and tighten or replace fasteners as required.

Excessive Dust Buildup

• Occasionally, it may be necessary to vacuum the inside of the display cabinet to remove dust/dirt buildup that may interfere with airflow.

Water Intrusion – Water Stain Marks

• Water can enter the display where weatherstripping has come loose or deteriorated; where fasteners have come loose, allowing gaps in the panels; or where moisture may be entering around hardware. Check electronic components for corrosion.

Corrosion

• Check the paint, and look for possible corrosion, especially at footings, structural tie points, and ground rods and other types of grounding electrodes.

Note: If you notice any of the preceding conditions, make repairs or take corrective action immediately.

6.7 Troubleshooting

This section contains some symptoms that may be encountered in the displays. This list does not include every possible symptom, but does represent common situations that may occur.

Symptom/Condition	Possible Cause/Remedy
One or more LEDs on a single module fails to light.	 Check/replace the ribbon cables on the module. Replace the module.
One or more LEDs on a single module fails to turn off.	 Check/replace the ribbon cables on module. Replace the module.
A section of the display is not working; the section extends all the way to the right side of the display.	 Replace the first module/driver on the left side of the first module that is not working. Replace the second module that is not working.

Symptom/Condition	Possible Cause/Remedy	
	 Replace the power supply assembly on the first module that is not working. Replace the ribbon cable. 	
One row of modules does not work or is garbled.	Replace the first module.Replace the controller.	
A group of modules that share the same power supply assembly fails to work.	 Replace the power supply assembly. 	
Entire display fails to work.	 Check for proper line voltage into the power termination panel. Check/replace the ribbon cable from the controller to the modules. Check the voltage settings on the power supplies. Check/replace the signal cable to the controller. Replace the controller. 	

6.8 Initialization Information at Startup

Every time the display is powered up, the display will run through an initialization during which it will test all LEDs and addresses. First, the message center will display the proper address number. When completed, the initialization test will display home and guest in the appropriate location. If the entire TNMC display fails at startup, signal may not be properly connected, or the address plug may not be connected to the J17 jack on the TNMC controller card. Check both connections in the event of a failure.

6.9 Replacement Parts List

The following table contains some of the TNMC components that may have to be replaced over the life of a display. Many of the components within the display itself also have attached part number labels.

Part Description	Part Number (Prior to 11/29/05)	Part Number (After 11/29-05)
Controller assy; 8x32/8x48, LED TNMC, G3	0A-1152-2549	Same
Driver (only); MASC, 4-col, LED, coated	0P-1192-0068	Same
Transformer; 115/230 V pri, 16 V sec @ 2 A	T-1063	Same
Module, TNMC; amber LED (4A, 8x8, coated, Type 2)	0A-1208-3005	0A-1208-4001
Module, TNMC; red LED (3R, 8x8, coated, Type	0A-1208-3017	0A-1208-4000

Part Description	Part Number (Prior to 11/29/05)	Part Number (After 11/29-05)
2)		
Power supply assy; amber LED TNMC, G3	0A-1192-2551	0A-1192-3161
Power supply (only); amber LED TNMC	A-1555	A-1591
Power supply assy; red LED TNMC, G3	0A-1192-2550	0A-1192-3160
Power supply (only); red LED TNMC	A-1633	Same
Cable assy; 20-pos ribbon, 18", dual row (module to module)	W-1387	Same
Cable assy; 20-pos ribbon, 30" (TNMC controller to first module)	0A-1000-0017	Same
Electrical contact cleaner/lubricant (CaiLube®)	CH-1019	Same

*Effective in Fall 2003, Daktronics Part Number 0A-1208-3005 was replaced with Part Number 0A-1208-3018. Contact Daktronics Customer Service for specific replacement part numbers.

Part numbers for each complete team name message center assembly are as follows:

Assembly	Part Number (Prior to 11/29/05)	Part Number (After 11/29-05)
Amber LED TNMC, 8x32	0A-1192-2555	0A-1192-3165
Red LED TNMC, 8x32	0A-1192-2554	0A-1192-3164
Amber LED TNMC, 8x48	0A-1192-2553	0A-1992-3167
Red LED TNMC, 8x48	0A-1192-2552	0A-1192-3166

To prevent theft, Daktronics recommends purchasing a lockable cabinet to store manuals and replacement and spare parts.

Refer to **Section 5.9** for information on the Daktronics Exchange and Repair and Return programs.

IMPORTANT NOTES:

- 1. Disconnect power before doing any repair or maintenance work on the message centers.
- 2. Only qualified service personnel should access internal display electronics.
- 3. Disconnect power when the scoreboard is not in use.

7.1 Team Name Message Center System Overview

Team name message centers (TNMCs) are available in two sizes: an 8x32 matrix model with four 8x8-pixel modules, and an 8x48 model comprised of six 8x8 modules. Light emitting diodes (LEDs)-tiny, solid-state lighting units-illuminate the displays.

The message centers feature an array of red or amber LEDs, and they are capable of displaying characters up to 18" high. The TNMCs contains pixels that consist of a cluster of LED's 12-LEDs per pixel.

The six-module TNMC measures approximately 1'-11" high by 10'-0" wide and has an in-cabinet depth of about 8". The TNMC units add about 120 pounds to scoreboard weight.

TNMCs are typically installed in pairs. Although the message centers customarily are used for team names, they are programmable and can display any type of caption. Characters are shown on a single line, and either single- or double-stroke fonts may be used for the caption or name.

7.2 Maintenance and Troubleshooting Overview

Standard Daktronics outdoor LED scoreboards typically are front-accessible, but some models may be ordered with rear service access. For that reason, Daktronics team name message centers have been designed so that they may be accessed from the front and rear for easy maintenance and repair of internal components.

This section provides the following TNMC information:

- **Signal Routing Summary:** provides a basic explanation of the signal travel through the TNMC display.
- **Power Routing Summary:** provides a basic explanation of the power travel through the display.

- Service and Diagnostics: provides instructions for removing various display components and explains the functions of circuit board connectors and the meanings of any diagnostic LEDs.
- **Maintenance:** lists a number of steps to take to keep this Team Name Message Centers in safe, working order.
- **Troubleshooting:** lists possible display malfunctions and suggests a number of causes and corrections for each malfunction.
- **Replacement Parts List:** includes the part descriptions and numbers of display components that may need replacement during the life of the display.

7.3 Signal Summary

Reference Drawing:

F. Assy, 8x48-2.5" LED TNMC	. Drawing B-164514
F. Assy, 8x48-2.5" LED TNMC, Amber, G3	Drawing B-177822
Schematic; 2.5" Red/Org, LED TNMC, Gen III	Drawing B-188553
Schematic; 2.5" Amber LED TNMC, Gen III	Drawing B-190140

Refer to the schematic, **Drawings B-190140** or **B-188553** for complete information on TNMC signal routing. **Drawings B-177822** and **B-164514** indicate the locations of the internal electronic components. Routing form the All Sport controller's signal input can be summarized as follows:

- 1. Data from the display controller travels via cable harness into the display.
- 2. The signal then travels through the driver/power enclosure to the J1 connector on the current loop interface card.
- 3. Data exits at J42 via current loop harness, and connects with P43 at the TNMC controller assembly. An interconnect harness carries the signal to the first module, and the signal relays form module to module, in daisy-chain style, until it reaches the last module on the message center.

7.4 Power Summary

Reference Drawing:

F. Assy, 8x48-2.5" LED TNMC	Drawing B-164514
F. Assy, 8x48-2.5" LED TNMC, Amber, G3	Drawing B-177822
Schematic; 2.5" Red/Org, LED TNMC, Gen III	Drawing B-188553
Schematic; 2.5" Amber LED TNMC, Gen III	Drawing B-190140

Refer to the schematic, **Drawing B-190140** or **B-188553** for complete information on TNMC power routing. **Drawings B-177822** and **B-164514** indicate the locations of the internal electronic components. Note that amber TNMCs contain six power supplies each.

Power routing for the display can be summarized as follows:

- 1. Incoming power terminates at the terminal block in the scoreboard driver enclosure. Using the same harness and J42-P43 connections as signal, power is then routed to the TNMC controller where it then travels to both the power supply assembly and to a transformer on the controller tray.
- **2.** From the power supply assembly, power is relayed to the first module, and then from module to module.
- **3.** While the modules draw their power directly from the power supply assemblies (12 V or amber), the TNMC controller itself receives 16 V power from the transformer.

7.5 Service and Diagnostics

The following subsections address servicing of these display components:

- TNMC Controller
- Modules and Drivers
- Power Supplies

The subsections also address diagnostic LEDs and signal/power connectors found on the TNMC controller.

Remember: Disconnect power before servicing internal components.

TNMC Controller

Reference Drawings:

4 Column MASC LED Driver Specifications	Drawing A-166216
F. Assy, 8x48-2.5" LED TNMC	Drawing B-164514
F. Assy, 8x48-2.5" LED TNMC, Amber, G3	. Drawing B-177822

The TNMC controller, located on an internal vertical panel, receives signal directly from the control console and sends data to the modules. Refer to the signal summary in **Section 5.3** for more information and to **Drawings B-177822** or **B-164514** for the location of the controller board in the TNMC. The controller itself is detailed in **Drawing A-166216**.

The card and transformer are mounted to a tray, which is mounted to an internal vertical panel of the TNMC cabinet.

Note: Connector J25 and J26 control home and guest. When the ribbon cable is plugged into J25, the TNMC sends home team information to the matrix display. In the opposite message center, the signal cable would be plugged into the J26 connector, and guest information would be displayed. Switching the cables reverses the information each message center receives.

J19 is the connector for the address plug. The address setting for TNMCs will always be 221. There may be other settings if the TNMCs are used to display messages other than team names.

Diagnostic LEDs

Reference Drawing:

4 Column MASC LED Driver Specifications Drawing A-166216

There are seven diagnostic LEDs located in the TNMC controller, six indicating when the controller is receiving signal, and the seventh indicating power status. Four of the LEDs, those indicating CAN and RS-232 signal functions, are not used with the TNMC controller. Refer to the drawing listed above for more information. The following table explains the operation and functions of each of the diagnostic LEDs.

LED	Color	Function	Operation	Summary
DS1	Red	CL signal	Steady on or blinking	DS1 will be on or blinking when the driver is receiving signal and off when there is no signal with CL (current loop).
DS2	Green	CL signal	Steady on or blinking	DS2 will be on or blinking when the driver is receiving signal and off when there is no signal with CL.
DS3 (Not used with TNMC functions)	Red	CAN signal	Steady on or blinking	DS3 will be blinking when the driver is receiving signal and on when there is no signal with CAN (controller area network). If there is no CAN device connected to TB1, both DS3 and DS4 will be on and
DS4 (Not used with TNMC functions)	Green	CAN signal	Steady on or blinking	steady. DS4 will be blinking when the driver is receiving signal and on when there is no signal with CAN. If there is no CAN device connected to TB1, both DS3 and DS4 will be on and steady.
DS5 (Not used with TNMC functions)	Red	RS-232 signal	Steady on or blinking	DS5 will be on or blinking when the driver is receiving signal and off when there is no signal with RS-232.
DS6 (Not used with TNMC functions)	Green	RS-232 signal	Steady on or blinking	DS6 will be on or blinking when the driver is receiving signal and off when there is no signal with RS-232
DS7	Green	Power	Steady on	DS7 when on and steady indicates the driver has power.

Removing/Changing the Controller

Reference Drawings:

Face Panel Assy, 2.5" LED TNMC	Drawing B-164446
F. Assy, 8x48-2.5" LED TNMC	Drawing B-164514
F. Assy, 8x48-2.5" LED TNMC, Amber, G3	Drawing B-177822
Face Panel Assy; 8x8-2.25" Amber TNMC	Drawing B-177836

The drawings listed above indicate the location of the TNMC controller for each of the TNMC models. Complete the following steps to remove the controller from the display.

- 1. To access the LED controller from the front: Unlatch the fasteners on the front face of the LED module. Refer to **Drawing B-177836**. (The fasteners are referred to as "latch plugs" on the drawings). One latch fastener is centered below the top row of pixels and one is centered above the bottom row. They may be slightly hidden by the louvers.
- 2. Using a $^{7}/_{32}$ " nut driver, turn each fastener a quarter turn. Turn the top latch clockwise and the bottom latch counterclockwise. Carefully remove the module and detach the ribbon cables. It may be helpful to label the cables so you will know which cable goes to which connector when re-attaching.
- **3.** To access the controller from the rear of the TNMC: Remove the appropriate rear-access panel from the TNMC by loosening all four of the screws. Slide the access panel sideways to the larger part of the keyhole and carefully lift it off the TNMC. Take care not to drop the panel, and remember that the module controller is attached to the panel.
- 4. Disconnect the power from J17.
- **5.** Remove all power and signal connection from the board. Release "locked" connectors by squeezing together the tabs, and then carefully pulling them from the jack. Label the cables, indicating which cable was removed from which connector; the labeling will be helpful when you replace the board.
- 6. Remove the four nuts holding the board in place.
- 7. Follow the previous steps in reverse order to install a new controller board.

Modules and Drivers

Reference Drawings:

Face Panel Assy, 2.5" LED TNMC	Drawing B-164446
F. Assy, 8x48-2.5" LED TNMC	Drawing B-164514
F. Assy, 8x48-2.5" LED TNMC, Amber, G3	Drawing B-177822
Face Panel Assy; 8x8-2.25" Amber TNMC	Drawing B-177836

The module and driver board are a single, functional unit. To remove a module, complete the following steps:

- The modules are attached to an internal frame called the module-mounting panel. Remove the modules by removing each of the screws in the four corners, as shown in **Drawings B-177836**, **B-177822** and **B-164514**. Carefully remove the module and detach the ribbon cables. Label the cables, indicating which cable was removed from which connector; the labeling will be helpful when you replace the board.
- To access the module from the rear of the TNMC, remove the right rearaccess panel from the TNMC by loosening all three of the screws, as shown in final assembly **Drawings B-177822** and **B-164514**. Take care not to drop the panel, and remember that the module controller is attached to the face panel.
- **3.** If you are accessing the unit from the rear, it is unnecessary to remove the entire module for service. Individual PC boards can be replaced from the rear by removing the module driver and unfastening the wing nuts hold the board in place. (Before unfastening the board, carefully disconnect the ribbon cables. Once again, label the cables, indicating which cable was removed from which connector; the labeling will be helpful when reconnecting).
- 4. When installing a module, reverse the previous steps.

During installation, inspect the weather-stripping on the back edge of the module. It must be intact and in good condition of it is to prevent water form seeping into the display.

Power Supplies

Reference Drawing:

Schematic; 2.5" Red/Org, LED TNMC, Gen III Drawing B-18855	3
Schematic; 2.5" Amber Led TNMC, Gen III Drawing B-19014	0

The amber TNMC uses a dual power supply assembly to power all modules in the 8x48 model. Refer to **Drawings B-190140** and **B-188553**.

Removing/Changing a Power Supply

Complete the following steps to remove a power supply from the display:

1. See the directions above in the **Module and Drivers** subsection for information on how to access the component from the front or rear.

- 2. Disconnect all the wires connected to the power supply.
- **3.** Remove the hardware holding the power supply in place to free the unit.
- 4. Follow these steps in reverse order to install a new power supply.

7.6 TNMC Display Maintenance

Complete a yearly inspection to maintain safe and dependable display operation. This inspection should address the following issues:

Loose Hardware

• Verify that fasteners, such as bolts and rivets, have not come loose. Check and tighten or replace fasteners as required.

Excessive Dust Buildup

• Occasionally, it may be necessary to vacuum the inside of the display cabinet to remove dust/dirt buildup that may interfere with airflow.

Water Intrusion - Water Stain Marks

• Water can enter the display where fasteners have come loose, allowing gaps in the panels; or where moisture may be entering around hardware. Check electronic components for corrosion.

Corrosion

• Check the paint, and look for possible corrosion, especially at footings, structural tie points, and ground rods and other types of grounding electrodes.

Note: If you notice any of the conditions on the preceding list, make repairs or take corrective action immediately.

7.7 Troubleshooting

This subsection contains a list of problems common to LED displays. This list does not include every possible symptom but does represent typical situations that may occur.

Symptom/Condition	Possible Cause/Remedy
One or more LEDs on a single module fails to light.	 Check/replace the ribbon cables on the module. Replace the module.
One or more LEDs on a single module fails to turn off.	Check/replace the ribbon cables on module.Replace the module.
One row of modules does not work or is garbled.	Replace the first module.Replace the controller.
A section of the display is not working; the section extends all the way to the right side of the display.	 Replace the first module/driver on the left side of the first module that is not working. Replace the second module that is not working.

Symptom/Condition	Possible Cause/Remedy	
	 Replace the power supply assembly on the first module that is not working. Replace the ribbon cable. 	

7.8 Initialization Information at Startup

Every time the display is powered up, the display will run through an initialization in which it will test all LEDs and addresses. First, the message center will display the proper address number. When completed, the initialization test will display HOME and GUEST in the appropriate location. If the entire TNMC display fails at startup, signal may not be properly connected, or the address plug may not be connected to the H17 jack on the TNMC controller card. Check both connections on the event of a failure.

7.9 Replacement Parts

The following table contains some of the TNMC components that may require replacement over the life of a display. Many of the components within the display also have attached part number labels. The part number of the complete TNMC assembly is as follows:

Part Description	Part Number
Controller assy, 8x32/8x48, LED TNMC, Gen 3	0A-1152-2549
 Driver (only); MASC, 4-col, LED, coated 	0P-1192-0068
 Transformer; 115/230 V pri, 16 V sec @ 2 A 	T-1063
Module, TNMC; amber LED (4A, 8x8, coated, Type 2)	0A-1192-2674
Power supply assy; amber LED TNMC, G3	0A-1192-2551
 Power supply (only); amber LED TNMC, G3; 12 V, 8.5 A, 85-265 V AC 	A-1555
Module, TNMC; red LED (4A, 8x8, coated, Type 2)	0A-1192-2673
Power supply assy; red LED TNMC, G3	0A-1192-2655
 Power supply (only); red LED TNMC, G3; 12 V, 8.5 A, 85-265 V AC 	A-1555
Cable assy; 20-pos ribbon, 18", dual row (module to module)	W-1387
Cable assy; 20-pos ribbon, 30" (TNMC controller to first module)	0A-1000-0017
Electrical contact cleaner/lubricant (CaiLube)	CH-1019

Assembly	Part Number
Amber LED TNMC, 8x48	0A-1192-2576
Red LED TNMC, 8x48	0A-1192-2575

To prevent theft, Daktronics recommends purchasing a lockable cabinet to store manuals and replacement and spare parts.

Refer to **Section 5.9** for information on the Daktronics Exchange and Repair and Return programs.

Appendix A: Reference Drawings

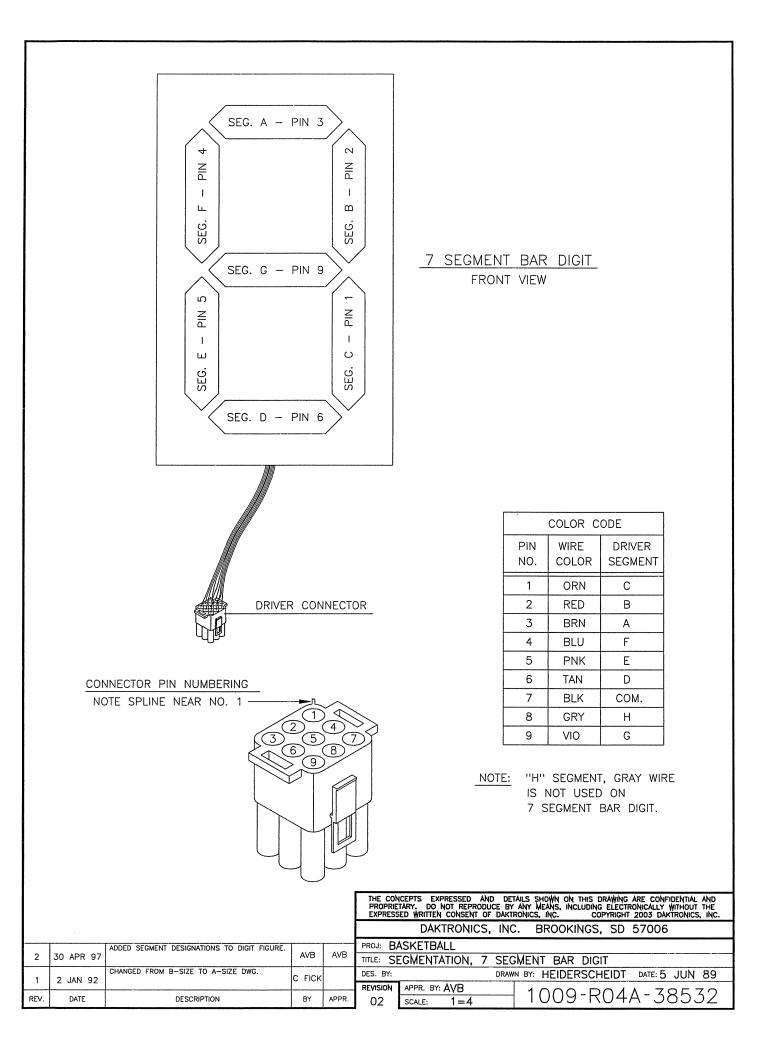
A Drawings

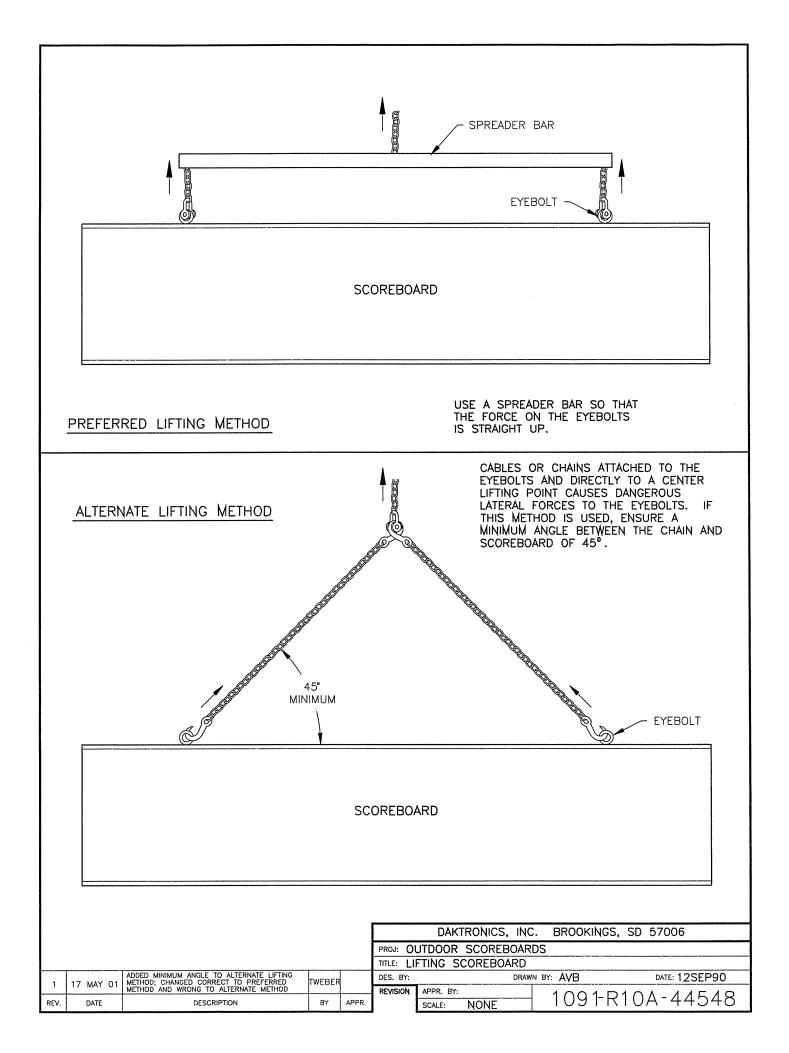
Segmentation, 7 Segment Bar Digit Lifting the Scoreboard Steel Clip Angle Mounting Pole Mtg Detail	Drawing A-44548 Drawing A-83301 Drawing A-89234
Address Table, 1 Through 128 16 Column LED Driver II Specifications	Drawing A-134371
Digit Designation; BA-2001-11 Digit Designation; BA-2002-11	Drawing A-158496
Digit Designation; BA-2001-11 w/LED TNMC Digit Designation; BA-2002-11 w/LED TNMC	Drawing A-159666
Component Locations; BA-2008-11/-21 w/TNMC 4 Column MASC LED Driver Specifications	
Schematic; Gen III Outdoor LED, 16 Column Drvr Driver; Gen III Outdoor LED, 16 Col Master	
Schematic; Gen III, OD LED, 3 Drvr Display Schematic; Gen III, OD LED, 3 Drv, Multi-Sec w/TNMC	
Component Locations; BA-2002-11/-21 w/TNMC, G3 Schematic; Gen III, OD LED, 3 Drv w/TNMC	Drawing A-179604
Component Locations; BA-2001-11/-21, G3 Component Locations; BA-2002-11/-21, G3	Drawing A-180359
Component Locations; BA-2001-11/-21 w/TNMC, G3 Component Locations; BA-2009-11/-21 w/TNMC, G3	Drawing A-180361
Component Locations; BA-2008-11/-21 w/TNMC, G3 Schematic; Red LED TNMC, GEN III	Drawing A-185855
Schematic; 1.5" Amber LED TNMC, GEN III	Drawing A-187662
Component Locations; 832/842 Red/Amber LED TNMC, G3 Component Locations; BA-2018-11/-21 w/TNMC, G3	Drawing A-222092
Component Locations; BA-2018-11/-21 Schematic; Amber TNMC GEN IV	Drawing A-252645
Schematic; Red TNMC GEN IV Component Location; 832/842 Red/Amber LED TNMC, G4	•

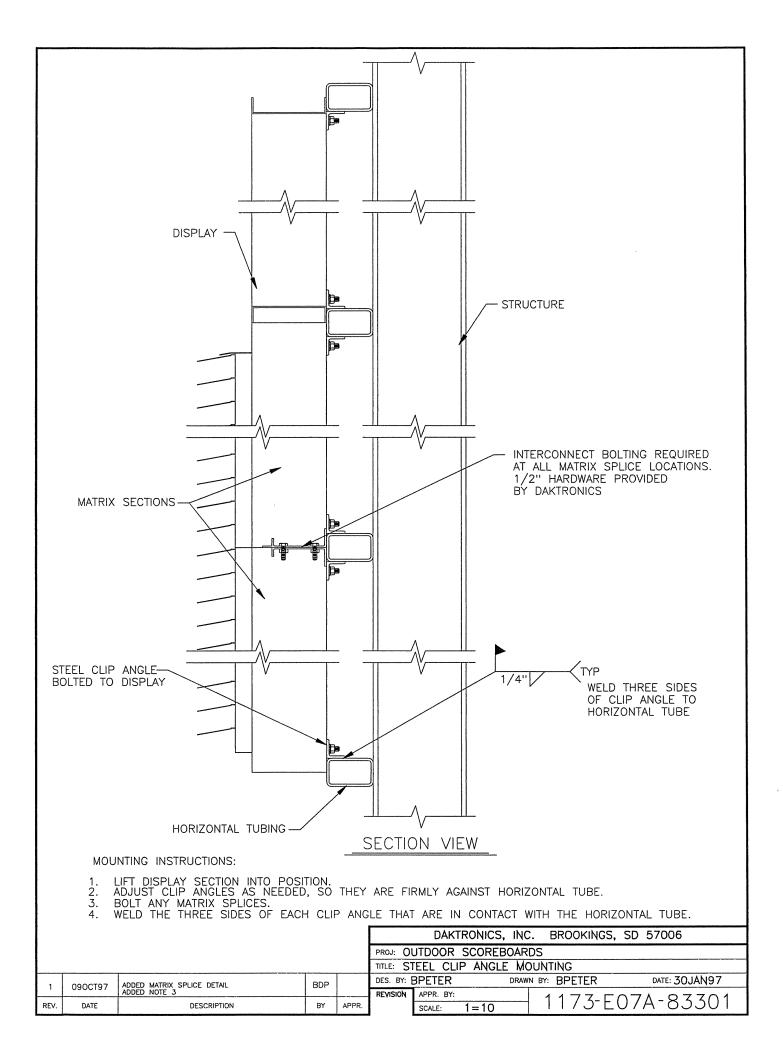
B Drawings

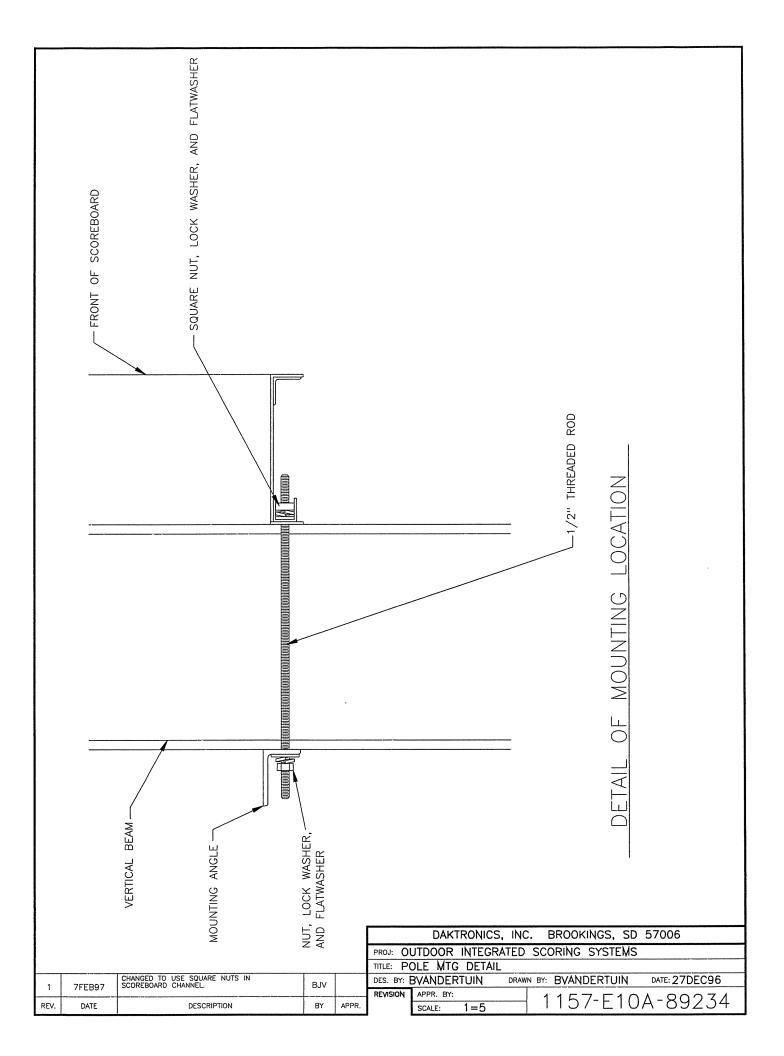
Exploded Front View; Single Panel Module	Drawing B-126111
Exploded Rear View; Single Panel Module	Drawing B-126112
Face Panel Assy, 2.5" LED TNMC	Drawing B-164446
F.Assy, 8x48-2.5" LED TNMC, Red/Org, G3	Drawing B-164514
Shop Drawing; BA-2001-11	Drawing B-165469
Shop Drawing; BA-2002-11	Drawing B-165511
Digit Assemblies; Gen III LED Digits	Drawing B-177679
F.Assy, 8x48-2.5" LED TNMC, Amber, G3	Drawing B-177822
Face Panel Assy, 8x8-2.5", Amber TNMC	Drawing B-177836
Schematic; 2.5" Red/Org, LED TNMC GEN III	Drawing B-188553
Schematic; 2.5" Amber LED TNMC, GEN III	Drawing B-190140

Schematic Baseball w/ S.O.P., Gen III, Optional TNMC	. Drawing B-204264
Schematic BA-2018	. Drawing B-221946
Digit Designation; BA-2018	. Drawing B-221953
Shop Drawing; BA-2018, Horiz Tubes	. Drawing B-222672
Clip DWG; BA-2018-11/21, G3	. Drawing B-238121
Shop Drawing, 2-Pole, BA-2001/2008-11 or -21	. Drawing B-257893

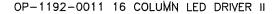


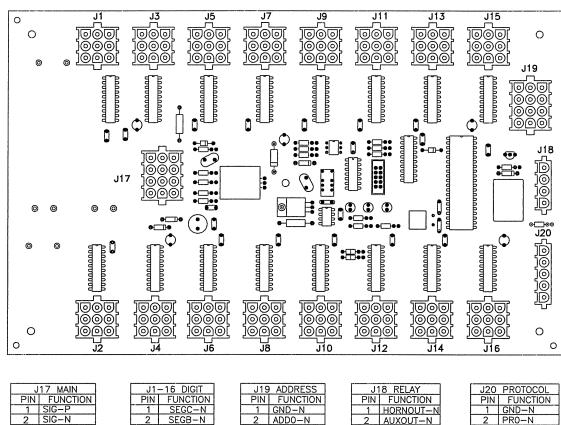






			KEY: 0 =	WIRE N		NNECT	ED	1 = WIRE IS CONNECTED
	PIN 12 PIN 11		PIN 12 PIN 11	PIN 9 PIN 8 NI7				PIN 12 PIN 11 PIN 9 PIN 6 PIN 5 PIN 5 PIN 2 PIN 2 PIN 2 PIN 2 PIN 2 PIN 6 PIN 8 PIN 8 PIN 8 PIN 8 PIN 8 PIN 8 PIN 5 PIN 5 PIN 2
DECIMAL ADDRESS	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	33 0 0 34 0 0 35 0 0 36 0 0 37 0 0 38 0 0 39 0 0 40 0 0 41 0 0 42 0 0 43 0 0 44 0 0 45 0 0 46 0 0 47 0 0 48 0 0	1 0 0 1 0 0 1 0 0 1 0 0 1 0 0 1 0 0 1 0 0 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1	0 0 1 0 1 0 1 0 0 1 0 0 1 1 0 1 1 0 1 1 0 1 1 0 0 0 0 0 1 0 0 1 0 0 1 0 1 0 0 1 0 0 1 1 0 1 1 1 1 1 1	0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1	65 66 67 68 69 70 71 72 73 74 75 76 77 78 78 79 80	0 1 0 0 0 1 1 0 0 0 1 0 1 0 0 0 1 0 0 0 1 0 1 0 0 0 1 0 0 0 1 0 0 1 0 0 0 1 1 0 0 0 1 0 0 1 0 0 0 1 0 0 1 1 0 0 0 1 1 0 0 1 1 0 0 1 1 0 0 1 1 0 0 1 1 0 0 1 1 0 0 1 1 0 0 1 1 0 0 1 1 0 0 1 1 0 0 1 1 0 1 0 1 1 0 1 1 0 1 1 0 1 1 0 1
DECIMAL ADDRESS	Image: Control of the system Image: Control of the system 17 0 0 18 0 0 19 0 0 20 0 0 21 0 0 22 0 0 23 0 0 24 0 0 25 0 0 26 0 0 27 0 0 30 0 0 31 0 0 32 0 0 31 0 0 32 0 0 31 0 0 32 0 0 31 0 0 0 0 0 1 0 0 1 0 0 1 0 0 1 0 0 1 0 0	No No <th< td=""><td>49 0 0 50 0 0 51 0 0 52 0 0 53 0 0 53 0 0 54 0 0 55 0 0 56 0 0 57 0 0 58 0 0 60 0 0 61 0 0 63 0 0 64 0 1</td><td>1 1 1 0 0 0 0 ∞ ∞</td><td>Na Na 0 0 0 1 0 1 1 0 1 0 1 1 1 1 1 1 0 0 1 1 0 0 0 0 0 1 0 1 0 1 0 1 0 1 1 0 1 0 1 0 1 1</td><td>2 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0</td><td>81 82 83 84 85 86 87 88 89 90 91 92 93 92 93 94 95 96</td><td>0 1 1 1 0 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 1 0 1 1 1 0 1 1</td></th<>	49 0 0 50 0 0 51 0 0 52 0 0 53 0 0 53 0 0 54 0 0 55 0 0 56 0 0 57 0 0 58 0 0 60 0 0 61 0 0 63 0 0 64 0 1	1 1 1 0 0 0 0 ∞ ∞	Na Na 0 0 0 1 0 1 1 0 1 0 1 1 1 1 1 1 0 0 1 1 0 0 0 0 0 1 0 1 0 1 0 1 0 1 1 0 1 0 1 0 1 1	2 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0	81 82 83 84 85 86 87 88 89 90 91 92 93 92 93 94 95 96	0 1 1 1 0 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 0 1 1 1 1 0 1 1 1 0 1 1
			WIRING D ADDRESS WITH ALL CONNECT	PLUG WIRES		2 3 4 5 6 7 8 9 0 11 2 PROJ:		DAKTRONICS, INC. BROOKINGS, SD 57006
01	08 MAR 05	ADDED BOTTOM VIEW		KQB	ε	des. By: Revision	AVB	B DRAWN BY: A VANBEMMEL DATE: 28 APR 99
REV.	DATE	DESCRI	PTION	BY	APPR.	01	SCALE	





PIN	FUNCTION
1	SIG-P
2	SIG-N
3	SIG2-P
4	CLOUT-P
5	CLOUT-N
6	N/C
7	GND-N
8	EARTH-N
9	N/C
10	GND-N
11	+24A-P
12	+24B-P
	1 2 3 4 5 6 7 8 9 10 11

1 SEGA-N SEGF-N 4 SEGE SEGD 5 67 +VCC· SEGH-N 8 9 SEGG-N

J19	ADDRESS
PIN	FUNCTION
1	GND-N
2	ADDO-N
3	ADD1-N
4	GND-N
5	ADD2-N
6	ADD3-N
7	GND-N
8	ADD4-N
9	ADD5-N
10	GND-N
11	ADD6N
12	ADD7-N

AUXOUT-N 120SW-P 4 120SW-N

2

J20	PROTOCOL	
PIN	FUNCTION	
1	GND-N	
2	PR0-N	
3	PR1-N	
4	PR2-N	
5	TOD-N	

NOTE

-WITH NO ADDRESS PINS SELECTED THE DRIVER WILL DEFAULT TO A/S 4000 PROTOCOL

-N

-N _P

-GREEN LED INDICATES THE DRIVER HAS POWER

-RED LED WILL BE ON OR BLINKING WHEN THE DRIVER IS RECEIVING SIGNAL

-AMBER LED INDICATES LED DRIVER STATUS, LED WILL BE BLINKING TO INDICATE THAT THE DRIVER IS RUNNING, IF THE LED IS OFF OR ON SOLID ALL OF THE TIME, THEN THE DRIVERS CPU IS NOT FUNCTIONING AND MAY NEED TO BE RESET OR REPLACED.

-REFER TO DRAWINGS A-115078 & A-115079 FOR J19 ADDRESS SETTINGS FOR THIS DRIVER.

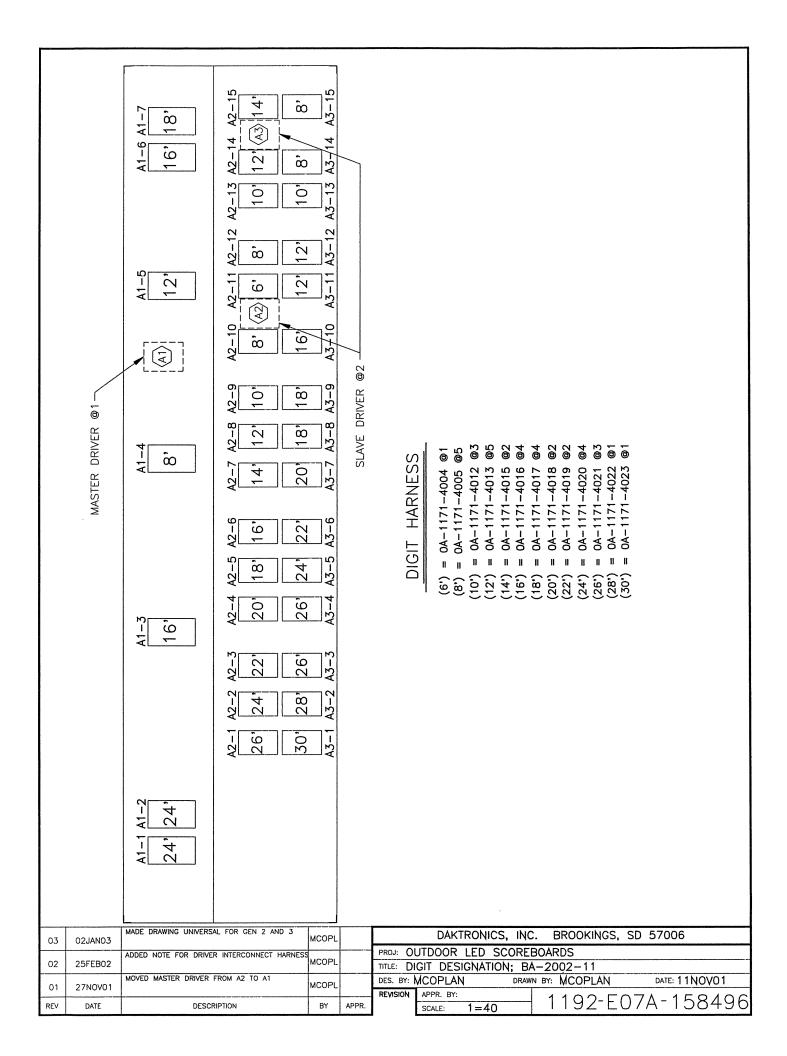
-REFER TO DRAWING A-115081 FOR J20 PROTOCOL SETTINGS FOR THIS DRIVER.

-REDRIVE CIRCUIT IS PROCESSOR REFRESHED (REFER TO DWG A-128429 FOR FURTHER INFORMATION ON THE CURRENT LOOP REDRIVE CIRCUIT SPECIFICATIONS)

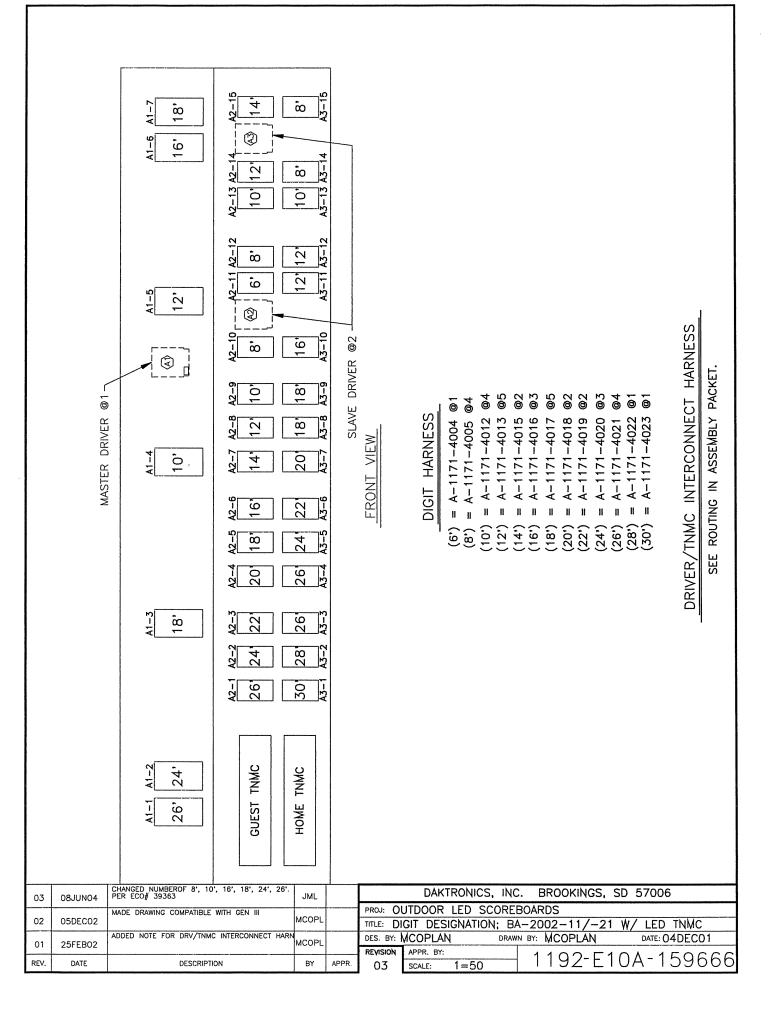
						DAKTRONICS,	INC.	BROOKINGS,	SD 57006
					PROJ:				
					TITLE: 1	5 COLUMN LED	DRIVER	R II SPECIFICA	TIONS
					DES. BY:	EB	DRAWN B	IN NWRIEDT	DATE: 11 JAN 01
					REVISION	APPR. BY:		1100-0/	D7A-134371
REV.	DATE	DESCRIPTION	BY	APPR.	00	SCALE: NONE		1192-RU	J/A-1343/1

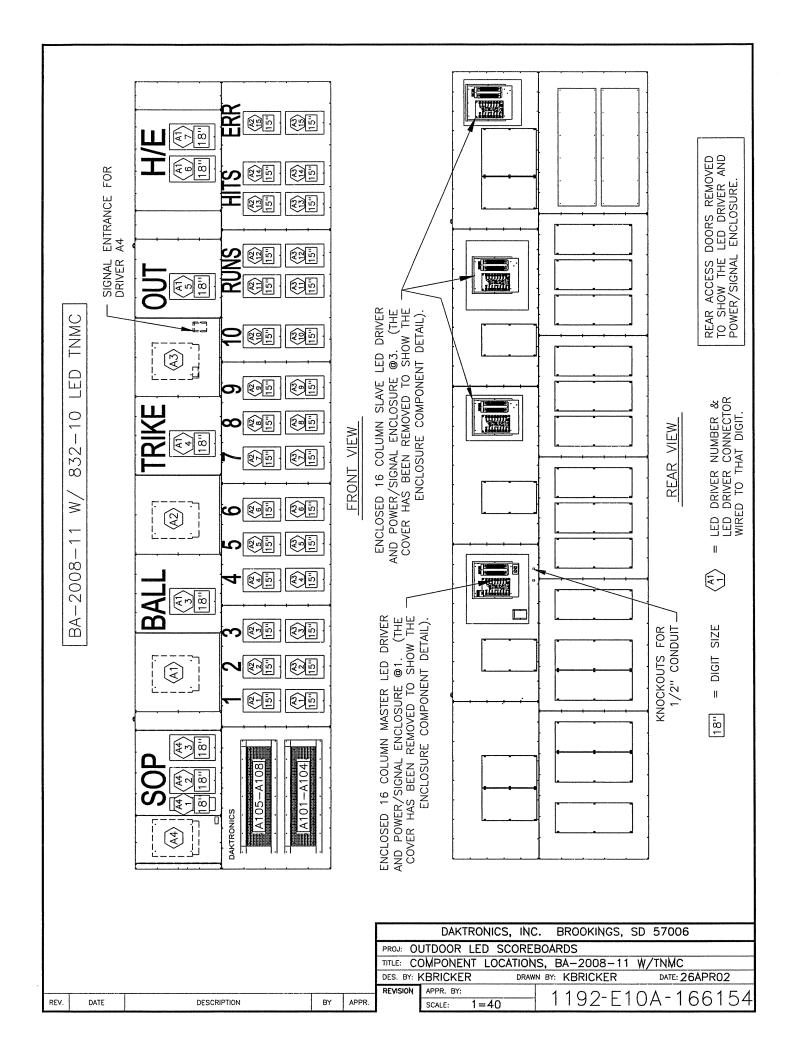
A2-15 A3-15 22 4 A1-7 22' A1-6 A2-14 22' A3-1 22 4 -- 0A-1192-1031 = 12' DRV PWR/SIGN INTCT HARNESS -- DRIVER A2 -- 0A-1192-1031 = 12' DRV PWR/SIGN INTCT HARNESS -- DRIVER A1 A2-13 12 A3-13 <u>1</u>0 A3-12 <u>A2-12</u> **i**0 16, A1-5 A2-11 A3-11 <u>6</u> 16' ώ DRIVER INTERCONNECT HARNESS V2-10 43-10 4 ώ (\mathbf{F}) (14') = 0A - 1171 - 4015 @6= 0A-1171-4016 @5 = 0A-1171-4017 @5 0A-1171-4019 @6 (10') = 0A - 1171 - 4012 @5(12') = 0A - 1171 - 4013 @7(6') = 0A-1171-4004 @1 (8') = 0A-1171-4005 @2 A2-9 A3-9 12 10, DIGIT HARNESS MASTER DRIVER A3-8 A2-8 4 12 A1-4 12' A3-7 12-7 4 <u>i</u> A2-6 A3-6 • 10 4 11 $\overline{\langle}$ (18') (16') (22') A3-5 A2-5 12 18 A2-4 A3-4 2 18, A1**i**o A2-3 A3-3 16' <u>1</u>0 A2-2 A3-2 16' 22, DRIVER A3 -DRIVER A2 -<u>ام</u> ₹3-1 SLAVE DRIVER 16' 22' A1-2 **0** 5 A1-1

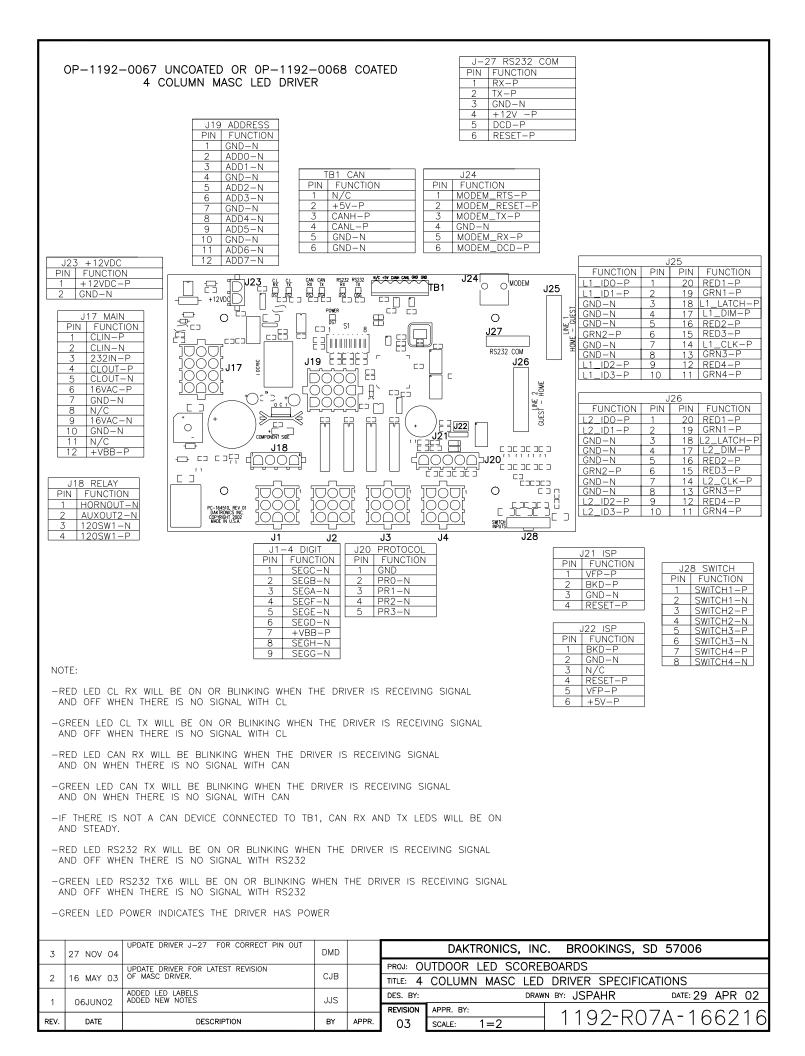
03	31DEC02	MADE DRAWING UNIVERSAL FOR GEN 2 AND 3	MCOPL			DAKTRONICS	, INC.	BROOKINGS,	SD 57006
02	08APR02	CHANGED HARNESS LENGTHS PER ECO 032513	MCOPL			UTDOOR LED SO			
01	22FEB02	ADDED DRV INTERCONNECT HARNESS NUMBERS	MCOPL		DES. BY:		DRAWN	BY: MCOPLAN	DATE: 06NOV01
REV.	DATE	DESCRIPTION	BY	APPR.	1121101011	SCALE: 1=50		1192-E1	10A-158421

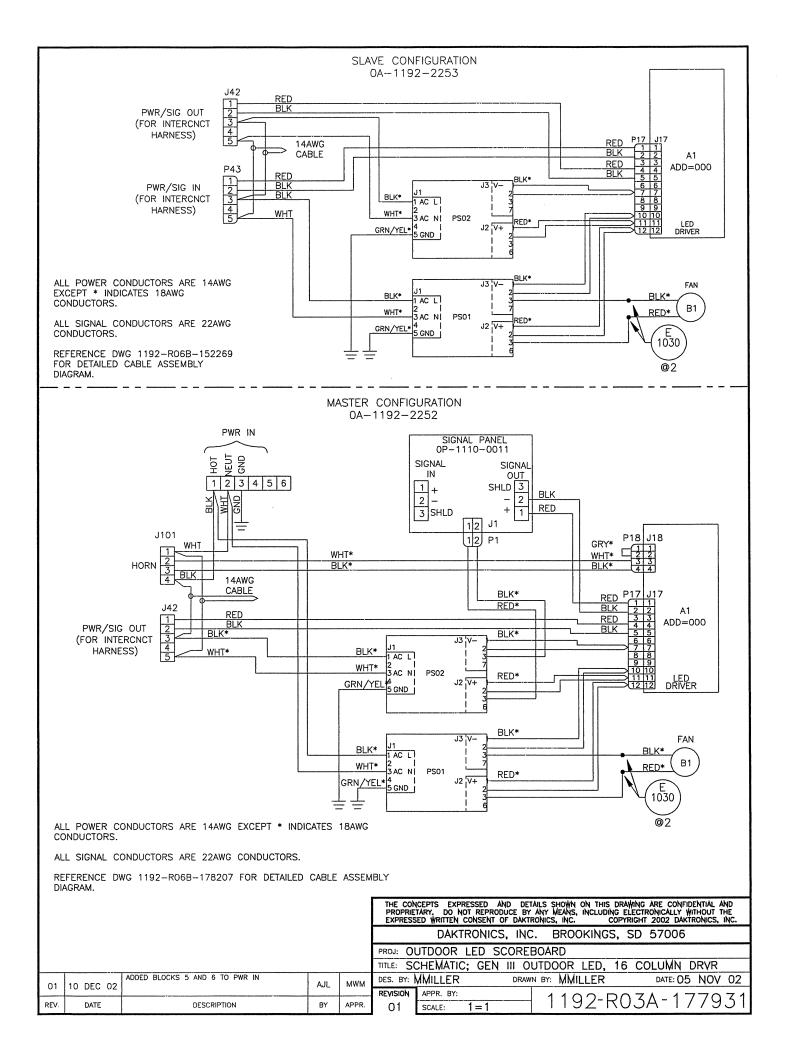


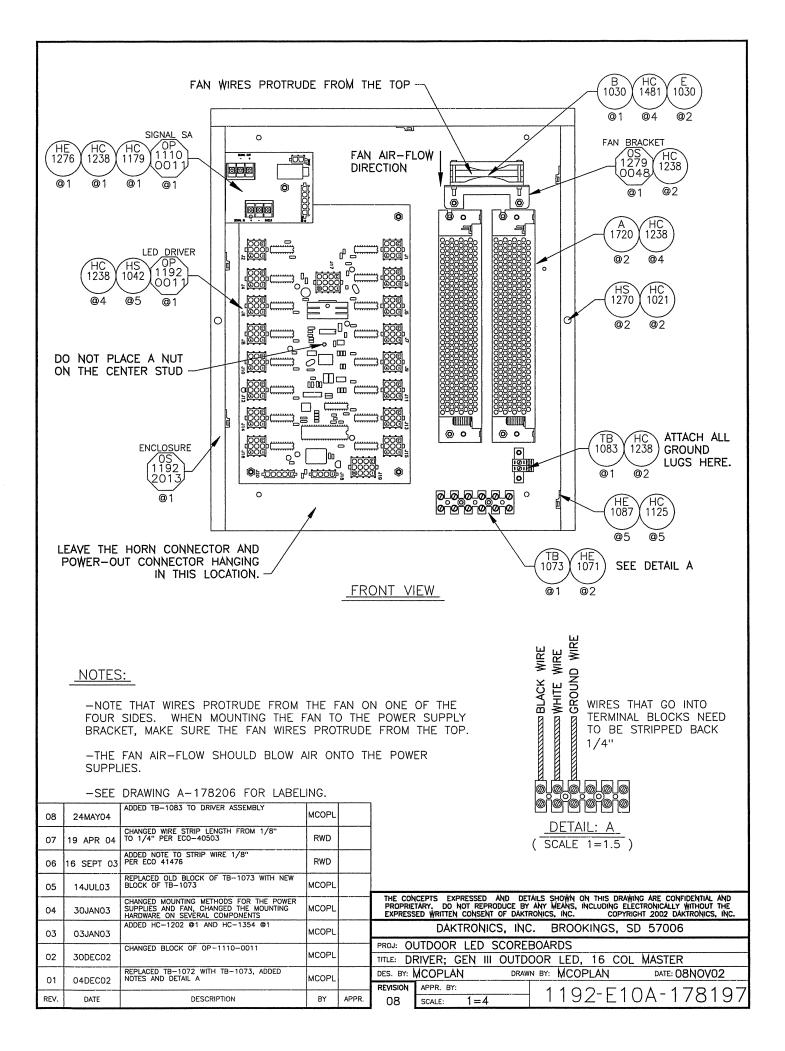
01 01 04JAN02 CHANGED VARIOUS HARNESS LENGTHS PER ECO 025086 MCOPL 04 02JAN03 MADE DRAWING UNIVERSAL FOR GEN 2 AND 3 CHANGED HARNESS LENGTHS PER ECO 032513 MCOPL DAKTRONICS, INC. BROOKINGS, SD 57006 04 02JAN03 CHANGED HARNESS LENGTHS PER ECO 032513 PROJ: OUTDOOR LED SCOREBOARDS
03 08APR02 MANESS LENGING FER ECO 052515 MCOPL TITLE: DIGIT DESIGNATION; BA-2001-11 W/ LED TNMC

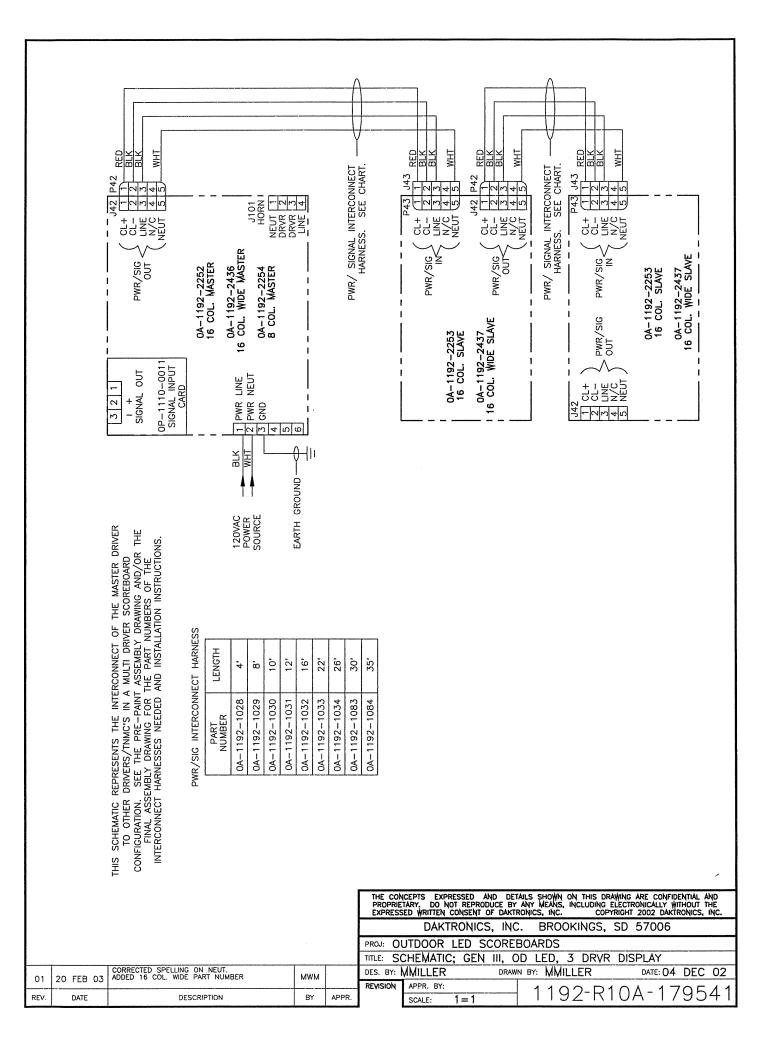


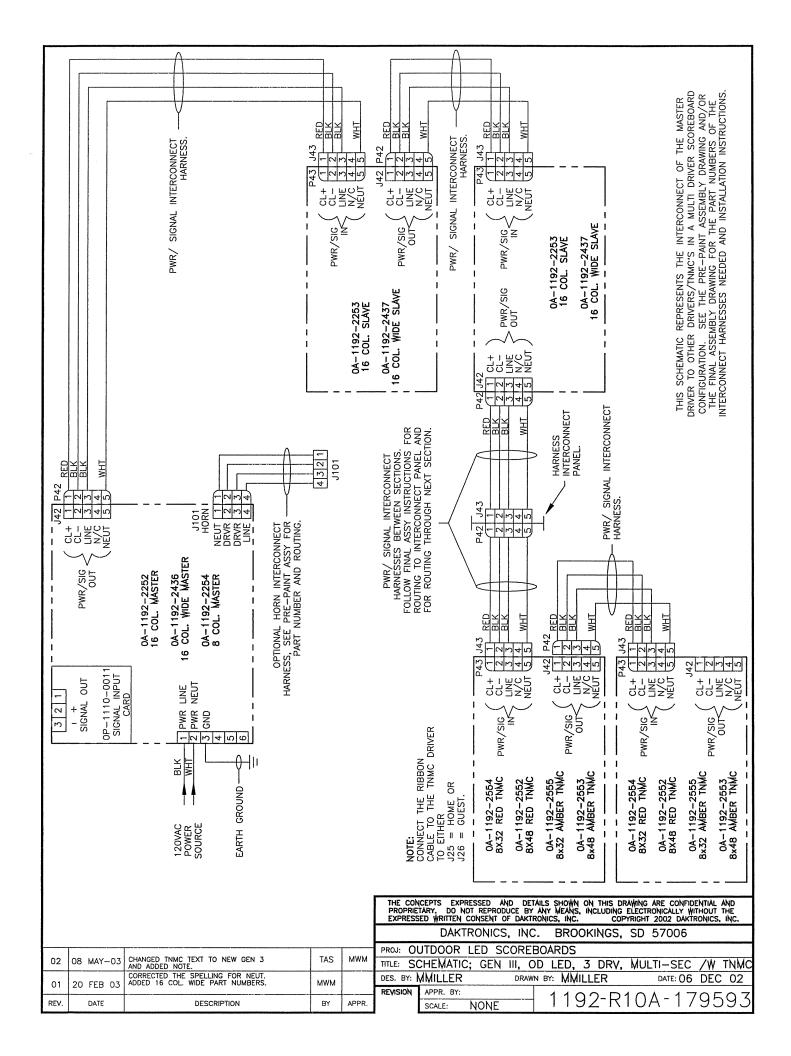


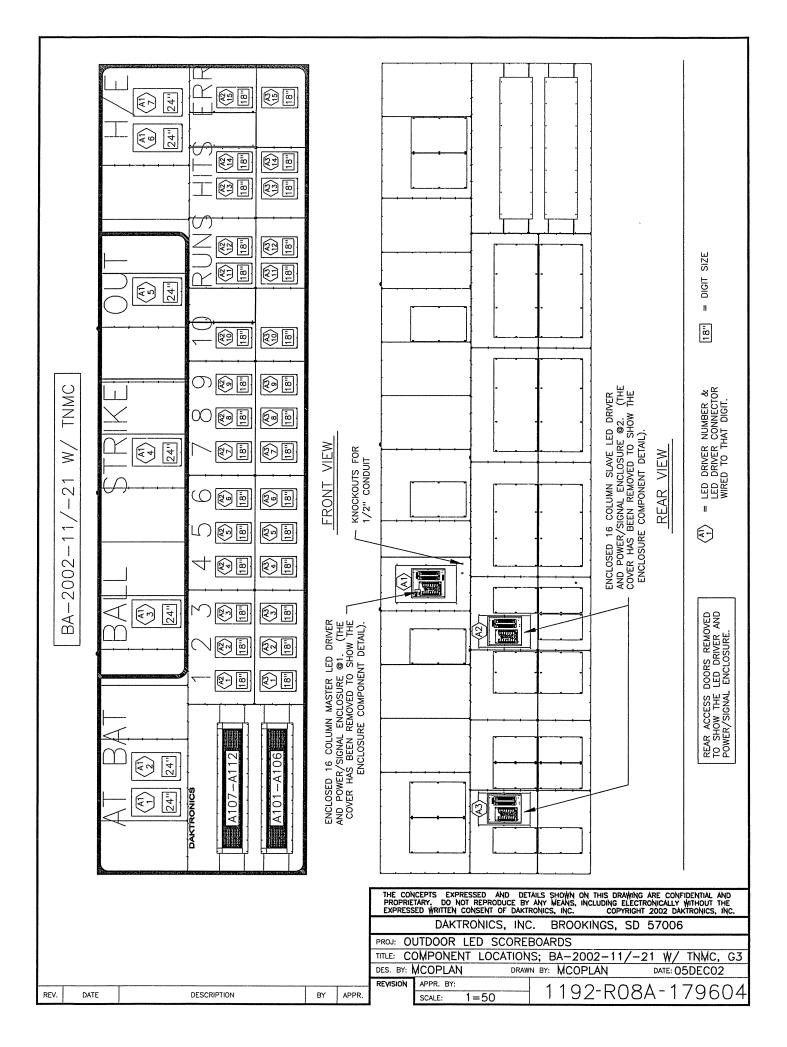


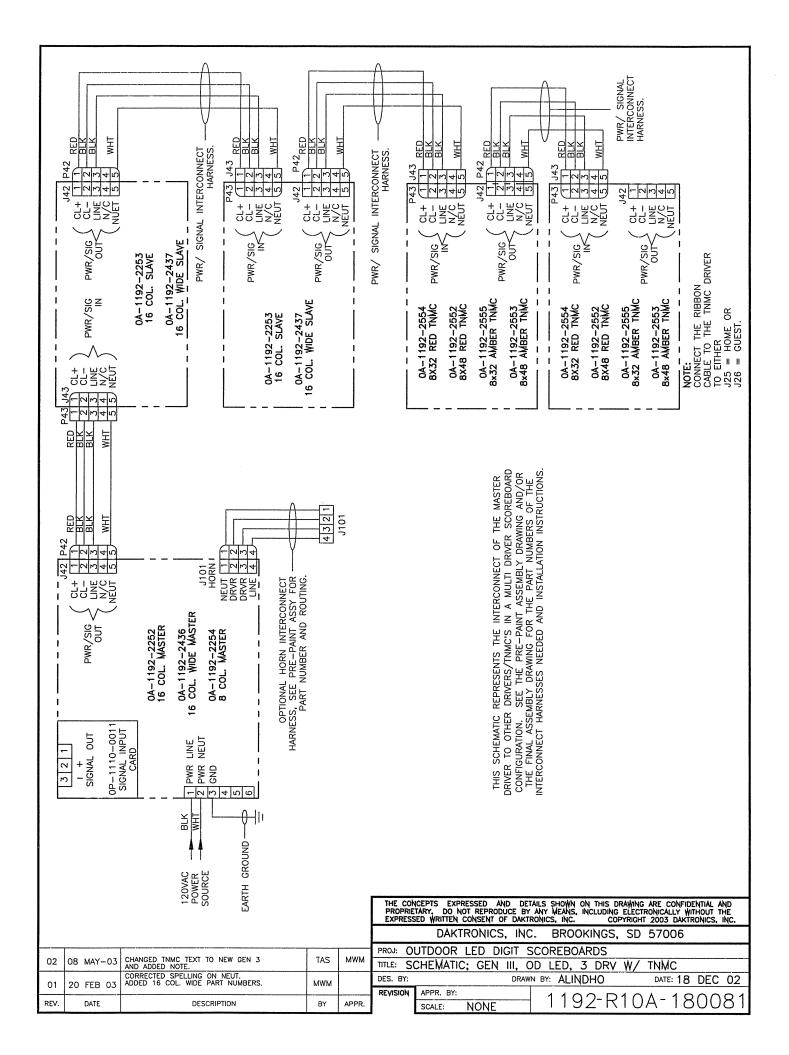


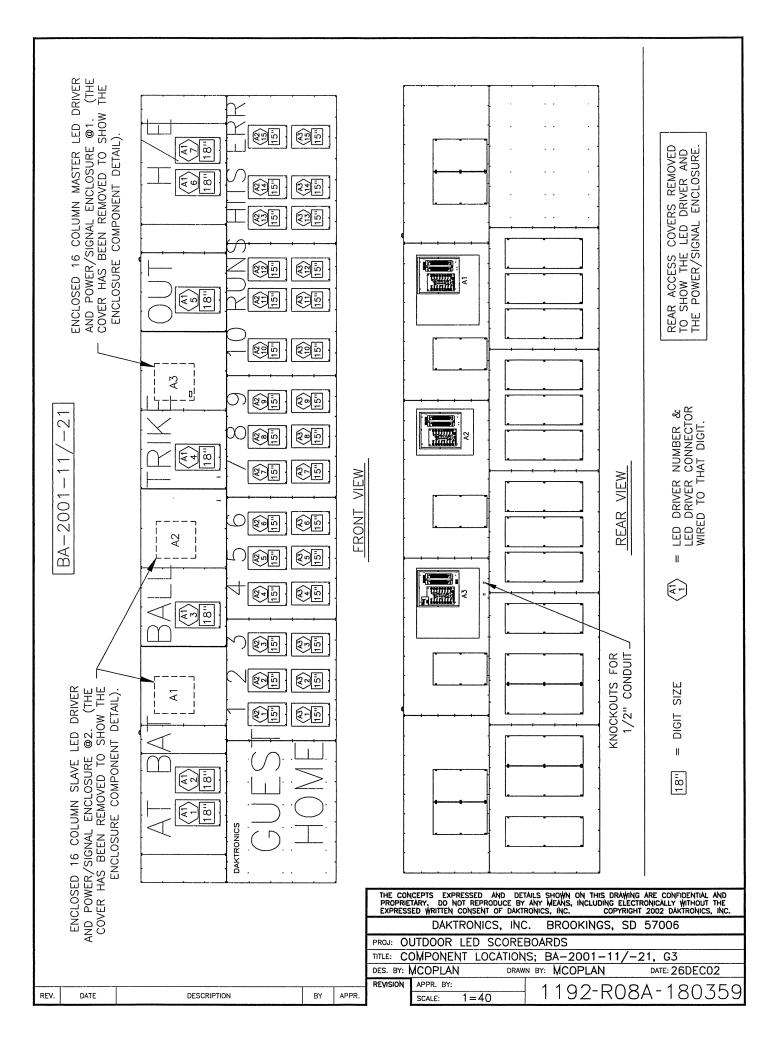


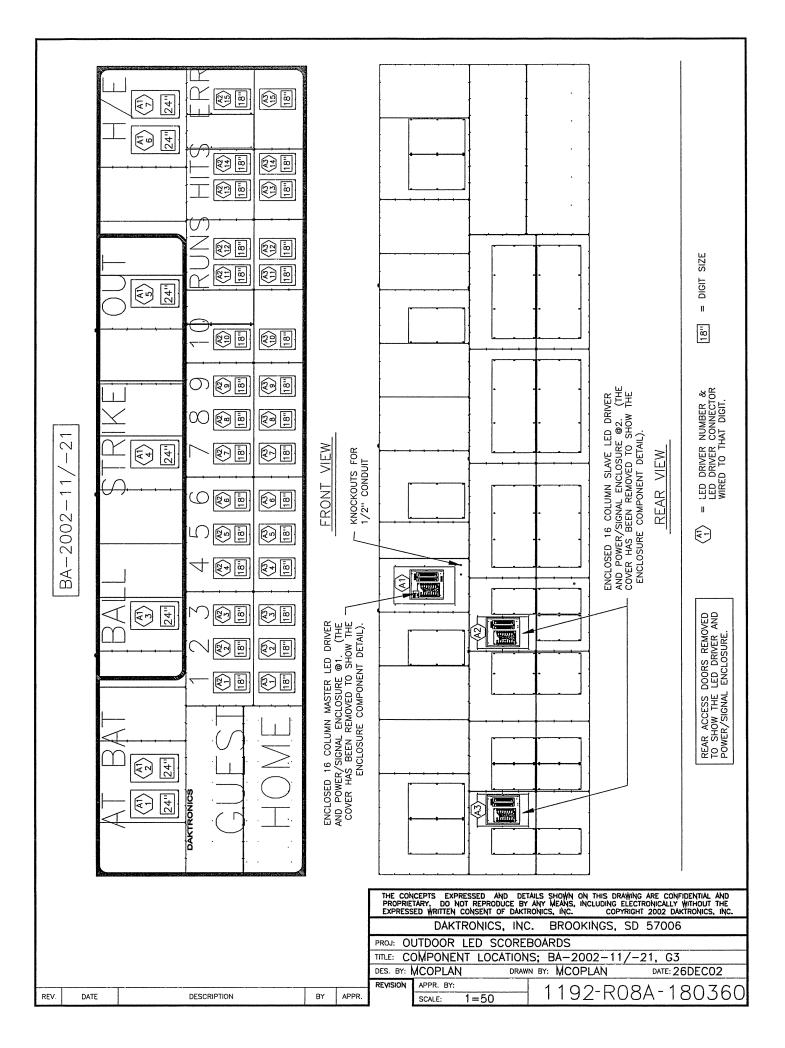


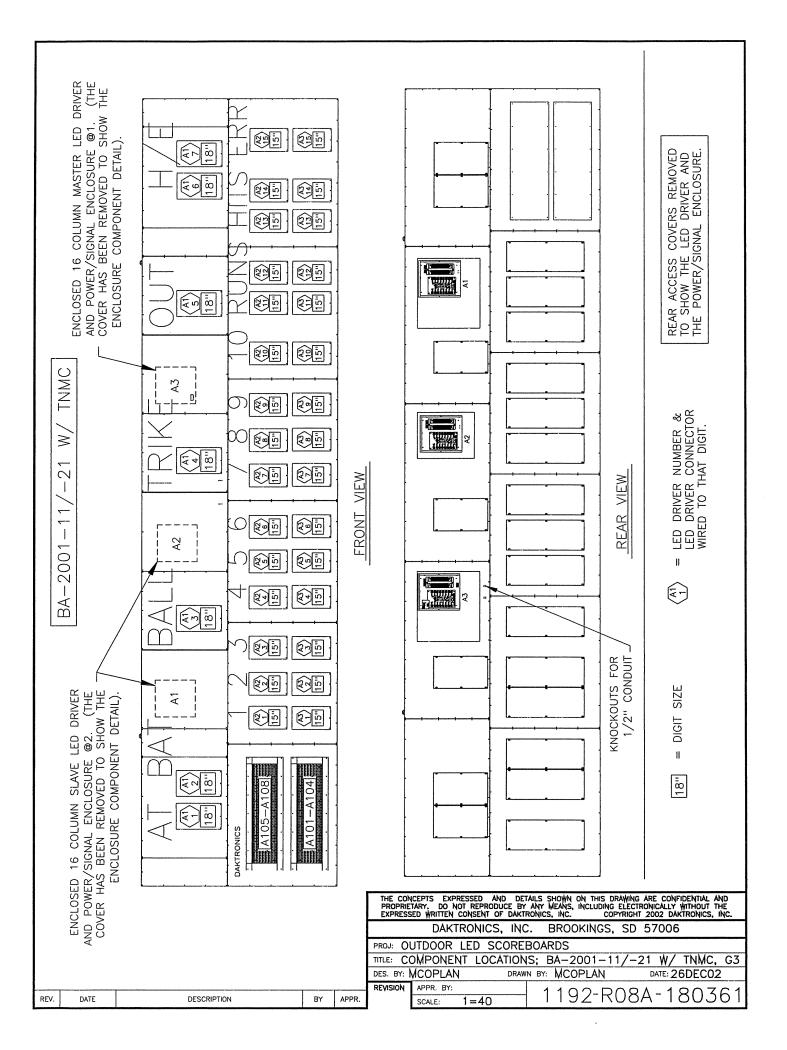


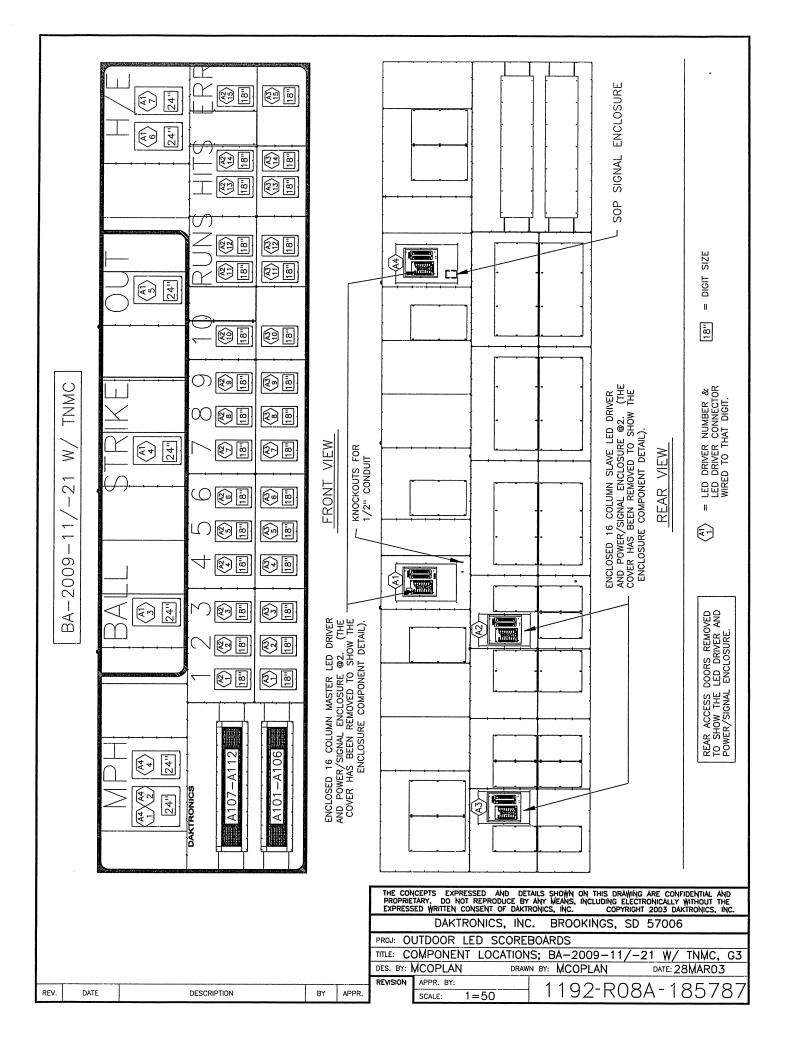


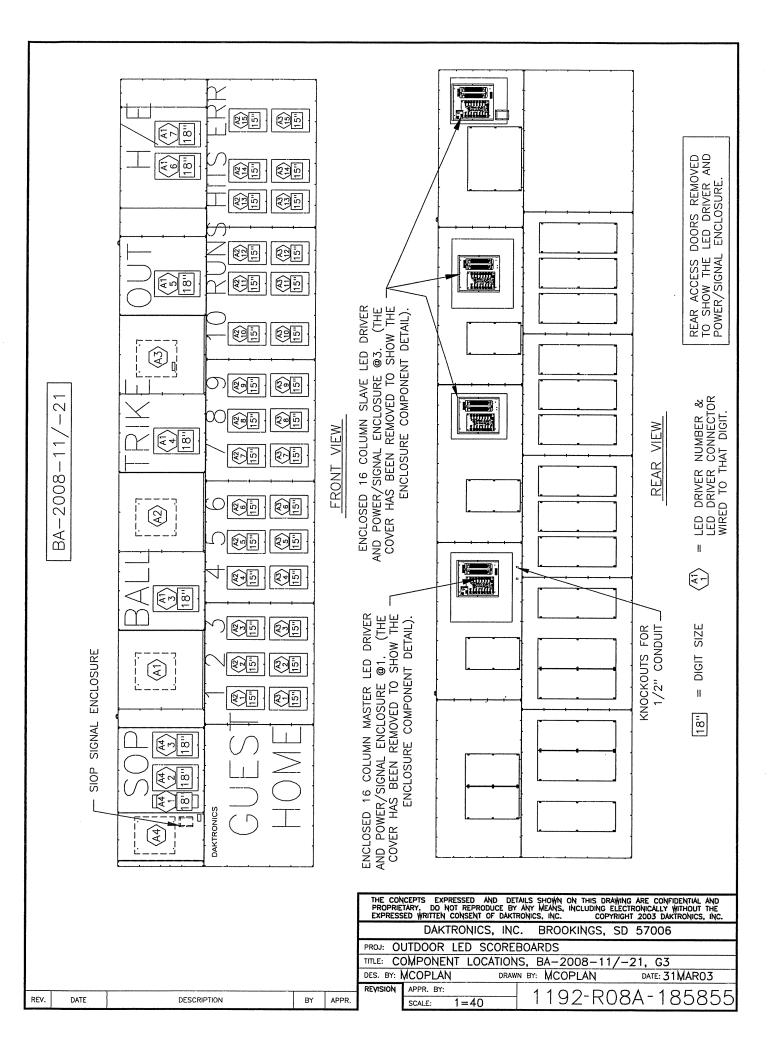


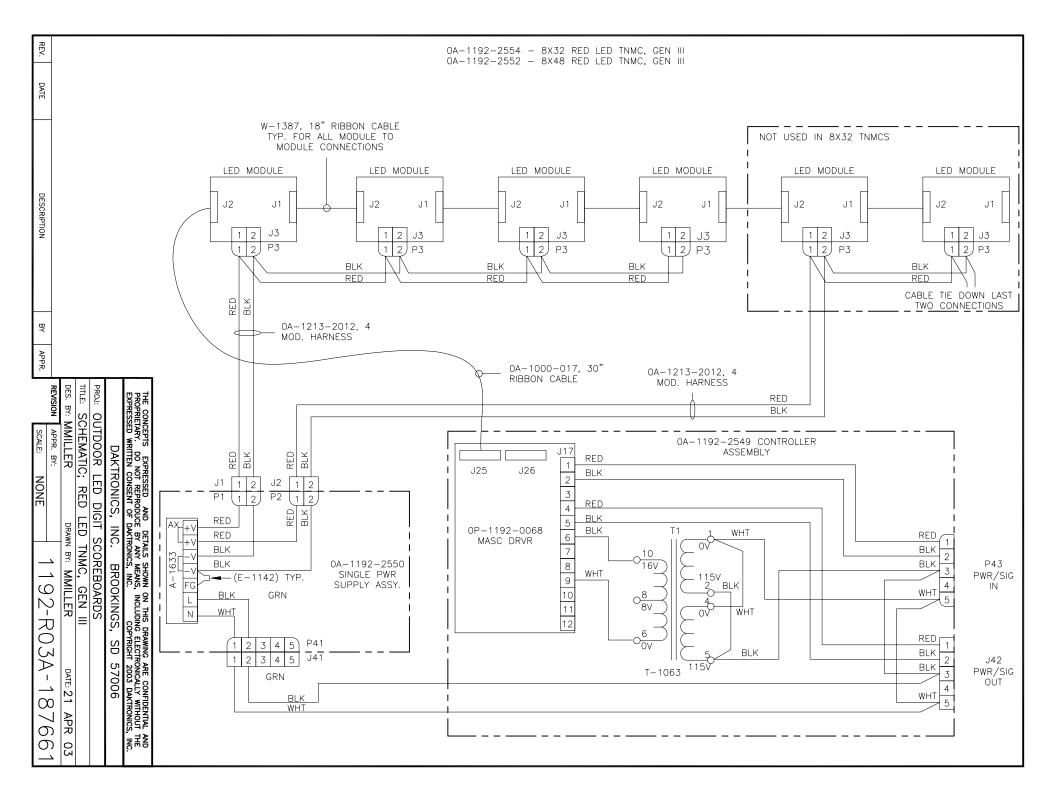


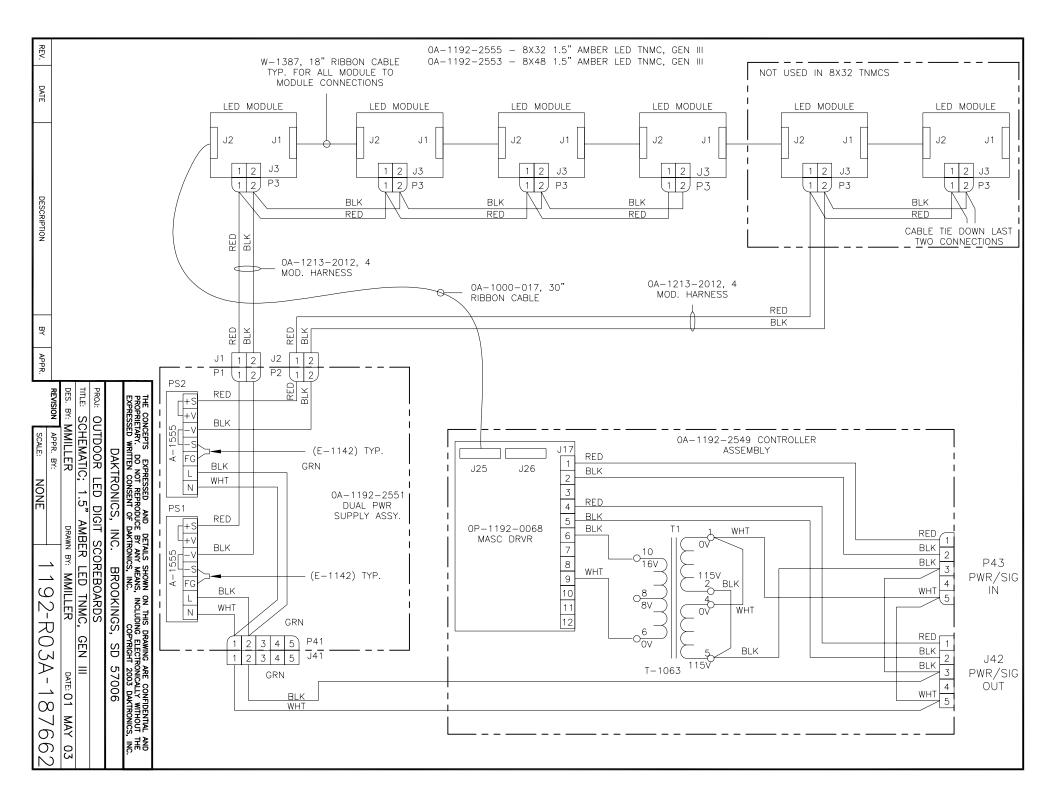


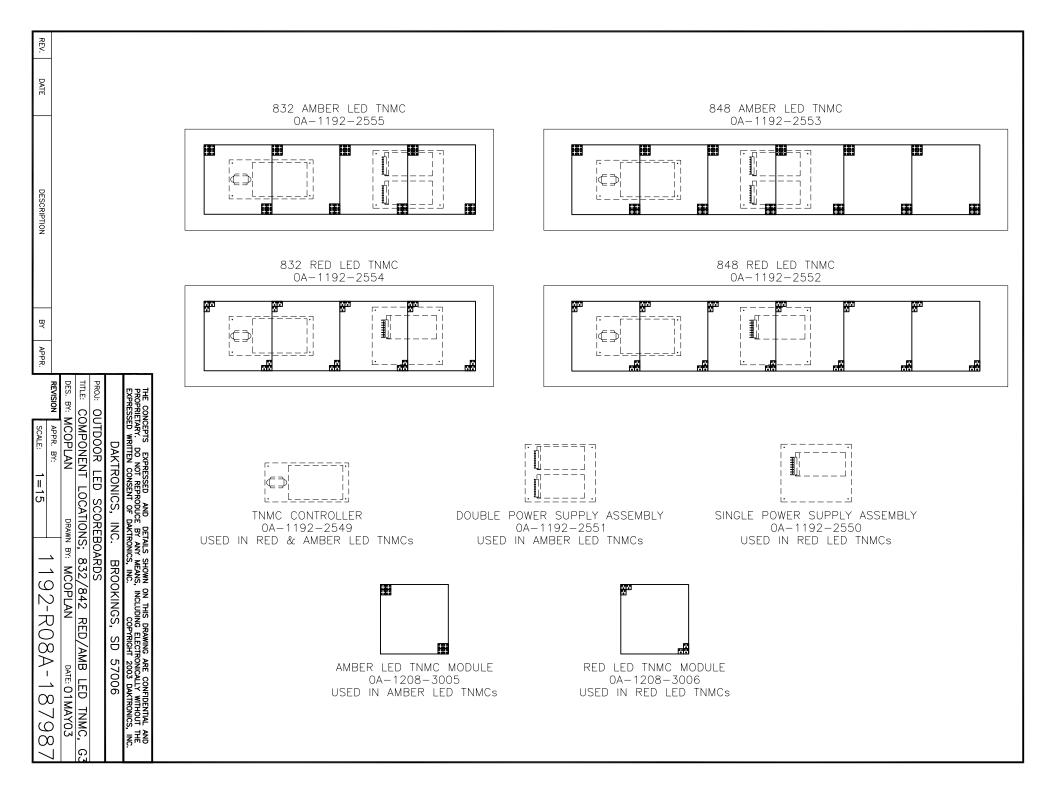




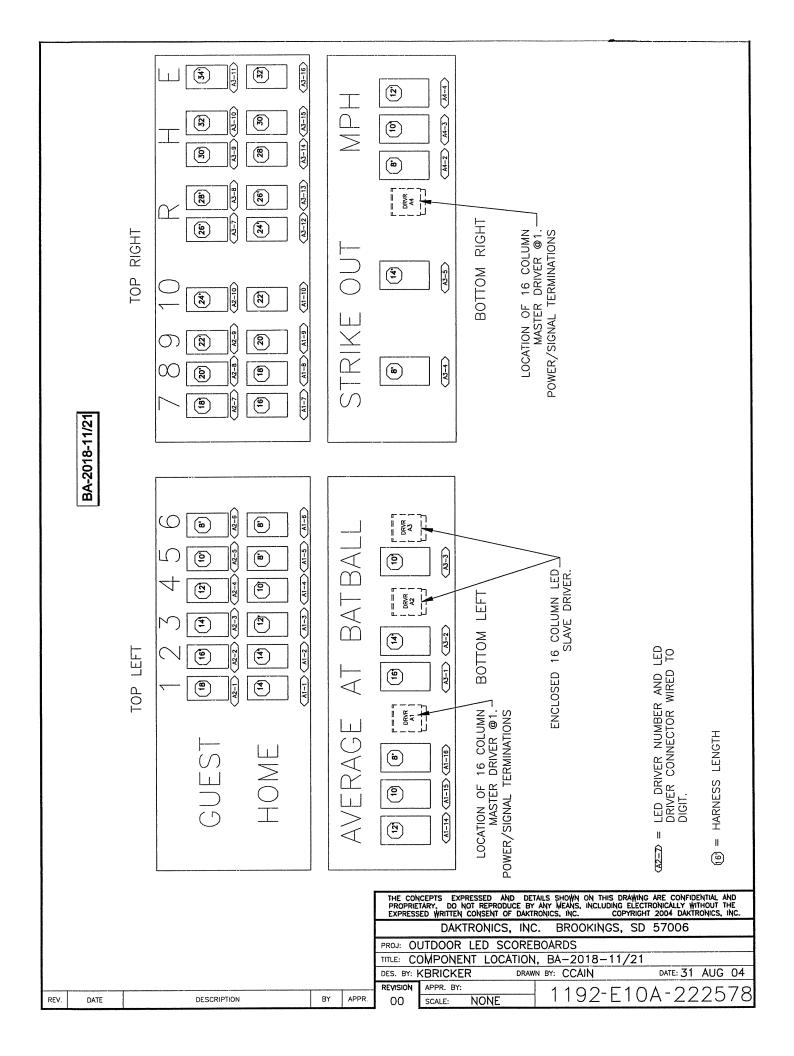


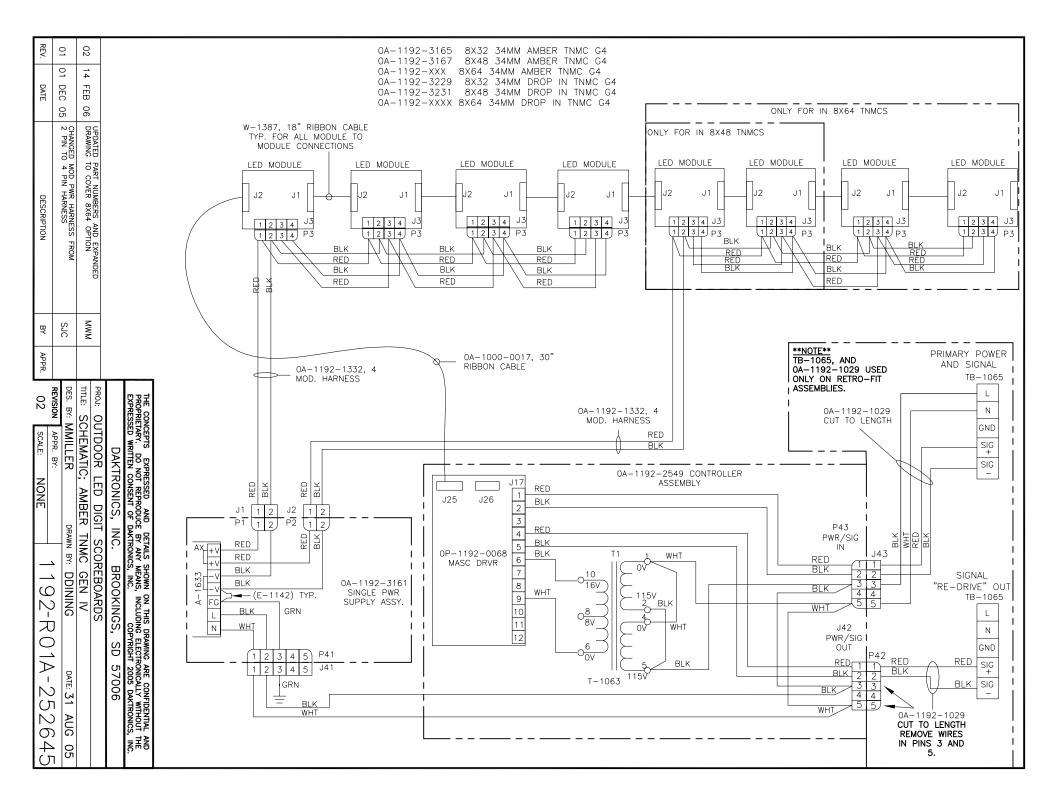


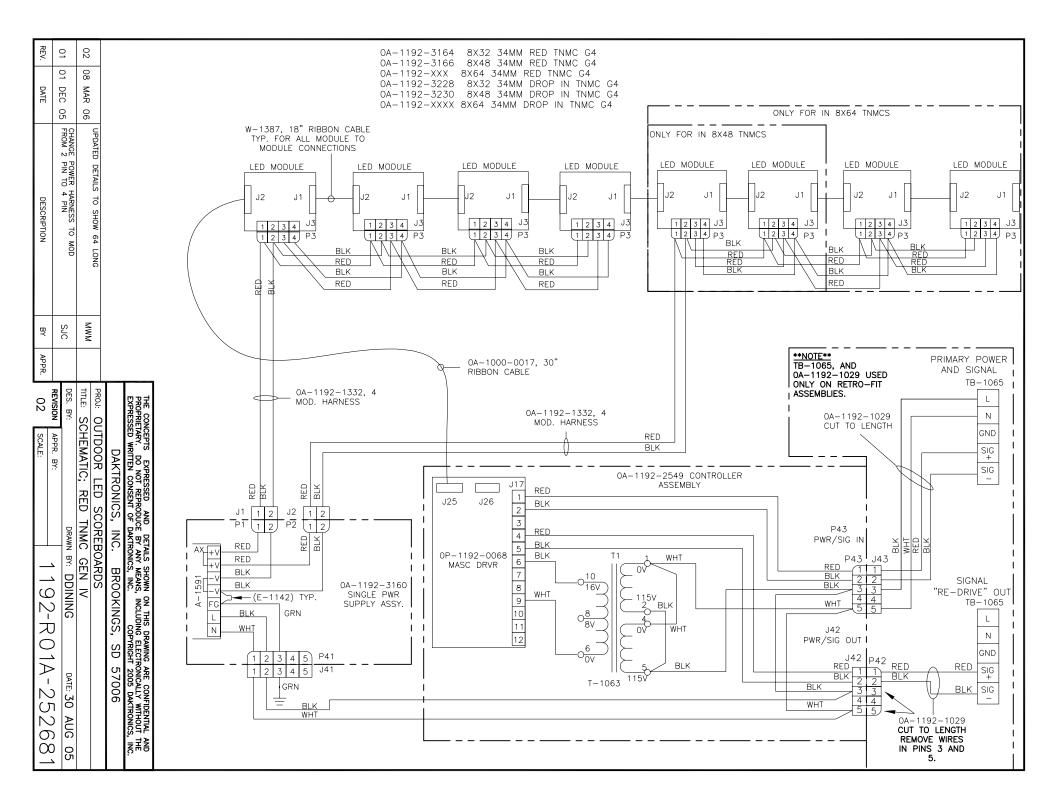


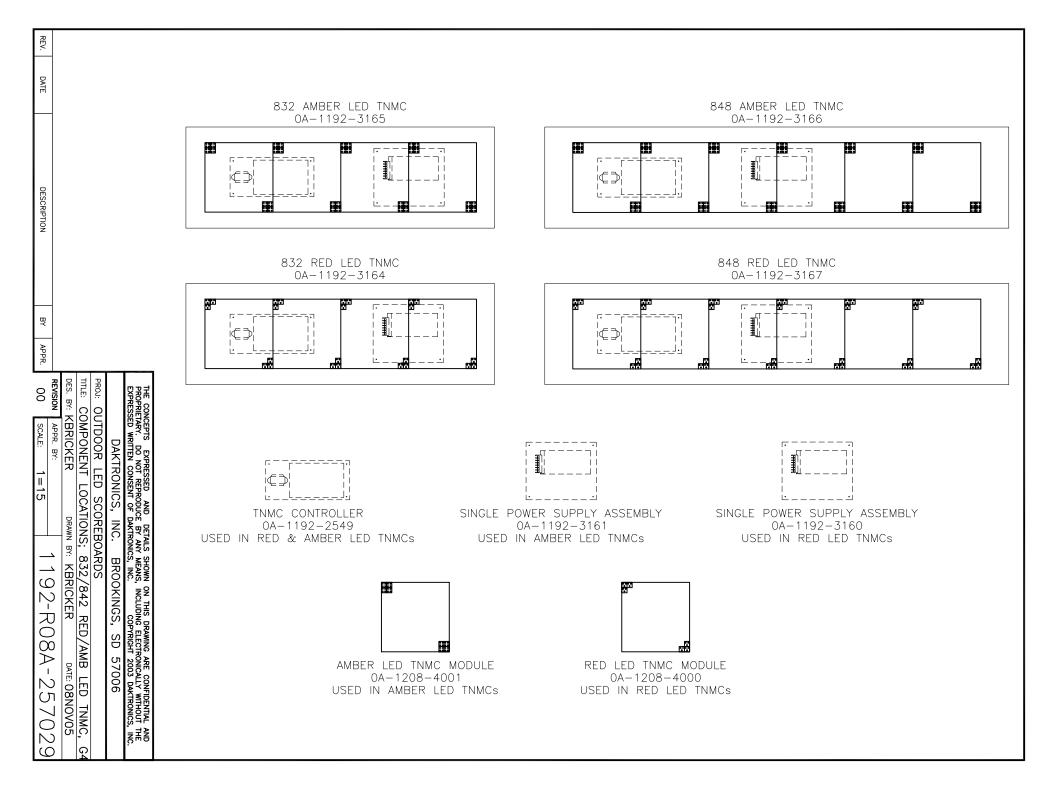


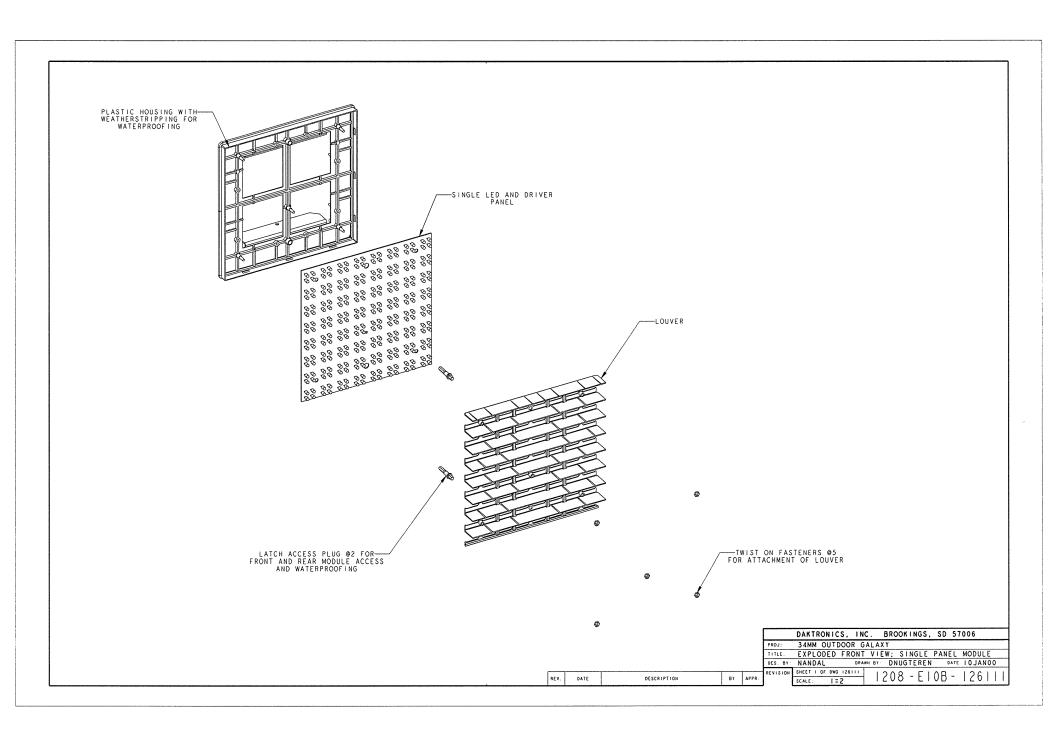
REV. DATE BA-2018-11/21 W/ TNMC TOP LEFT TOP RIGHT 9 10 3 5 6 8 R Н Ε 2 4 DESCRIPTION (14') (12') (10') 8' (20') (22') (24') (26') (28' (32') 34' (18') (16') (30') (18' GUEST TNMC (A2-2) (A2-3) A2-4 A2-5 A2-6 A2-7 A2-8 A2-9 A2-10 A3-7 A3-8 A3-9 A3-10 A3-11 A2-1 (12) (8') (8') (22') (24') (26') (32') (14') (10) (16') (18') (20) (30') 14' 28' HOME TNMC
 A1-1
 A1-2
 A1-3
 A1-4
 A1-5
 A1-6
 A1-7 A1-8 A1-9 (A1-10) A3-12 A3-13 (A3-14)(A3-15) (A3-16) ΒY APPR. **AVERAGE STRIKE** OUT AT BAT BALL MPH TITLE: DES. PROJ: REVISION 8 BY: COMPONENT BM: KBRICKER (10') (8') (16') (14') (10') (8') (14') (10') (12') VUNUEPTS PRIETARY. RESSED WRI (12') = = : (8') l DRVR ſ A3 DRVR A1 DRVR A2 DRVR A4 SCALE: APPR. BY: Y. DO N ╘╌┰╛ L-1---DAKTRONICS A4-2 A4-3 A4-4 (A1-14) (A1-15) (A1-16) (A3-1) (A3-2) A3-4 A3-5 A3-3 RESSED AND DETAILS IOT REPRODUCE BY ANY CONSENT OF DAKTRONI E NONE LOCATION, SCOREBOARDS OCATION, BA-2018-1 DRAWN BY: CCAIN LOCATION OF 16 COLUMN BOTTOM RIGHT BOTTOM LEFT MASTER DRIVER @1. POWER/SIGNAL TERMINATIONS INC. LOCATION OF 16 COLUMN MASTER DRIVER @1. -MEANS, S, INC. **BROOKINGS** POWER/SIGNAL TERMINATIONS ENCLOSED 16 COLUMN LED ဖ SLAVE DRIVER. , INCLUDI \mathbb{N} $\frac{11}{21}$ _ ELECTR SD C W/ TNMC DATE: 24 AUG ARE CONFI RONICALLY V 1 2004 DAK \geq 57006 (A2=7) = LED DRIVER NUMBER AND LED 1 DRIVER/TNMC INTERCONNECT HARNESS DRIVER CONNECTOR WIRED TO N DIGIT. N SEE ROUTING IN ASSEMBLY PACKET. \mathbb{N} (6) = HARNESS LENGTH O . ZĦB Q 04

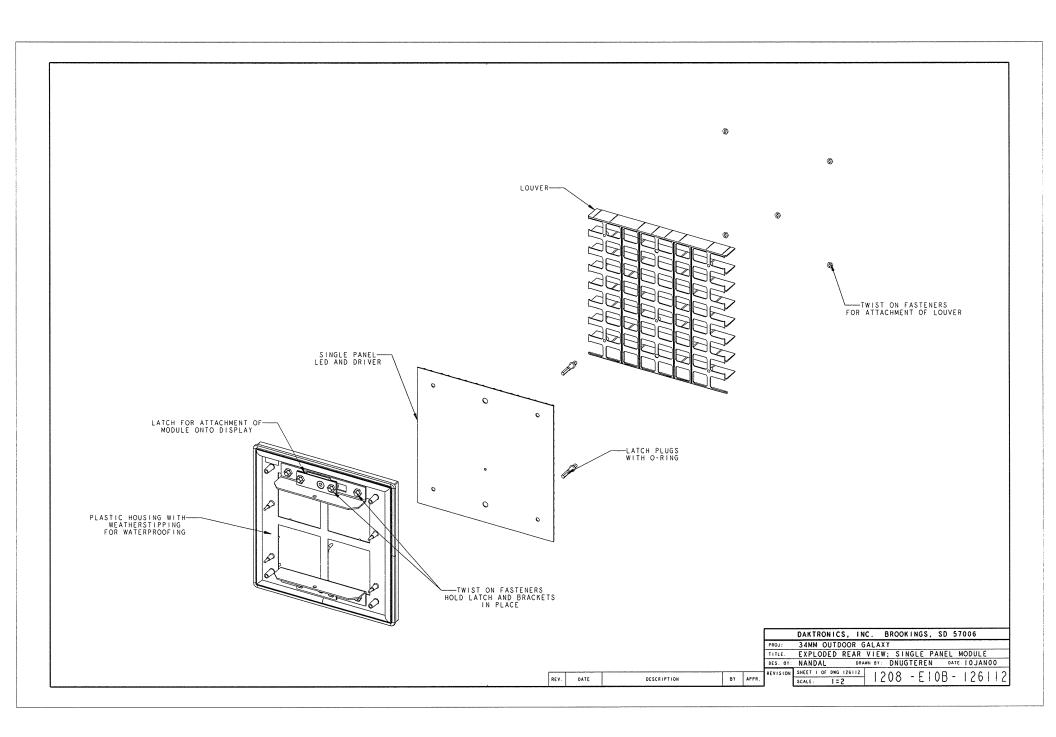


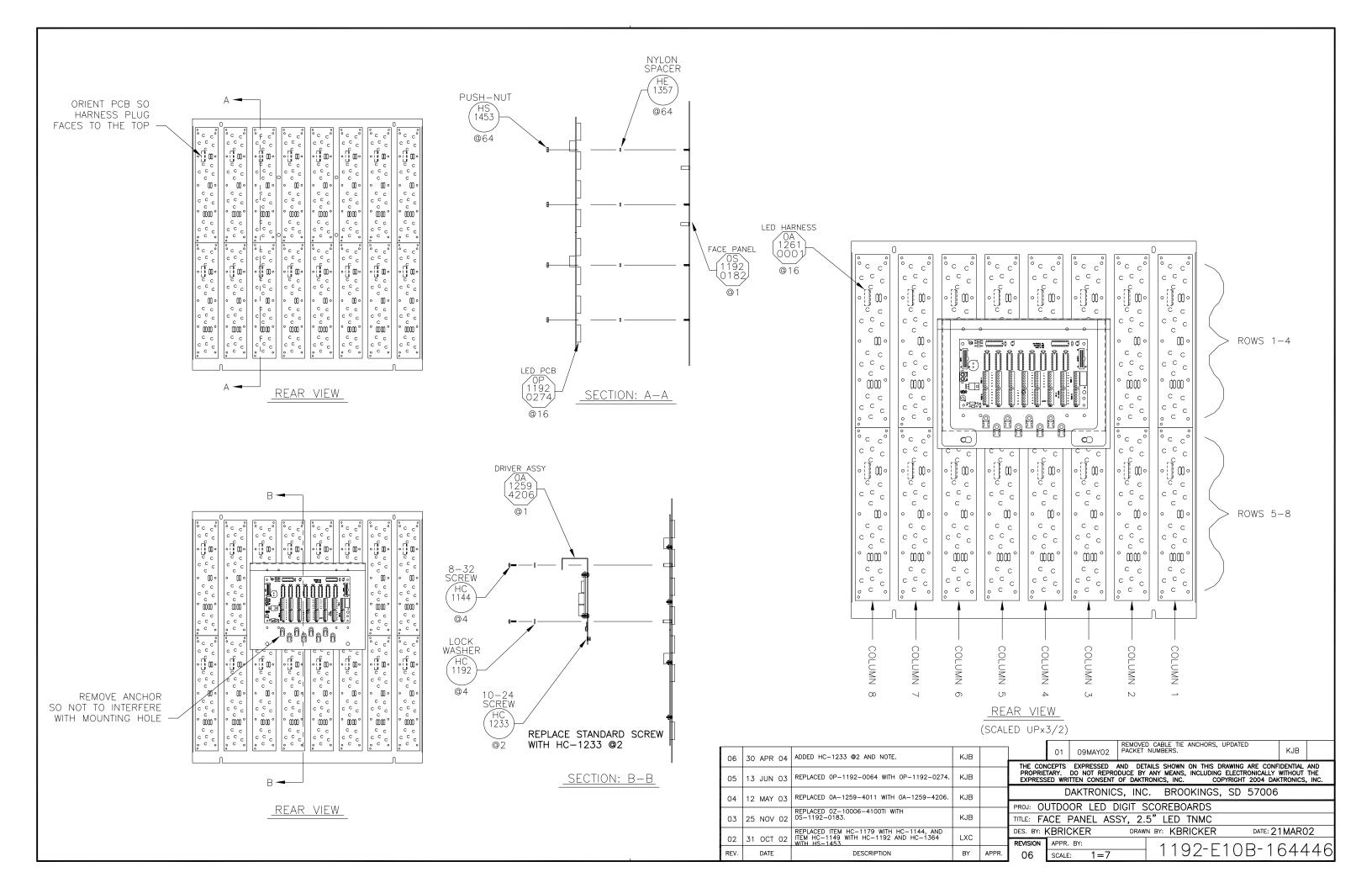


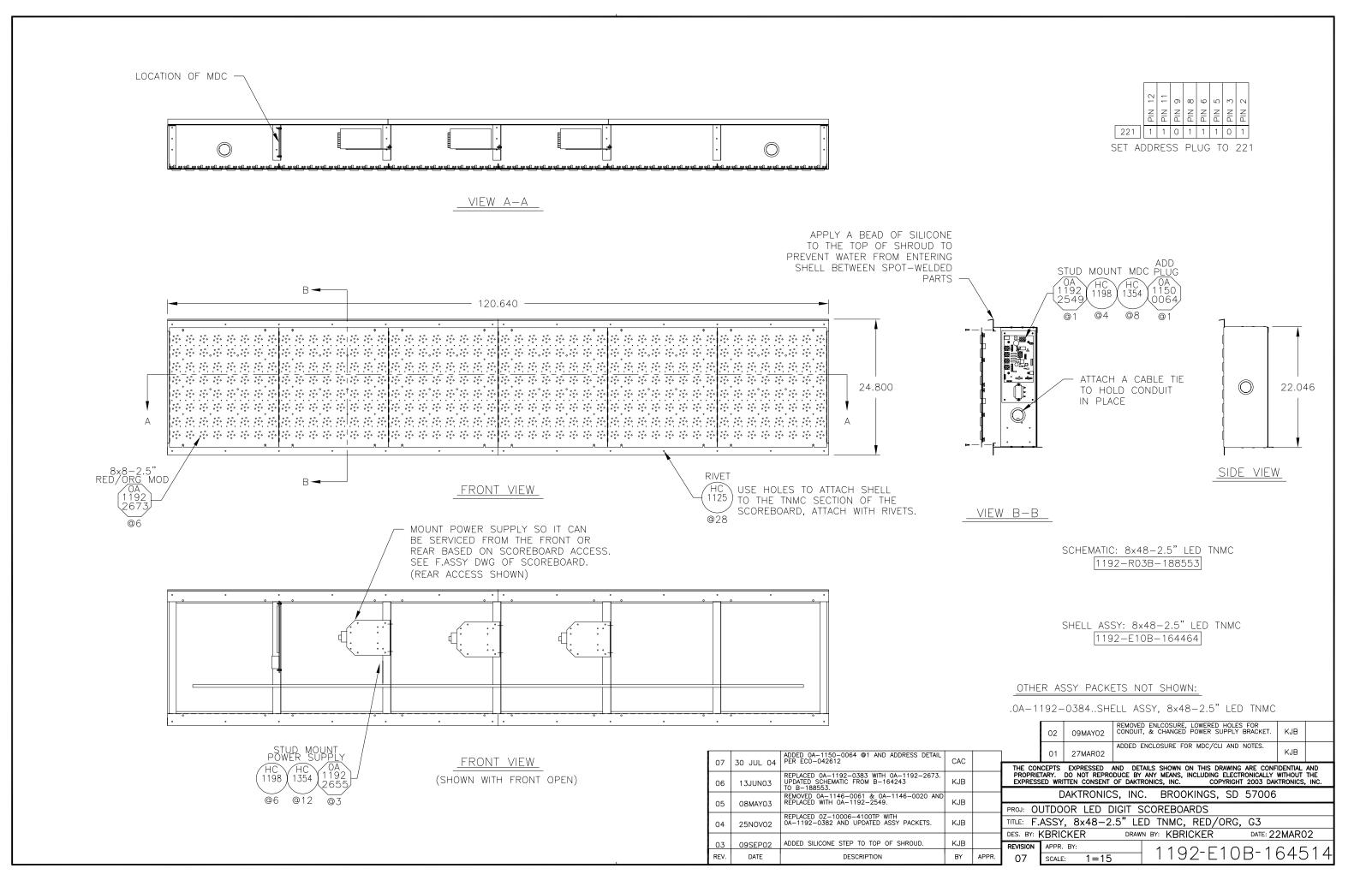


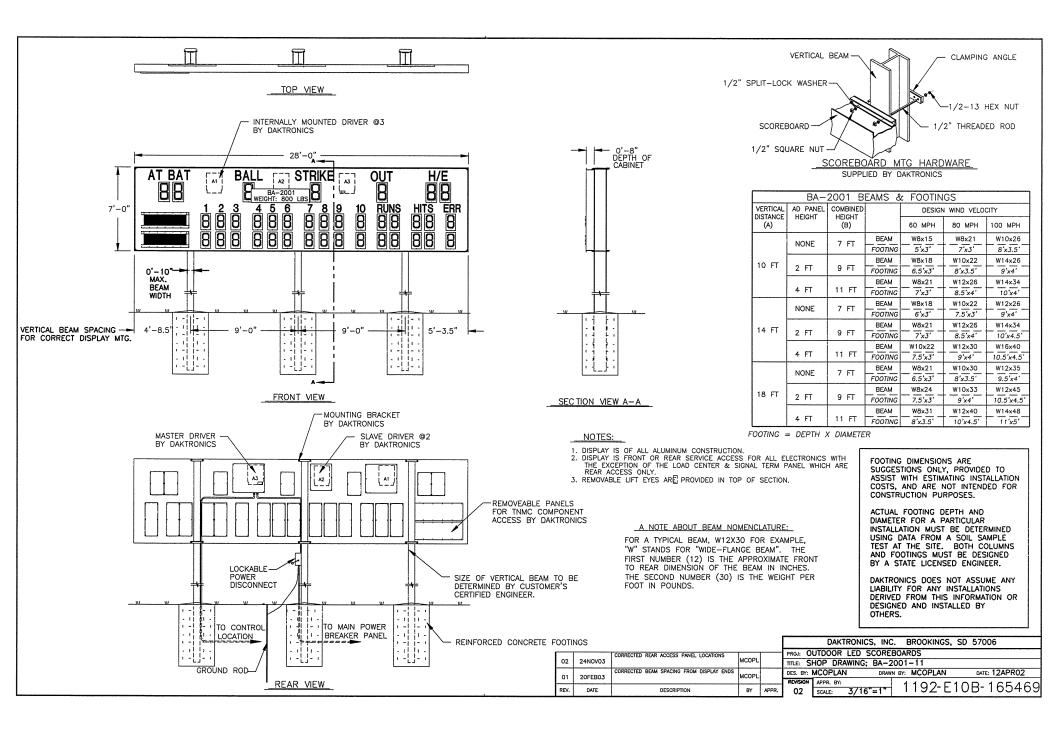


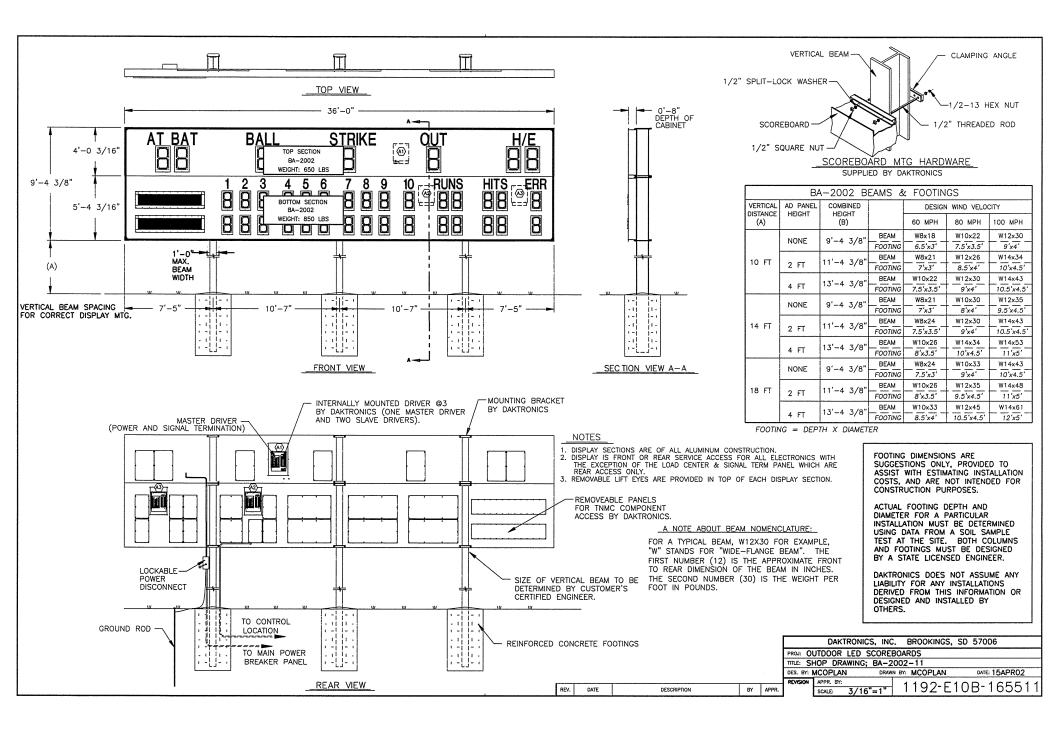


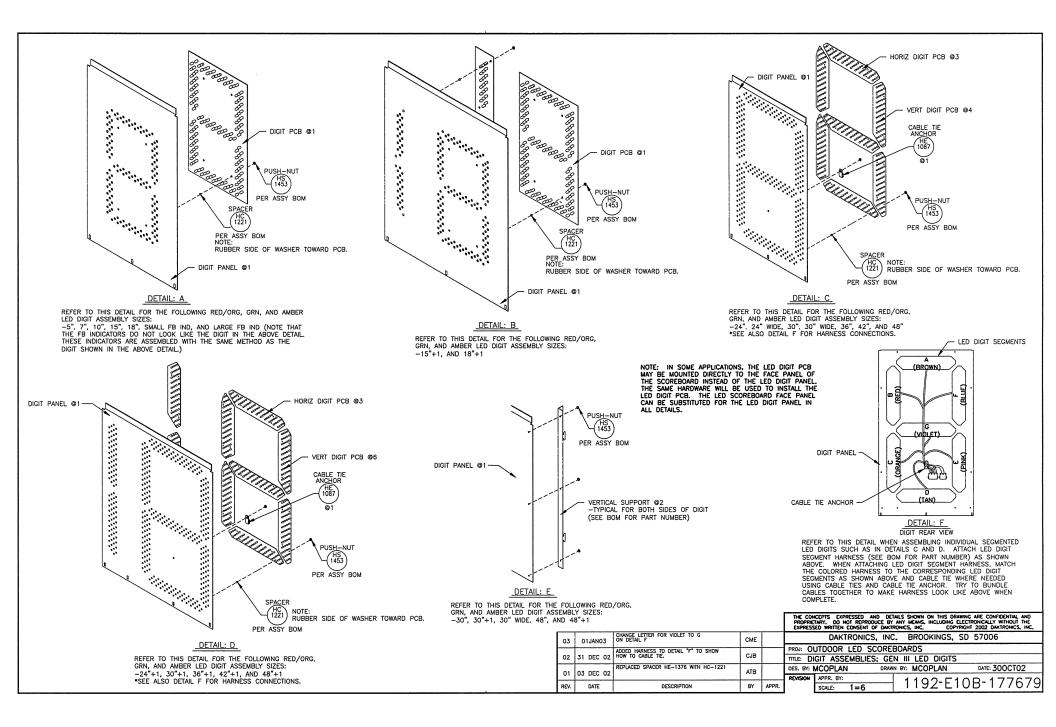


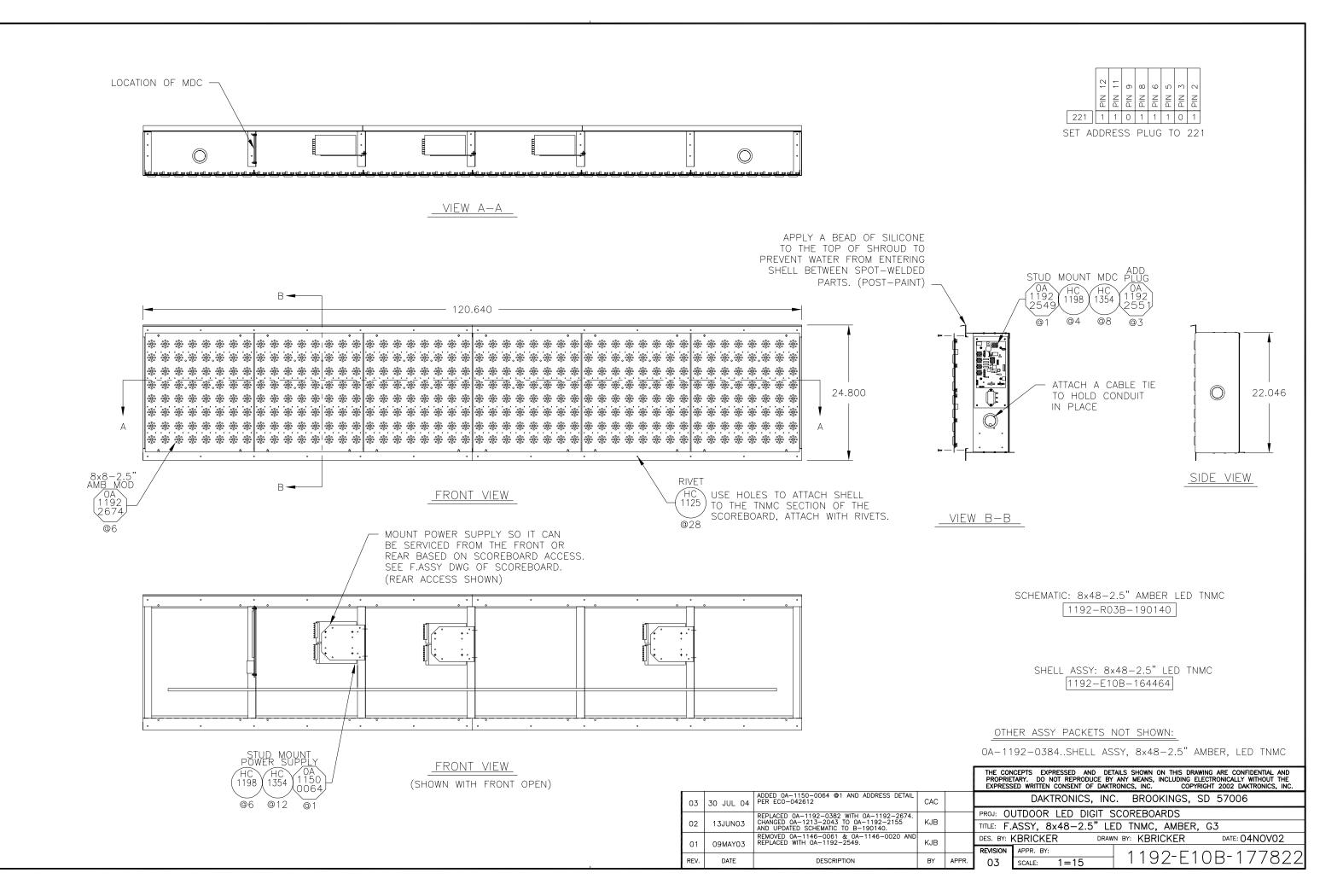


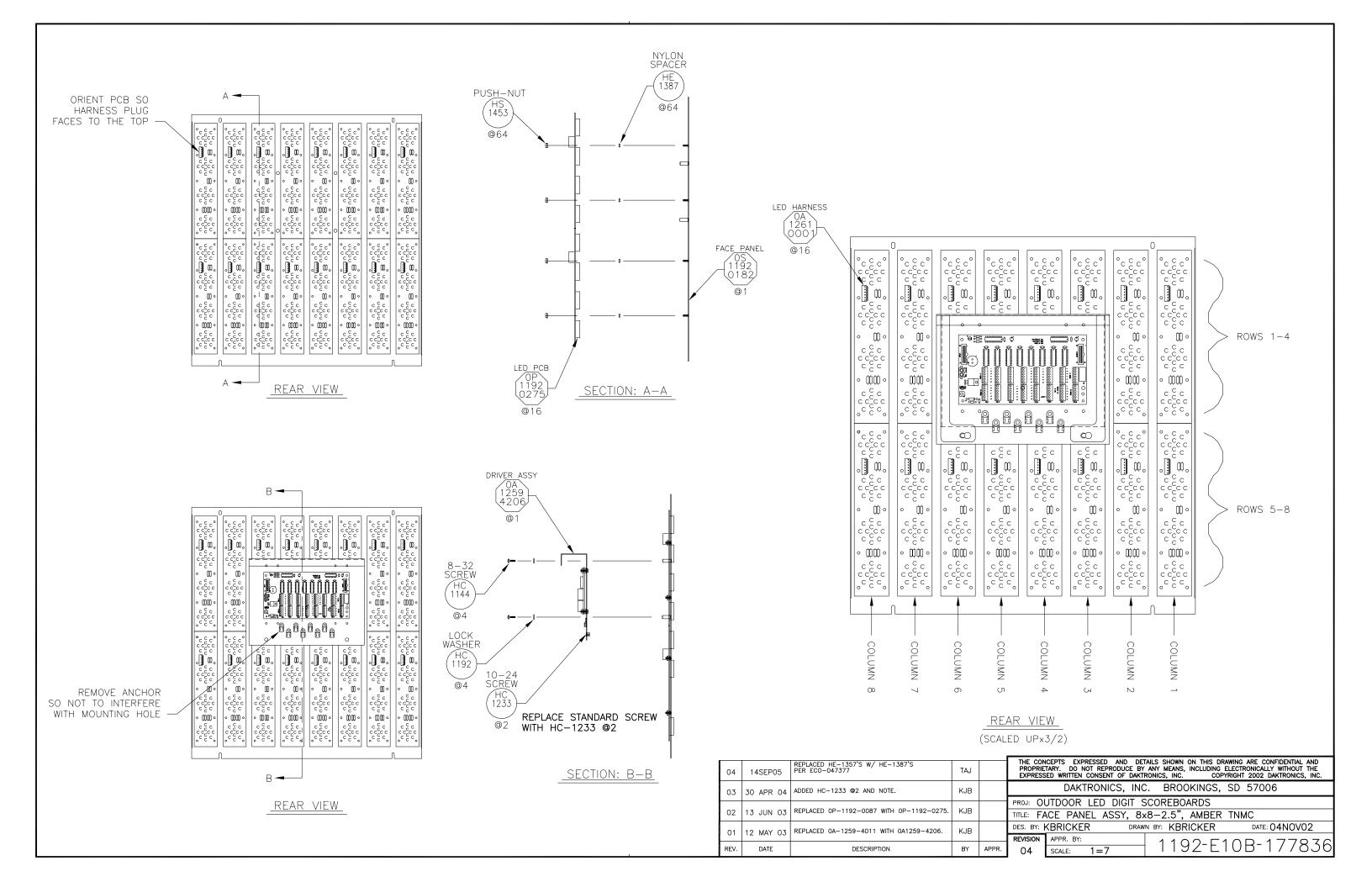




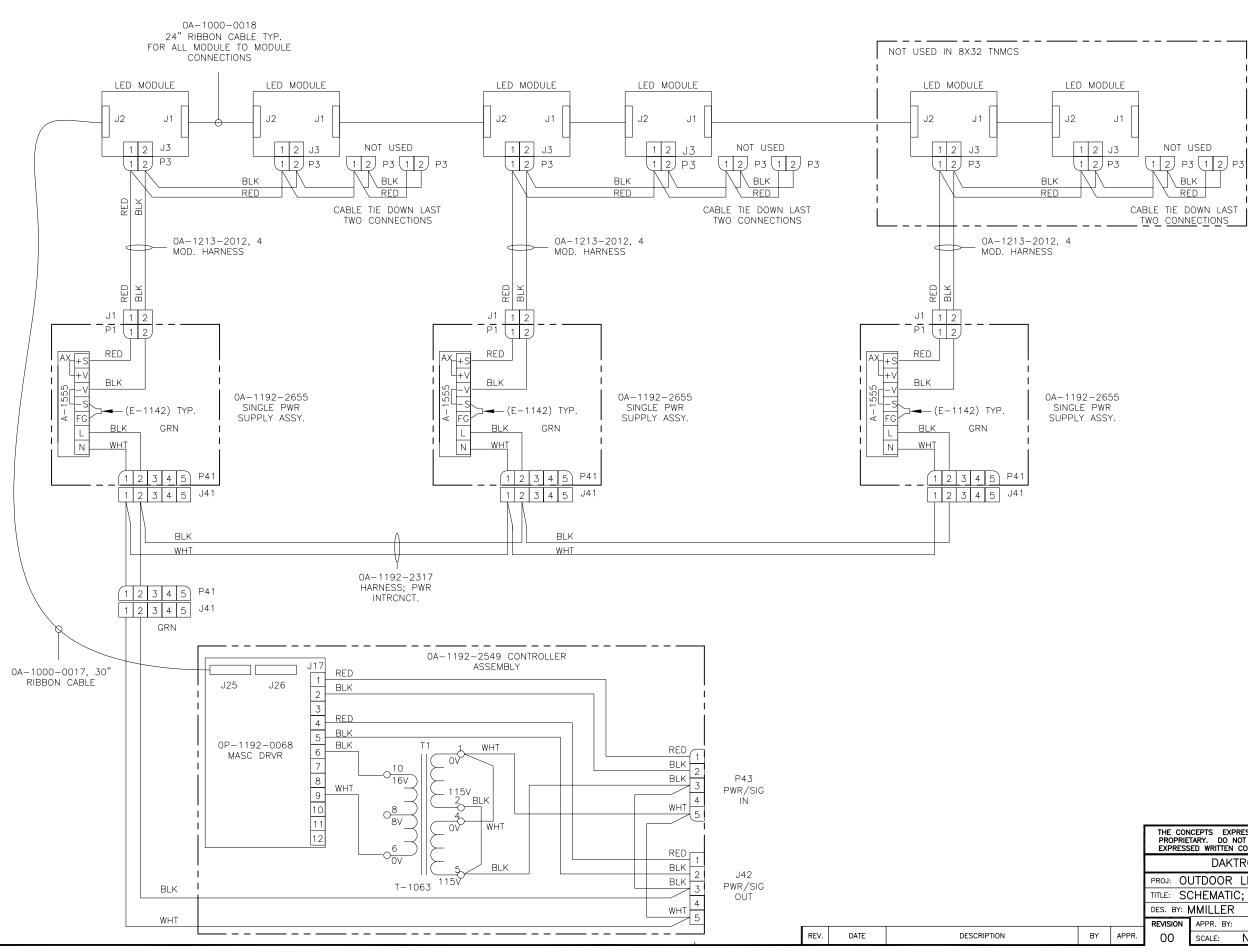




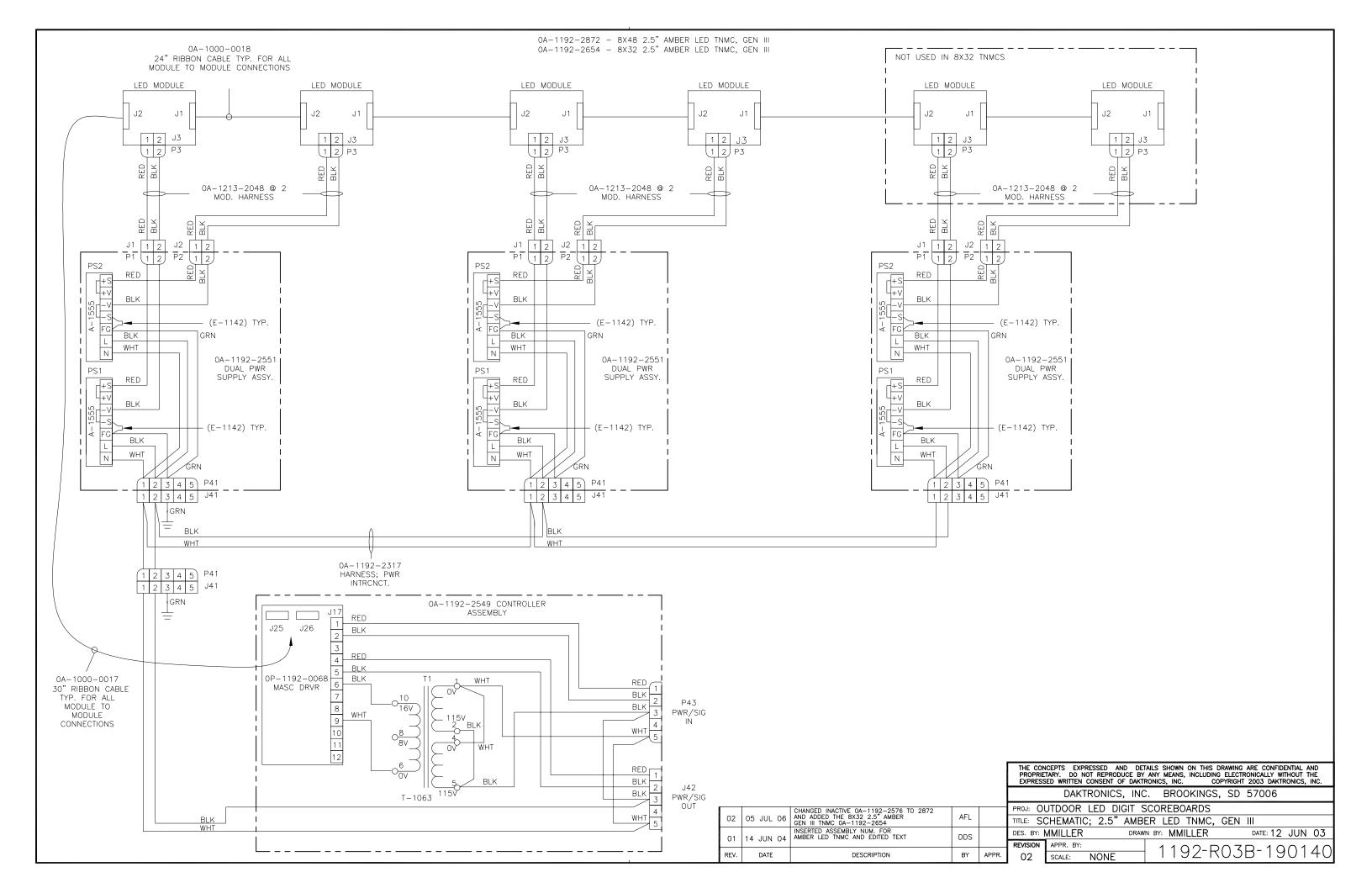


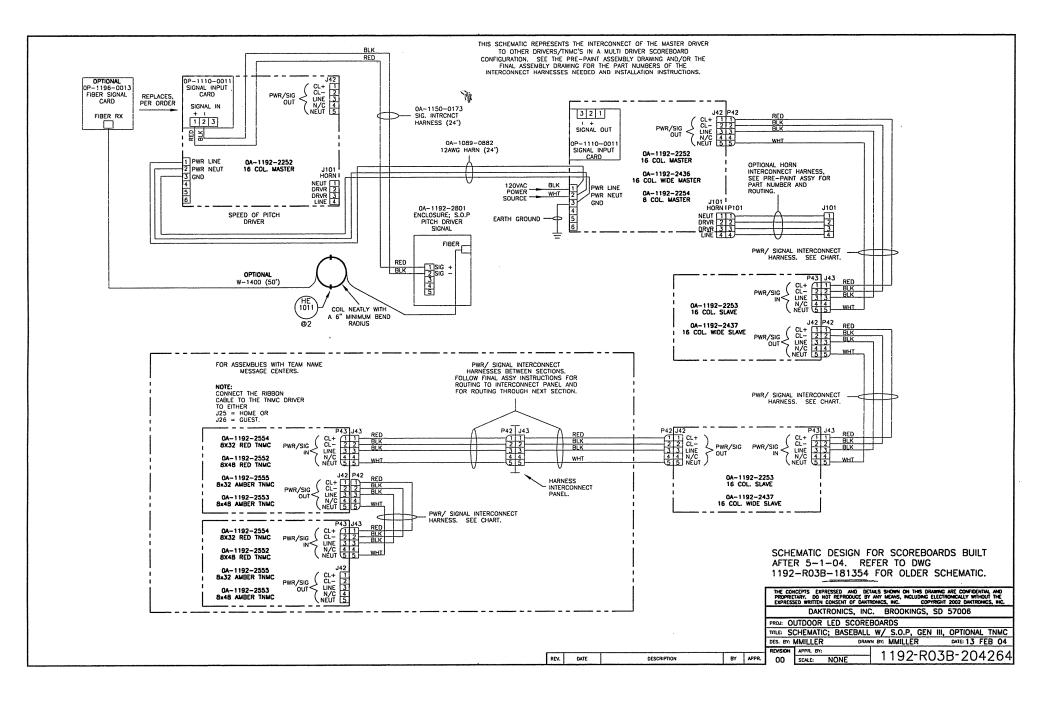


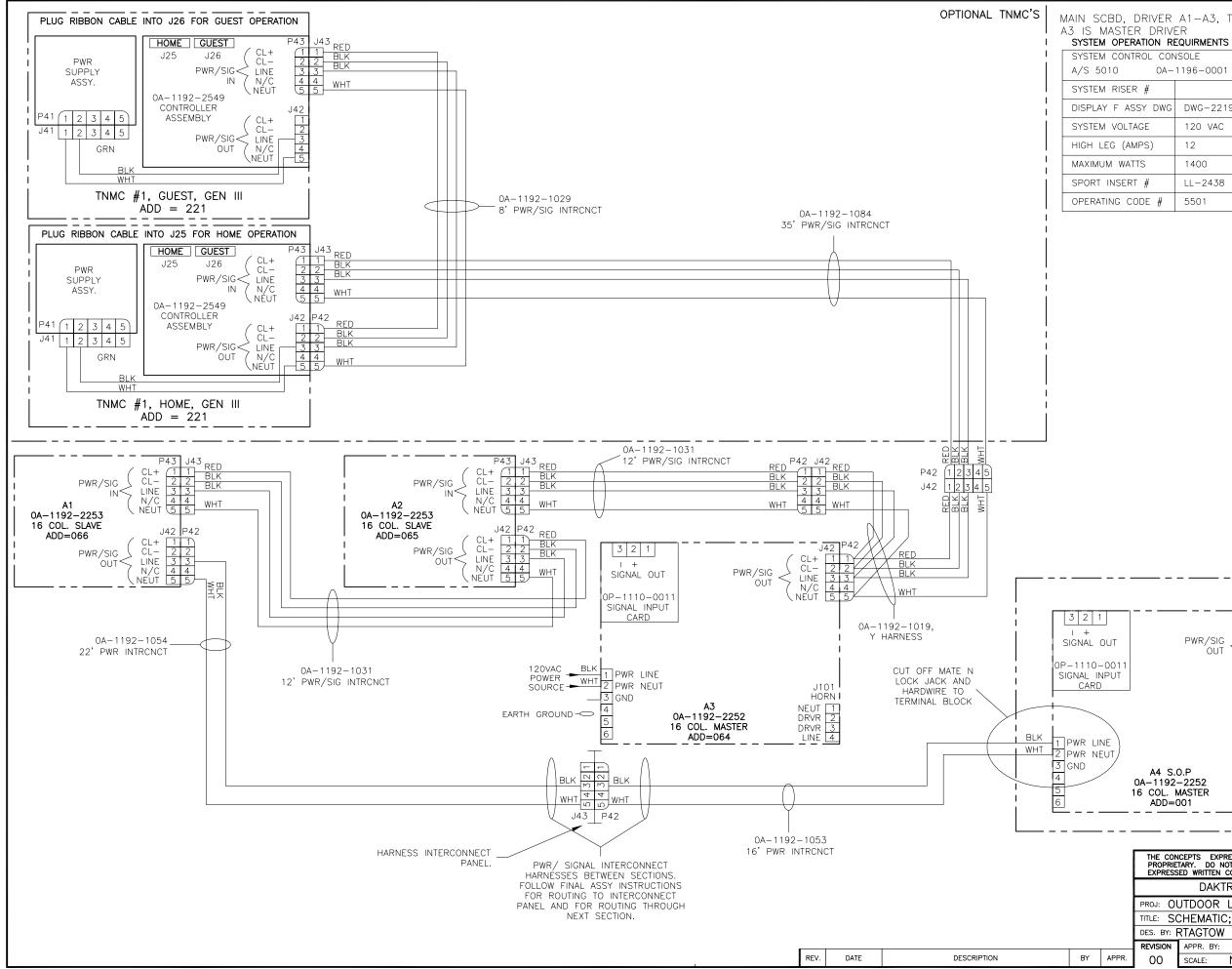
0A-1192-2653 - 8X32 2.5" RED LED TNMC, GEN III 0A-1192-2575 - 8X48 2.5" RED LED TNMC, GEN III



PROPRIE	ICEPTS EXPRESSED A TARY. DO NOT REPROI ED WRITTEN CONSENT (UCE BY ANY MEAN	NS, INCLUDING	ELECTRONICALLY WI	THOUT THE
	DAKTRONICS	, INC. BR	OOKINGS,	SD 57006	
-	JTDOOR LED D				
TITLE: SO	CHEMATIC; 2.5"	RED/ORG,	LED TNM	C GEN III	
DES. BY:	MMILLER	DRAWN BY: M	MILLER	DATE: 13	MAY 03
REVISION	APPR. BY:	1 1	0.0-D	03B-18	0667
00	SCALE: NONE		92 R	JJD IC	0000







MAIN SCBD, DRIVER A1-A3, TNMC'S.

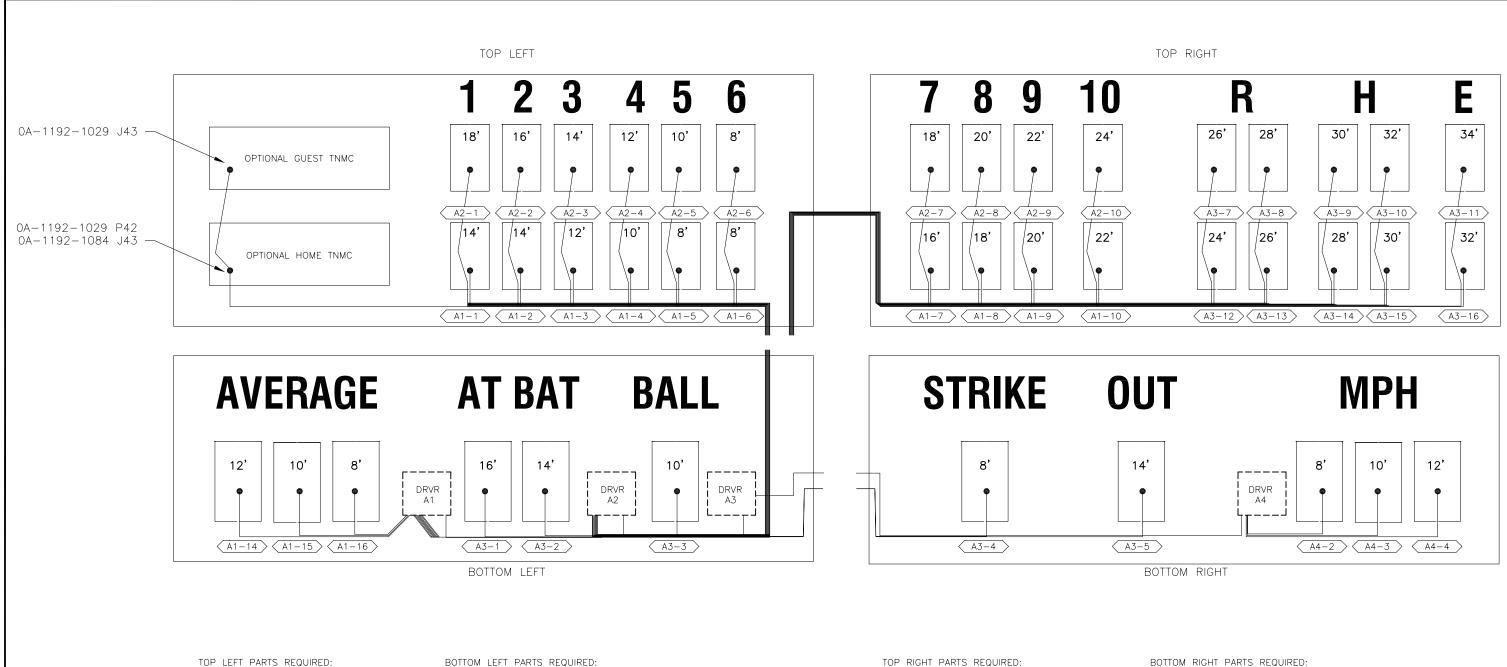
ROL CONSOLE					
0A-1196-0001					
r #					
SSY DWG	DWG-221967				
AGE	120 VAC				
MPS)	12				
ITS	1400				
т #	LL-2438				
ODF #	5501				

MAIN SCBD, DRIVER A3 IS MASTER DRI SYSTEM OPERATION R	VER
SYSTEM CONTROL CON	NSOLE
A/S 5010 0A-	1196-0001
SYSTEM RISER #	
DISPLAY F ASSY DWG	DWG-221967
SYSTEM VOLTAGE	120 VAC
HIGH LEG (AMPS)	10
MAYIMUM WATTO	1200

MAXIMUM WATTS	1200
SPORT INSERT #	LL-2438
OPERATING CODE #	5501

	DRIVER ADDRESS TABLE								
		12	11	<u></u> б	80	6	ъ	б	2
		NN NN	NZ	ЫZ	ΡIN	PIN	PIN	ЫN	PIN
DRVR A1	66	0	1	0	0	0	0	1	0
DRVR A2	65	0	1	0	0	0	0	0	1
DRVR A3	64	0	1	0	0	0	0	0	0
HOME/GUEST TNMC	221	1	1	0	1	1	1	0	1

J42 (CL+ 1 CL- 2				S.O.P WITH AND O	SPO	RT	IN	SE	RT	LL	2		32
	PWR/SIG OUT <	$\begin{cases} CL - 2 \\ LINE 3 \\ N/C 4 \end{cases}$			[DRIV	'ER	AD	DRE	ISS	ΤA	BLE	
		NEUT 5		_		PIN 12	PIN 11	PIN 9	PIN 8	PIN 6	PIN 5	PIN 3	PIN 2
		1	DRV	RA4	01	0	0	0	0	0	0	0	1
A4 S.(0A-1192: 16 COL. M ADD=(-2252 MASTER	J101 HORN I DRVR 2 DRVR 3 LINE 4									_		
PROPRIE		SSED AND DET REPRODUCE BY INSENT OF DAKT	ANY MEA		JDING E	LECT	RONI	CALL	YW	/ITHC	UT '	THE	
	DAKTR	ONICS, INC). BF	ROOKIN	IGS, S	SD	57	700)6				
		ED SCORE	BOARD	S									
	CHEMATIC; RTAGTOW	BA-2018		TAGTO				ATE:	22	•			1
REVISION	APPR. BY:	DRAW											-
00		NONE		92	-RC)3	В	- 'z	22	21	9	14	6



0A-1171-4005 8' DIGIT HARN @ 3

0A-1171-4012 10' DIGIT HARN @ 2

0A-1171-4013 12' DIGIT HARN @ 2

0A-1171-4015 14' DIGIT HARN @ 3

0A-1171-4016 16' DIGIT HARN @ 1

0A-1171-4017 18' DIGIT HARN @ 1

0A-1192-1029 8' PWR/SIG HARNESS @ 1

0A-1192-1084 35' PWR/SIG HARNESS @ 1

OPTIONAL TNMC PARTS:

0A-1171-4005 8' DIGIT HARN @ 1

0A-1171-4012 10' DIGIT HARN @ 2

0A-1171-4013 12' DIGIT HARN @ 1

0A-1171-4015 14' DIGIT HARN @ 1

0A-1171-4016 16' DIGIT HARN @ 1

DRVR A3 TO SECTION HECKO (TOP) 0A-1091-0457 12' P-J DIGIT HARN @ 10

DRVR A3 TO SECTION HECKO (SIDE) 0A-1091-0330 8' P-J DIGIT HARN @ 2 0A-1192-1054 22' PWR INTERCONNECT @1 0A-1192-1031 12' PWR/SIG HARN @ 2 0A-1150-0064 ADDRESS PLUG @ 3 0A-1192-2252 16 COL. MASTER ENCL. @ 1 0A-1192-2253 16 SLAVE ENCL. @ 2 0A-1192-1019 PWR/SIG Y HARNESS @ 1

0A-1091-0451 24' P-J DIGIT HARN @ 10

0A-1091-0459 18' P-J DIGIT HARN @ 10

DRVR A1 TO SECTION HECKO

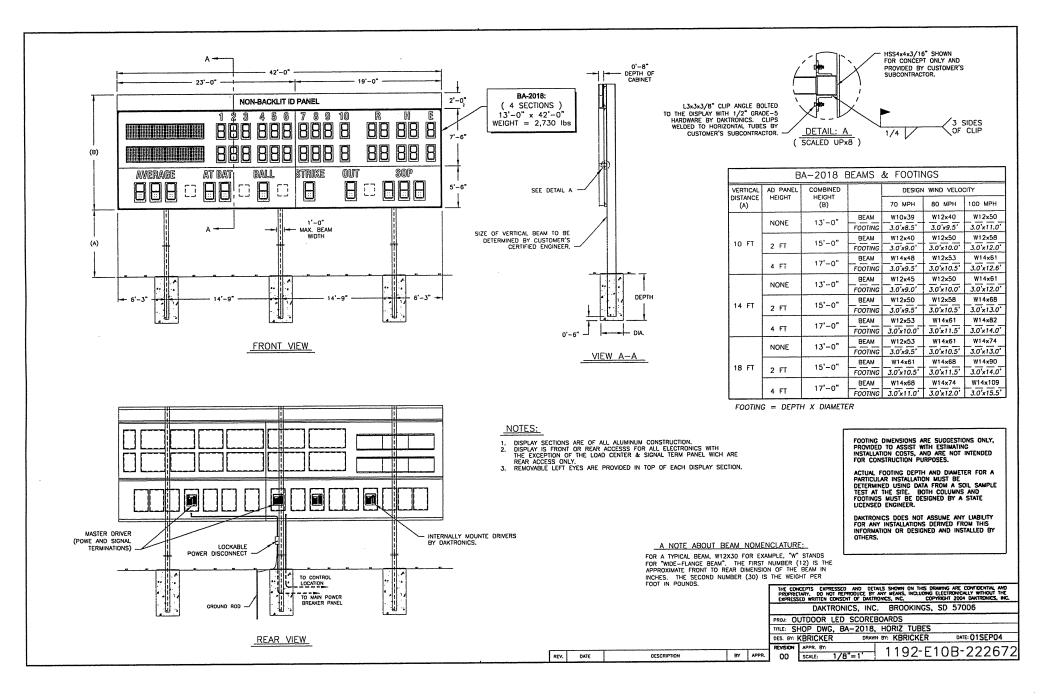
DRVR A2 TO SECTION HECKO

0A-1171-4016	16'	DIGIT	HARN	0	1	0A
0A-1171-4017	18'	DIGIT	HARN	0	2	0A
0A-1171-4018	20'	DIGIT	HARN	0	2	ОA
0A-1171-4019	22'	DIGIT	HARN	0	2	0A
0A-1171-4020	24'	DIGIT	HARN	0	2	
0A-1171-4021	26'	DIGIT	HARN	0	2	04
0A-1171-4022	28'	DIGIT	HARN	0	2	04
0A-1171-4023	30'	DIGIT	HARN	0	2	04
0A-1171-4024	32'	DIGIT	HARN	0	2	
0A-1171-4025	34'	DIGIT	HARN	0	1	

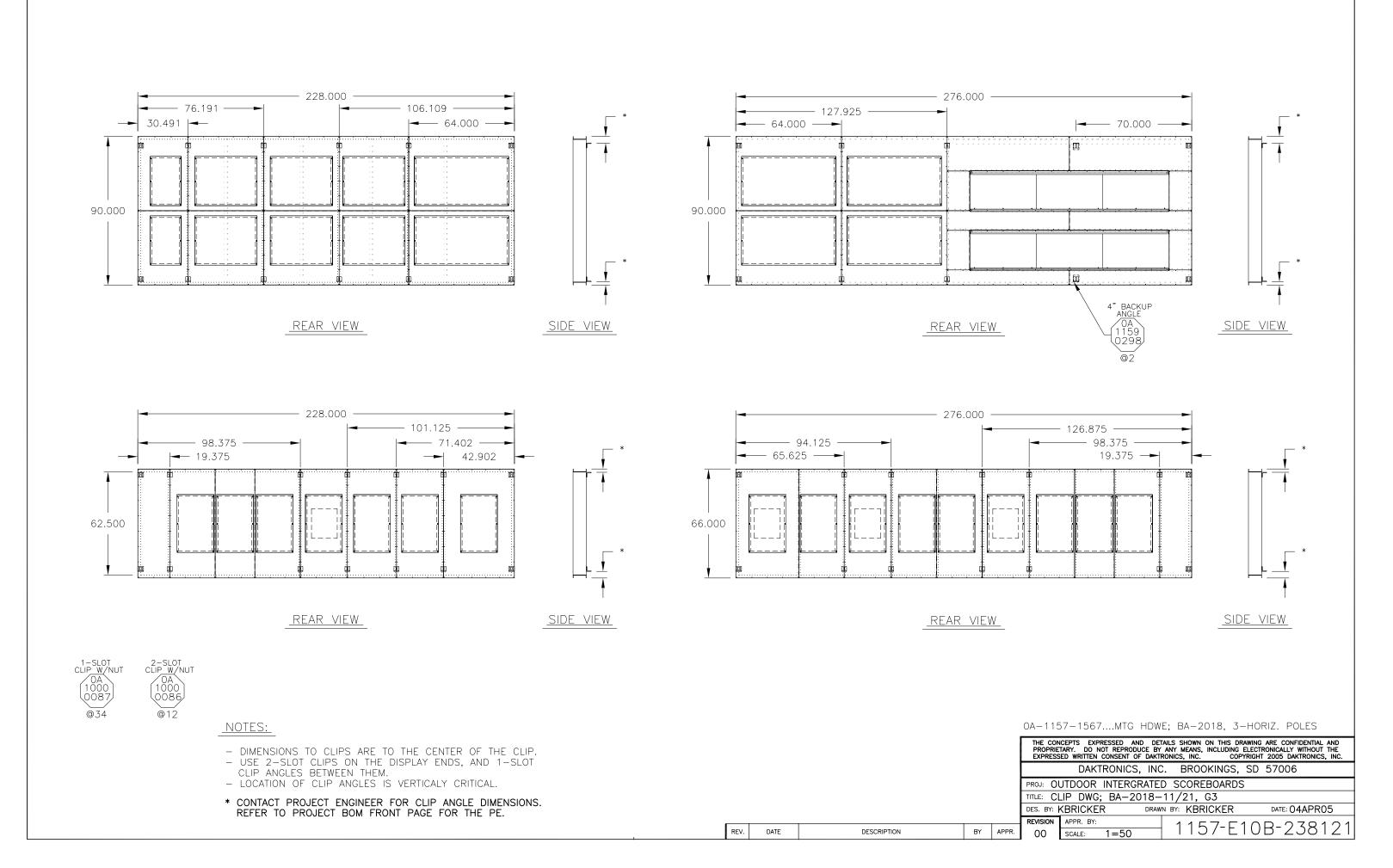
							TARY. DO NO	T REPRODUCE BY	ANY MEANS, INCLUDING E	WING ARE CONFIDENTIAL AND LECTRONICALLY WITHOUT THE RIGHT 2004 DAKTRONICS, INC.
							DAKTF	RONICS, INC	. BROOKINGS,	SD 57006
ſ	02	07 MAR 06	ADDED NOTES TO IDENTIFY PLUGS ENDS FOR 0A-1192-1029 AND 0A-1192-1084.	BJC		-		LED SCOREE		
L	02	07 MAR 00		200		TITLE: DI	GIT DESIC	GNATION; BA	-2018	
	01	22APR05	CORRECTED TEXT TYPE PER ECO 047326	MCOPL		DES.BY: 🖡	RTAGTOW	DRAWN	I BY: RTAGTOW	DATE: 23 AUG 04
ļ		2241100				REVISION	APPR. BY:			00 00105
	REV.	DATE	DESCRIPTION	BY	APPR.	02	SCALE:	NONE	1192-RI	0B-221953

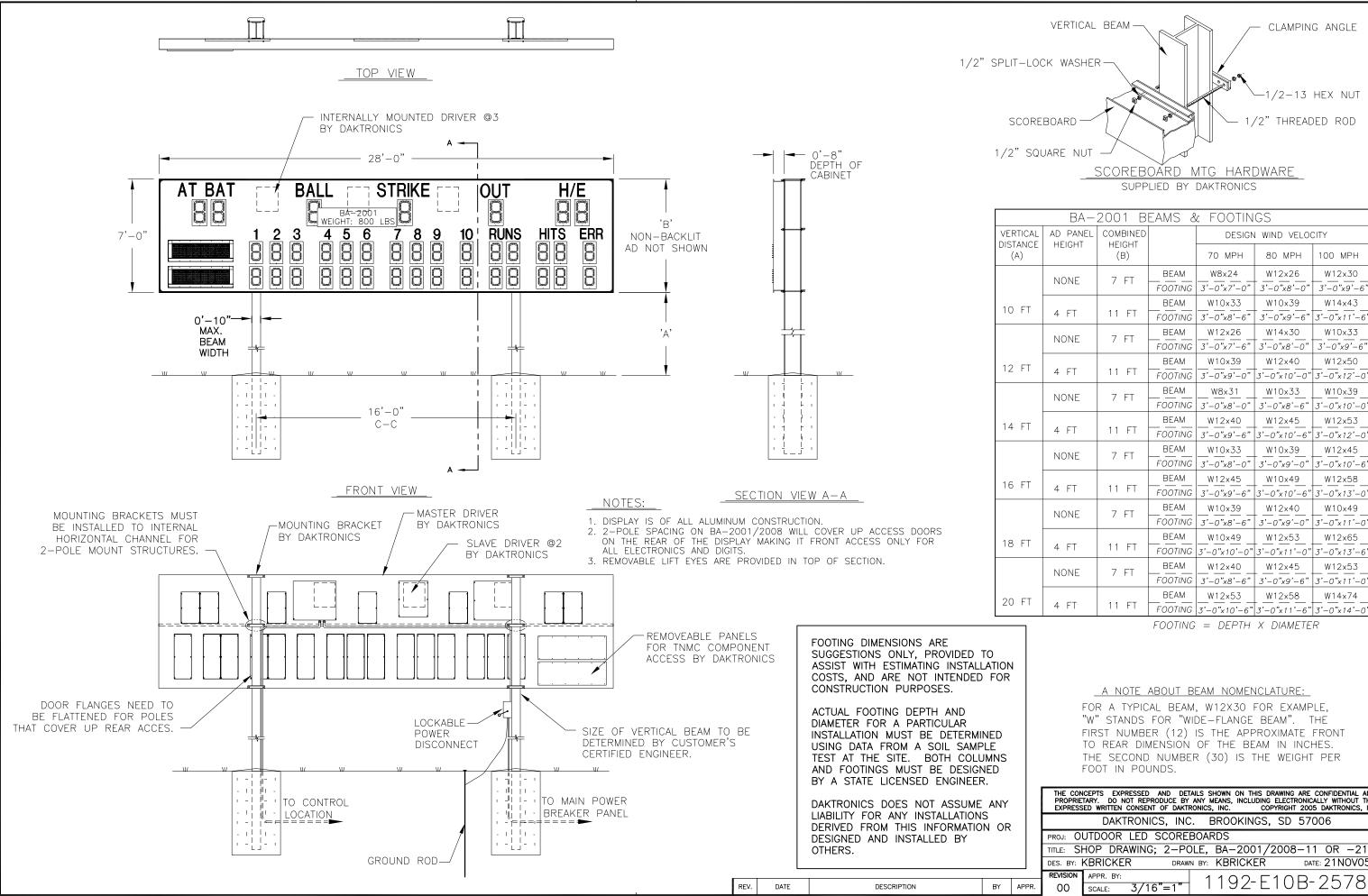
BOTTOM RIGHT PARTS REQUIRED:

-1171-4005 -1171-4012 -1171-4013	10' 12'	DIGIT DIGIT	HARN HARN	0	- 1 1	
-1171-4015						
-1192-2252 -1192-1053						



T





BA-	2001 B	EAMS &	ς FOOTIN	GS	
AD PANEL			DESIGN	WIND VELO	CITY
HEIGHT	HEIGHT (B)		70 MPH	80 MPH	100 MPH
NONE	7 FT	BEAM	W8x24	W12x26	W12x30
	/ 11	FOOTING	3'-0"x7'-0"	<u>3'-0"x8'-0</u> "	3'-0"x9'-6"
		BEAM	W10x33	W10x39	W14x43
4 FT	11 FT	FOOTING	3'-0"x8'-6"	3'-0"×9'-6"	3'-0"×11'-6"
NONE	7 FT	BEAM	W12x26	W14x30	W10x33
NONE	/ 11	FOOTING	3'-0"x7'-6"	3'-0"x8'-0"	3'-0"x9'-6"
		BEAM	W10x39	W12x40	W12x50
4 FT	11 FT	FOOTING	<u>3'-0"x9'-0</u> "	3'-0"x10'-0"	3'-0"x 12'-0"
NONE	7 FT	BEAM	W8x31	W10x33	W10x39
NONE	/ FI	FOOTING	3'-0"x8'-0"	3'-0"x8'-6"	3'-0"x10'-0"
		BEAM	W12x40	W12×45	W12x53
4 FT	11 FT	FOOTING	3'-0"x9'-6"	3'-0"x10'-6"	3'-0"x12'-0"
NONE	7 FT	BEAM	W10x33	W10x39	W12x45
NONE	/ FI	FOOTING	<u>3'-0"x8'-0"</u>	<u>3'-0"x9'-0"</u>	3'-0"×10'-6"
		BEAM	W12x45	W10×49	W12x58
4 FT	11 FT	FOOTING	3'-0"x9'-6"	3'-0"x10'-6"	3'-0"x13'-0"
NONE	7 FT	BEAM	W10x39	W12×40	W10×49
NUNE	/ FI	FOOTING	<u>3'-0"x8'-6</u> "	<u>3'-0"x9'-0"</u>	3'-0"x11'-0"
		BEAM	W10x49	W12x53	W12×65
4 FT	11 FT	FOOTING	<u>3'-0"x</u> 10'-0"	3'-0"×11'-0"	3'-0"x13'-6"
	7 67	BEAM	W12x40	W12x45	W12x53
NONE	7 FT	FOOTING	<u> </u>	3'-0"x9'-6"	3'-0"×11'-0"
		BEAM	W12x53	W12×58	W14x74
4 FT	11 FT	FOOTING	<u>3'-0"x10'-6"</u>	3'-0"×11'-6"	3'-0"x14'-0"

THE CONCEPTS EXPRESSED AND DETAILS SHOWN ON THIS DRAWING ARE CONFIDENTIAL AND PROPRIETARY. DO NOT REPRODUCE BY ANY MEANS, INCLUDING ELECTRONICALLY WITHOUT THE EXPRESSED WRITTEN CONSENT OF DAKTRONICS, INC. COPYRIGHT 2005 DAKTRONICS, INC.	
DAKTRONICS, INC. BROOKINGS, SD 57006	
PROJ: OUTDOOR LED SCOREBOARDS	٦
TITLE: SHOP DRAWING; 2-POLE, BA-2001/2008-11 OR -21	
DES. BY: KBRICKER DRAWN BY: KBRICKER DATE: 21NOV05	
REVISION APPR. BY: 00 scale: 3/16"=1" 1192-E10B-257893	z
00 <u>scale: 3/16"=1"</u> 1192 ⁻ LIUD-2J/09	ノ

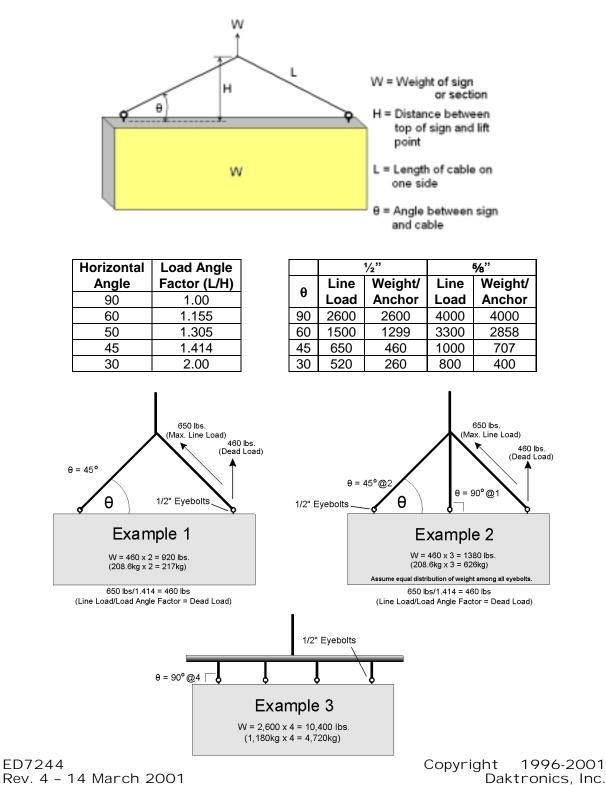
Appendix B: Eyebolts

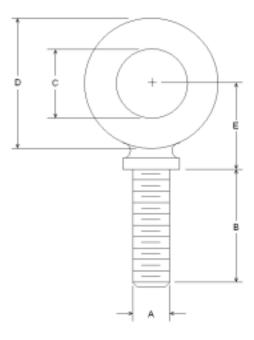
Eyebolts	

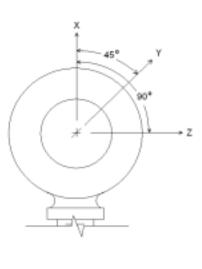
Eyebol ts

Almost every display that leaves Daktronics is equipped with eyebolts for lifting the display. There are two standard sizes of eyebolts: $\frac{1}{2}$ and $\frac{5}{8}$.

Load Increase Factor: The load increases as the lift angle (θ) decreases. The allowable load on the eyebolts also decreases with the lift angle due the bending stress on the eyebolts. In sum, the smaller the angle between the cable and the top of the display, the lighter the sign must be to safely lift it. *Do NOT attempt to lift the display when the lift angle is less than 30 degrees*.







A	В	с	D	E	No.	Min. Proof Load (Ibs.)	Min. Break Load (Ibs.)	Stocked	Min. Eff. Thrd. Length	Line Loads		
										Wx	Wy	Wz
1/4	1	3/4	1-3/16	25/32	21	600	2,000	Blank 1/4-20	7/8	400	100	80
3/8	1-1/4	1	1-21/32	1-3/16	23	2,100	5,000	Blank 3/8-16	1-1/8	1,400	350	250
1/2	1-1/2	1-3/16	2-1/16	1-13/32	25	3,900	9,200	Blank 1/2-13	1-11/32	2,600	650	520
9/16	1-5/8	1-9/32	2-13/16	1-17/32	26	4,500	11,830	Blank 9/16-12	1-3/8	3,000	750	600
5/8	1-3/4	1-3/8	2-1/2	1-11/16	27	6,000	14,700	Blank 5/8-11	1-9/16	4,000	1,000	800
3/4	2	1-1/2	2-13/16	1-13/16	28	9,000	21,700	Blank 3/4-10	1-5/8	6,000	1,500	1,200
7/8	2-1/4	1-11/16	3-1/4	2-1/16	29	10,000	30,000	Blank 7/8-9	1-13/16	6,600	1,670	1,330
1	2-1/2	1-13/16	3-9/16	2-5/16	30	12,000	39,400	Blank 1-8	2-1/16	8,000	2,000	1,600
1-1/2	3-1/2	2-9/16	5-1/2	3-5/32	34	27,000	91,300	Blank 1-1/2-6	3	17,800	4,500	3,600

- **A.** Do not use eyebolts on angular lifts unless absolutely necessary. For angular lifts, the shoulder pattern eyebolt is preferred.
- **B.** Load should always be applied to eyebolts in the plane of the eye, not at some angle to this plane.
- **C.** Shoulder eyebolts must be properly seated (should bear firmly against the mating part), otherwise the working loads must be reduced to those indicated for regular eyebolts. A washer or spacer may be required to put the plane of the eye in the direction of the load when the shoulder is seated.
- **D.** No load greater than the safe working load listed in the data table should be used.
- **E.** To obtain the greatest strength from the eyebolt, it must fit reasonably tight in its mounting hole to prevent accidental unscrewing due to twist of cable.
- **F.** Eyebolts should never be painted or otherwise coated when used for lifting. Such coatings may cover potential flaws in the eyebolt.
- G. To attain the safe working loads listed for regular eyebolts, 90% of the thread length must be engaged.