Single-Section Outdoor LED Scoreboards

Installation, Specifications, and Maintenance Manual

ED13038

All Sport[®] is a registered trademark of Daktronics, Inc.

Models*

BA-515	BA-718	BA-2005	FB-824	MS-2002	SO-918	TI-218
BA-518	BA-1018	BA-2010	FB-2005	MS-2004	SO-2008	TI-418
BA-618	BA-2003	CT-2001	MS-915	MS-2006	SO-2009	TI-2003
BA-624	BA-2004	CT-2002	MS-918	MS-2012	SO-2010	TI-2019
DA-024	DA-2004	01-2002	WIG-910	WI3-2012	30-2010	11-2013

*All models carry a suffix of -11 or -21, indicating power and digit style.

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Please fill in the information below for your display; use it for reference when calling Daktronics for assistance.

Scoreboard Serial No. _____

Scoreboard Model No.

Date Installed _____



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1.1 How To Use This Manual

This manual explains the installation of *Daktronics Single-Section Outdoor LED Scoreboards* and provides details for display maintenance. For other questions regarding the safety, installation, operation, or service of these systems, contact Daktronics. Customer Service Help Desk telephone numbers are listed on the cover page of this manual.

Important Safeguards:

- 1. Read and understand these instructions before installing the display.
- 2. Do not drop the control console or allow it to get wet.
- 3. Properly ground the scoreboard with a grounding electrode at the scoreboard location.
- 4. Disconnect power when the scoreboard is not in use.
- 5. Disconnect power when servicing the scoreboard.
- 6. Do not modify the scoreboard structure or attach any panels or coverings to the scoreboard without the express written consent of Daktronics, Inc.

Figure 1 illustrates the Daktronics drawing numbering system. Daktronics identifies individual

engineering drawings by the drawing number (7087-P08A-69945 in the example), which is located in the lower right corner of the drawing. This manual refers to drawings by their last set of digits and the letter preceding them. The example would be **Drawing A-69945**.

DAKTRONICS, INC. BROOKINGS, SD 57006					
PROJ: BASKETBALL					
TITLE: SEGMENTATION, 7 SE	EG BAR DIGIT				
DES. BY: BPETERSON DR/	WN BY: TNELSON DATE: 8 JUL 02				
APPR. BY: AVB 7087-P08A-69945					
SCALE: 1 = 4	1001-0004-09943				

Reference drawings are grouped and inserted in alphanumeric order in the **Appendix**.

Figure 1: Daktronics Drawing Label

Listed below are a number of drawing types commonly used by Daktronics, along with the information that each is likely to provide.

- System Riser Diagrams: overall system layout from control room to display, power, and phase requirements.
- Shop Drawings: fan locations, transformer locations, mounting information, power and signal entrance points, and access method (front or rear).
- Schematics: power wiring, signal wiring, panelboard or power termination panel assignments, signal termination panel assignments, and transformer assignments.
- **Final Assembly:** component locations, part numbers, display dimensions, and assembly/disassembly instructions.

All references to drawing numbers, appendices, figures, or other manuals are presented in **bold** typeface, as in this example: "Refer to **Drawing A-114667** for the location of the driver enclosure." Additionally, any drawings referenced within a particular subsection are listed at the beginning of that subsection in the following manner:

Reference Drawing:

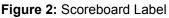
Shop Drawing; 16 High 2 ¹/₂" Small Matrix Drawing A-114667

Daktronics identifies manuals by their engineering document (ED) number, which is located on the cover page of the manual. For example, this manual would be referred to as ED13038.

The serial and model numbers of a Daktronics scoreboard can be found on the ID label on the display.

The label will be similar to the one shown in **Figure 2**. When calling Daktronics Customer Service, please have this information available to ensure that vour request is serviced as quickly as possible. For





future reference, note your scoreboard model number, serial number, and installation date on the front page of this manual.

Daktronics displays are built for long life and require little maintenance. However, from time to time. certain display components will have to be replaced. The Replacement Parts List in Section 8 provides the names and part numbers of components that may require replacement during the life of this display.

Following the Replacement Parts List is an explanation of Daktronics' exchange and replacement programs. Refer to these instructions if you must replace or repair any display component.

1.2 Daktronics Nomenclature

To fully understand some Daktronics drawings, such as schematics, it is necessary to know how various components are labeled in those drawings. You will find this information useful when trying to communicate maintenance or troubleshooting efforts.

The label "A" on a drawing item typically denotes an assembly. An assembly can be a single circuit board or a collection of components that function together, usually mounted on a single plate or in a single enclosure.

In addition, the following labeling formats might be found on various Daktronics drawings:

- "TB " denotes a termination block for power or signal cable.

- "F ___" denotes a tuse.
 "E ___" denotes a grounding point.
 "J __" denotes a power or signal jack. "P⁻⁻" denotes a power or signal plug for the opposite jack.

Finally, Daktronics part numbers are commonly found on drawings. Those part numbers can be used when requesting replacement parts from Daktronics Customer Service. Take note of the following part number formats. (Not all possible formats are listed here.)

- "0P-_____" denotes an individual circuit board, such as a driver board.
 "0A-_____" denotes an assembly, such as a circuit board and the plate or bracket to which it is mounted. A collection of circuit boards working as a single unit may also carry an assembly label.
- "W-____" denotes a wire or cable. Cables may also carry the assembly numbering format in certain circumstances. This is especially true for ribbon cables.

- "F-___" denotes a *fuse*. "T-___" denotes a transformer.
- "PR-____ denotes a specially ordered part. "M-____" denotes a metal part, and "0M-____" typically denotes a fabricated metal assembly.

1.3 Manual Overview

This manual details outdoor, single-section scoreboards with LED digits and characters. It is divided into the following sections:

Section 1:	Provides an overview of the product, product safety information, and labeling and numbering descriptions.
Section 2:	Lists the drawing or drawings needed to determine scoreboard model numbers.
Section 3:	Contains tables that show all of the mechanical specifications, circuit specifications, and power requirements for each model.
Section 4:	Lists drawings needed to determine the location of scoreboard components.
Section 5:	Lists the electrical schematic drawing and drivers for each model.
Section 6:	Contains mechanical installation information for each model.
Section 7:	Contains electrical installation information for each model.
Section 8:	Contains scoreboard service information and explains the Daktronics Exchange and Repair and Return Programs.
Section 9:	Contains information for installation and maintenance of team name message centers (TNMCs).
Section 10: Appendix A: Appendix B:	Contains descriptions and installation instructions for scoreboard options. Contains all drawings referenced in this manual. Contains ED7244, a detailed instruction on scoreboard lifting and eyebolts.
Appendix D.	Contains ED /2++, a detailed instruction on scoreboard inting and cyclority.

1.4 **Product Overview**

The Daktronics outdoor LED scoreboards are part of a family of scoring and timing displays designed to offer easy installation, readability, and reliability. Microprocessor control assures consistent operation and accuracy.

Featuring large, highly visible PanaView[™] digits 10" to 36" tall, the boards use light emitting diodes, or LEDs, to illuminate the display. LEDs are tiny, solid-state components that use a semiconductor chip to transform electrical current into light; they are high-intensity, low-energy lighting units. Scoreboards in this series typically use red-orange or amber LEDs for optimum outdoor readability.

Because of their LED technology, the scoreboards consume little power – barely more than a single household lamp. Power usage for displays in this series ranges from 100 W to a maximum of 475 W.

Each of the sections in this manual contains model-specific information, including physical dimensions, digit configuration, and power requirements. The scoreboard engineering drawings, located in **Appendix A**, also list dimensions, weight, and mounting instructions for each display. Additionally, scoreboard model number and electrical requirements can be found on a label on the scoreboard entrance panel.

Cabinets for the displays are constructed of heavy-gauge aluminum. Digit and indicator faceplates are black, and they are set directly into the scoreboard surface. Permanent captions and optional striping are white vinvl.

K Note: Some drawings and text in this manual refer to *team name message centers*, or TNMCs.

Team name message centers are scoreboard-mounted, matrix LED units which electronically display home and guest team names. TNMCs are available as a standard new scoreboard option with several of the models in this series, and the message centers are also available for retrofit on existing scoreboards. **Section 9** of this manual offers step-by-step information on TNMC maintenance and troubleshooting.

The outdoor LED scoreboards have been designed for use with an All Sport[®] 3000 Series control console; displays equipped with team name message centers require an All Sport 5000 Series controller. Both consoles use All Sport keyboard overlays (sport inserts) for game control, and the boards operate without modification on All Sport 5000 signal protocol. Refer to the following controller manuals for operating instructions:

- **ED12126**: All Sport 3000 Series Control Console Operation Manual
- **ED11976**: All Sport 5000 Series Control Console Operation Manual

1.5 Model Names

Reference Drawings:

Single-Section LED Scoreboard Models	Drawing A-142912
Single-Section LED Scoreboard Models	
Single-Section LED Scoreboard w/LED TNMC	Drawing A-152936
Component Locations; SO-2009-XX	Drawing A-167304
Component Locations; SO-2010-XX	Drawing A-167352

Daktronics scoreboards are differentiated by their model numbers: BA-1018, for example, designates a specific baseball scoreboard. The two-letter prefixes for scoreboards in this manual include the following: **BA** – baseball; **CT** – counter; **FB** – football; **MS** – multisport; **SO** – soccer; and **TI** – timer.

In the outdoor LED scoreboard series, the first number or first two numbers following the prefix simply identify the scoreboard line, while the second set of numbers often refers to digit size. With the *BA-1018* scoreboard, "10" identifies the product line, and "18" signifies that the board's primary digits are a nominal 18" tall. Not all scoreboard lines follow this identification feature, however, and the three or four numbers following the prefix may simply identify the specific model.

Most Daktronics scoreboards also carry a two-number suffix that refers to indoor-outdoor status, power supply, and digit color: -11 and -12 are outdoor scoreboards, 120 V and 230 V respectively, and they feature red-orange digits; -21 and -22 are outdoor scoreboards, 120 V and 230 V respectively, and feature amber digits. Models that operate with 230 V power are also available.

Individual scoreboard models are identified in the drawings listed above.

1.6 Product Safety Approval

Daktronics outdoor scoreboards are ETL listed, tested to CSA standards and CE labeled for outdoor use. Contact Daktronics with any questions regarding testing procedures

Use the following drawings to determine the model number of your scoreboard. The drawings listed here are located in **Appendix A: Reference Drawings**; where they are inserted in alphanumeric order by drawing number.

Reference Drawings:

Drawing A-142912
Drawing A-152936
Drawing A-152950
Drawing A-167304
Drawing A-167352

The table on the following pages shows all of the mechanical specifications, circuit specifications, and maximum power requirements for each model in this manual. Models are listed in alphanumeric order.

3.1 Single-Section Scoreboards

Notes: Signal wires must be a minimum of 22 AWG with shield. Daktronics recommends using W-1234. Models with an -11 or -12 suffix feature red-orange digits and indicators; suffixes -21 and -22 indicate amber digits

Model	Dimensions Height, Width, Depth	Weight Uncrated Crated	Digit Size Digit Color	Maximum Wattage	Power	Amps per Line (Single Phase)	Driver Number and Address
BA-515-11	H3'-0", W6'-0", D11" (914 mm, 1829 mm, 279 mm)	92 lb (42 kg) 175 lb (79 kg)	15" (381 mm) Red-orange	150 W	120 V AC	1.3 A	A1 61
BA-518-11	H4'-0", W9'-0", D6" (1219 mm, 2743 mm, 152 mm)	96 lb (44 kg) 182 lb (83 kg)	18" (457 mm) Red-orange	150 W	120 V AC	1.3 A	A1 61
BA-618-11	H5'-0", W14'-0", D6" (1524 mm, 4267 mm, 152 mm)	200 lb (91 kg) 380 lb (172 kg)	18" (457 mm) Red-orange	150 W	120 V AC	1.3 A	A1 61
BA-624-11	H6'-0", W16'-0", D6" (1829 mm, 4877 mm, 152 mm)	300 lb (136 kg) 570 lb (259 kg)	24" (610 mm) Red-orange	150 W	120 V AC	1.3 A	A1 61

Model	Dimensions Height, Width, Depth	Weight Uncrated Crated	Digit Size Digit Color	Maximum Wattage	Power	Amps per Line (Single Phase)	Driver Number and Address
BA-718-11	H4'-0", W12'-0", D6" (1219 mm, 3658 mm, 152 mm)	128 lb (58 kg) 243 lb (110 kg)	18" (457 mm) Red-orange	150 W	120 V AC	1.3 A	A1 62
BA-1018-11	H6'-0", W14'-0", D6" (1829 mm, 4267 mm, 152 mm)	216 lb (98 kg) 410 lb (186 kg)	18" (457 mm) Red-orange	300 W	120 V AC	25 A	A1 12
BA-2003-11	H4'-6", W10'-0", D8" (1372 mm, 3048 mm, 203 mm	200 lb (91 kg) 380 lb (172 kg)	36" (914 mm) Red-orange	150 W	120 V AC	1.3 A	A1 11
BA-2004-11	H6'-6", W20'-0", D6" (1981 mm, 6096 mm, 152 mm)	600 lb (272 kg) 1,100 lb (499 kg)	 Time, ball, strike, out: 18" (457 mm) Inning, runs: 15" (381 mm) Red-orange 	450 W	120 V AC	3.8 A	A1 67 A2 69

Model	Dimensions Height, Width, Depth	Weight Uncrated Crated	Digit Size Digit Color	Maximum Wattage	Power	Amps per Line (Single Phase)	Driver Number and Address
BA-2005-11	H6'-6", W20'-0", D6" (1981 mm, 6096 mm, 152 mm)	600 lb (272 kg) 1,100 lb (499 kg)	 Time, ball, strike, out: 18" (457 mm) Inning, runs: 15" (381 mm) Red-orange 	900 W	120 V AC	7.5 A	A1 67 A2 68 A3 69
BA-2005-11 w/TNMC	H6'-6", W20'-0", D6" (1981 mm, 6096 mm, 152 mm)	720 lb (327 kg) 1,368 lb (621 kg)	 Time, ball, strike, out: 18" (457 mm) Inning, runs: 15" (381 mm) Red-orange 	1200 W	120 V AC	10.0 A	A1 67 A2 68 A3 69
BA-2010-11 or BA-2010-21	H6'-0", W8'-0", D6" (1829 mm, 2438 mm, 152 mm)	180 lb (82 kg) 342 lb (155 kg)	 Digits: 18" (457 mm) H/E indicators: circular -11: red-orange -21: amber 	300 W	120 V AC	2.5 A	A1 13
CT-2001-11	H2'-0", W6'-0", D11" (610 mm, 1829 mm, 279 mm)	40 lb (18 kg) 76 lb (34 kg)	18" (457 mm) Red-orange	150 W	120 V AC	1.3 A	A1 1

(Continued from previous page)

Model	Dimensions Height, Width, Depth	Weight Uncrated Crated	Digit Size Digit Color	Maximum Wattage	Power	Amps per Line (Single Phase)	Driver Number and Address
CT-2002-11	H2'-7", W7'-0", D11" (787 mm, 2134 mm, 279 mm)	52 lb (24 kg) 99 lb (45 kg)	24" (610 mm) Red-orange	150 W	120 V AC	1.3 A	A1 1
FB-824-11	H4'-0", W14'-0", D6" (1219 mm, 4267 mm, 152 mm)	200 lb (91 kg) 380 lb (172 kg)	24" (610 mm) Red-orange	300 W	120 V AC	2.5 A	A1 11
FB-2005-11	H5'-0", W10'-0", D6" (1524 mm, 3048 mm, 152 mm)	180 lb (82 kg) 342 lb (156 kg)	18" (457 mm) Red-orange	300 W	120 V AC	2.5 A	A1 11
MS-915-11	H4'-0", W8'-0", D11" (1219 mm, 2438 mm, 279 mm)	88 lb (40 kg) 167 lb (76 kg)	15" (381 mm) Red-orange	300 W	120 V AC	2.5 A	A1 11
MS-918-11	H5'-0", W14'-0", D6" (1524 mm, 4267 mm, 152 mm)	220 lb (100 kg) 418 lb (190kg)	 Clock, scores: 18" (457 mm) Inning: 15" (381 mm) Red-orange 	300 W	120 V AC	2.5 A	A1 11

Model	Dimensions Height, Width, Depth	Weight Uncrated	Digit Size Digit Color	Maximum Wattage	Power	Amps per Line	Driver Number and
		Crated				(Single Phase)	Address
MS-2002-11	H4'-6", W16'-0", D6" (1372 mm, 4877 mm, 152 mm)	200 lb (91 kg) 380 lb (172 kg)	24" (610 mm) Red-orange	300 W	120 V AC	2.5 A	A1 11
MS-2004-11	H5'-0", W18'-0", D6" (1524 mm, 5486 mm, 152 mm)	300 lb (136 kg) 570 lb (259 kg)	18" (457 mm) Red-orange	600 W	120 V AC	5.0 A	A1 74 A1 75
MS-2006-11	H7'-0", W25'-0", D6" (2134 mm, 7620 mm, 152 mm)	560 lb (254 kg) 1,064 lb (483 kg)	 Clock, scores: 30" (762 mm) Period: 24" (610 mm) Red-orange 	300 W	120 V AC	2.5 A	A1 11
MS-2006-11 w/TNMC	H7'-0", W25'-0", D6" (2134 mm, 7620 mm, 152 mm)	680 lb (308 kg) 1,292 lb (586 kg)	 Clock, scores: 30" (762 mm) Period: 24" (610 mm) Red-orange 	600 W	120 V AC	5.0 A	A1 11
MS-2012-11	H5'-0", W25'-0", D6" (1524 mm, 7620 mm, 152 mm)	400 lb (181 kg) 760 lb (345 kg)	18" (457 mm) Red-orange	600 W	120 V AC	5 A	A1 74 A1 75

Model	Dimensions Height, Width, Depth	Weight Uncrated Crated	Digit Size Digit Color	Maximum Wattage	Power	Amps per Line (Single Phase)	Driver Number and Address
SO-918-11	H4'-0", W12'-0", D6" (1219 mm, 3658 mm, 152 mm)	180 lb (81 kg) 410 lb (185 kg)	18" (457 mm) Red-orange	300 W	120 V AC	2.5 A	A1 11
SO-2008-11	H5'-6", W16'-0", D6" (1676 mm, 4877 mm, 152 mm)	240 lb (109 kg) 456 lb (207 kg)	18" (457 mm) Red-orange	300 W	120 V AC	2.5 A	A1 17
SO-2009-11 or SO-2009-21	H4'-0", W12'-0", D6" (1219 mm, 3658 mm, 152 mm)	180 lb (81 kg) 410 lb (185 kg)	 Clock, scores: 18" (457 mm) Half: 15" (381 mm) -11: red-orange -21: amber 	300 W	120 V AC	2.5 A	A1 11
SO-2010-11 or SO-2010-21	H4'-0", W12'-0", D6" (1219 mm, 3658 mm, 152 mm)	180 lb (81 kg) 410 lb (185 kg)	 Clock, scores: 18" (457 mm) Half: 10" (253 mm) -11: red-orange -21: amber 	300 W	120 V AC	2.5 A	A1 11

Model	Dimensions Height, Width, Depth	Weight Uncrated Crated	Digit Size Digit Color	Maximum Wattage	Power	Amps per Line (Single Phase)	Driver Number and Address
TI-218-11	H2'-0", W3'-0", D11" (610 mm, 914 mm, 279 mm)	16 lb (7 kg) 53 lb (24 kg)	18" (457mm) Red-orange	150 W	120 V AC	1.3 A	A1 2
TI-418-11	H2'-0", W6'-0", D11" (610 mm, 1829 mm, 279 mm)	40 lb (18 kg) 77 lb (35 kg)	18" (457 mm) Red-orange	150 W	120 V AC	1.3 A	A1 1
TI-2003-11	H3'-0", W4'-0", D11" (914 mm, 1219 mm, 279 mm)	88 lb (40 kg) 167 lb (76 kg	30" (762 mm) Red-orange	150 W	120 V AC	1.3 A	A1 2
TI-2019-11	H6'-0", W2'-0", D6" (457 mm, 610 mm, 152 mm)	40 lb (18 kg) 77 lb (35 kg)	18" (457 mm) Red-orange	150 W	120 V AC	1.3 A	A1 1

Section 4: Component Locations

Use the following drawings to determine the location of scoreboard components. The drawings are listed below by model number; they are located in **Appendix A: Reference Drawings**, where they are inserted in alphanumeric order by drawing number.

Model	Drawing Title	Drawing
BA-515-11	Component Locations; BA-515-11	A-154859
BA-518-11	Component Locations; BA-518-11	A-155130
BA-618-11	Component Locations; BA-618-11	A-155137
BA-624-11	Component Locations; BA-624-11	A-155161
BA-718-11	Component Locations; BA-718-11	A-155178
BA-1018-11	Component Locations; BA-1018-11	A-157512
BA-2003-11	Component Locations, BA-2003-11	A-158302
BA-2004-11	Component Locations, BA-2004-11	A-159989
BA-2005-11	Component Locations, BA-2005-11	A-159997
BA-2005-11 TNMC	Component Locations, BA-2005-11	A-159997
BA-2010-11 and -21	Component Locations; BA-2010-11	A-179193
CT-2001-11	Component Locations, CT-2001-11	A-168049
CT-2002-11	Component Locations, CT-2002-11	A-168058
FB-824-11	Component Locations; FB-824-11	A-160095
FB-2005-11	Component Locations; FB-2005-11	A-162879
MS-915-11	Component Locations; MS-915-11	A-156025
MS-918-11	Component Locations; MS-918-11	A-155878
MS-2002-11	Component Locations, MS-2002-11	A-163316
MS-2004-11	Component Locations, MS-2004-11	A-163343
MS-2006-11	Component Locations, MS-2006-11	A-163410
MS-2006-11 TNMC	Component Locations, MS-2006-11	A-163410
MS-2012-11	Component Locations; MS-2012-11	A-163801
SO-918-11	Component Locations; SO-918-11	A-161792
SO-2008-11	Component Locations; SO-2008-11	A-163035
SO-2009-11 and -21	Component Locations, SO-2009-XX	A-167304
SO-2010-11 and -21	Component Locations, SO-2010-XX	A-163352
TI-218-11	Component Locations, TI-218-11	A-158743

(Continued from previous page)

Model	Drawing Title	Drawing
TI-418-11	Component Locations, TI-418-11	A-158764
TI-2003-11	Component Locations; TI-2003-11	A-161867
TI-2019-11	Component Locations; TI-2019-11	A-168199

Reference Drawings:

Schematic, Gen II Outdoor Driver, 8 Column Driver	Drawing A-156750
Schematic; Gen II Outdoor LED, 16 Column Drvr	Drawing A-154330
Schematic; Gen II, OD LED, 2 Drvr Display	Drawing A-159999
Schematic; Gen II OD LED, 3 Drvr Display	Drawing A-159920
Driver; 8 Col Outdoor LED, Gen II	Drawing A-155742
Driver; 16 Col Outdoor LED, Gen II	Drawing A-154792
Schematic; Gen II, OD LED, 1 Drvr Display & TNMC	Drawing A-159419

Use the following table to determine the correct driver and schematic for your scoreboard model. Individual 8- and 16-column drivers are illustrated in **Drawings A-155742** and **A-154792**. Wiring diagrams for both drivers, in master and slave configurations, are shown on the schematics, **Drawings A-156750**, **A-154330**, **A-159999**, and **A-159920**.

Model	Driver	Driver Drawing	Schematic
BA-515-11	8-column driver	A-155742	A-156750
BA-518-11	8-column driver	A-155742	A-156750
BA-618-11	8-column driver	A-155742	A-156750
BA-624-11	8-column driver	A-155742	A-156750
BA-718-11	8-column driver	A-155742	A-156750
BA-1018-11	16-column driver	A-154792	A-154330
BA-2003-11	8-column driver	A-155742	A-156750
BA-2004-11	16-column driver/slaves	A-154792	A-159920
BA-2005-11	16-column driver/slaves	A-154792	A-159920
BA-2005-11 TNMC	16-column driver/slaves	A-154792	A-159419
BA-2010-11 and -21	16-column driver	A-154792	A-154330
CT-2001-11	8-column driver	A-155742	A-156750
CT-2002-11	8-column driver	A-155742	A-156750
FB-824-11	16-column driver	A-154792	A-154330
FB-2005-11	16-column driver	A-154792	A-154330
MS-915-11	16-column driver	A-154792	A-154330
MS-918-11	16-column driver	A-154792	A-154330
MS-2002-11	16-column driver	A-154792	A-154330
MS-2004-11	16-column driver/slave	A-154792	A-159999
MS-2006-11	16-column driver	A-154792	A-154330
MS-2006-11 TNMC	16-column driver	A-154792	A-159419

(Continued from previous page)

Model	Driver	Driver Drawing	Schematic
MS-2012-11	16-column driver/slave	A-154792	A-159999
SO-918-11	16-column driver	A-154792	A-154330
SO-2008-11	16-column driver	A-154792	A-154330
SO-2009-11 and -21	16-column driver	A-154792	A-154330
SO-2010-11 and -21	16-column driver	A-154792	A-154330
TI-218-11	8-column driver	A-155742	A-156750
TI-418-11	8-column driver	A-155742	A-156750
TI-2003-11	8-column driver	A-155742	A-156750
TI-2019-11	8-column driver	A-155742	A-156750

Mechanical installation consists of installing concrete footings and steel beams and mounting the scoreboard and accompanying ad panels to the beams.

6.1 Scoreboard Protective Devices

K Note: Some users install devices to protect the scoreboard from projectiles. Scoreboard protection devices not provided by Daktronics must be approved by Daktronics prior to installation. Failure to follow this approval procedure will void the scoreboard warranty.

Daktronics makes available optional devices, including screens and netting, to help protect the scoreboard from damage due to normal ball impacts.

6.2 Footings and Beams

Use the following drawings to determine the correct installation drawing for your scoreboard. The drawings are listed below by model number; they are located in **Appendix A: Reference Drawings**, where they are inserted in alphanumeric order by drawing number.

Model	Drawing Title	Drawing
BA-515-11	Installation Specifications, BA-515	A-55003
BA-518-11	Installation Specifications, BA-518	A-55004
BA-618-11	Installation Specifications, BA-618	A-55006
BA-624-11	Installation Specifications, BA-624	A-55007
BA-718-11	Installation Specifications, BA-718	A-55005
BA-1018-11	Installation Specifications, BA-1018	A-61904
BA-2003-11	Installation Specifications, BA-2003	A-158322
BA-2004-11	Installation Specifications, BA-2004 & BA-2005	A-152777
BA-2005-11	Installation Specifications, BA-2004 & BA-2005	A-152777
BA-2005-11 TNMC	Installation Specifications, BA-2004 & BA-2005	A-152777
BA-2010-11 and -21	Installation Specifications, BA-2010-11	A-179304
FB-824-11	Installation Specifications, FB-824 & SO-824	A-127287
FB-2005-11	Installation Specifications, FB-2005	A-162889
MS-915-11	Installation Specifications, MS-915	A-113568
MS-918-11	Installation Specifications, MS-918	A-55009
MS-2002-11	Installation Specifications, MS-2002	A-127195
MS-2004-11	Installation Specifications, MS-2004	A-176286

Model	Drawing Title	Drawing
MS-2006-11	Installation Specifications, MS-2006	A-135575
MS-2006-11 TNMC	Installation Specifications, MS-2006	A-135575
MS-2012-11	Installation Specifications, MS-2012	A-152790
SO-918-11	Installation Specifications, SO-918, SO-2009, SO-2010	A-55010
SO-2008-11	Installation Specifications, SO-2008	A-149074
SO-2009-11 and -21	Installation Specifications, SO-918, SO-2009, SO-2010	A-55010
SO-2010-11 and -21	Installation Specifications, SO-918, SO-2009, SO-2010	A-55010
TI-218	Installation Specifications, TI-218	A-169367
TI-418	Installation Specifications, TI-418	A-169380
TI-2003	Installation Specifications, TI-2003	A-169376

Refer to the installation specification drawings listed in the chart on the previous page for the rear view of each of the models.

These drawings specify the number of beams and the recommended spacing between them. The drawings also indicate the size of beams required to support the scoreboard at different heights and under various wind speed conditions. All of the beam specifications illustrate W-shape steel beams (wide-flange I-beams). The first number indicates the front-to-rear depth of the beam, and the second number indicates the weight in pounds per foot of length.

The column and footing size dimensions provided assist with estimating installation costs. They are estimates only and are not intended for construction purposes. Be sure that your installation complies with local building codes and is suitable for your particular soil and wind conditions.

The columns and footings and all connection details must be designed and certified by a professional engineer licensed to practice in the state in which the scoreboard will be installed. *Daktronics does not assume any liability for any installation derived from the information provided in this manual or installations designed and installed by others.*

6.3 Lifting the Scoreboard

Reference Drawings:

Lifting Scoreboard	Drawing A-44548
Lifting Small Baseball Scoreboard	Drawing A-58668

Small Daktronics scoreboards are not equipped with eyebolts. Refer to **Drawing A-58668** for lifting details.

Larger scoreboard sections and message centers are shipped equipped with eyebolts that are used to lift the displays. The eyebolts are located along the top of the cabinet for each scoreboard or scoreboard section.

Daktronics strongly recommends using a spreader bar, or lifting bar, to lift the display. Using a spreader bar ensures that the force on the eyebolts is straight up, minimizing lifting stress. Lifting methods are shown in **Figure 3** and in **Drawing A-44548**.

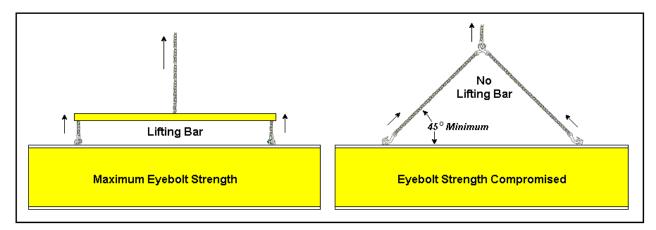


Figure 3: Lifting the Display

Figure 3 illustrates both the preferred method (left example) and an alternative method (right example) for lifting a scoreboard. When lifting the display:

- Use a spreader bar.
- Use every lifting point provided.

Take special care not to exceed the rated load of the eyebolts. Refer to **ED7244**, **Eyebolts**, to determine allowable loads and load angles for the lifting hardware. **ED7244** is located in **Appendix B** of this manual.

Avoid using other lifting methods. Cables and chains attached to the eyebolts and directly to a center lifting point, as shown in the right-hand example in **Figure 3**, can create a dangerous lateral force on the eyebolts and may cause the eyebolts to fail. Daktronics scoreboards use 1/2" and 5/8" shoulder-type eyebolts mounted to a 1/8" aluminum plate or steel nut plate, but exceeding load angles or weight limits could cause the bolts to pull out or the scoreboard cabinet to buckle. In either circumstance, there could be serious damage to the scoreboard. If you must use this method, ensure a minimum angle between the chain and scoreboard of at least 45°.

K Note: Daktronics assumes no liability for scoreboard damage resulting from incorrect setup or incorrect lifting methods.

Eyebolts are intended for lifting only. Do not attempt to permanently support the display by the eyebolts.

In installations in which an ad panel or some other scoreboard section may be added to the base display, the lower scoreboard section is installed first and secured to the support beams, and then the upper section is placed atop or above the lower section and attached to the beams. There may be cables extending from the top of the lower section. Guide these cables into the hole in the bottom of the upper section for later connection.

If installers remove the lift eyebolts, plug the holes with bolts and the rubber sealing washers used

with the eyebolts. Apply silicone or another waterproof sealant to the eyebolt openings. Inspect the top and sides of the display for any other holes or openings that may allow moisture to enter the display, and plug and seal those openings as well.

6.4 Scoreboard Mounting

Method 1				
BA-618-11	BA-2005-11	MS-918-11	SO-2008-11	
BA-624-11	BA-2005-11 TNMC	MS-2002-11	SO-2009-11 and -21	
BA-1018-1	BA-2010-11 and -21	MS-2004-11	SO-2010-11 and -21	
BA-2003-1	FB-824-11	MS-2012-11		
BA-2004-1	FB-2005-11	SO-918-11		

Use the following tables to determine the mounting method required for your scoreboard:

Method 2					
BA-515-11	CT-2001-11	MS-2006-11	TI-418-11		
BA-518-11	CT-2002-11	MS-2006-11 TNMC	TI-2003-11		
BA-718-11	MS-915-11	TI-218-11	TI-2019-11		

Method 1

Reference Drawings:

Display Mounting	Drawing A-44412
Ad Panel Mounting	Drawing A-52187

Drawing A-44412 shows the hardware used for mounting the scoreboard to the beams. Mounting hardware includes inner and outer mounting clamps, clip angles, $1/2-13 \times 15$ " threaded rods, $3/8-16 \times 2$ " bolts, hex nuts and split lockwashers, and 1/2" square nuts, hex nuts, and split lockwashers. Each section of the scoreboard attaches at the top and the bottom to all the beams. The drawing also shows top and side views of the scoreboard secured to the beams. Note that the threaded rods *do not* pass through the flanges of the beams, but instead run along both sides of each beam.

Refer to the installation specifications drawing for your scoreboard model (listed in **Section 6.2**) to determine the center-to-center distance of the poles for each model.

Review the illustration of the mounting hardware in **Drawing A-44412**, or refer to **Figure 4**, and then use the following procedure for each section.

- Using ³/₈" bolts, loosely attach the inner and outer mounting clamps to the rear flanges of the scoreboard horizontal frame members. Measure the beam spacing and position the clamps to fit on either side of the beams.
- 2. Insert a ¹/₂" square nut into each mounting clamp. Screw a threaded rod into each of the nuts from the rear.

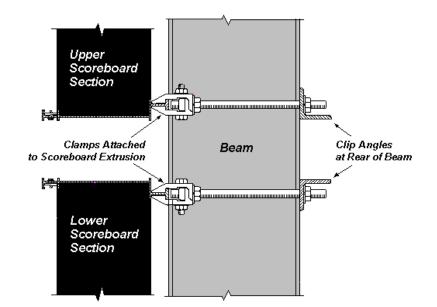


Figure 4: Clamp Mounting Method, Side View

- **3.** Position the scoreboard at the front of the beams with the threaded rods extending from the rear of the clamps, straddling the beams. Raise the scoreboard section to the desired height.
- 4. Slide clamping angles over the ends of the rods and loosely install the washers and nuts.
- 5. Make final adjustments in the positioning of the scoreboard. Tighten the 3/8" bolts in the mounting clamps.
- 6. Make sure that the threaded rods are perpendicular to the scoreboard and tighten all of the 1/2" nuts.

Method 2

Reference Drawing:

Scoreboard Mounting Drawing A-55101

These scoreboard models use an inverted channel mounting, illustrated in **Drawing A-55101**. Refer to any installation specifications drawing (listed in **Section 6.2**) for your model to determine the center-to-center distance of the poles.

The installation uses C-channel; mounting angles, 1/2-13" threaded rod, and 1/2" square nuts, hex nuts, and lockwashers. Mount the scoreboard as follows:

- Place the C-channel against the upper and lower rear flanges of the scoreboard cabinet, as shown in Drawing A-55101 and Figure 5.
- 2. Use the mounting channel to determine the appropriate hole combination to use. Be sure to keep the bolts as close to the beam as possible.
- 3. Using the mounting channel as a template, drill ${}^{9}/{}_{16}$ " holes in the upper and lower rear flanges of the scoreboard where the supports will be placed.
- 4. Place the 1/2" square nuts inside the C-channel and thread the 1/2-13" bolts through the channel and the back flange of the display cabinet.
- Lift the scoreboard into position with the **bolts** still in place. Position the scoreboard at the front of the beams with the threaded rods extending from the rear flanges of the display.

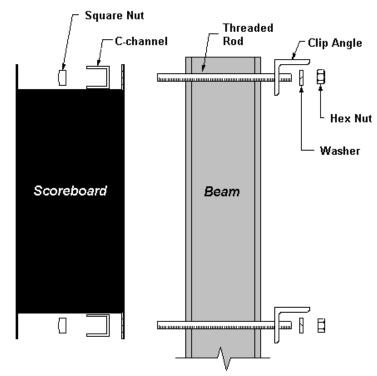


Figure 5: Mounting with C-channel, Side View

- 6. With the threaded rod straddling the beams, place mounting angles over each pair of bolts and secure with 1/2" lockwashers and hex nuts.
- 7. Make final adjustments in the position of the scoreboard, and after verifying that the threaded rods are perpendicular to the display, firmly tighten all of the 1/2" hex nuts.

6.5 Ad Panel Mounting

Reference Drawings:

Ad Panel Mounting	Drawing A-52187
Assembly, Ad Panel, BA-515	•
Ad Panel Mounting, BA-518	Drawing A-52811

Refer to **Drawing A-52187** for mounting details. The installation uses C-channel, mounting angles, 1/2-13" threaded rod, and 1/2" square nuts, hex nuts, and lockwashers.

Mount the ad panel or panels in the following manner:

- 1. Use the mounting channel to determine which hole combination to use. Be sure to keep the bolts as close to the beam as possible.
- 2. Using the mounting channel as a template, drill $\frac{9}{16}$ holes in the upper and lower rear flange of the ad panel where the C-channel supports will be placed.
- 3. Position the C-channel *inside* the ad panel cabinet along the upper and lower back flanges.
- **4.** Place square nuts inside the channel and thread the long rods through both the C-channel and the flange.
- 5. Lift the ad panel into position with the rods still in place.

- 6. With the threaded rod straddling the beams, place mounting angles over each pair of bolts and secure with 1/2" lockwashers and hex nuts.
- 7. When the panel is adjusted to the final desired position, tighten hex nuts firmly.

Some ad panels have back sheets that must be removed before the display can be installed. After marking and drilling holes in the upper and lower rear flanges of the ad panel, remove the back sheets above and below the hole locations. Position the C-channel inside the cabinet and attach the square nuts to the threaded rods as described above. Be sure to replace the back sheets after placing the square nuts inside the channel and threading the rods through the holes in the upper and lower flanges.

Models BA-515-11 and BA-518-11

With Models BA-515-11 and BA-518-11, ad panels can be mounted directly to the end of the scoreboard. Refer to **Drawings A-52585** and **A-52811** for mounting details.

Electrical installation consists of the following processes:

- Providing power and ground to a disconnect near the scoreboard;
- Routing power and ground from the main disconnect to the scoreboard driver/power enclosure;
- Connecting the scoreboard ground to a grounding electrode at the scoreboard location;
- Routing the control signal cable from the control location to the scoreboard location.

K Note: Only qualified individuals should perform power routing and termination to the display. It is the responsibility of the electrical contractor to ensure that all electrical work meets or exceeds local and national codes.

7.1 Power

Reference Drawings:

Schematic; Gen II Outdoor LED, 16 Column Drvr	Drawing A-154330
Schematic; Gen II Outdoor LED, 8 Column Drvr	Drawing A-156750
Schematic; Gen II, OD LED, 1 Drvr Display & TNMC	Drawing A-159419

Daktronics outdoor LED scoreboards have been designed for easy access to components, and the power and control signal hookup has been simplified. Front panels are removable to allow access to the digits, cabling, and other electronic components.

Correct power installation is imperative for proper display operation. The subsections that follow give details of display power installation. Only qualified individuals should attempt to complete the electrical installation; untrained personnel should not attempt to install these displays or any of the electrical components. Improper installation could result in serious damage to the equipment and could be hazardous to personnel.

The single-section outdoor scoreboards require a dedicated, 120 V circuit for incoming power. The display itself has no breakers or fuses.

K WARNING: It is critical that the scoreboard circuit be fused at 15 A, and that all conductors used must be designed to pass a 15 A current in normal operation. Failure to meet wiring and overcurrent protection device requirements is a violation of the National Electrical Code[®] and will void the scoreboard warranty.

All power conductors are 14 AWG, except where 18 AWG wiring is called out on the schematic. All signal conductors are 22 AWG.

Refer to the outdoor scoreboard schematics listed above and to the chart in Section 3 to determine circuit specifications and maximum power requirements for the models described in this manual.

Grounding

Reference Drawings:

Schematic; Gen II Outdoor LED, 16 Column Drvr	Drawing A-154330
Schematic; Gen II Outdoor LED, 8 Column Drvr	Drawing A-156750
Schematic; Gen II, OD LED, 1 Drvr Display & TNMC	Drawing A-159419

Displays MUST be grounded according to the provisions outlined in Article 250 of the National Electrical Code and according to the specifications in this manual. Daktronics recommends a resistance-to-ground of 10 ohms or less.

The electrical contractor performing the electrical installation can verify ground resistance. Scoreboard Sales and Service personnel can also provide this service.

The display system *must* be connected to an earth electrode installed at the display. Proper grounding is necessary for reliable equipment operation. It also protects the equipment from damaging electrical disturbances and lightning. *The display must be properly grounded, or the warranty will be void.* Refer to the schematics, **Drawings A-154330**, **A-159419**, and **A-156750**, for information about ground wire connection. Termination at the duplex receptacle is illustrated in the lower sections of the drawings.

The material for an earth-ground electrode differs from region to region and may vary according to conditions present at the site. Consult the National Electrical Code and any local electrical codes that may apply. The support structure of the display cannot be used as an earth-ground electrode. The support is generally embedded in concrete, and if it is in earth, the steel is usually primed or it corrodes, making it a poor ground in either case.

Power Installation

There are two considerations for power installation: installation with ground and neutral conductors provided, and installation with only a neutral conductor provided. These two power installations differ slightly, as described in the following paragraphs:

Installation with Ground and Neutral Conductors Provided

For this type of installation, the power circuit *must* contain an isolated earth-ground conductor. In this circumstance, *do not* connect neutral to ground at the disconnect or at the display. *This would violate electrical codes and void the warranty*. Use a disconnect so that all hot lines and neutral can be disconnected. The National Electrical Code requires the use of a lockable power disconnect within sight of or at the display.

Installation with Only a Neutral Conductor Provided

Installations where no grounding conductor is provided must comply with Article 250-32 of the National Electrical Code. If the installation in question meets all of the requirements of Article 250-32, the following guidelines must be observed:

- Connect the grounding electrode cable at the local disconnect, never at the display driver/power enclosure.
- Use a disconnect that opens all of the ungrounded phase conductors.

7.2 Power and Signal Connection

Reference Drawings:

Driver; 16 Col Outdoor LED, Gen II Drawing A-154792	
Driver; 8 Col Outdoor LED, Gen II	Drawing A-155742
Schematic; Gen II Outdoor LED, 16 Column Drvr	Drawing A-154330
Schematic; Gen II Outdoor LED, 8 Column Drvr	Drawing A-156750
Schematic; Gen II, OD LED, 1 Drvr Display & TNMC	Drawing A-159419

Route power and signal cables into the scoreboard from the rear. There are two knockouts for conduit connection in the back. All power and signal wiring terminates at the driver enclosure. **Drawings A**-

154792 and **A-155742** illustrate the 16and 8-column drivers used in Daktronics outdoor LED scoreboards.

To gain access to the driver enclosure, open the access door or digit panel and remove the cover from the enclosure. Refer to the component locations drawings for the access location for your scoreboard.

Connect power and signal cables at the appropriate locations on the driver enclosure panel, shown in **Drawings A-154792** and **A-155742**.

The conventional power termination panel has been eliminated from the Daktronics outdoor scoreboards; the power feeder circuit now connects directly to a

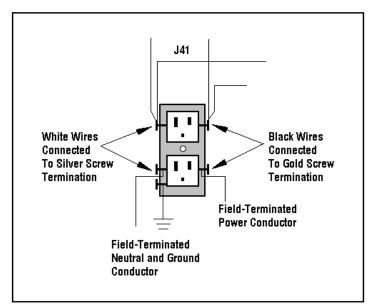
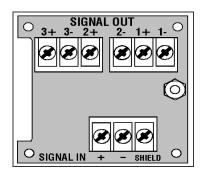


Figure 6: 120 V Power Receptacle in Driver Enclosure

receptacle in the driver enclosure, as shown in **Figure 6**. The receptacle is located in the lower right corner of the enclosure. Refer to the driver illustration and the schematics, **Drawings A-154330**, **A-159419**, and **A-156750**, for wiring details. The schematics include a detailed illustration of the power termination.

Route signal cabling to the terminal block in the upper left corner of the enclosure. The connections are labeled to permit easy installation. At the Signal In terminal block, connect the red signal wire to the positive terminal, the black to the negative terminal, and the shield (silver) wire to the shield terminal. *It is important that the shield wire is properly connected to the shield terminal on the signal surge arrestor card.* **Figure 7** illustrates the printed circuit board and the terminal blocks.

For signal cable, Daktronics recommends, as a minimum, single-pair, shielded cable, 22 AWG (Daktronics part number W-1077). Two-pair shielded cable (Daktronics part W-1234) is preferred.





For additional information on signal connection, refer to the All Sport 5000 Series or All Sport 3000 Series control console operation manuals, **ED11976** and **ED12126**.

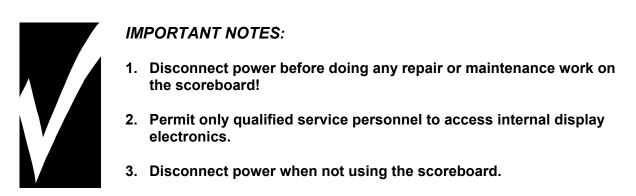
Multiple Driver Connections

Some models in the single-section outdoor scoreboard line require multiple drivers, and those models have been configured to operate with a master/slave driver system. Master and slave drivers function identically, but slave units lack the power receptacle and signal surge suppression card. The two drivers have been designed to simply plug into one other via an interconnect harness, the slave receiving power and redriven signal from the master driver enclosure. Larger boards can add as many driver slaves as they require.

All driver interconnect harnesses are factory-installed. No additional connection is necessary. (The harness emerges from the bottom of the master driver enclosure, and the J42 jack from the master is connected to the slave's P43 plug.) Likewise, signal cables from drivers to digits have also been factory-installed, and no additional connection is necessary.

Refer to your scoreboard drawings to determine driver location and other model-specific information.

Section 8: Scoreboard Maintenance and Troubleshooting



K *Note*: For assistance in the maintenance of team name message centers or other optional scoreboard message centers, refer to **Section 9** or the service manual that accompanies those units.

8.1 Cabinet Specifications

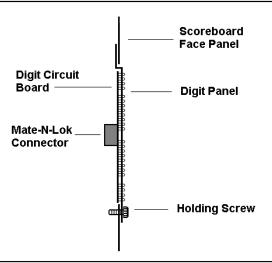
Cabinets for the Daktronics outdoor LED scoreboards are constructed of heavy-gauge aluminum. Exact dimensions and weights for each model are listed in the chart in **Section 3**. Removable panels for digits and indicators and for component access are detailed in each model's component locations drawing, listed in **Section 4**.

8.2 Component Location and Access

For front-access scoreboards, all internal electronic components and digits can be reached by opening a face panel, an access door, or a digit panel on the front of the display.

Digit panels have been simplified on the outdoor LED scoreboards. They are held in place on the scoreboard face by an offset flange across the top and by a single screw at the bottom, as shown in **Figure 8**. Open the scoreboard with care. Hold the digit panel in place by putting hand pressure on it while removing the screw, and carefully lift it from the board, sliding it down and out. If the panel is not held in place, it will drop immediately when the screw is removed, possibly damaging LEDs or the digit harness.

Component location varies with each scoreboard model, but drivers and power and signal components are typically mounted inside the scoreboard behind a digit.





With a non-digit access panel, simply remove the top, side and bottom screws holding it in place. Some panels are hinged and swing open when the screws are removed or loosened.

K *Note: Disconnect power before servicing the display!* Disconnect power, too, when the display is not in use. Prolonged power-on may shorten the life of some electronic components.

Replacing a Digit

The digit circuit board, the platform for the LEDs, is mounted to the back of the digit panel. See **Figure 9** at right. Do not attempt to remove individual LEDs. In the case of a malfunctioning board, replace the entire digit panel.

To remove a scoreboard digit, follow these steps:

- **1.** Open the digit panel as described in the preceding section.
- 2. Disconnect the power/signal connector from the back of the digit. Release the connector by squeezing together the locking tabs as you pull the connector free.
- 3. The digits are secured to the inside of the panel with screws, standoffs (spacers), and nuts. Remove the #8 nuts and lift the digit off the screws.
- **4.** Position a new digit over the screws and tighten the nuts.
- 5. Reconnect the power/signal connector. K Note: This is a keyed connector B it will attach in one way only. Do not attempt to force the connection!
- **6.** Close and secure the digit panel and test the scoreboard.

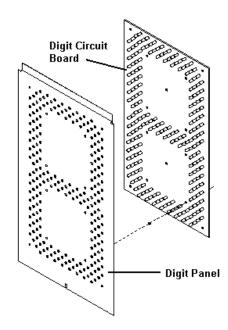


Figure 9: Digit Assembly

Replacing a Digit Segment

Reference Drawing:

30" Amber LED Digit Assembly..... Drawing A-161254

When a digit malfunctions, in most cases it is necessary to replace the entire digit circuit board. Some larger digits (24", 30", 36"), however, are constructed in segments (see **Figure 10**), and it may be possible to make repairs by removing only the defective segment. As with smaller digits, the digit segment circuit boards are mounted to the back of the digit panel. *Do not attempt to remove individual LEDs*. Refer to **Drawing A-161254**.

To remove a digit segment, follow these steps:

- 1. Open the digit panel as described above.
- 2. Disconnect the 2-pin power/signal connector from the back of the individual segment. Release the connector by squeezing together the locking tabs as you pull the connector free.
- **3.** The segments are secured to the inside of the panel with standoff bolts, spacers, and nuts. Remove the #8 nuts and lift the segment off the standoff bolts.

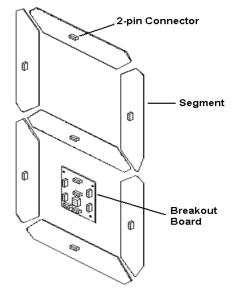


Figure 10: Segmented Digit Panel (Rear View)

- 4. Position a new segment over the bolts and tighten the nuts.
- **5.** Reconnect the power/signal connector. K *Note: This is a keyed connector B it will attach in one way only. Do not attempt to force the connection!*
- 6. Close and secure the digit panel and test the scoreboard.

Replace a malfunctioning colon, decimal, or indicator assembly in the same manner.

Replacing a Breakout Board

The digit breakout board, the central signal/power termination for segmented digits, is mounted to the back of the digit panel. If the entire digit is malfunctioning, replace the breakout board. See **Figure 9** and refer to **Drawing A-161254**.

To remove a digit breakout board, follow these steps:

- 1. Open the digit panel as described in the previous section.
- 2. Disconnect all of the 2-pin and 9-pin power/signal connectors from the back of the breakout board. Release the connectors by squeezing together the locking tabs as you pull the connector free.
- **3.** The breakout boards are secured to the inside of the panel with standoff bolts, spacers, and nuts. Remove the #8 nuts and lift the breakout board off the standoff bolts.
- 4. Position a new breakout board over the bolts and tighten the nuts.
- 5. Reconnect the power/signal connectors. K Note: These are keyed connectors B they will attach in one way only. Do not attempt to force the connection!
- 6. Close and secure the digit panel and test the scoreboard.

Replacing a Driver

Drivers are typically mounted inside the scoreboard and immediately behind a digit, but location and mounting varies with the model of the scoreboard. Refer to the component locations drawings in **Section 4** for the location of your scoreboard driver. Note that drivers for scoreboard BA-515-11 can be reached by removing a back panel (rear access); all other scoreboards in this manual are front-accessible.

Each driver is enclosed with a power supply and signal terminal block. Before a failed driver can be reached, the enclosure must be accessed. Follow these steps:

- 1. Open the digit panel or scoreboard face panel as described in Section 8.2.
- 2. Remove the cover from the driver enclosure.
- **3.** Disconnect all connectors from the driver. Release each connector by squeezing together the locking tabs as you pull the connector free. K *Note: When reconnecting, remember that these are keyed connectors and will attach in one way only. Do not attempt to force the connections.*
- 4. Remove the screws, nuts, or wing nuts securing the driver to the inside of the enclosure.
- 5. Carefully lift the driver from the display and place it on a clean, flat surface.
- 6. Follow steps 1 through 5 in reverse order to attach a new driver.

8.3 Schematic

Reference Drawings:

Schematic; Gen II Outdoor LED, 16 Col Drvr	Drawing A-154330
Schematic; Gen II Outdoor Driver, 8 Column Driver	Drawing A-156750
Schematic; Gen II, OD LED, 1 Drvr Display & TNMC	Drawing A-159419

Drawings A-154330, **A-159419**, and **A-156750** are the schematic diagrams for the 8- and 16-column drivers used in the outdoor single-section scoreboards. The schematics include power and signal inputs and all wiring for the models described in this manual. Refer to **Section 5** for a complete listing of scoreboards, their drivers, and the appropriate schematic.

8.4 LED Drivers

Reference Drawings:

Driver; 16 Col Outdoor LED, Gen II	Drawing A-154792
Driver; 8 Col Outdoor LED, Gen II	•
16 Column LED Driver II Specifications	-
8 Column LED Driver II Specifications	
Address Table, 1 Through 128	-

In the scoreboard, the LED drivers perform the task of switching digits on and off. Refer to **Drawings A-154792** and **A-155742**. Each driver has up to19 connectors providing power and signal inputs to the circuit and outputs to the digits and indicators. The connectors function as follows:

8-Column LED Driver				
Connector No. Function				
1 – 8	Output to digits and indicators			
17 Controls power/signal				

16-Column LED Driver				
Connector No. Function				
1 – 16	Output to digits and indicators			
17 Controls power/signal				

Output connectors 1 through 16 each have nine pins. Pin 7 provides power (hot) to the digit or indicators wired to that connector. The other eight pins provide switching connections.

For the scoreboard to receive signal and function properly, the driver must be set to the correct address. This address is set with jumper wires in a 12-pin plug which mates with a jack on the driver. **Drawings A-134371** and **A-134372** detail the specifications for both the 16- and the 8-column drivers. Refer to **Drawing A-115078** for a listing of the wire/pin connections for driver addresses 1 – 128.

Reference Drawing:

Segmentation, 7 Segment Bar Digit.....Drawing A-38532

In each digit, certain LEDs always go on and off together. These groupings of LEDs are referred to as *segments*. **Drawing A-38532** illustrates digit segmentation. It also details which connector pin is wired to each digit segment and the wiring color code used throughout the display.

The component locations drawings in **Section 4** specify the driver connectors controlling the digits. Numbers shown in hexagons in the upper half of each digit indicate which connector is wired to that digit.

8.6 Lightning Protection

The use of a disconnect near the scoreboard to completely cut all current-carrying lines significantly protects the circuits against lightning damage. The National Electrical Code also requires the disconnect. In order for this system to provide protection, the power *must* be disconnected when the scoreboard is not in use. The control console should also be disconnected from power and from the signal junction box when the system is not in use. The same surges that may damage the scoreboard's driver can also damage the console's circuit.

8.7 Replacement Parts

Description	Location	Daktronics Part No.
Driver, 16 col, outdoor, LED	Driver enclosure	0P-1192-0011
Driver, 8 col, outdoor, LED	Driver enclosure	0P-1192-0012
Power supply, 24 V, 150W, 86-132 V input	Driver enclosure	A-1720
Signal surge arrestor	Driver enclosure	0P-1033-0114
Fan, 32 cfm, 24 V DC, 3.15 sq. in	Driver enclosure	B-1030
Plug, ¹ / ₄ " phone	Signal	P-1003
J-Box, ¹ / ₄ " phone, Indoor	Signal	0A-1009-0038
J-Box, ¹ / ₄ " Phone, outdoor	Signal	0A-1091-0227
12V DC trumpet horn asm.	Scoreboard	0A-1091-1213
Signal cord; ¹ / ₄ " phone 20'	Signal	W-1236
Signal cord; ¹ / ₄ " phone 30'	Signal	W-1238
Signal cord; ¹ / ₄ " phone 50'	Signal	W-1237

Refer to the following table for Daktronics scoreboard replacement parts.

(Continued on next page)

Description	Location	Daktronics Part No.
Digit, 10", 7-seg outdoor LED, red-orange	Scoreboard	0P-1192-0049
Digit, 10", 7-seg outdoor LED, amber	Scoreboard	0P-1192-0083
Digit, 15", 7-seg outdoor LED, red-orange	Scoreboard	0P-1192-0009
Digit, 15", 7-seg outdoor LED, amber	Scoreboard	0P-1192-0071
Digit, 18", 7-seg outdoor LED, red-orange	Scoreboard	0P-1192-0008
Digit, 18", 7-seg outdoor LED, amber	Scoreboard	0P-1192-0036
Digit, 18" ones, 7-seg outdoor LED, red-orange	Scoreboard	0P-1192-0013
Digit, 18" ones, 7-seg outdoor LED, amber	Scoreboard	0P-1192-0038
Digit, 24" ones, outdoor LED, red-orange	Scoreboard	0P-1192-0014
Digit segment, 24" outdoor LED, red-orange	Scoreboard	0P-1192-0040
Digit segment, 24" outdoor LED, amber (horizontal)	Scoreboard	0P-1192-0050
Digit segment, 24" outdoor LED, amber (vertical)	Scoreboard	0P-1192-0051
Digit segment, 30" outdoor LED, red-orange	Scoreboard	0P-1192-0020
Digit segment, 30" outdoor LED, amber (horizontal)	Scoreboard	0P-1192-0034
Digit segment, 30" outdoor LED, amber (vertical)	Scoreboard	0P-1192-0043
Digit segment, 36" outdoor LED, red-orange	Scoreboard	0P-1192-0024
Digit segment, 36" outdoor LED, amber (horizontal)	Scoreboard	0P-1192-0052
Digit segment, 36" outdoor LED, amber (vertical)	Scoreboard	0P-1192-0053
Indicator, 2" circular, outdoor LED, red-orange	Scoreboard	0P-1192-0010
Indicator, 2" circular, outdoor LED, amber	Scoreboard	0P-1192-0037
Segment breakout board, 24" (and 30")	Scoreboard (Digit circuit board)	0P-1192-0019
Segment breakout board, 36"	Scoreboard (Digit circuit board)	0P-1192-0023

8.8 Troubleshooting

This section lists potential problems with the scoreboard and indicates possible causes and corrective actions. This list does not include every possible problem, but does represent some of the more common situations that may occur.

Symptom/Condition	Possible Cause
Scoreboard will not light	 Console not connected or poor connection No power to control console No power to the scoreboard
Garbled display	Internal driver logic malfunctionControl console malfunction
Digit will not light	 Black wire to digit broken Poor contact at driver connection. Driver malfunction
Segment will not light	 Broken LED or connection Driver shift register failure Broken wire between driver and digit Poor contact at driver connector
Segment stays lit	Driver shift register failureShort circuit on digit
Date appears in the wrong place on the scoreboard	 Incorrect address settings on drivers (consult tables and set correct addresses)

8.9 Daktronics Exchange and Repair and Return Programs

To meet the repair and maintenance needs of its customers, Daktronics offers both an Exchange Program and a Repair and Return Program.

Daktronics' unique Exchange Program is a quick, economical service for replacing key components in need of repair. If a component fails, Daktronics sends the customer a replacement, and the customer, in turn, sends the failed component to Daktronics. This not only saves money but also decreases scoreboard downtime.

Daktronics provides these plans to ensure users get the most from their Daktronics products, and it offers the service to qualified customers who follow the program guidelines explained below. Please call the Help Desk - 877-605-1115 - if you have questions regarding the Exchange Program or any other Daktronics service.

When you call the Help Desk, a trained service technician will work with you to solve the equipment problem. You will work together to diagnose the problem and determine which replacement part to ship. If, after you make the exchange, the equipment still causes problems, please contact our Help Desk immediately.

If the replacement part fixes the problem, package the defective part in the same box and wrapping in which the replacement part arrived, fill out and attach the enclosed UPS shipping document, and *RETURN THE PART TO DAKTRONICS*. In most circumstances, you will be invoiced for the replacement part at the time it is shipped. This bill, which represents the exchange price, is due when you receive it.

Daktronics expects immediate return of an exchange part if it does not solve the problem. The company also reserves the right to refuse equipment that has been damaged due to acts of nature or causes other than normal wear and tear.

If you do not ship the defective equipment Daktronics within 30 working days from the invoice date, Daktronics assumes you are purchasing the replacement part outright (with no exchange), and you will be invoiced for it. This second invoice represents the difference between the exchange price and the full purchase price of the equipment. The balance is due when you receive the second invoice.

If you return the exchange equipment after 30 working days from the invoice date, you will be credited for the amount on the second invoice, minus a restocking fee. *To avoid a restocking charge, you must return the defective equipment within 30 days from the invoice date.*

Daktronics also offers a Repair and Return Program for items not subject to exchange.

Return Materials Authorization: To return parts for service, contact your local representative prior to shipment to acquire a Return Material Authorization (RMA) number. If you have no local representative, call the Daktronics Help Desk for the RMA. This expedites repair of your component when it arrives at Daktronics.

Packaging for Return: Package and pad the item well so that it will not be damaged in shipment. Electronic components such as printed circuit boards should be installed in an enclosure or placed in an antistatic bag before boxing. Please enclose your name, address, phone number and a clear description of symptoms.

This is how to reach us:

Mail:	Customer Service, Daktronics Inc. PO Box 5128 331 32nd Ave Brookings SD 57006
Phone:	Daktronics Help Desk: 877-605-1115 (toll free) or 605-697-4036
Fax:	605-697-4444
E-mail :	helpdesk@daktronics.com

Section 9: Team Name Message Center Maintenance



IMPORTANT NOTES:

- 1. Disconnect power before doing any repair or maintenance work on the scoreboard!
- 2. Permit only qualified service personnel to access the internal display electronics.
- 3. Disconnect power when the scoreboard is not in use.

9.1 Team Name Message Center System Overview

Team name message centers are available in two sizes: an 8x32 matrix model, comprised of four 8x8pixel modules, and an 8x48 model, made up of six 8x8 modules. TNMCs are typically installed in pairs. Light emitting diodes (LEDs) – tiny, solid-state lighting units – illuminate the displays.

The message centers feature an array of red LEDs, and they are capable of displaying characters up to 10" high. Pixels on the 10" TNMC consist of a three-LED cluster.

Although TNMCs customarily are used for team names, they are programmable and can display any type of caption. Characters are shown on a single line, and either single- or double-stroke fonts may be used for the caption or name.

9.2 Maintenance and Troubleshooting Overview

Standard Daktronics outdoor LED scoreboards typically are front-accessible, but some models may be ordered with rear service access. For that reason, Daktronics team name message centers have been designed so that they may be accessed from both the front *and* rear for easy maintenance and repair of internal components.

This section provides the following TNMC information:

- **Signal Routing Summary:** provides a basic explanation of the signal travel through the TNMC display.
- **Power Routing Summary:** provides a basic explanation of the power travel through the display.
- Service and Diagnostics: provides instructions for removing various display components and explains the functions of circuit board connectors and the meanings of any diagnostic LEDs.
- Maintenance: lists a number of steps to take to keep the team name message centers in safe, working order.
- **Troubleshooting:** lists possible display malfunctions and suggests a number of causes and corrections for each malfunction.
- **Replacement Parts List:** includes the part description and number of display components that may have to be replaced during the life of this display.

9.3 Signal Summary

Reference Drawing:

Refer to drawing **B-107507** for complete information on TNMC signal routing. From signal input from the All Sport controller, routing can be summarized as follows:

- 1. Data from the display controller travels via cable harness into the display.
- 2. The signal then travels through the driver/power enclosure to the J1 connector on the current loop interface card.
- **3.** Data exits at J3 and is relayed to the J1 connector on the multipurpose display controller (MDC). The signal then exits the MDC and enters the first module of the TNMC.
- 4. Signal is relayed from module to module until it reaches the last module on the message center.

9.4 **Power Summary**

Reference Drawing:

Control Layout; Outdoor LED TNMC Drawing B-107507

Refer to **Drawing B-107507**. Power routing for the display can be summarized as follows:

- 1. Incoming power terminates at the receptacle in the driver enclosure. It is then routed to the power supply within the TNMC.
- **2.** From the power supply, power is relayed to the MDC, the current loop interface (CLI) card, and to each module.

9.5 Service and Diagnostics

Reference Drawings:

Control Layout; Outdoor LED TNMC.	Drawing B-107507
Exploded Front, Module	Drawing B-126111
Exploded Rear, Module	Drawing B-126112
F. Assy; 832 LED TNMC	Drawing B-159055
F. Assy; 848 LED TNMC	Drawing B-159081
Component Layout; 832/848 LED TNMC	Drawing A-145045
Schematic; LED TNMC, Gen II	Drawing A-158552

The following subsections address servicing of these display components:

- TNMC Interface Card
- TNMC Controller
- Modules and Drivers
- Power Supplies

The subsections also address any diagnostic LEDs, fuses, and signal/power connectors found on the MDC unit. On **Drawings B-159055**, **B-159081**, and **A-145045**, the TNMC components are denoted as follows:

Component	Part Number	Location
TNMC CLI card	0A-1146-0020	Behind modules, on TNMC back panel (refer to Drawing A-145045)
TNMC controller	0A-1146-0061	Behind modules, on TNMC back panel (refer to Drawing A-145045)
Modules	0A-1208-3002	Over entire face of the TNMC (refer to Drawings B-159055 and B-159081)
Power supplies	0A-1213-4013	Behind modules and attached to power supply assembly 0A-1213-4013 on the back panel (refer to Drawing A-145045)

K Remember: Disconnect power before servicing internal components!

TNMC Current Loop Interface (CLI) Card

The current loop interface (CLI) card, located on the rear-access panel of the TNMC, translates the signal media to TIA/EIA-232 (formerly RS-232) for use within the components of the TNMC. The signal transfers into the TNMC controller, and the controller interprets and distributes the data to the modules. Refer to **Drawing A-145045**.

TNMC Controller

The controller, located on the rear-access panel, receives signal from the CLI and sends data to the modules. Refer to the signal summary in **Section 9.3** for more information and to **Drawing A-145045** for the position of the controller board. **Figure 11**, below, illustrates a typical controller.

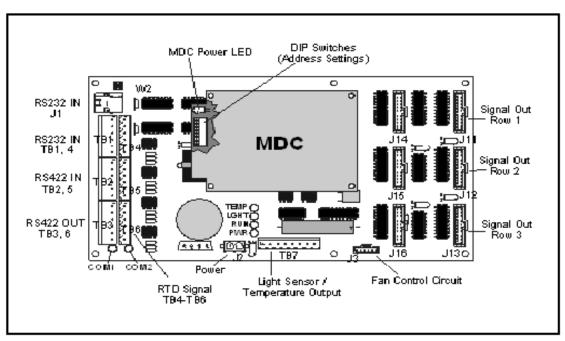


Figure 11: Controller Component Layout

DIP switches are located on the controller's MDC (see **Figure 9**). These DIP switches set the hardware address that the software uses to identify that particular display. When replacing a controller board, be sure to set the DIP switches in the same address configuration as the defective controller.

K Note: Setting the DIP switches to address 0 (turn all the switches to OFF by switching them toward the printed switch numbers) can activate a test mode. Power down the display and then reconnect to run the test mode.

	Switch Number						Mode	
8	7	6	5	4	3	2	1	wode
Off	Off	Off	Off	Off	Off	Off	Off	Test Mode
Off	Off	Off	Off	Off	Off	Off	On	1 (Home)
Off	Off	Off	Off	Off	Off	On	Off	2 (Guest)

Four diagnostic LEDs are located on the controller. Two other LEDs indicate when the MDC is receiving signal information. The following table explains what each LED represents.

LED	Color	Function	Operation	Summary
TEMP	Red	Temperature level	Flashes	Flash rate is dependent upon the temperature. The LED flashes faster in high temperature and slows as the temperature decreases.
LGHT	Red	Photocell light level	Flashes	Flash rate is dependent on the light level. The LED flashes faster in bright light and slows as darkness descends.
RUN	Red	Controller	Steady Flash	A steady flash indicates the controller is running correctly. Normal flash rate is about once a second.
PWR	Green	Power	Always On	The LED, when lit, indicates that there is power to the data input circuit.
RX1	Yellow	Com 1	Flashes	The LED turns on and flashes when receiving information.
RX2	Yellow	Com 2	Flashes	The LED turns on and flashes when receiving information; this LED is typically used in custom applications.

Removing/Changing the Controller

Complete the following steps to remove the controller from the display.

1. To access the controller from the front, unlatch the latch fasteners on the LED module. (The fasteners may be referred to as "latch plugs" on the drawings). One is centered below the top row of pixels and one is centered above the bottom row. Using a $7/_{32}$ " nut driver, turn each fastener a quarter-turn. Turn the top latch clockwise and the bottom latch counterclockwise. Carefully remove the module and detach the ribbon cables. It may be helpful to label the cables so you will know which cable goes to which connector when reattaching.

To access the controller from the rear of the TNMC, remove the right rear-access panel from the TNMC by loosening all four of the screws. Slide the access panel sideways to the larger part of the keyhole and carefully lift it off the TNMC. Take care not to drop the panel, and remember that the module controller is attached to the panel.

- **2.** Disconnect power from J2.
- **3.** Remove all power and signal connections from the board. Release "locked" connectors by squeezing together the tabs, then carefully pulling them from the jack. Label the cables, indicating which cable was removed from which connector; the labeling will be helpful when you replace the board.
- 4. Remove the four nuts holding the board in place.
- 5. Follow the previous steps in reverse order to install a new controller board.

Modules and Drivers

The module and driver board are a single, functional unit.

The LED power supplies are identified as assemblies (refer to **Power Supplies**, following in this section). Each power supply unit controls four modules; a power supply assembly (two power supply units) controls eight modules.

Removing/Changing a Module

Reference Drawings:	
Exploded Front, Module	Drawing B-126111
Exploded Rear, Module	Drawing B-126112

To remove a module, complete the following steps:

- 1. The modules are attached to an internal frame called the module mounting panel. Find the latch-access fasteners (referred to as "latch plugs" on the drawings) on the module. One is centered below the top row of pixels and one is centered above the bottom row.
- 2. Unlatch the latch fasteners by turning them a quarter-turn using a $^{7}/_{32}$ " nut driver. Turn the top latch clockwise and the bottom latch counterclockwise. Carefully remove the module and detach the ribbon cables. Label the cables, indicating which cable was removed from which connector; the labeling will be helpful when you replace the board.

To access the controller from the rear of the TNMC, remove the right rear-access panel from the TNMC by loosening all four of the screws. Slide the access panel up to the larger keyhole and carefully lift it off the TNMC. Take care not to drop the panel, and remember that the module controller is attached to the panel. With a $7/_{32}$ " nut driver, turn the latch-access fasteners a quarter-turn. Turn the top latch counter-clockwise and the bottom latch clockwise.

3. If you are accessing the unit from the rear, follow this procedure: While holding onto the module, push it out and turn it in such a manner (generally a sideways, diagonal turn) that it will fit through the frame opening. Then pull the module back through the opening in the fame. Carefully disconnect the ribbon cables. Once again, label the cables, indicating which cable was removed from which connector; the labeling will be helpful when reconnecting.

When installing a module, reverse the previous steps and take note of the following points:

- Weatherstripping on the back edge of the module must be intact and in good condition to prevent water from seeping into the display.
- Module latches must be fully engaged to create a watertight seal around the edge of the module. The module should be firmly seated against the display when the latches are fully engaged.

Each module assembly contains a module housing (containing LEDs and the driver board) and a louver assembly. **Drawings B-126111** and **B-126112** illustrate the various module components.

From time to time, it may become necessary to remove one or more parts from the module housing for repair or replacement. The following subsections explain how to disassemble a module.

Removing the Louver Assembly

Damaged louvers may reduce the brightness and contrast of this display. If any of the louvers on the display are broken or damaged, replace the entire louver assembly. Refer to the Replacement Parts List in **Section 9.9**. When replacing the louver assembly, take care not to strip the plastic, twist-on fasteners.

Removing/Changing a Louver

Complete the following steps to remove the louver assembly from the face of the module.

- 1. See the directions above in the **Module and Drivers** subsection for information on how to access the louver from the front or rear.
- 2. With an ${}^{11}/{}_{32}$ " nut driver, remove the five twist-on fasteners holding the louver assembly to the module.
- **3.** Lift the louver assembly straight away from the module.

Power Supplies

LED power supplies are identified as assembly 0A-1213-4013 in the component location drawings.

Removing/Changing a Power Supply

Complete the following steps to remove a power supply from the display:

- 1. See the directions in the preceding **Module and Drivers** subsection for information on how to access the component from the front or rear.
- 2. Disconnect all the wires connected to the power supply.
- 3. Remove the hardware holding the power supply in place to free the unit.
- 4. Follow these steps in reverse order to install a new power supply.

Weatherstripping

To ensure that the display is waterproof, weatherstripping has been installed around the entire display and around each module. It is important that the weatherstripping is attached properly at all times, or water may leak into the display and damage the components.

9.6 TNMC Display Maintenance

Complete a yearly inspection to maintain safe and dependable display operation. This inspection should address the following issues:

Loose Hardware

Verify that fasteners, such as bolts and rivets, have not come loose. Check and tighten or replace fasteners as required.

Excessive Dust Buildup

Occasionally, it may be necessary to vacuum the inside of the display cabinet to remove dust/dirt buildup that may interfere with airflow.

Water Intrusion – Water Stain Marks

Water can enter the display where weatherstripping has come loose or deteriorated; where fasteners have come loose, allowing gaps in the panels; or where moisture may be entering around hardware. Check electronic components for corrosion.

Corrosion

Check the paint, and look for possible corrosion, especially at footings, structural tie points, and ground rods and other types of grounding electrodes.

If you notice any of the preceding conditions, make repairs or take corrective action immediately.

9.7 Troubleshooting

This subsection contains some symptoms that may be encountered in the displays. This list does not include every possible symptom, but does represent common situations that may occur.

Symptom/Condition	Possible Cause/Remedy
One or more LEDs on a single module fails to light	 Check/replace the ribbon cables on the module. Replace the module.
One or more LEDs on a single module fails to turn off	Check/replace the ribbon cables on module.Replace the module.
A section of the display is not working; the section extends all the way to the right side of the display	 Replace the first module/driver on the left side of the first module that is not working. Replace the second module that is not working. Replace the power supply assembly on the first module that is not working. Replace the ribbon cable.
One row of modules does not work or is garbled	Replace the first module.Replace the controller.
A group of modules which share the same power supply assembly fails to work	 Replace the power supply assembly.
Entire display fails to work	 Check for proper line voltage into the power termination panel. Check/replace the ribbon cable from the controller to the modules. Check the voltage settings on the power supplies. Check/replace the signal cable to the controller. Replace the controller. Verify proper use of the software in the operation manual.

9.8 Initialization Information at Startup

Every time the display is powered up, the display will run through an initialization in which it will test all LEDs and addresses. When completed, the initialization test will display Home and Guest in the appropriate location.

9.9 Replacement Parts List

The following table contains some of the TNMC components that may have to be replaced over the life of a display. Many of the components within the display also have attached part number labels.

Part Description	Part Number
Controller II, MDC, outdoor LED, TNMC	0A-1146-0061
Current loop interface card, coated	0P-1146-0020
Module; 3R, 8x8 coated type 1 (red, 3 LED/pixel)	0A-1208-3002
Power supply assembly (A-1633)	0A-1213-4013
Modem jack; 6-pin female	J-1094
Cable; 36" RJ-11; 6-conductor	0A-1120-0134
Ribbon cable; 40-conductor, 30 AWG (controller to module, module to module)	W-1412
Cable; 22 AWG	W-1234
Electrical contact cleaner/lubricant (CaiLube)	CH-1019

To prevent theft, Daktronics recommends purchasing a lockable cabinet to store manuals and replacement and spare parts.

Refer to Section 8.9 for information on the Daktronics Exchange and Repair and Return programs.

Section 10: Scoreboard Options

The following options are available for the Daktronics single-section scoreboards to make them more adaptable to individual scoring and timing needs:

- Team name caption kits for certain models
- Trumpet horn for football and soccer
- Radio control
- Portable Power Pack

10.1 Team Name Captions: Model BA-624-11

Reference Drawing:

Caption Changing Drawing A-44549

The team name caption kit contains hardware for one caption only and consists of an upper caption retainer, a lower caption retainer, a changeable caption panel, and screws.

The standard Guest and Home captions are applied directly to the face of the scoreboard. Team name captions are on changeable panels that fit into retainers mounted above and below the Home and Guest captions. If retainers are not already present on your scoreboard, attach the retainers included with the caption kit as shown on **Drawing A-44549**.

To install a changeable panel:

- 1. Insert the top of the panel into the upper retainer.
- 2. Lift the panel all the way up into the retainer.
- **3.** Insert the bottom of the panel into the lower retainer.

Reverse this procedure to remove the caption panel.

An optional caption changer is available for installing and removing panels from the ground. Each caption panel is punched with keyholes. Screw heads on the crossbar of the caption changer fit into the keyholes. The caption changer pole consists of three sections, with a ring tightener to adjust for length. Loosen the ring to extend the pole to the desired length; tighten the ring for pole use.

CAUTION The aluminum caption changer can conduct electricity. Do not use it within 20 feet of power lines. Be careful when using the caption changer in high or gusting winds. Wind may catch the panel and unhook it from the changer. The surface area of the caption panel could also act as a sail, making it difficult to maintain a grip on the pole. Hold the pole tightly, and be careful to maintain your balance when using the caption changer in windy situations.

10.2 Trumpet Horn

Reference Drawings:

120V DC Horn Mounting	Drawing A-162100
Horn Installation; 12V DC	-
Schematic, Outdoor Scbd 12VDC Trumpet Horn AS5K	Drawing A-128938
Schematic; 120VAC Trumpet Horn	Drawing A-132173

Trumpet horn options are available for installation only on scoreboards that have clocks. There are two types of trumpet horns:

- Internally mounted 120 V trumpet horn
- Externally mounted 12 V DC trumpet horn

120 V Trumpet Horn Installation (Internally Mounted)

Caution: Disconnect scoreboard power before installing the horn!

Refer to **Drawings A-162100** and **A-132173** for complete installation information. Note that the horn can be mounted at either the top or the bottom of the scoreboard. The instructions below describe a horn mounting on the display's lower extrusion; reverse the horn positioning for a top-of-scoreboard installation. Power connections for the horn kit are installed at the factory.

- 1. Unscrew and remove the trumpet from the horn body.
- 2. Mount the horn body to the bracket with the $\frac{1}{4}$ bolts and nuts provided. Be sure that the horn is oriented so that the wire opening is at the bottom.
- **3.** Mount the bracket to the bottom frame member using #10 screws. There are two holes in the frame for this purpose.
- 4. Connect the wires with a white plug to the mating jack on the horn interconnect harness. The interconnect cable itself extends from a jack marked **HORN** or **J101** on the right side of the driver enclosure.
- 5. Close and secure the access panel.
- **6.** Screw the trumpet into the horn body. The trumpet will tilt down about 10 degrees to allow moisture drainage.
- 7. Connect to power to the scoreboard.
- **8.** Connect the control console to the scoreboard.
- 9. Test the horn by pressing the key labeled HORN on the control console.

DC Trumpet Horn Installation (Externally Mounted)

Caution: Disconnect scoreboard power before installing the horn!

Refer to **Drawings A-128938** and **A-162102** for complete installation information. With singlesection scoreboards, the external horn mounting location is above the center-most door. If the horn is ordered with a new scoreboard, the horn power enclosure assembly (*Steps 3 4, and 5,* below) will be factory-installed, already attached to the interior back panel of the scoreboard. If the horn is added later, attachment of the horn power enclosure assembly will be part of the installation. In either case, the horn interconnect harness is also factory-installed and ready for the final attachment with the horn.

1. Locate the horn panel near the top of the scoreboard. Refer to the component locations drawings listed in Section 4. Note that there is a 2" knockout in this panel.

- 2. Loosen the screws securing the bottom of the panel and swing it open.
- 3. Note: This step and the next two are not required if the horn is ordered as original equipment; these procedures will be completed at the factory. In the interior back panel of the scoreboard, drill two $\frac{5}{32}$ " holes 4" apart. These screw holes will be used to attach the horn power enclosure assembly, so they should be located within reach of the 2" knockout in the horn panel. Refer to the **Figure 3** detail on **Drawing A-162102**.
- 4. Attach the horn power enclosure assembly to the inside of the scoreboard, using #10 tapping screws in the $\frac{5}{32}$ holes.
- 5. Attach the plate assembly to the horn enclosure using the #10 hardware provided.
- 6. Remove the 2" knockout in the horn access panel. Note that there are two $^{7}/_{32}$ " holes on either side of the knockout.
- 7. Thread the two gray wires from the horn through the top of the mounting angle.
- 8. Attach the horn to the mounting angle using the #10 hardware provided
- 9. Insert the bushing into the $\frac{3}{8}$ " hole in the mounting angle.
- 10. Place the horn/angle assembly over the 2" knockout and $7/_{32}$ " holes in the front panel of the scoreboard. Attach the assembly using the #10 hardware provided.
- **11.** Open the front panel and remove the cover from the horn enclosure.
- **12.** Use the wire nuts provided to attach one gray wire from the horn to the black wire from the plate assembly. Connect the second gray wire from the horn to the red wire from the plate assembly.
- **13.** Connect the wires with a white plug to the mating jack on the horn interconnect harness. The interconnect cable itself extends from the jack marked **HORN** or **J101** on the right side of the driver enclosure.
- **14.** Close and secure the access panel.
- **15.** Connect to power to the scoreboard.
- **16.** Connect the control console to the scoreboard.
- 17. Test the horn by pressing the key labeled **HORN** on the control console.

10.3 Radio Control

Radio control is an option with all Daktronics outdoor LED scoreboards, the system providing scoreboard control via a 2.4 GHz, extra-high frequency FM signal.

The radio transmitter and receiver are not standard equipment. This setup requires a control console such as the All Sport, equipped with radio output. The display receives control signal via a radio receiver mounted internally to the front panel. The receiver plugs into the power receptacle in the driver/power enclosure.

For additional information about this option, contact your Daktronics representative; for complete information on radio communications, refer to the All Sport 5000 Series or All Sport 3000 Series Control Console Operation Manuals, **ED11976** and **ED12126**.

10.4 Portable Power Pack

Reference Drawing:

Installation, Portable Powered Scoreboards Drawing A-166787

Another option is the portable power pack, which permits operation of the scoreboard via battery. The power pack, self-contained and mounted on a wheeled cart, includes batteries, charger, and a 120 V AC power inverter. Refer to Drawing **A-166787** for information on installation procedures.

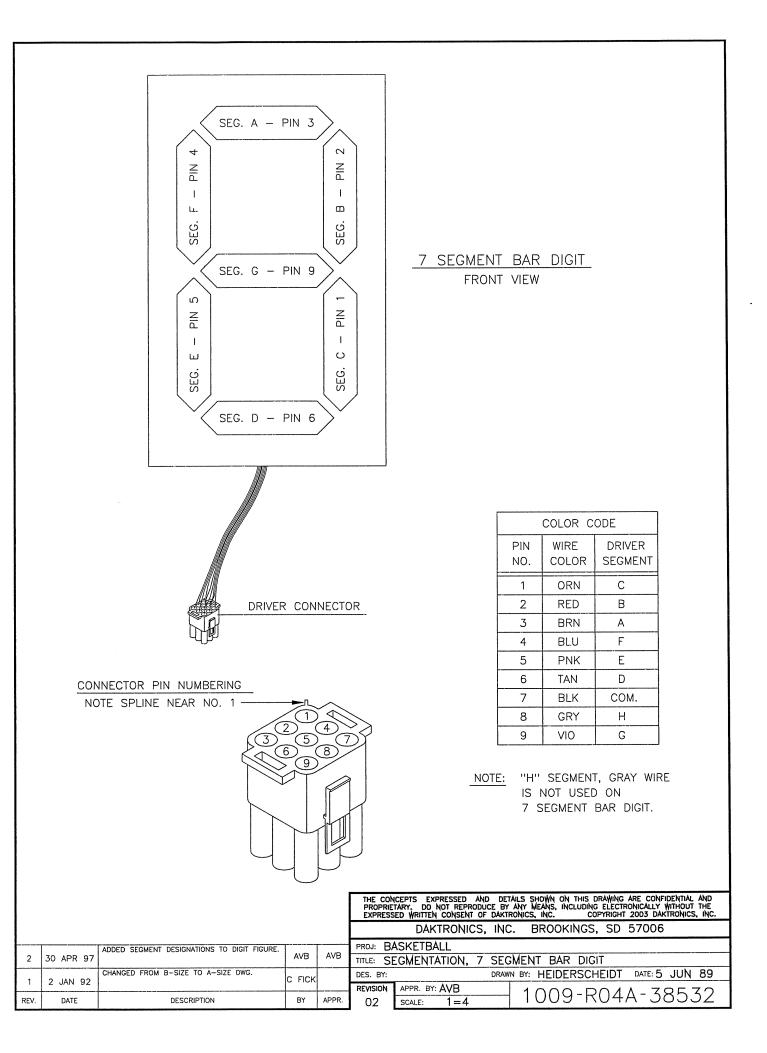
A Drawings

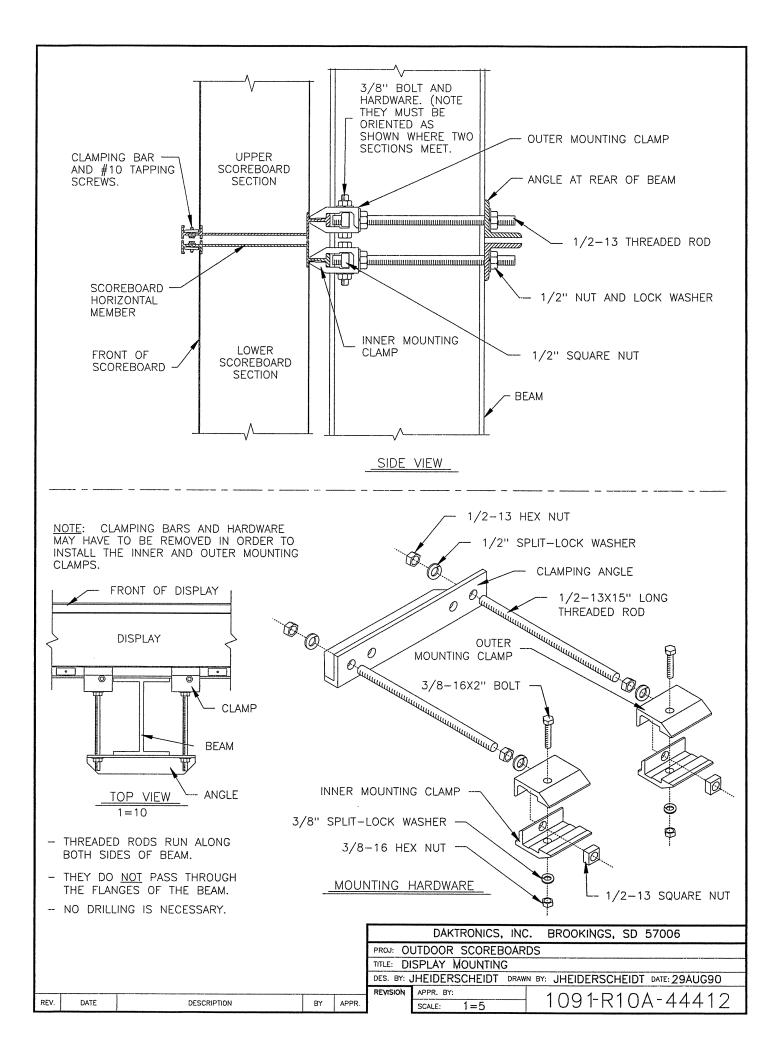
Segmentation 7 Segment Per Digit	Drowing A 29522
Segmentation, 7 Segment Bar Digit Display Mounting	
Lifting Scoreboard	-
Caption Changing	•
Ad Panel Mounting	-
Assembly, Ad Panel, BA-515	
Ad Panel Mounting, BA-518	-
Installation Specifications, BA-515	
Installation Specifications, BA-518.	-
Installation Specifications, BA-718.	
Installation Specifications, BA-618.	
Installation Specifications, BA-624	-
Installation Specifications, MS-918	
Installation Specificatons, SO-918, SO-2009 and SO-2010	
Scoreboard Mounting	
Lifting Small Baseball Scoreboard	
Installation Specifications, BA-1018	
Installation Specifications, MS-915	
Address Table, 1 Through 128	-
Installation Specifications, FB-824 & SO-824	Drawing A-127287
Schematic, Outdoor Scbd 12VDC Trumpet Horn AS5K	Drawing A-128938
Schematic; 120VAC Trumpet Horn	Drawing A-132173
16 Column LED Driver II Specifications	
8 Column LED Driver II Specifications	-
Single Section Scoreboard Models	
Component Layout; 832/848 LED TNMC	
Installation Specifications, SO-2008	-
Installation Specifications; BA-2004 & BA-2005	
Installation Specifications; MS-2012	
Single Section LED Scoreboard w/ LED TNMC	
Single Section LED Scoreboard Models	
Schematic; Gen II Outdoor LED, 16 Column Drvr	
Driver; 16 Col Outdoor LED, Gen II Component Locations; BA-515-11	0
Component Locations; BA-518-11	
Component Locations; BA-618-11	
Component Locations; BA-624-11	-
Component Locations; BA-718-11	
Driver; 8 Col Outdoor LED, Gen II	
Component Locations; MS-918-11	
Component Locations; MS-915-11	
Schematic, Gen II Outdoor Driver, 8 Column Driver	
Component Locations; BA-1018-11	
Component Locations, BA-2003-11	
Installation Specifications, BA-2003	Drawing A-158322

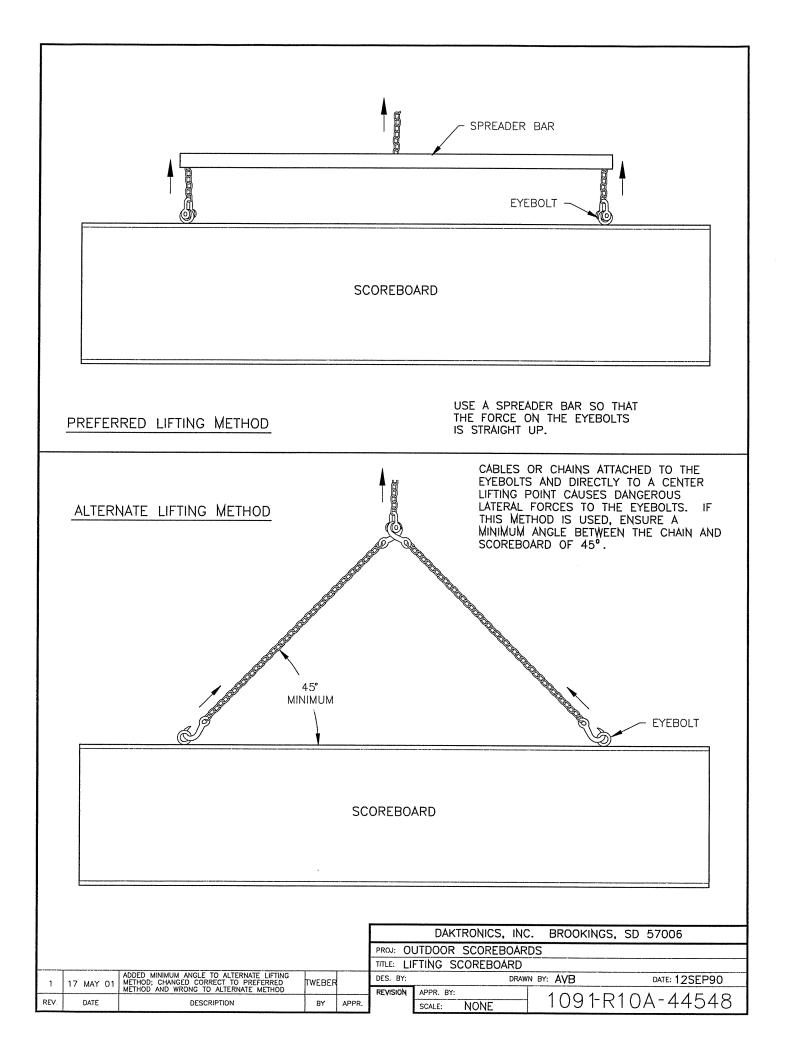
Schematic; LED TNMC, Gen II. Component Locations; TI-218-11. Component Locations; TI-418-11. Schematic; Gen II, OD LED, 1 Drvr Display & TNMC. Schematic; Gen II OD LED, 3 Drvr Display. Component Locations, BA-2004-11. Component Locations, BA-2005-11. Schematic; Gen II, OD LED, 2 Drvr Display. Component Locations; FB-824-11. 30" Amber LED Digit Assembly. Component Locations; SO-918-11. Component Locations; SO-918-11. Horn Installation; 120 V DC. Horn Installation; 12 V DC. Component Locations; FB-2005-11.	Drawing A-158743 Drawing A-158764 Drawing A-159419 Drawing A-159920 Drawing A-159989 Drawing A-159997 Drawing A-159999 Drawing A-160095 Drawing A-161254 Drawing A-161867 Drawing A-162100 Drawing A-162102
Installation Specifications; FB-2005-11	Drawing A-162889
Component Locations; SO-2008-11 Component Locations; MS-2002-11	Drawing A-163316
Component Locations; MS-2004-11 Component Locations; MS-2006-11	Drawing A-163410
Component Locations; MS-2012-11 Installation, Portable Powered Scoreboards	
Component Locations; SO-2009-XX Component Locations; SO-2010-XX	Drawing A-167304
Component Locations; CT-2001-11 Component Locations; CT-2002-11	Drawing A-168049
Component Locations; TI-2019-11 Installation Specifications, TI-2003	Drawing A-169367
Installation Specifications, TI-218 Installation Specifications, TI-418 Installation Specifications; MS-2004	Drawing A-169380
Component Locations; BA-2010-11 Installation Specifications, BA-2010-11	-

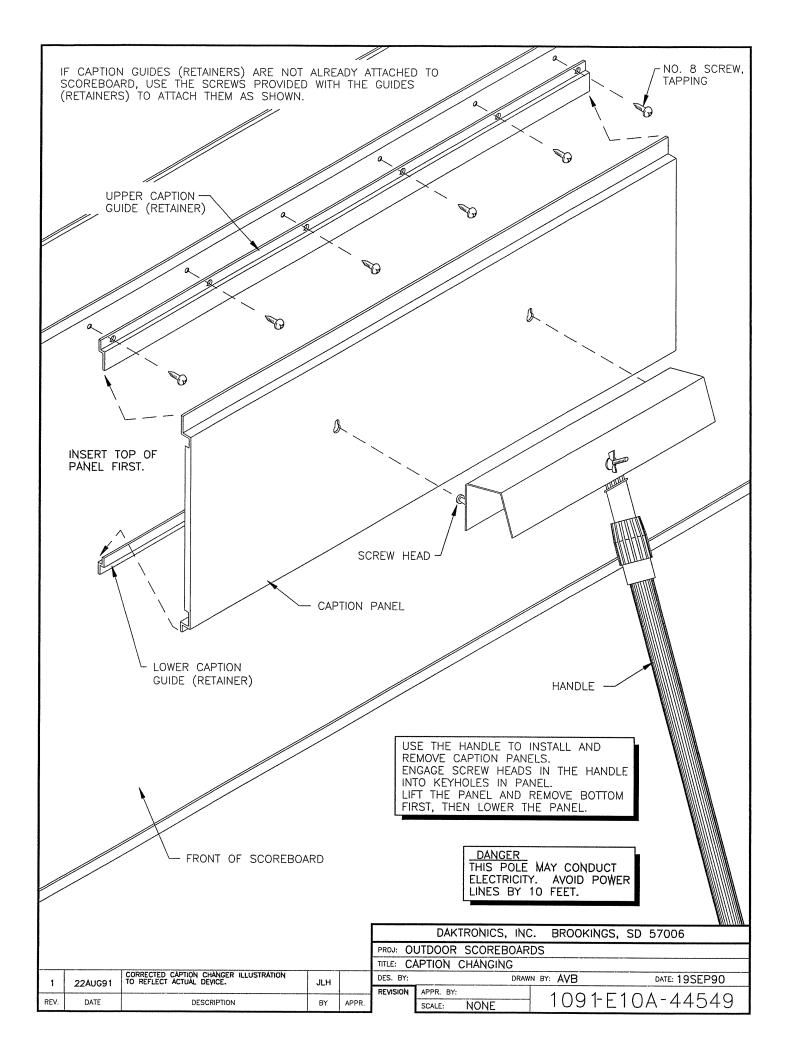
B Drawings

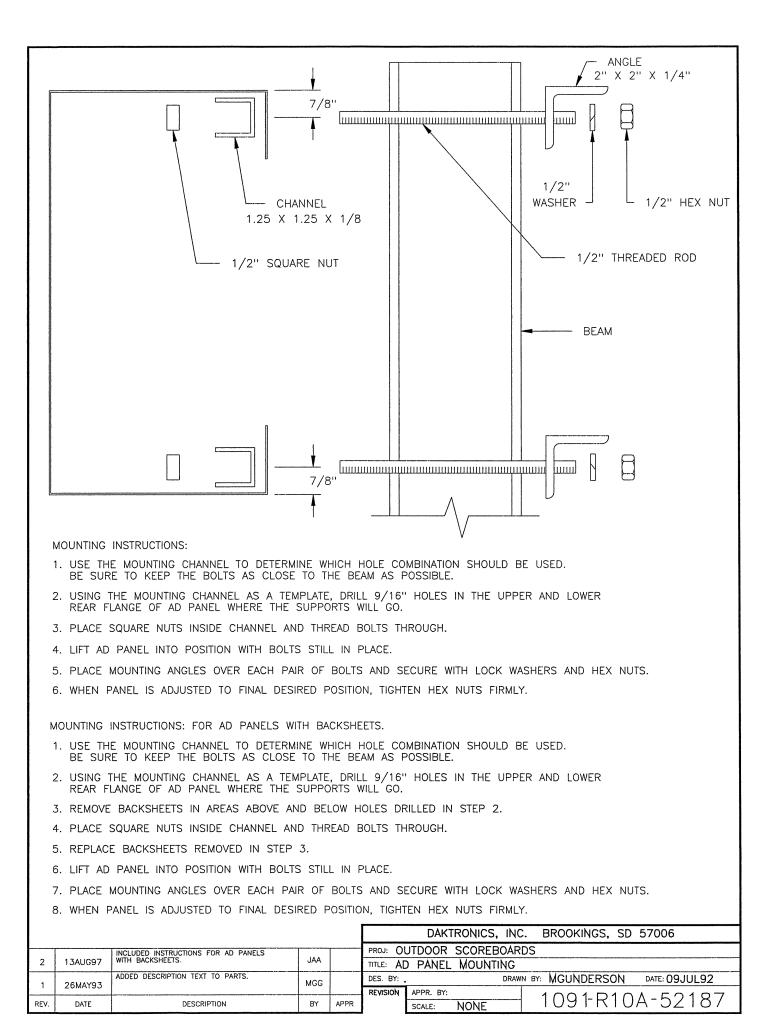
Control Layout; Outdoor LED TNMC.	Drawing B-107507
Exploded Front, Module	Drawing B-126111
Exploded Rear, Module	Drawing B-126112
F. Assy; 832 LED TNMC	
F. Assy; 848 LED TNMC	Drawing B-159081
F. Assy; TI-2019-11	

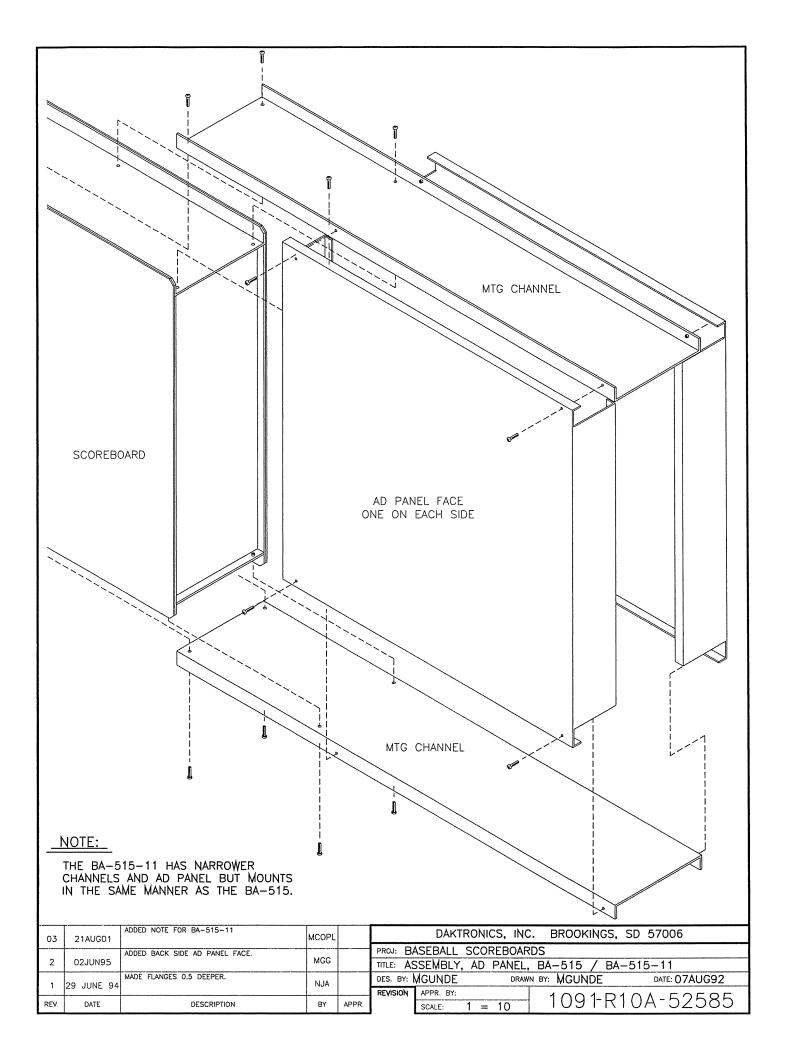


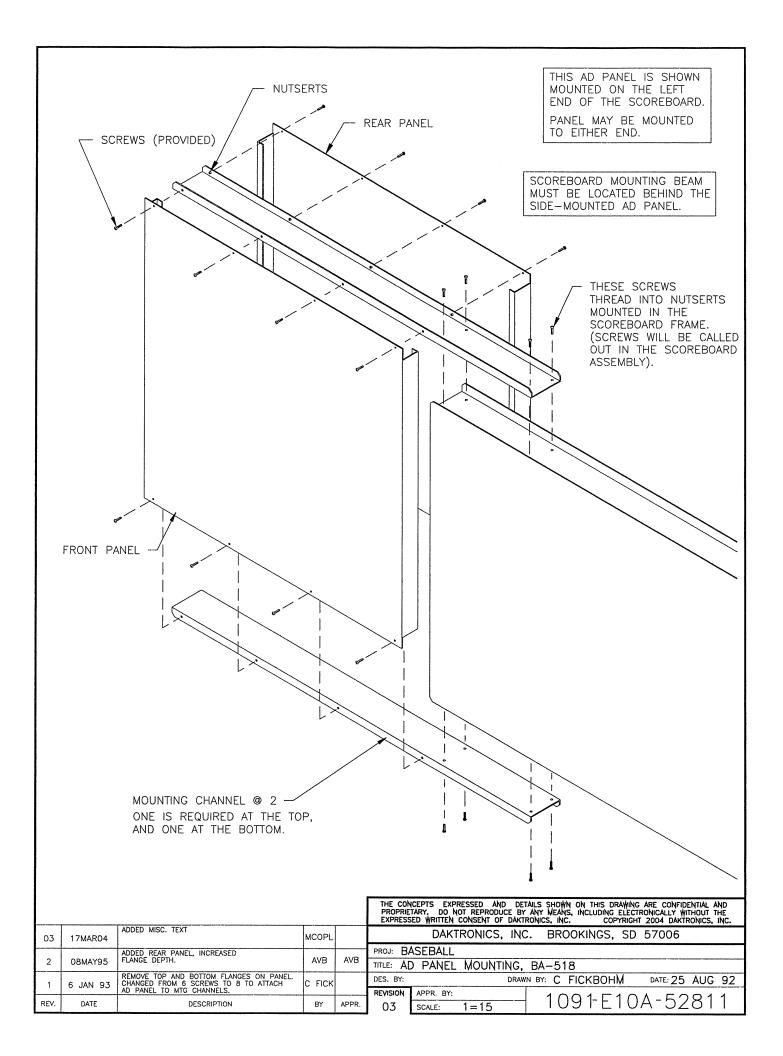


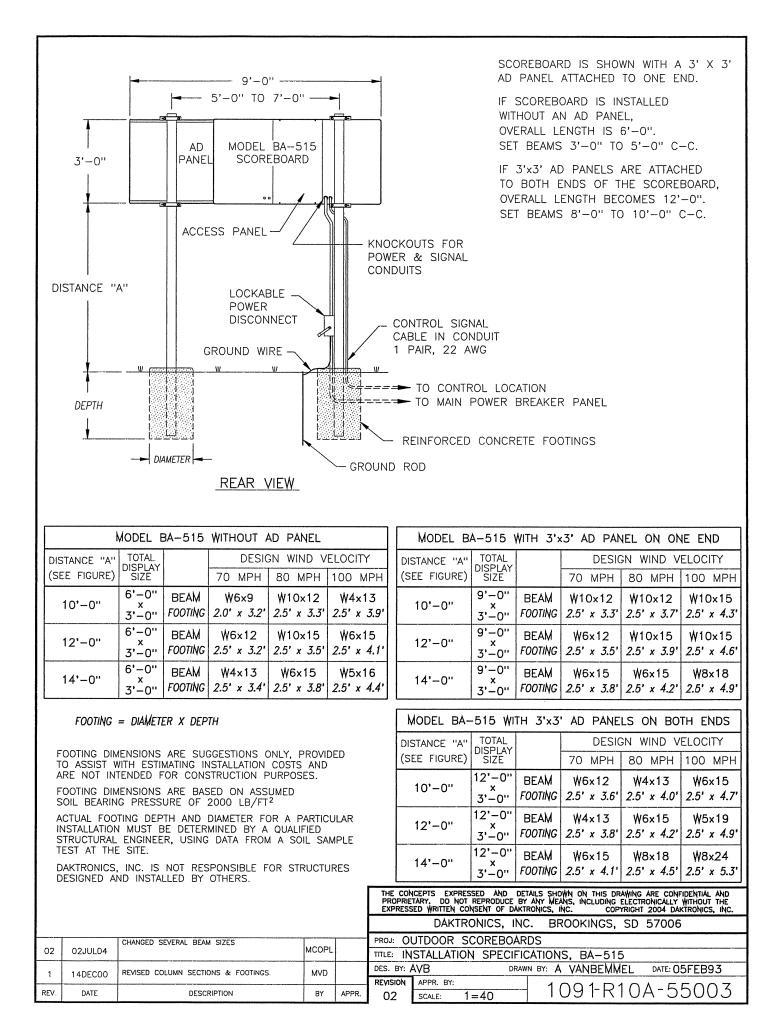


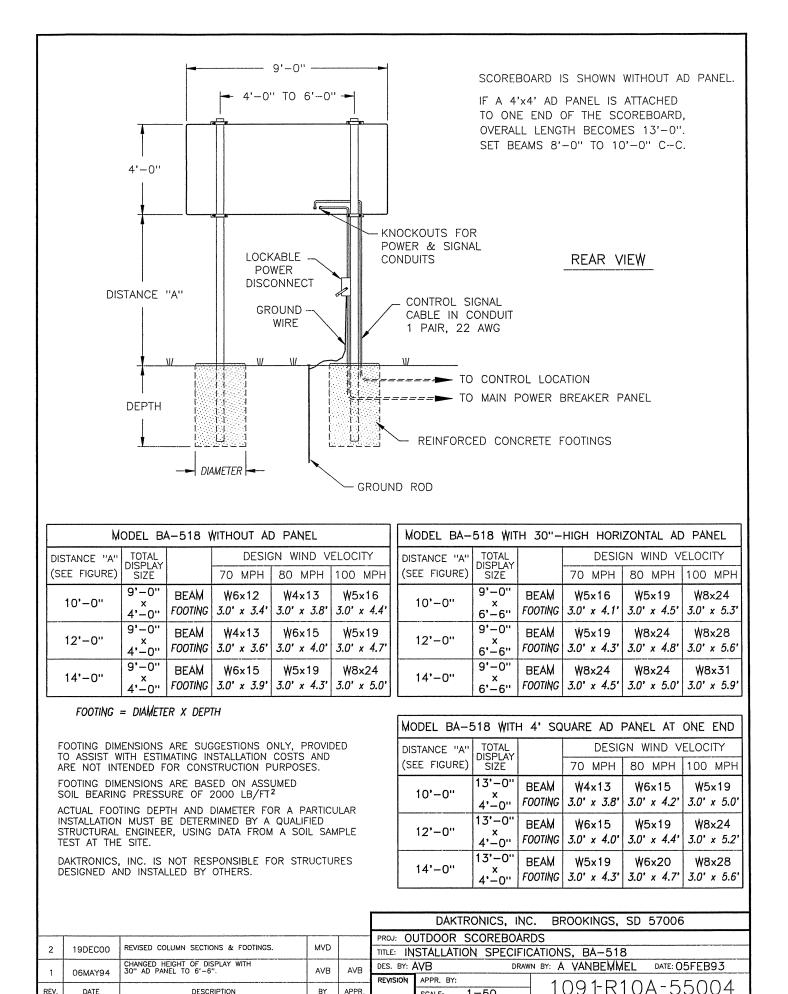












RFV

DATE

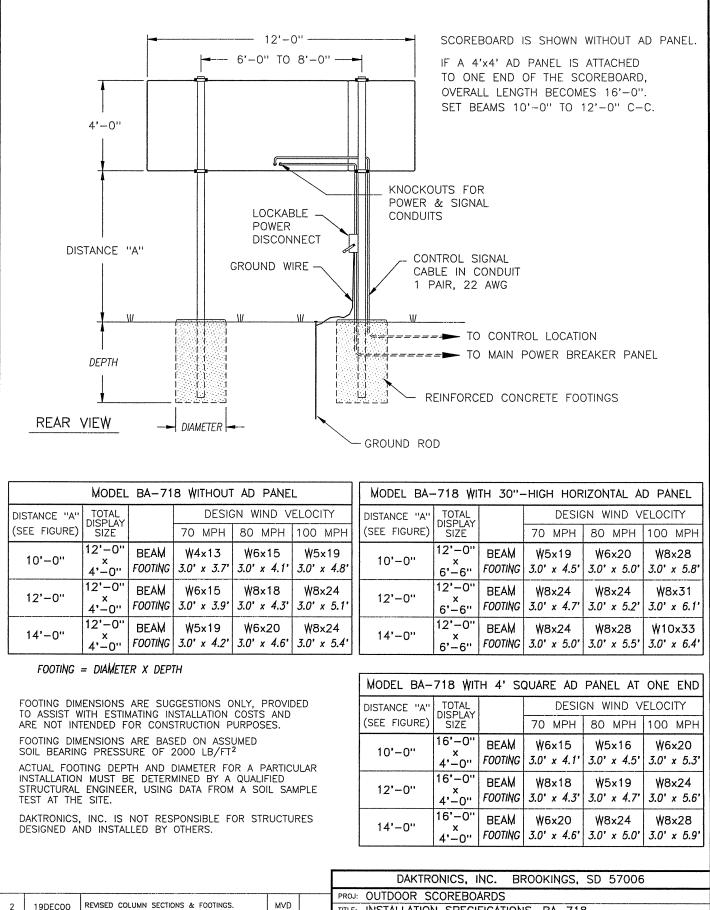
DESCRIPTION

BY

APPR

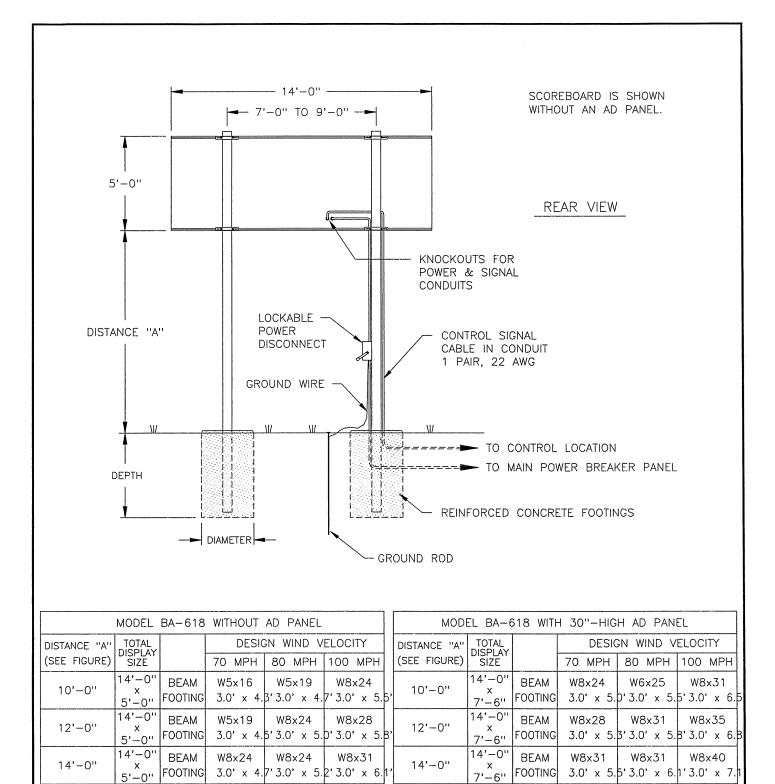
SCALE:

1 = 50



				PROJ: OUTDOOR SCOREBOARDS	
	19DECO0	REVISED COLUMN SECTIONS & FOOTINGS.	MVD		TITLE: INSTALLATION SPECIFICATIONS, BA-718
	06MAY94	CHANGED HEIGHT OF DISPLAY WITH 30" AD PANEL TO 6'-6".	AVB		DES. BY: AVB DRAWN BY: A VANBEMMEL DATE: 04JAN93
	0011/1101				
	DATE	DESCRIPTION	BY	APPR.	scale: 1=50 1091-R10A-55005

1 REV



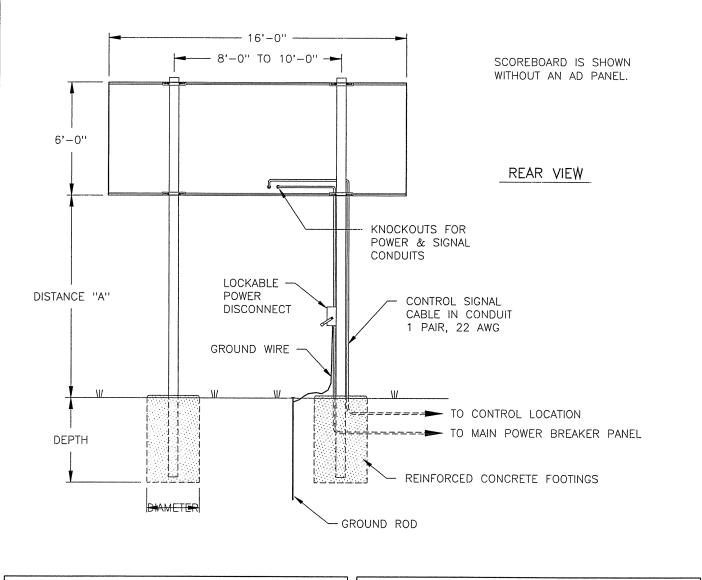
FOOTING = DIAMETER X DEPTH

FOOTING DIMENSIONS ARE SUGGESTIONS ONLY, PROVIDED TO ASSIST WITH ESTIMATING INSTALLATION COSTS AND ARE NOT INTENDED FOR CONSTRUCTION PURPOSES. FOOTING DIMENSIONS ARE BASED ON ASSUMED SOIL BEARING PRESSURE OF 2000 LB/FT $^{\rm 2}$

ACTUAL FOOTING DEPTH AND DIAMETER FOR A PARTICULAR INSTALLATION MUST BE DETERMINED BY A QUALIFIED STRUCTURAL ENGINEER, USING DATA FROM A SOIL SAMPLE TEST AT THE SITE.

DAKTRONICS, INC. IS NOT RESPONSIBLE FOR STRUCTURES DESIGNED AND INSTALLED BY OTHERS.

1					DAKTRONICS, INC. BROOKINGS, SD 57006
	19DEC00	REVISED COLUMN SECTIONS & FOOTINGS.	MVD		PROJ: OUTDOOR SCOREBOARDS
	TODECOU				TITLE: INSTALLATION SPECIFICATIONS, BA-618
1	25NOV97	REPLACED BA-618L WITH BA-618.	TWEBER		DES. BY: AVB DRAWN BY: A VANBEMMEL DATE: 12FEB93
REV.	DATE	DESCRIPTION	BY	APPR.	REVISION APPR. BY: SCALE: 1=60 1091-R10A-55006
					SLALE: 1-00



MODEL	BA-62	4 & SC	−2013 \li	THOUT AD	PANEL			
DISTANCE "A"	TOTAL DISPLAY		DESIC	DESIGN WIND VELOCITY				
(SEE FIGURE)	SIZE		70 MPH	80 MPH	100 MPH			
10'-0"	16'-0'' × 6'-0''	BEAM FOOTING	₩5×19 <i>3.0' x 4.8'</i>	₩8×24 3.0' x 5.3'	₩8×28 <i>3.0' x 6.2'</i>			
12'-0''	16'-0'' × 6'-0''	BEAM FOOTING	₩8×24 <i>3.0' x 5.0'</i>	₩8×28 <i>3.0' x 5.6'</i>	₩8×31 <i>3.0' x 6.5'</i>			
14'-0"	16'-0" × 6'-0"	BEAM FOOTING	₩8×28 3.0' x 5.3'	₩8×31 <i>3.0' × 5.8'</i>	₩8×35 <i>3.0' x 6.8'</i>			

FOOTING = DIAMETER X DEPTH

FOOTING DIMENSIONS ARE SUGGESTIONS ONLY, PROVIDED TO ASSIST WITH ESTIMATING INSTALLATION COSTS AND ARE NOT INTENDED FOR CONSTRUCTION PURPOSES.

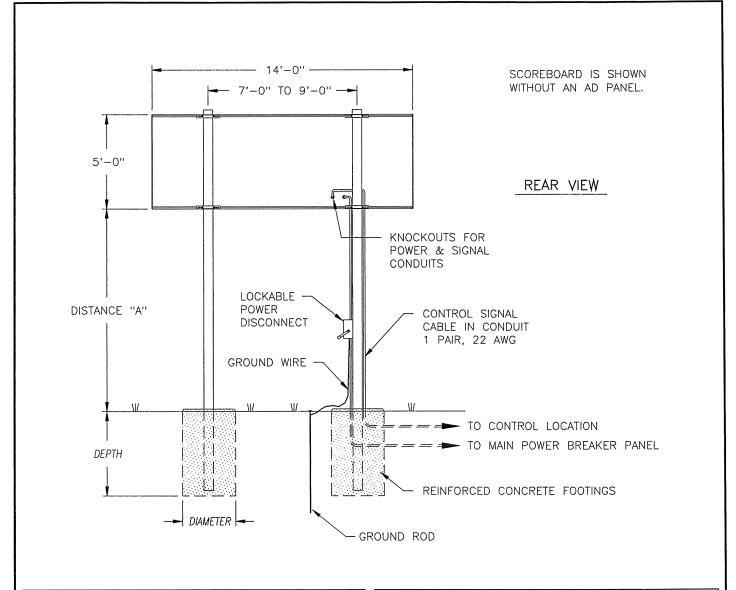
FOOTING DIMENSIONS ARE BASED ON ASSUMED SOIL BEARING PRESSURE OF 2000 LB/FT 2

Model ba-	·624 &	SO-201	IЗ (¥ІТН З	D"-HIGH A	D PANEL
DISTANCE "A"	TOTAL DISPLAY		DESIC	SN WIND V	ELOCITY
(SEE FIGURE)	SIZE		70 MPH	80 MPH	100 MPH
10'-0''	16'-0'' × 8'-6''	ВЕАМ <i>FOOTING</i>	₩8×28 <i>3.0' x 5.5'</i>	₩8×31 <i>3.0' x 6.1'</i>	₩8×35 <i>3.0' × 7.2'</i>
12'-0"	16'-0" × 8'-6"	ВЕАМ <i>FOOTING</i>	₩8×31 <i>3.0' x 5.8'</i>	₩10x33 <i>3.0' x 6.4'</i>	₩8×40 <i>3.0' x 7.5'</i>
14'-0''	16'-0" × 8'-6"	DLAW	₩10x33 <i>3.0' x 6.1'</i>	₩10x39 <i>3.0' x 6.7'</i>	₩8×48 <i>3.0' x 7.9'</i>

ACTUAL FOOTING DEPTH AND DIAMETER FOR A PARTICULAR INSTALLATION MUST BE DETERMINED BY A QUALIFIED STRUCTURAL ENGINEER, USING DATA FROM A SOIL SAMPLE TEST AT THE SITE.

DAKTRONICS, INC. IS NOT RESPONSIBLE FOR STRUCTURES DESIGNED AND INSTALLED BY OTHERS.

03	21 SEPT 04	ADDED MODEL SO-2013	CAC			DAKTRONICS, INC. BROOKINGS, SD 57006
2	19DEC00	REVISED COLUMN SECTIONS & FOOTINGS.	MVD			JTDOOR SCOREBOARDS STALLATION SPECIFICATIONS, BA-624 & SO-2013
1	25NOV97	REPLACED BA-624L WITH BA-624.	TWEBER		des. by: AV	AVB DRAWN BY: A VANBEMMEL DATE: 15FEB93
REV.	DATE	DESCRIPTION	BY	APPR.		APPR. BY: SCALE: 1=60 1091-R10A-55007



	MODEL	MS-918	∲ІТНООТ	AD PANEL	
DISTANCE "A"	TOTAL DISPLAY		DESIC	GN WIND V	ELOCITY
(SEE FIGURE)	SIZE		70 MPH	80 MPH	100 MPH
10'-0''	14'-0" × 5'-0"	BEAM FOOTING	₩5×16 <i>3.0' × 4.3'</i>	₩5×19 <i>3.0' x 4.7'</i>	₩8×24 <i>3.0' × 5.5'</i>
12'-0''	14'-0'' × 5'-0''	BEAM FOOTING	₩5×19 <i>3.0' x 4.5'</i>	₩8x24 <i>3.0' x 5.0'</i>	₩8×28 <i>3.0' × 5.8'</i>
14'-0''	14'-0" × 5'-0"	DEAN	₩8×24 <i>3.0' x 4.7</i> '	₩8×24 <i>3.0' × 5.2</i> '	₩8×31 <i>3.0' x 6.1'</i>

FOOTING = DIAMETER X DEPTH

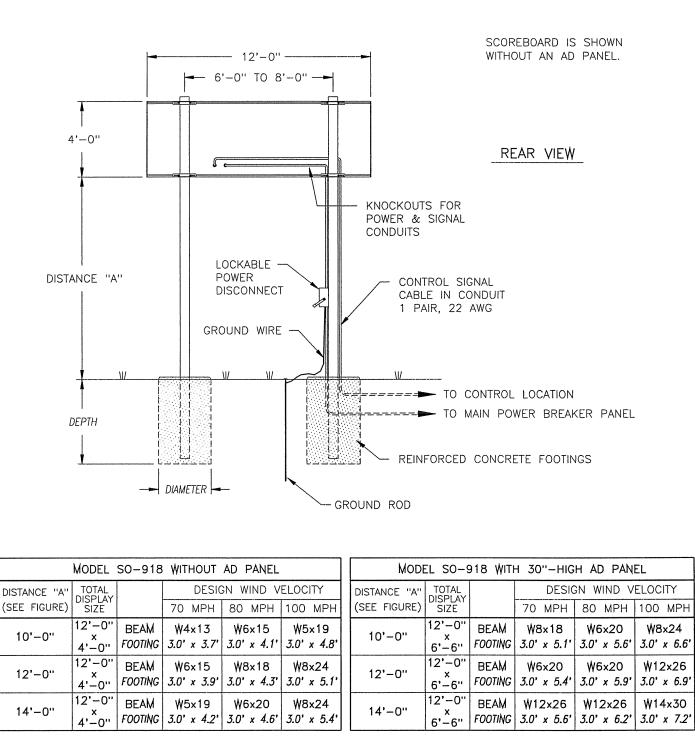
FOOTING DIMENSIONS ARE SUGGESTIONS ONLY, PROVIDED TO ASSIST WITH ESTIMATING INSTALLATION COSTS AND ARE NOT INTENDED FOR CONSTRUCTION PURPOSES. FOOTING DIMENSIONS ARE BASED ON ASSUMED SOIL BEARING PRESSURE OF 2000 LB/FT ²

MODEL MS-918 WITH 30''-HIGH AD PANEL								
DISTANCE "A"	TOTAL DISPLAY		DESIC	GN WIND V	ELOCITY			
(SEE FIGURE)	SIZE		70 MPH	80 MPH	100 MPH			
10'-0''	14'-0" × 7'-6"	DLAW	₩8×24 <i>3.0' x 5.0'</i>	₩6×25 <i>3.0' x 5.5'</i>	₩8×31 <i>3.0' x 6.5'</i>			
12'-0"	14'-0" × 7'-6"	DEAN	₩8×28 <i>3.0' x 5.3'</i>	₩8x31 <i>3.0' x 5.8'</i>	₩8×35 <i>3.0' x 6.8'</i>			
14'-0''	14'-0" × 7'-6"		₩8x31 <i>3.0' x 5.5'</i>	₩8x31 <i>3.0' x 6.1'</i>	₩8×40 3.0' x 7.1'			

ACTUAL FOOTING DEPTH AND DIAMETER FOR A PARTICULAR INSTALLATION MUST BE DETERMINED BY A QUALIFIED STRUCTURAL ENGINEER, USING DATA FROM A SOIL SAMPLE TEST AT THE SITE.

DAKTRONICS, INC. IS NOT RESPONSIBLE FOR STRUCTURES DESIGNED AND INSTALLED BY OTHERS.

					DAKTRONICS, INC. BROOKINGS, SD 57006			
					PROJ: OUTDOOR SCOREBOARDS			
					ITLE: INSTALLATION SPECIFICATIONS, MS-918			
1	1 20DEC00 REVISED COLUMN SECTIONS & FOOTINGS.		MVD		DES. BY: AVB DRAWN BY: A VANBEMMEL DATE: 15FEB	93		
	ZUDECUU							
REV.	DATE	DESCRIPTION	BY	APPR.	$\frac{\text{APPR. BT:}}{\text{SCALE: } 1=60} 1091\text{-}R10A\text{-}550$	JA		



FOOTING = DIAMETER X DEPTH

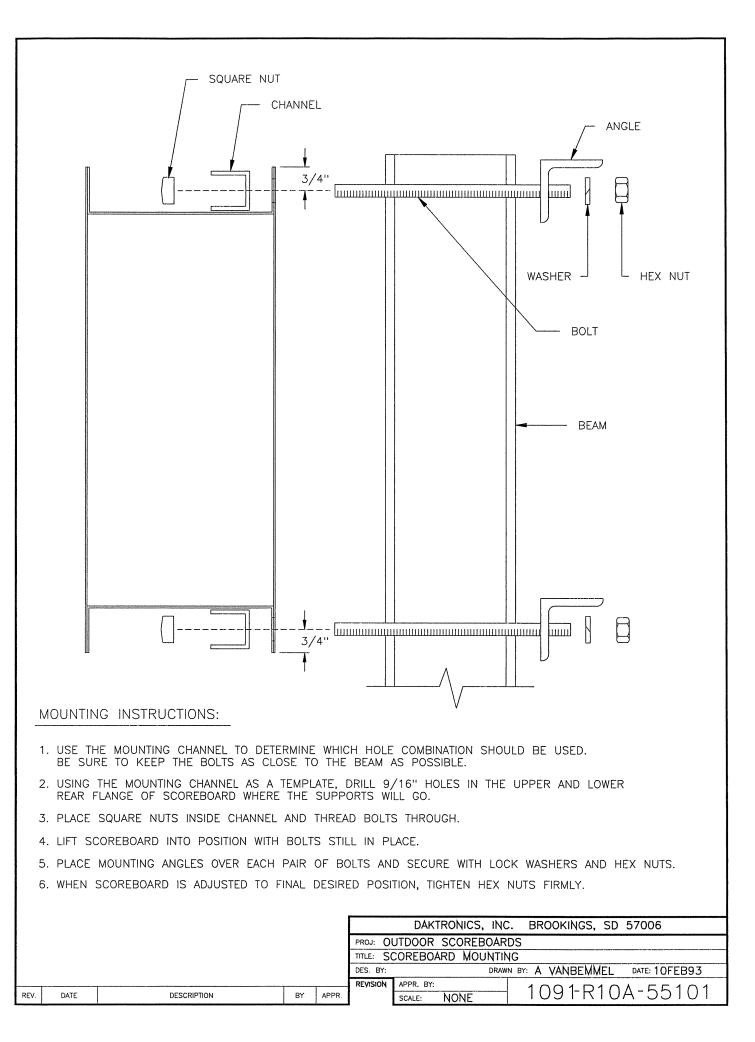
FOOTING DIMENSIONS ARE SUGGESTIONS ONLY, PROVIDED TO ASSIST WITH ESTIMATING INSTALLATION COSTS AND ARE NOT INTENDED FOR CONSTRUCTION PURPOSES.

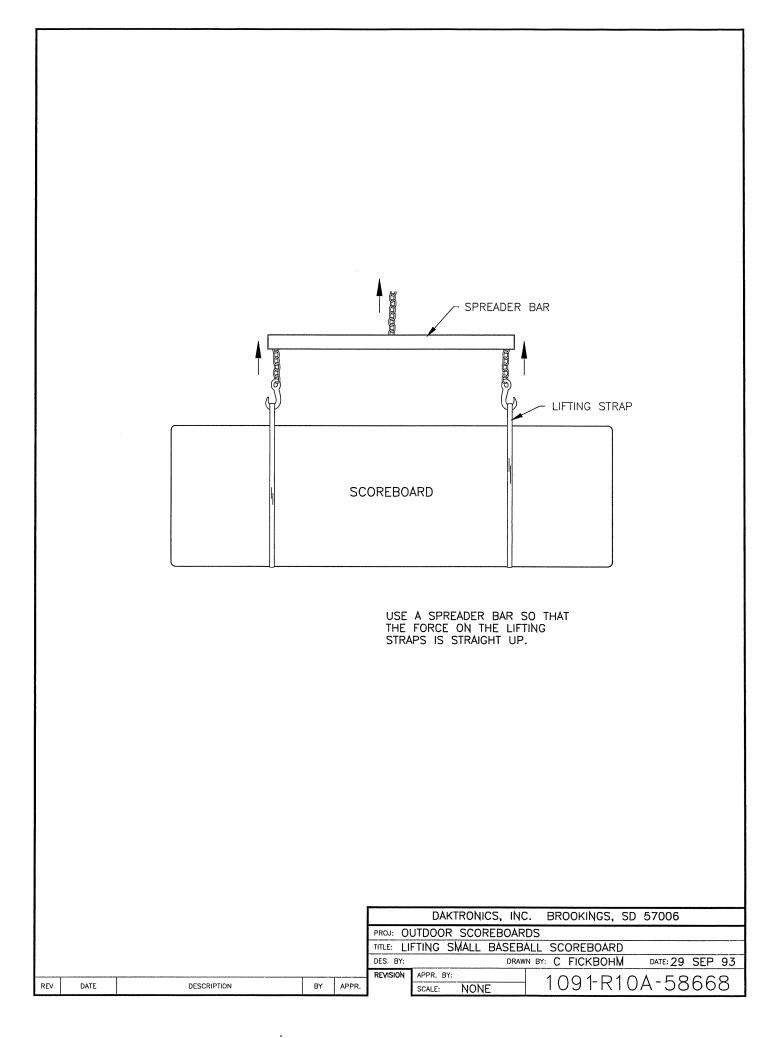
FOOTING DIMENSIONS ARE BASED ON ASSUMED SOIL BEARING PRESSURE OF 2000 LB/FT 2

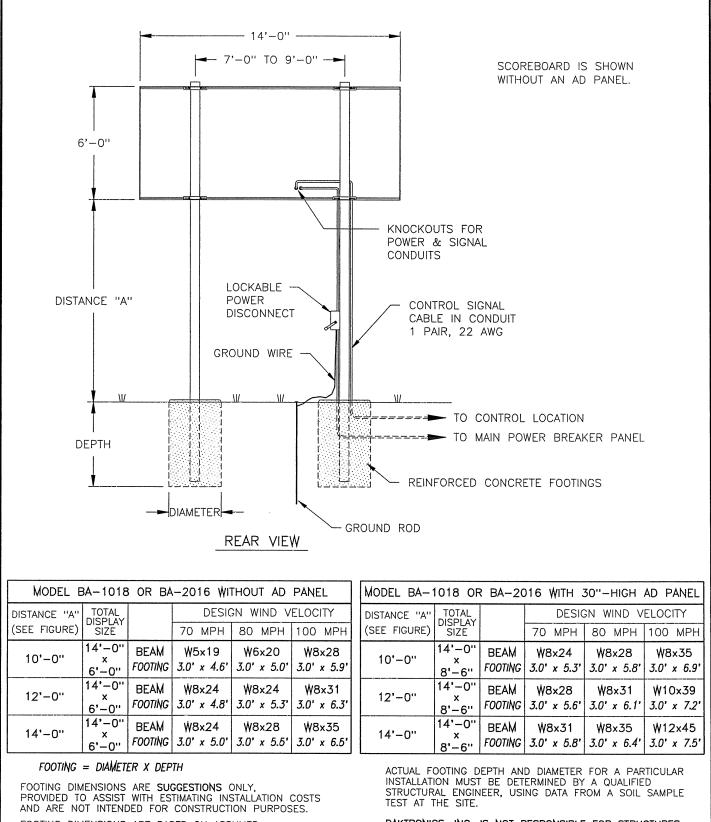
ACTUAL FOOTING DEPTH AND DIAMETER FOR A PARTICULAR INSTALLATION MUST BE DETERMINED BY A QUALIFIED STRUCTURAL ENGINEER, USING DATA FROM A SOIL SAMPLE TEST AT THE SITE.

DAKTRONICS, INC. IS NOT RESPONSIBLE FOR STRUCTURES DESIGNED AND INSTALLED BY OTHERS.

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3	23 FEB 04	ADDED 6'-6" SIZE HEIGHT & NEW COLUMN AND FOOTING SIZES	JLB			DAKTRONICS, INC	C. BROOKINGS, SD 57006		
h		AND FOOTING SIZES		<u> </u>	PROJ: 01	JTDOOR SCOREBOAR	DS		
2	30 MAY 02	ADDED MODELS SO-2009 & SO-2010 TO TITLE.	TWEBER		TITLE: INSTALLATION SPECS, S0-918, S0-2009 and S0-2010				
1	20DEC00	REVISED COLUMN SECTIONS & FOOTINGS.	MVD		DES. BY:	AVB DRAW	IN BY: A VANBEMMEL DATE: 15FEB93		
	2001000				REVISION	APPR. BY:	10010104 55010		
REV.	DATE	DESCRIPTION	BY	APPR.	03	SCALE: 1=60	1091-R10A-55010		



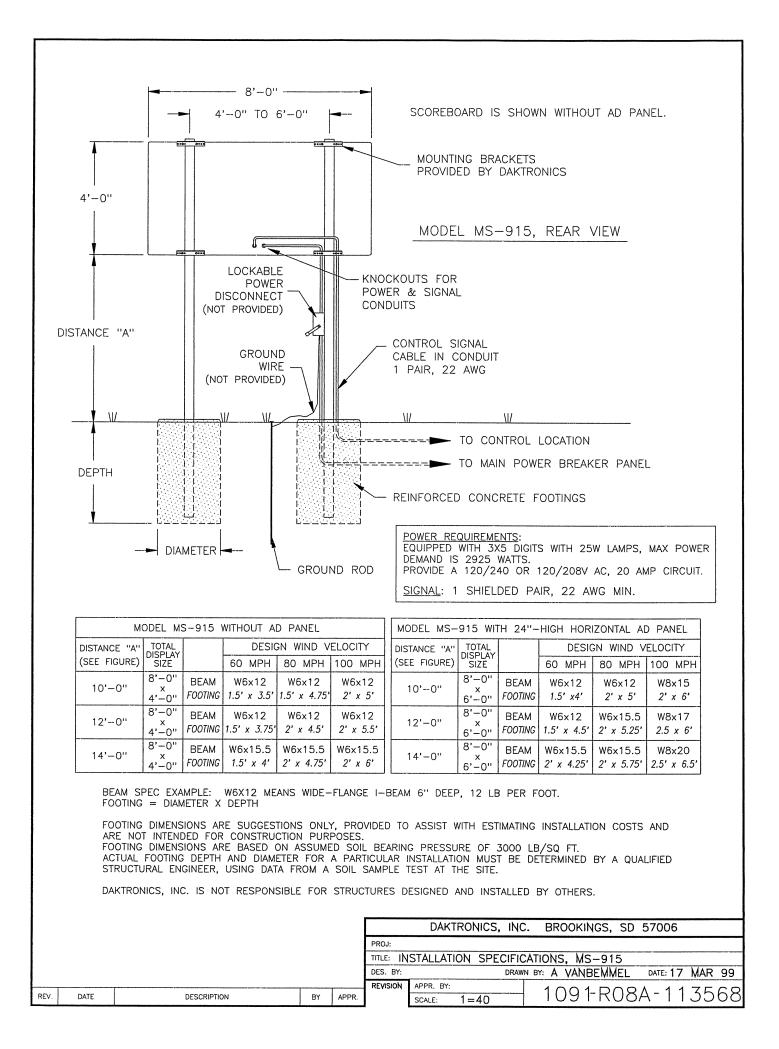




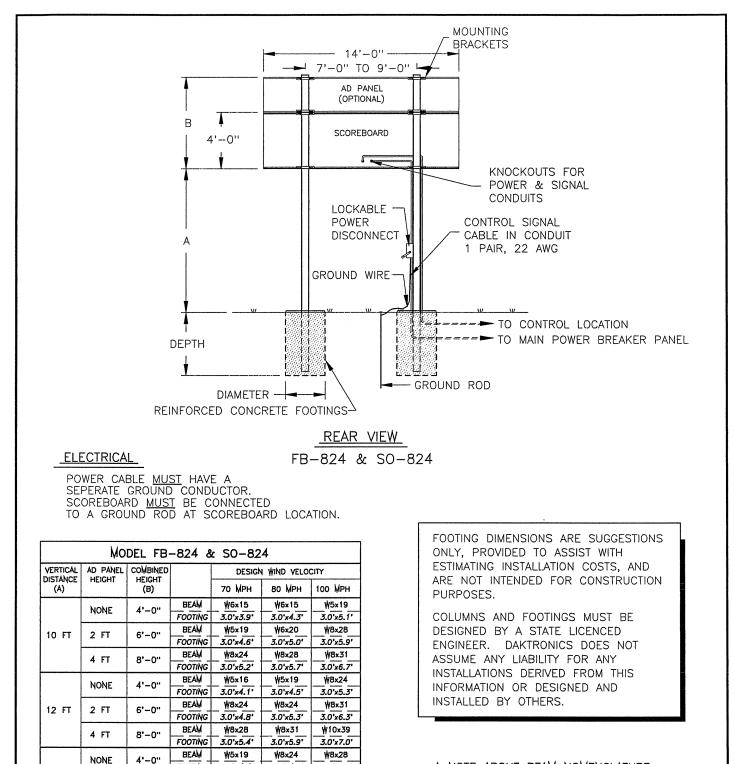
FOOTING DIMENSIONS ARE BASED ON ASSUMED SOIL BEARING PRESSURE OF 2000 LB/FT 2

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03	05MAY04	ADDED MODEL BA-2016	MCOPL		DAKTRONICS, INC. BROOKINGS, SD 57006				
					PROJ: OUTDOOR SCOREBOARDS				
2	20DECO0	REVISED COLUMN SECTIONS & FOOTINGS	MVD		TITLE: INSTALLATION SPECIFICATIONS, BA-1018				
1	21MAR94	CORRECTED DISPLAY HEIGHT ON FIGURE.	AVB	AVB	DES. BY: AVB DRAWN BY: A VANBEMMEL DATE: 17MAR94				
					REVISION APPR. BY: 10010101010101				
REV.	DATE	DESCRIPTION	BY	APPR.	$\begin{array}{c c} & \text{AFR. BIT} \\ \hline 03 & \text{SCALE:} & 1=60 \end{array} & 1091-R10A-61904 \end{array}$				



	KEY:	0 = WIRE NOT (D 1 = WIRE IS CON	NECTED	
Description	33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	DECIMAL ADDRESS	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	97 98 99 100 101 0 102 102 103 103 104 105 107 106 109 110 109 110	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$
PERPENDENT OF CONTRACT OF CONT	64	NI 1	2 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	113 114 115 116 117 118 119 120 120 121 123 124 125 126 127 128	Junctify Junctify <td< td=""></td<>
(3) (2) (6) (5) (9) (8) (12) (1) (12) (12) (12) (12) (12) (12) (12) (12) (12) (12) (12) (12) (12) (12)			ADDRES WITH AL CONNEC	9 10 11 12 DAKTRONICS, INC. E	ROOKINGS	, SD 57006
			DES. BY: AV	APPR. BY: 1	A VANBEM	
REV. DATE DESCRI	PTION	BY APPR.		SCALE: NONE	100 ⁻ R	04A-115078



A NOTE ABOUT BEAM NOMENCLATURE:

For a typical beam, W12x30 for example, "W" stands for "Wide-Flange Beam". The first number (12) is the approximate front to rear dimension of the beam in inches. The second number (30) is the weight per foot in pounds. This numbering is standard in the steel industry. Widths vary from 4 to 8 inches in this chart.

					DAKTRONICS, INC. BROOKINGS, SD 57006			
					PROJ: OUTDOOR INCANDESCENT SCOREBOARDS			
					TITLE: INSTALLATION SPECIFICATIONS, FB-824 & SO-824			
1	1 20DEC00 REVISED COLUMN SECTIONS & FOOTINGS MV		MVD		DES. BY: BPETERSON DRAWN BY: BPETERSON DATE: 02FEBOO			
				ļ				
REV.	DATE	DESCRIPTION	BY	APPR.	APPR. BT: SCALE: 1=80 1091-R10A-127287			

FOOTING

BEAM

FOOTING

BEAM

FOOTING = DIAMETER X DEPTH

FOOTING 3.0'x5.7'

6'-0"

8'-0"

14 FT

2 FT

4 FT

3.0'x4.4'

₩8x24

3.0'x5.0'

₩8x31

3.0'x4.8'

₩8x28

3.0'x5.5'

₩8×35

3.0'x6.2'

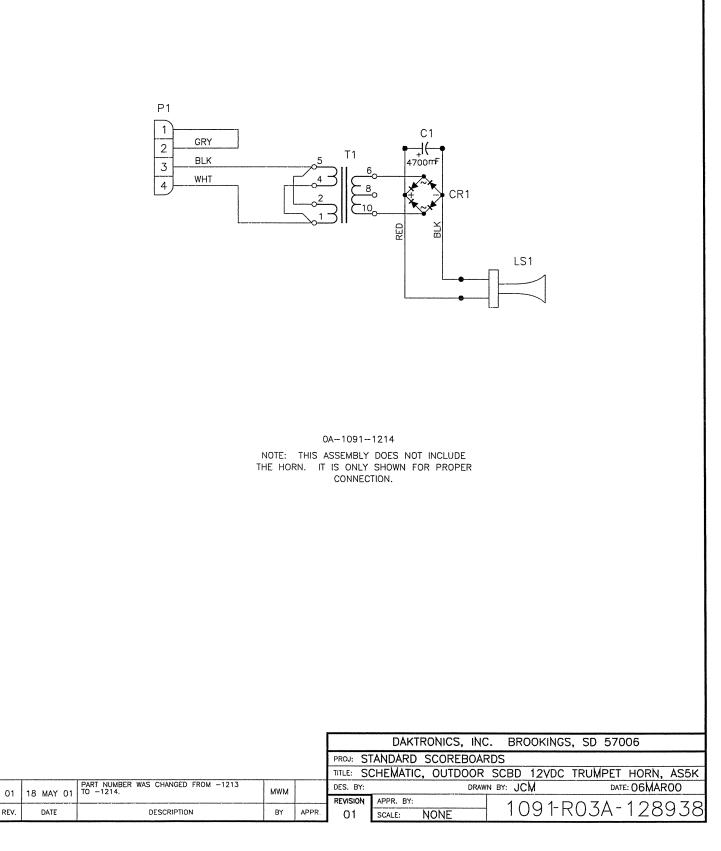
3.0'x5.7

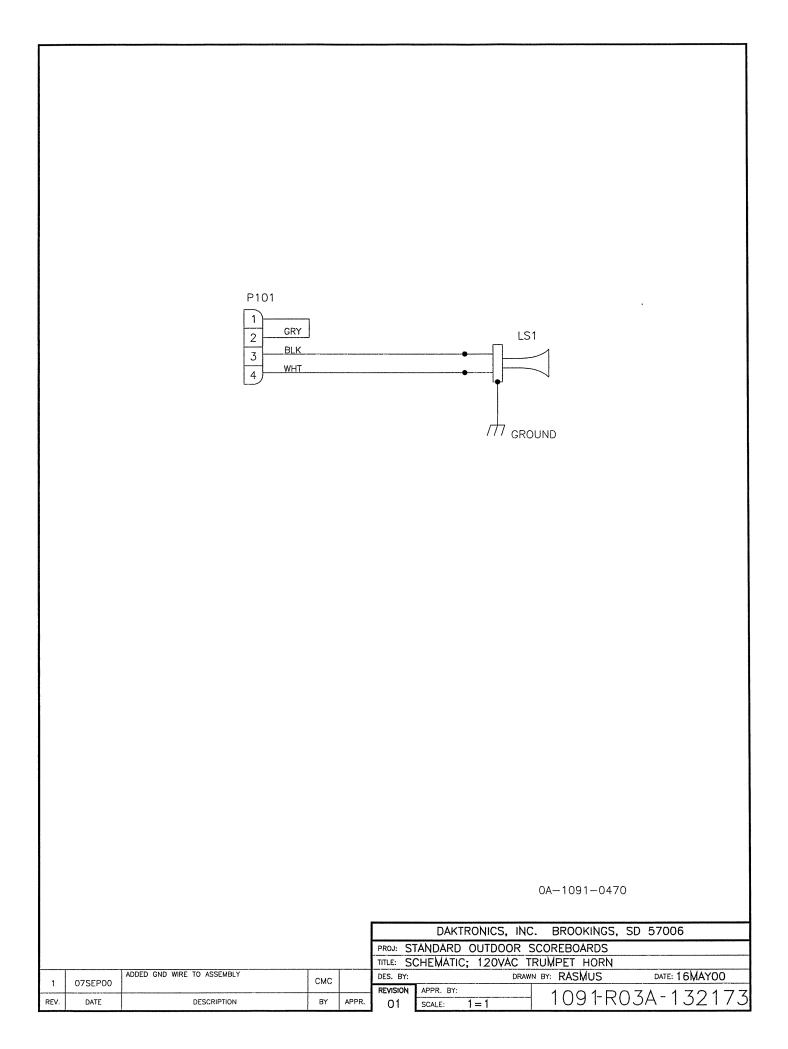
₩8x35

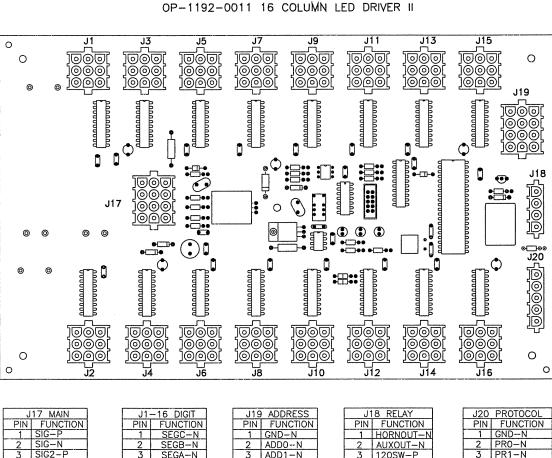
3.0'x6.5'

₩12x45

3.0'x7.3'







PIN	FUNCTION	
1	SIG-P	
2	SIG-N	
2	SIG2-P	
4	CLOUT-P	
5	CLOUT-N	
6	N/C	
7	GND-N	
8	EARTH-N	
9	N/C	
10	GND-N	
11	+24A-P	
12	+24B-P	

NOTE

PIN	FUNCTION
1	SEGC-N
2	SEGB-N
3	SEGA-N
4	SEGF-N
5	SEGE-N
6	SEGD-N
7	+VCC-P
8	SEGH-N
9	SEGG-N

PIN	FUNCTION
1	GND-N
2	ADD0N
3	ADD1-N
4	GNDN
5	ADD2-N
6	ADD3-N
7	GND-N
8	ADD4-N
9	ADD5-N
10	GND-N
11	ADD6-N
12	ADD7-N

3 120

4 1120

ELAY	J20	PROTOC
NCTION	PIN	FUNCT
RNOUT-N	1	GNDN
OUT-N	2	PR0-N
SW-P	3	PR1-N
SW-N	4	PR2-N
	5	TOD-N

-WITH NO ADDRESS PINS SELECTED THE DRIVER WILL DEFAULT TO A/S 4000 PROTOCOL

-GREEN LED INDICATES THE DRIVER HAS POWER

-RED LED WILL BE ON OR BLINKING WHEN THE DRIVER IS RECEIVING SIGNAL

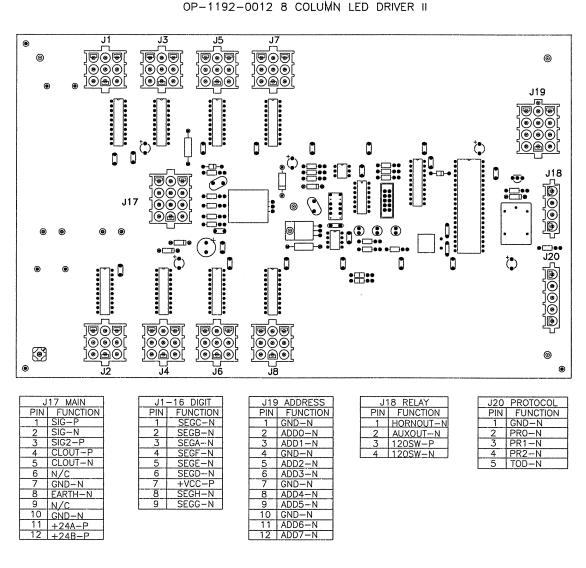
-AMBER LED INDICATES LED DRIVER STATUS, LED WILL BE BLINKING TO INDICATE THAT THE DRIVER IS RUNNING, IF THE LED IS OFF OR ON SOLID ALL OF THE TIME, THEN THE DRIVERS CPU IS NOT FUNCTIONING AND MAY NEED TO BE RESET OR REPLACED.

-REFER TO DRAWINGS A-115078 & A-115079 FOR J19 ADDRESS SETTINGS FOR THIS DRIVER.

-REFER TO DRAWING A-115081 FOR J20 PROTOCOL SETTINGS FOR THIS DRIVER.

-REDRIVE CIRCUIT IS PROCESSOR REFRESHED (REFER TO DWG A-128429 FOR FURTHER INFORMATION ON THE CURRENT LOOP REDRIVE CIRCUIT SPECIFICATIONS)

						DAKTRONICS,	INC.	BROOKINGS,	SD 57006
					PROJ:				
					TITLE: 1	5 COLUMN LED	DRIVER	R II SPECIFICA	TIONS
					DES. BY:	EB	DRAWN E	IN WRIEDT	DATE: 11 JAN 01
L			<u>г</u>		REVISION	APPR. BY:		1192-R(774 - 171771
REV.	DATE	DESCRIPTION	BY	APPR.	00	SCALE: NONE		1192-40	J/A-1343/1



NOTE

-WITH NO ADDRESS PINS SELECTED THE DRIVER WILL DEFAULT TO A/S 4000 PROTOCOL

-GREEN LED INDICATES THE DRIVER HAS POWER

-RED LED WILL BE ON OR BLINKING WHEN THE DRIVER IS RECEIVING SIGNAL

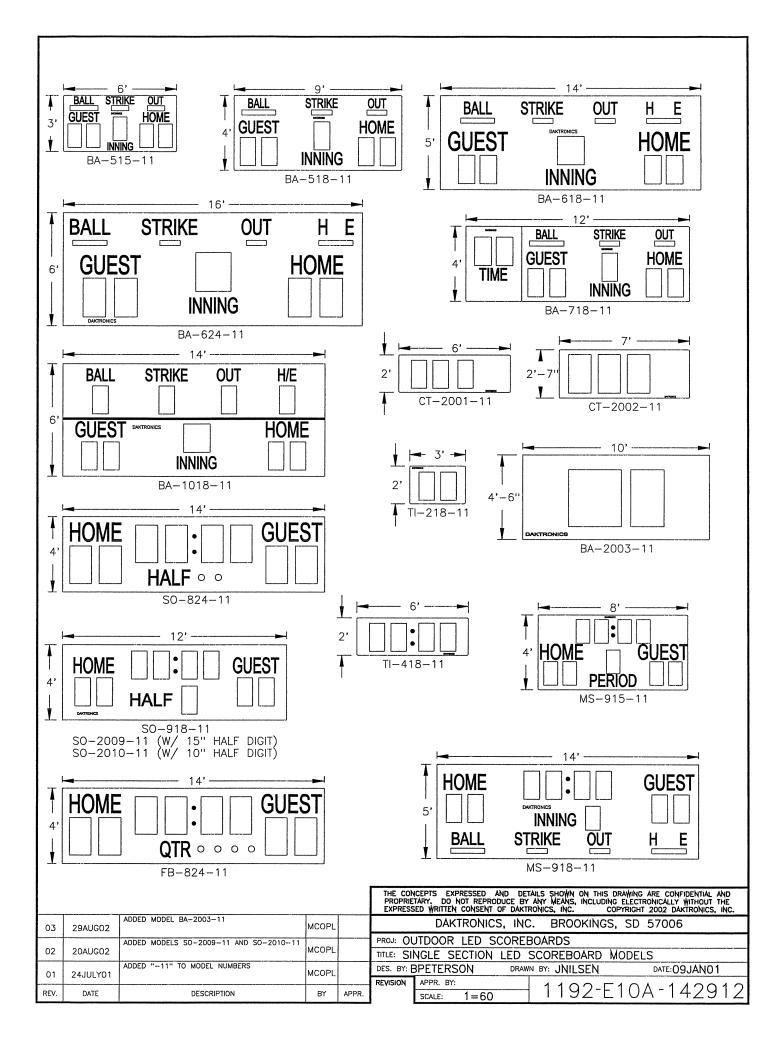
-AMBER LED INDICATES LED DRIVER STATUS, LED WILL BE BLINKING TO INDICATE THAT THE DRIVER IS RUNNING, IF THE LED IS OFF OR ON SOLID ALL OF THE TIME, THEN THE DRIVERS CPU IS NOT FUNCTIONING AND MAY NEED TO BE RESET OR REPLACED.

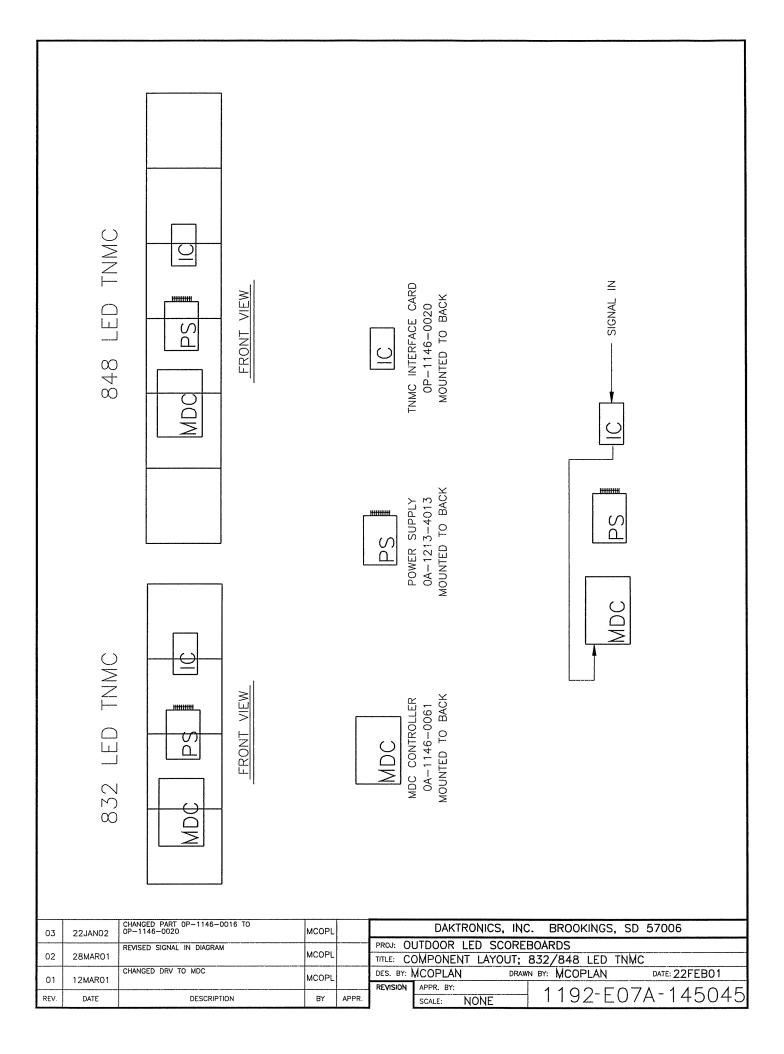
-REFER TO DRAWINGS A-115078 & A-115079 FOR J19 ADDRESS SETTINGS FOR THIS DRIVER.

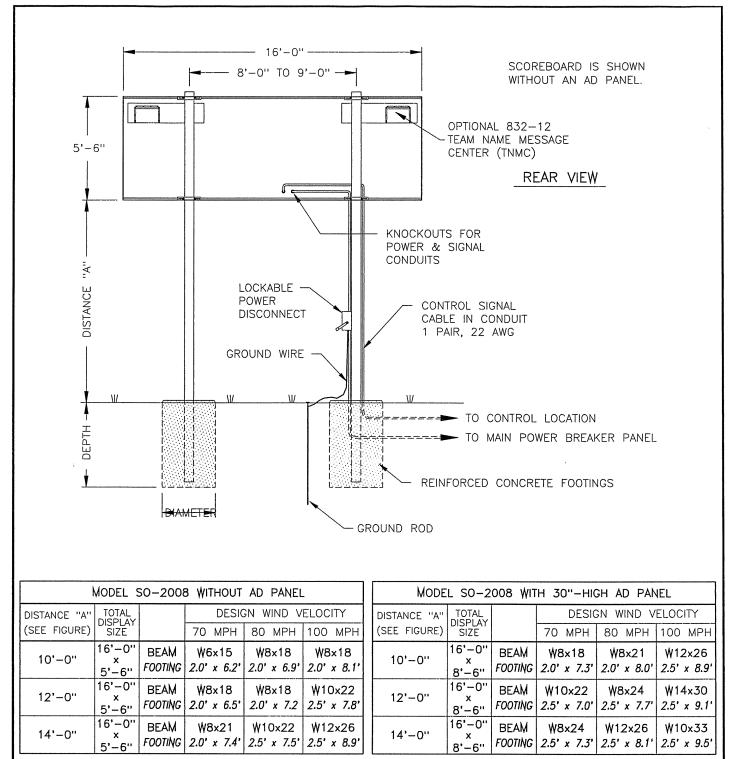
-REFER TO DRAWING A-115081 FOR J20 PROTOCOL SETTINGS FOR THIS DRIVER.

-REDRIVE CIRCUIT IS PROCESSOR REFRESHED (REFER TO DWG A-128429 FOR FURTHER INFORMATION ON THE CURRENT LOOP REDRIVE CIRCUIT SPECIFICATIONS)

				:		DAKTRONICS, I	INC. BROOKINGS, S	SD 57006
					PROJ:			
					TITLE: 8	COLUMN LED DRI	IVER II SPECIFICATIO	NS
					DES. BY:	EB D	RAWN BY: NWRIEDT	DATE: 11 JAN 01
					REVISION	APPR. BY:	- 1192-RO	7 - 1 - 1 - 1 - 7 - 7 - 7 - 7 - 7 - 7 -
REV.	DATE	DESCRIPTION	BY	APPR.		scale: NONE	<u> </u>	7A 134372





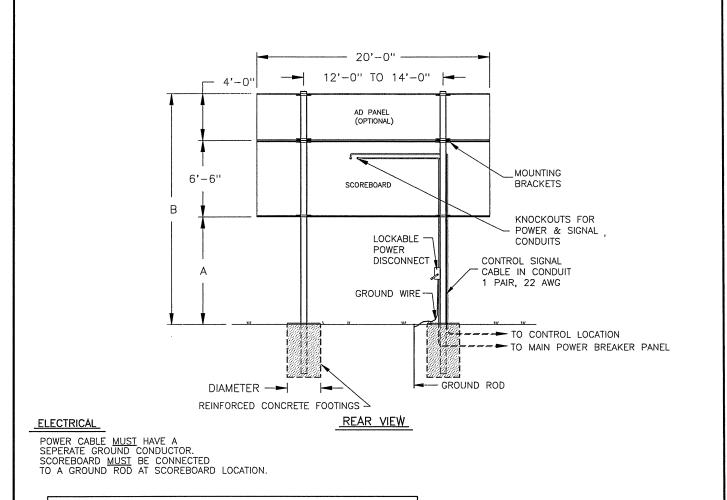


FOOTING = DIAMETER X DEPTH

FOOTING DIMENSIONS ARE SUGGESTIONS ONLY, PROVIDED TO ASSIST WITH ESTIMATING INSTALLATION COSTS AND ARE NOT INTENDED FOR CONSTRUCTION PURPOSES. FOOTING DIMENSIONS ARE BASED ON ASSUMED SOIL BEARING PRESSURE OF 2000 LB/FT² AND UBC WIND CODE. ACTUAL FOOTING DEPTH AND DIAMETER FOR A PARTICULAR INSTALLATION MUST BE DETERMINED BY A QUALIFIED STRUCTURAL ENGINEER, USING DATA FROM A SOIL SAMPLE TEST AT THE SITE.

DAKTRONICS, INC. IS NOT RESPONSIBLE FOR STRUCTURES DESIGNED AND INSTALLED BY OTHERS.

					DAKTRONICS, INC. BROOKINGS, SD 57006
02	14JUN01	CHANGED 832-10 TNMC TO 832-12 TNMC	DUSWH		PROJ: OUTDOOR SCOREBOARDS TITLE: INSTALLATION SPECIFICATIONS, SO-2008
01	06JUNO1	ADDED TNMC CHANGED SPACING ON BEAMS FROM A MAX 10' TO A MAX 9' TO MAKE ROOM FOR TNMC	MCOPL		DES. BY: RNEYENS DRAWN BY: DUSWH DATE: 5-17-01
REV.	DATE	DESCRIPTION	BY	APPR.	REVISION APPR. BY: SCALE: 1=60 1192-E07A-14907



VERTICAL	AD PANEL	COMBINED		DESIGN	WIND VELOO	WIND VELOCITY			
DISTANCE (A)	HEIGHT	HEIGHT (B)		70 Мрн	во Мрн	эо Мрн	100 Мрн		
	NONE	16'-6"	BEAM	₩8x18	₩8X21	₩10X22	₩8X24		
10 57		10 - 0	FOOTING	2.5'X6.6'	2.5'X7.3'	2.5'X8.0'	2.5'X8.7		
10 FT	4 FT	20'-6"	BEA₩	₩12X26	₩14x30	₩10x33	∦ 12X35		
	4 61	20 - 0	FOOTING	2.5*X8.2*	2.5'X9.1'	2.5'X9.9'	2.5'X10.8		
	NONE	18'-6"	BEAM	₩8X21	₩10X22	₩12 X26	₩12X26		
10 57	NONE	10-0	FOOTING	2.5'X7.0'	2.5'X7.7'	2.5'X8.4'	2.5'X9.1		
12 FT	4 FT	22'-6"	BEAM	₩14x30	₩10X33	₩14x38	₩12X40		
			FOOTING	3.0"X8.0"	3.0'X8.8'	3.0'X9.6'	3.0'X10.4		
	NONE	20'-6"	BEAM	₩10X22	₩12X26	₩12 X26	∲ 14x30		
44			FOOTING	3.0'x6.8'	3.0'x7.5'	3.0'x8.2'	3.0'x8.8		
14 FT	4 FT	24'-6"	BEAM	₩10X33	₩14x38	₩12x40	₩14x43		
			FOOTING	3.0'x8.3'	3.0'x9.1'	3.0'×10.0'	3.0'x10.8		
	NONE	22'-6"	BEAM	∦12X26	₩14x30	₩10X33	∦12 x35		
10 57			FOOTING	3.0'x7.1'	3.0'x7.8'	3.0'x8.5'	3.0'x9.2		
16 FT	4 FT	26'-6"	BEAM	₩14x38	₩12 X46	₩14x43	₩14x4 8		
	4 11	20-0	FOOTING	3.0'x8.6'	3.0'X9.5'	3.0'x10.4"	3.0'x11.		
	hohr	24'-6"	BEAM	∦14x30	₩10X33	₩12 X35	₩16X40		
1000	NONE	24 -0	FOOTING	3.0'x7.3'	3.0'x8.1'	3.0'x8.8'	3.0'x9.5		
18FT	4 FT	28'-6"	BEAM	₩12x40	₩14x43	₩14x48	₩14x53		
	47 F I	20 -0	FOOTING	3.0'x8.9'	3.0'×9.8'	3.0'x10.7'	3.0'x11.		
	NONE	26'-6"	BEAM	₩10X33	₩12X35	₩16 x40	∦12 x40		
00 FT	NONE	20 -0"	FOOTING	3.0'x7.6'	3.0'x8.4'	3.0'x9.1'	3.0'×9.9		
20 FT	/ FT	30'-6"	BEAN	₩12x40	₩12x48	₩14x53	₩14x61		
	4 FT	300.	FOOTING	3.0'x9.2'	3.0'x10.1'	3.0'x11.0'	3.0'x11.9		

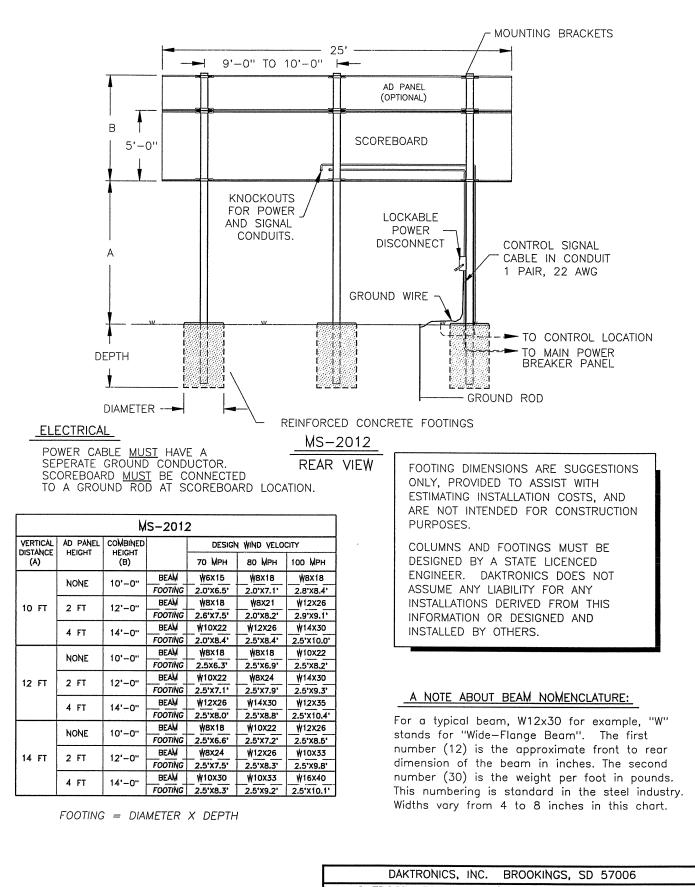
FOOTING DIMENSIONS ARE SUGGESTIONS ONLY, PROVIDED TO ASSIST WITH ESTIMATING INSTALLATION COSTS, AND ARE NOT INTENDED FOR CONSTRUCTION PURPOSES.

COLUMNS AND FOOTINGS MUST BE DESIGNED BY A STATE LICENCED ENGINEER. DAKTRONICS DOES NOT ASSUME ANY LIABILITY FOR ANY INSTALLATIONS DERIVED FROM THIS INFORMATION OR DESIGNED AND INSTALLED BY OTHERS.

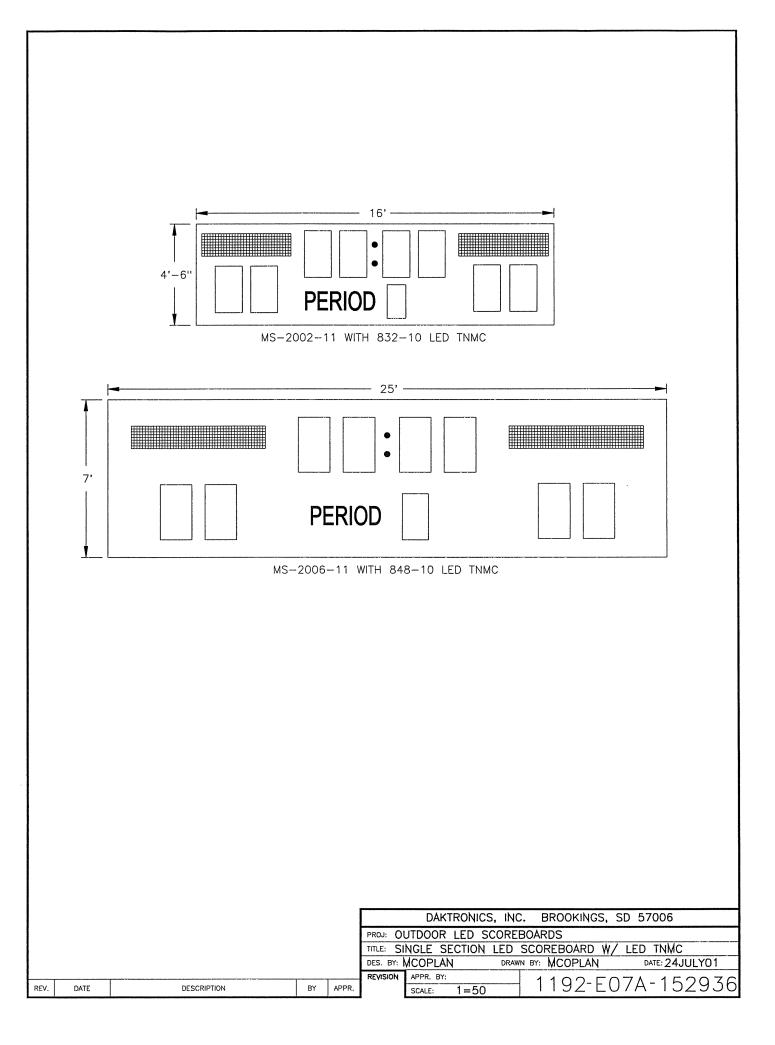
A NOTE ABOUT BEAM NOMENCLATURE:

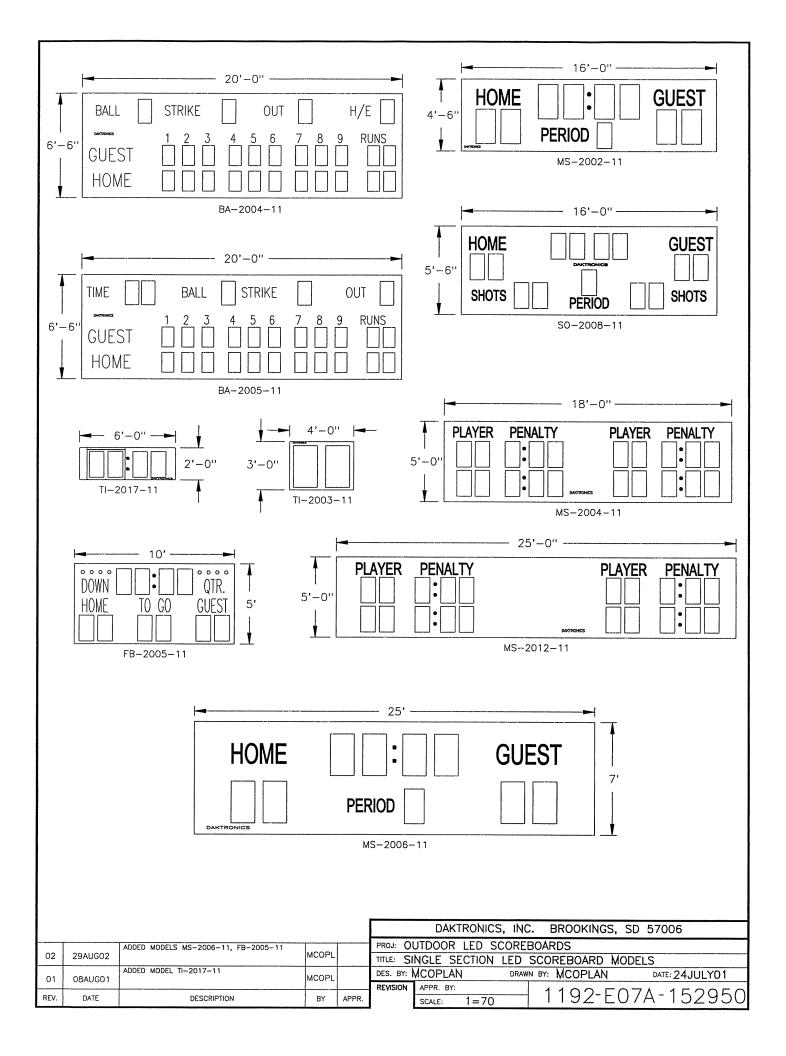
For a typical beam, W12x30 for example, "W" stands for "Wide-Flange Beam". The first number (12) is the approximate front to rear dimension of the beam in inches. The second number (30) is the weight per foot in pounds. This numbering is standard in the steel industry. Widths vary from 8 to 14 inches in this chart.

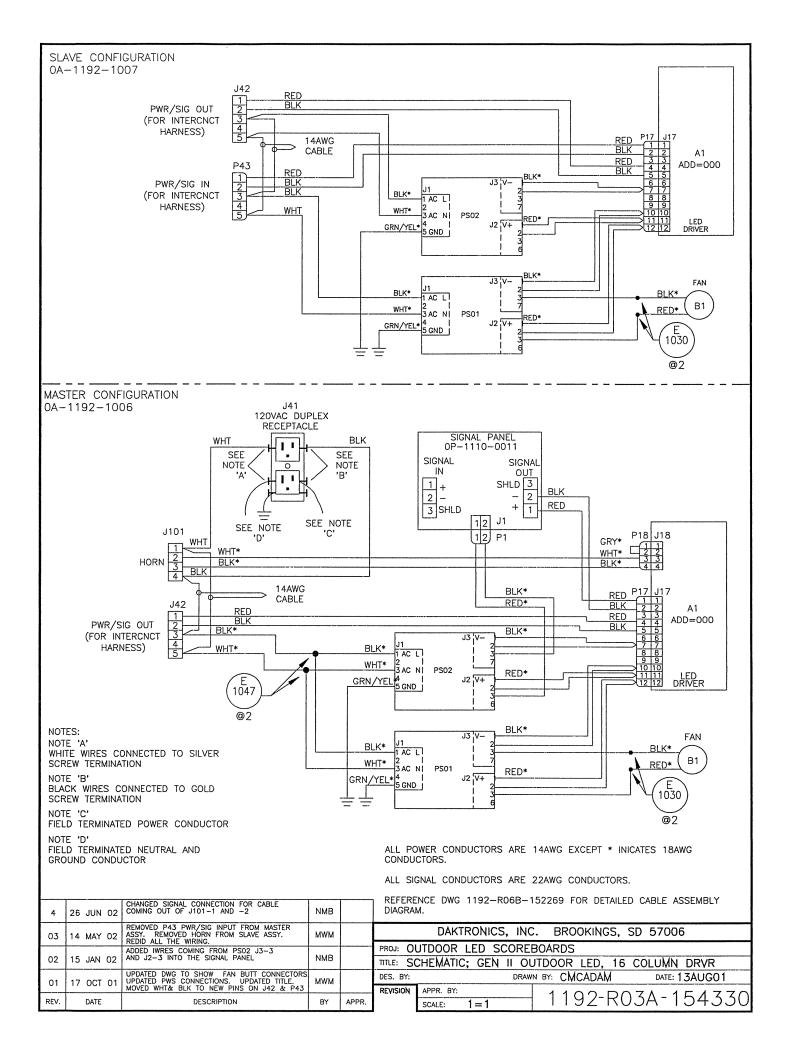
FOOTING = DIAMETER X DEPTH					DAKTRONICS, INC. BROOKINGS, SD 57006
02	15JAN03	ADDED BA-2011 IN TEXT	MCOPL		PROJ: OUTDOOR INCANDESCENT SCOREBOARDS
01	08AUG01	ADDED BA-2005 IN TEXT	MCOPL		DES. BY: MCOPLAN DRAWN BY: MCOPLAN DATE: 23JULYO1
REV.	DATE	DESCRIPTION	BY	APPR.	REVISION APPR. BY: SCALE: 1=96 1091-R10A-152777

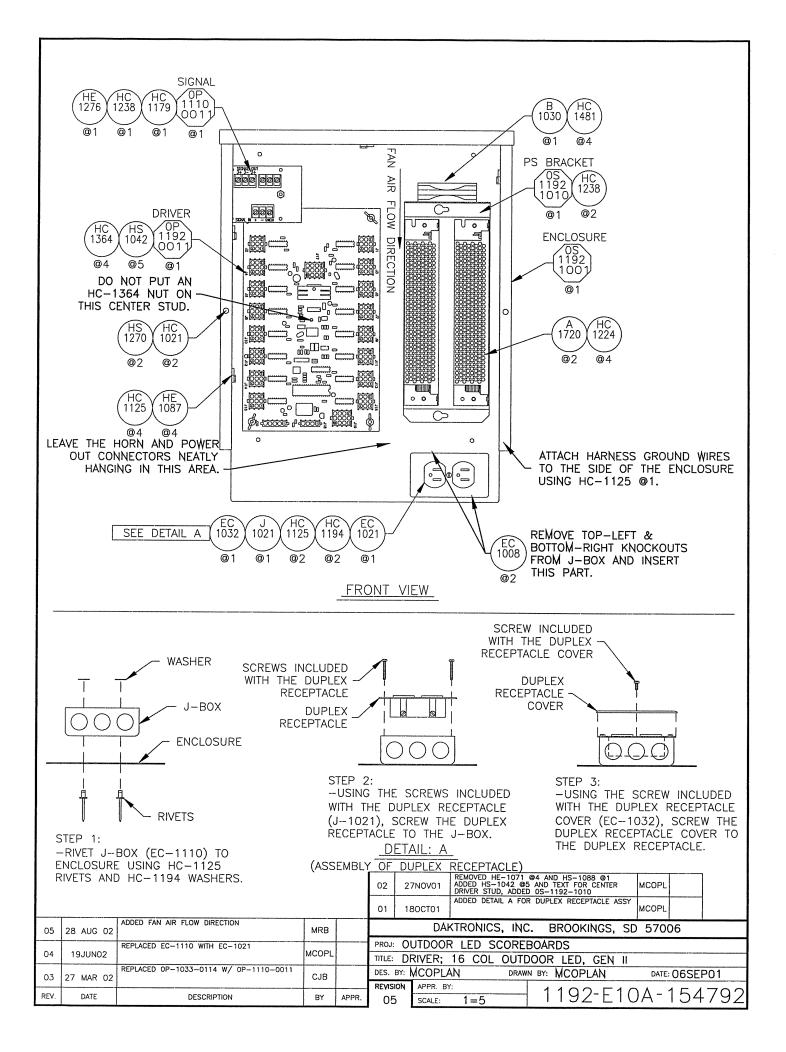


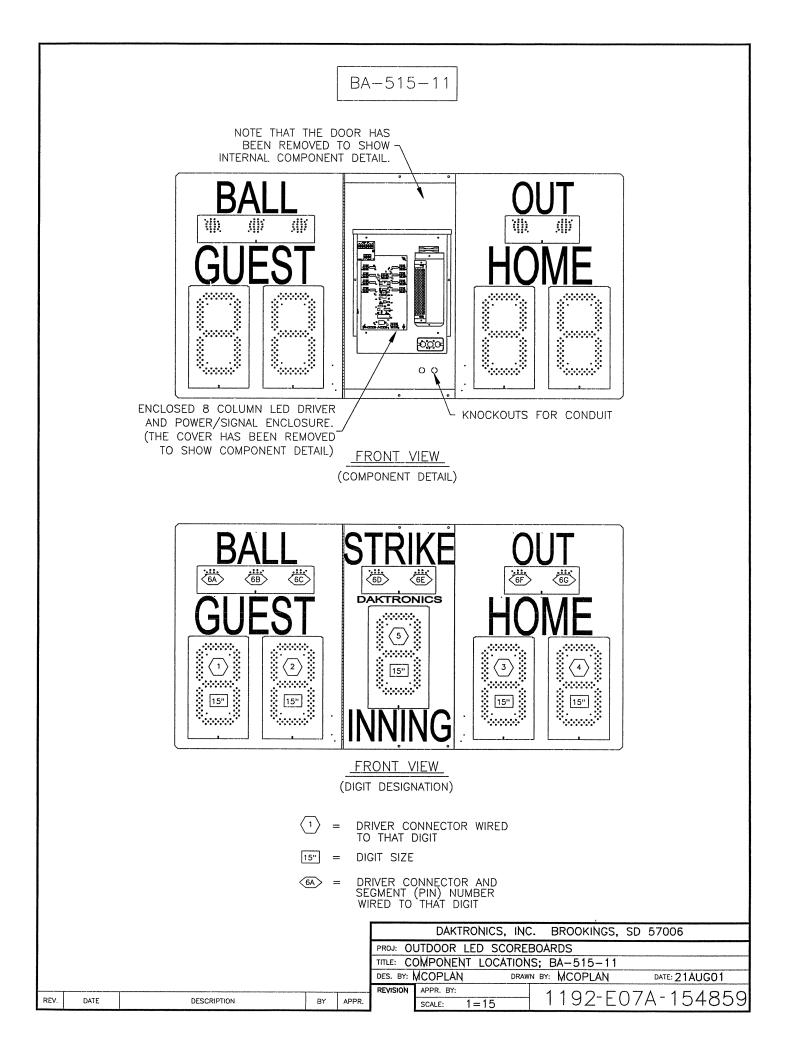
						DAKINONICS, II	NC. BROOKINGS, SL	57006
					PROJ: O	UTDOOR LED SCOR	REBOARDS	
					TITLE: IN	STALLATION SPECIF	TICATIONS; MS-2012	
					DES. BY:	VICOPLAN DR	AWN BY: MCOPLAN	DATE: 23JULY01
					REVISION	APPR. BY:	1100 010	
REV.	DATE	DESCRIPTION	BY	APPR.		SCALE: 1=80	- 1192-RTC	A-152790

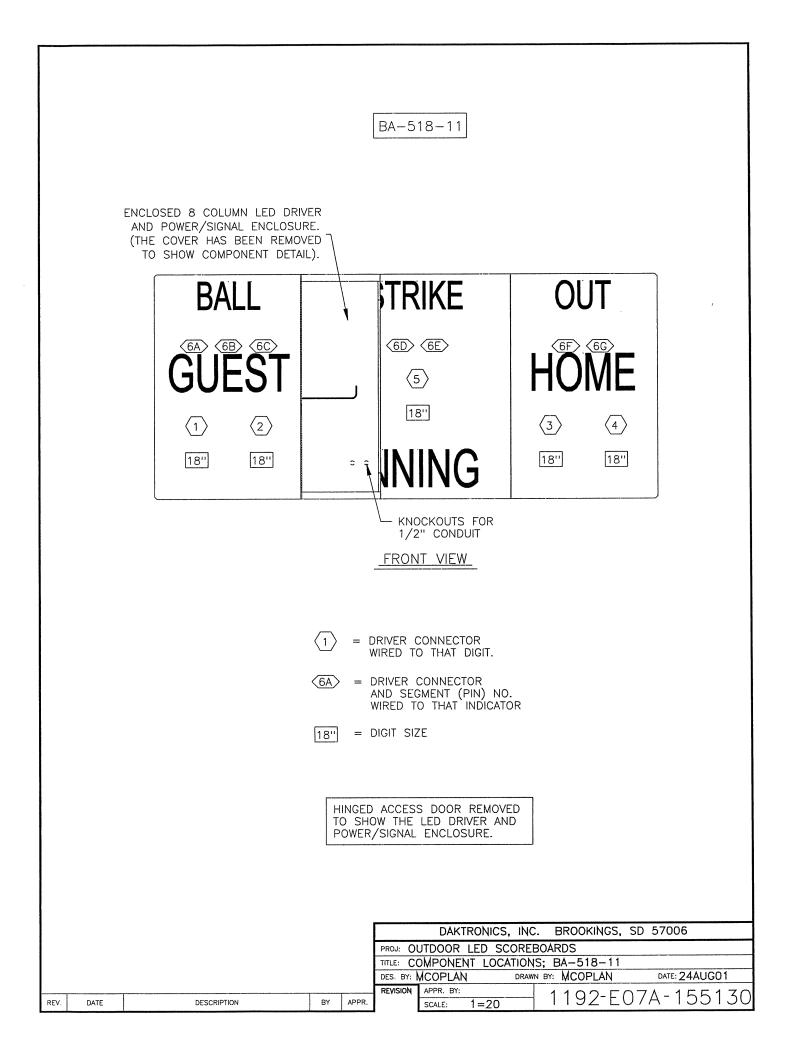


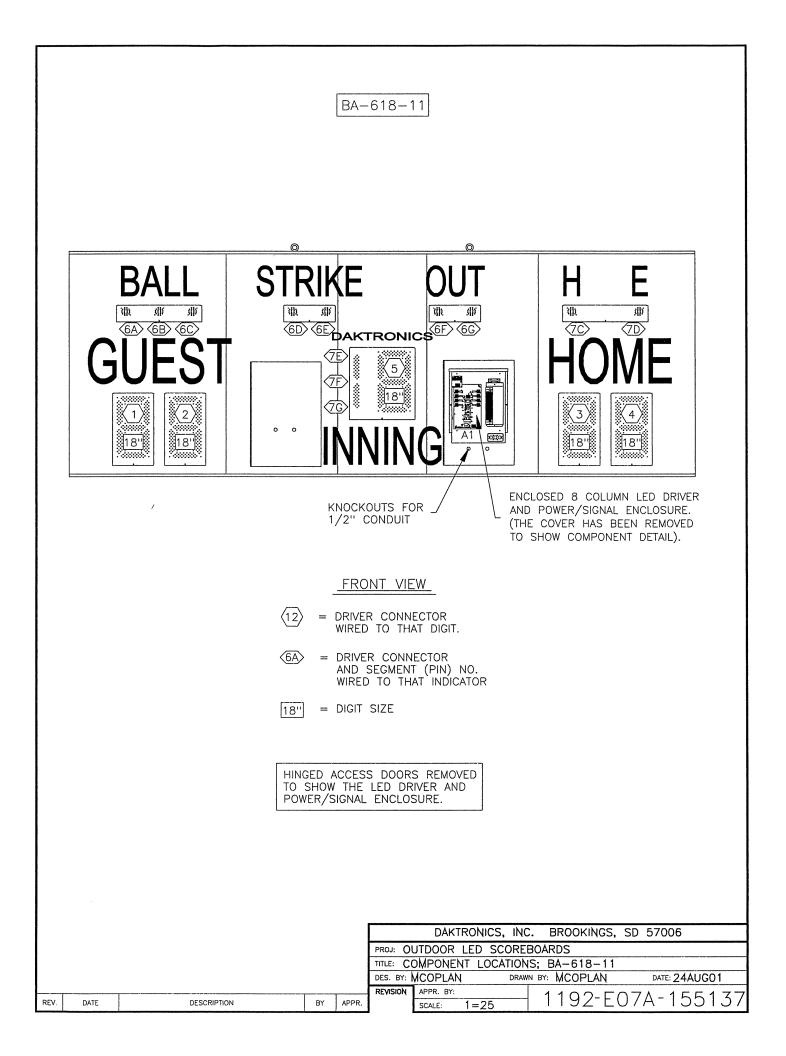


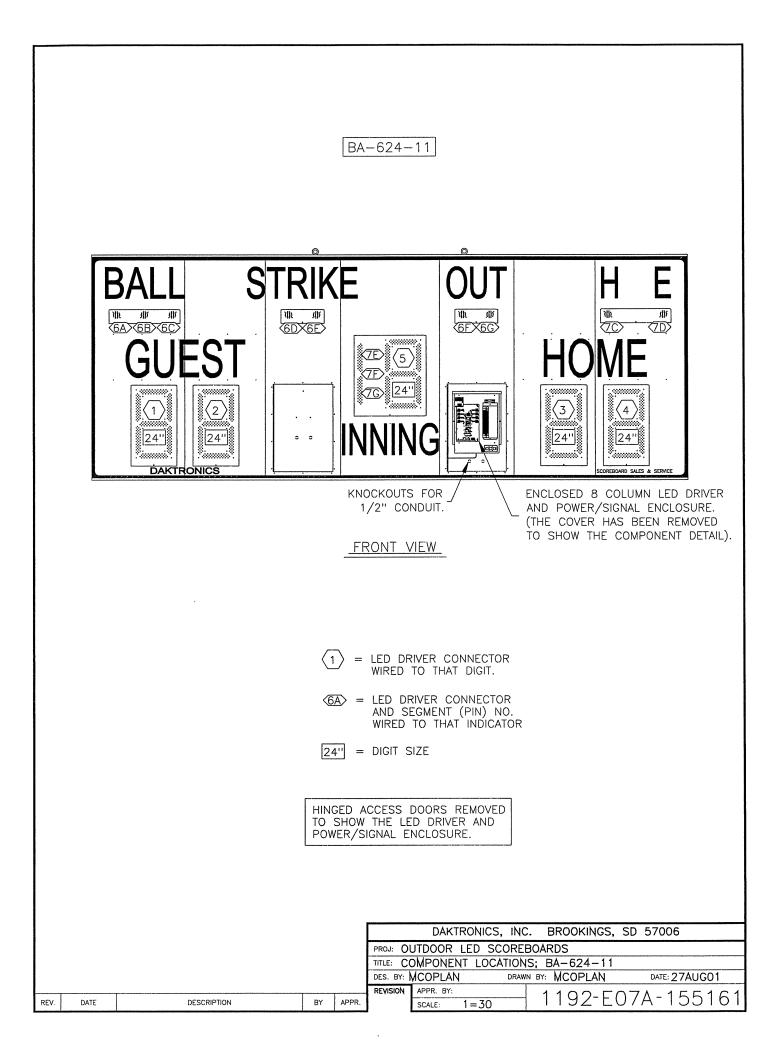


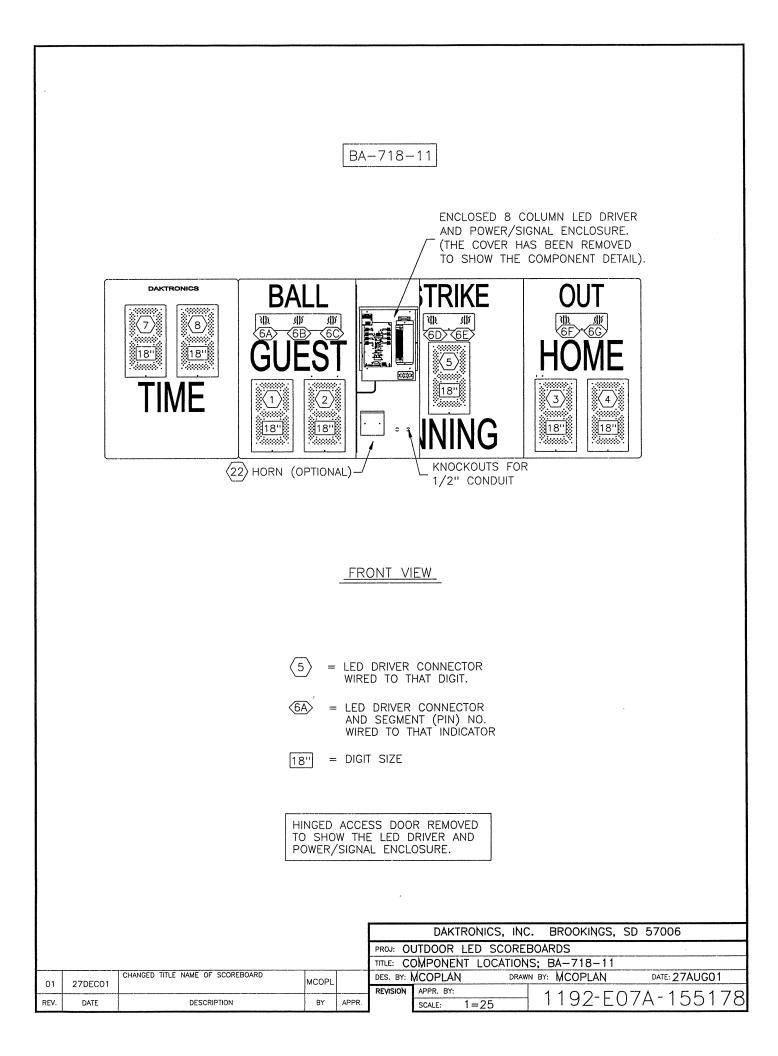


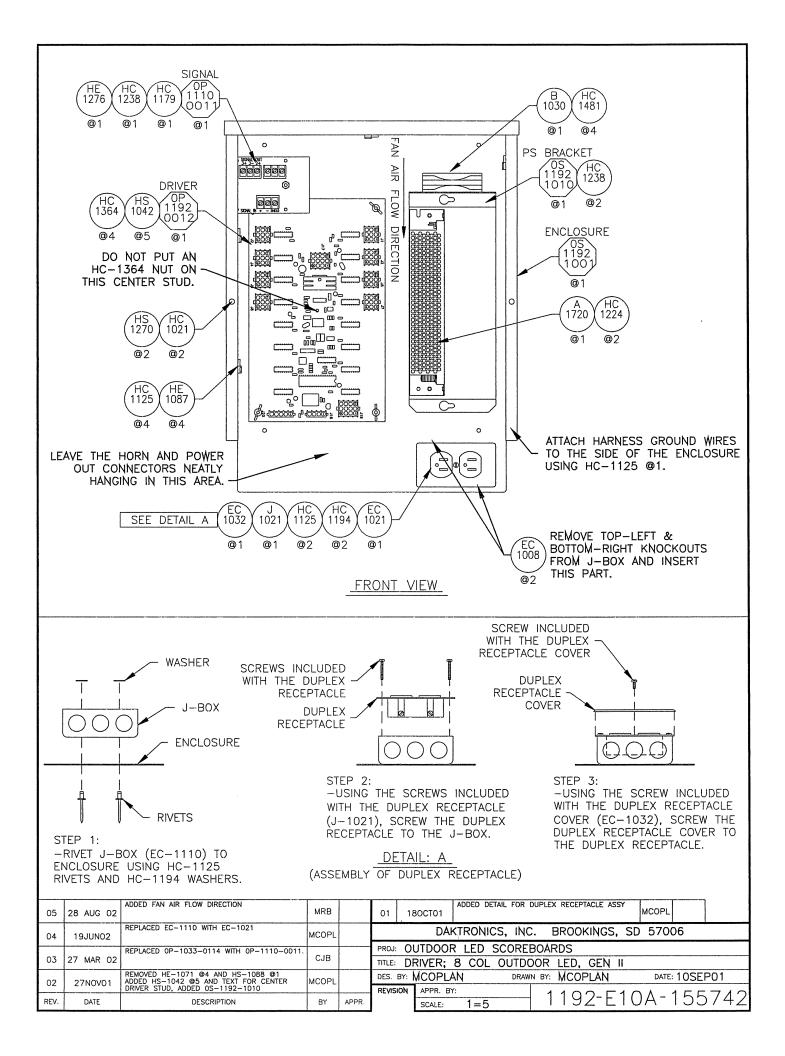


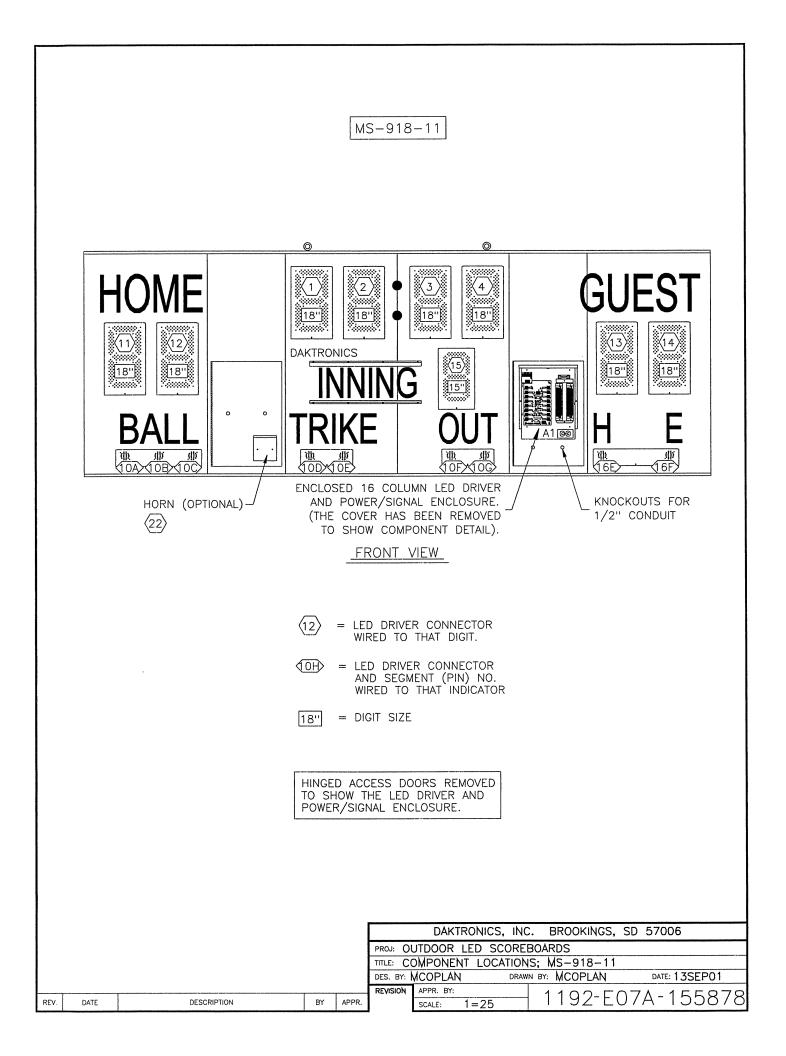


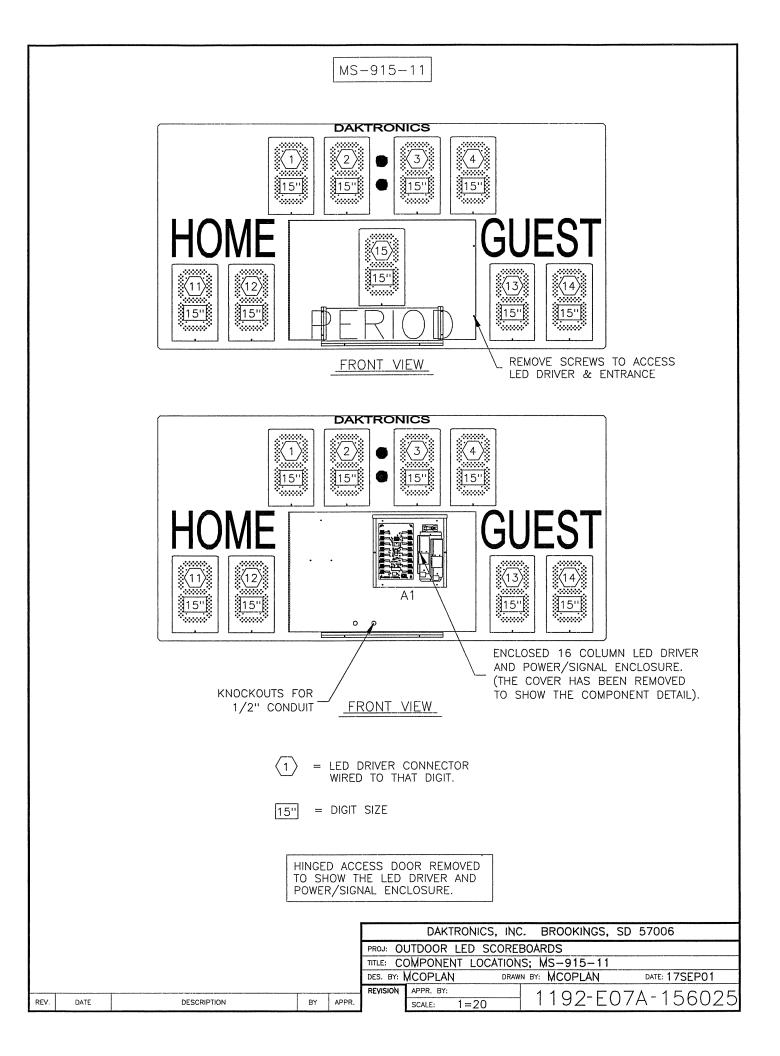


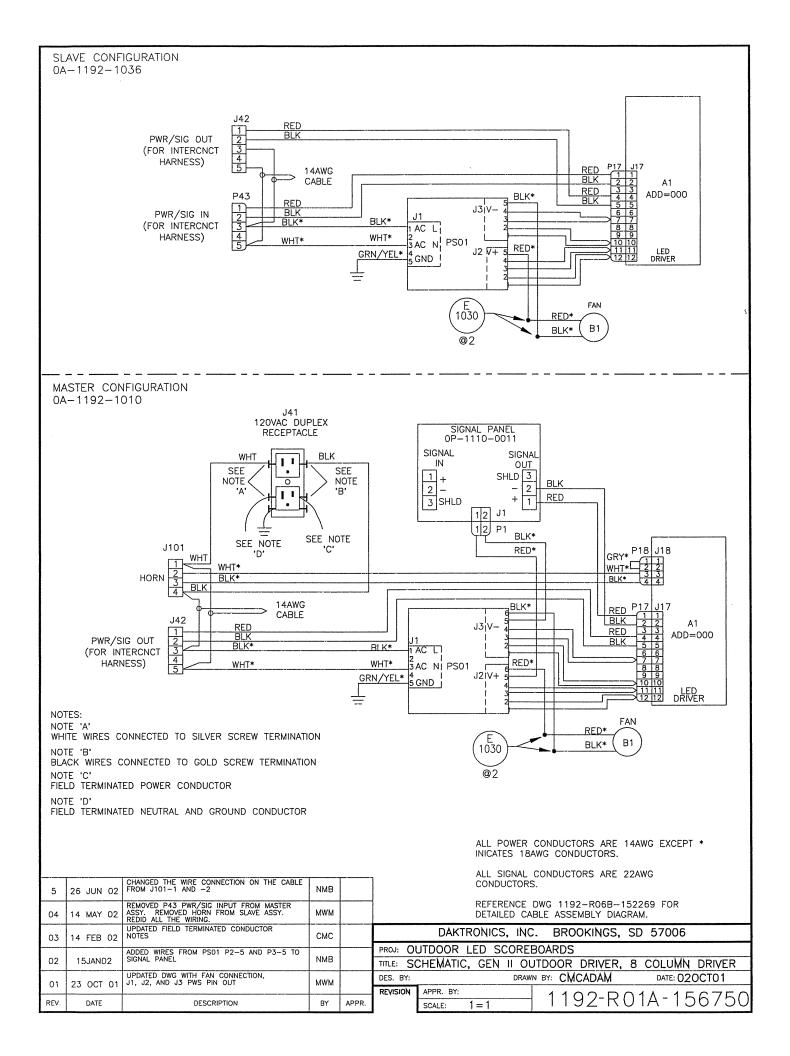


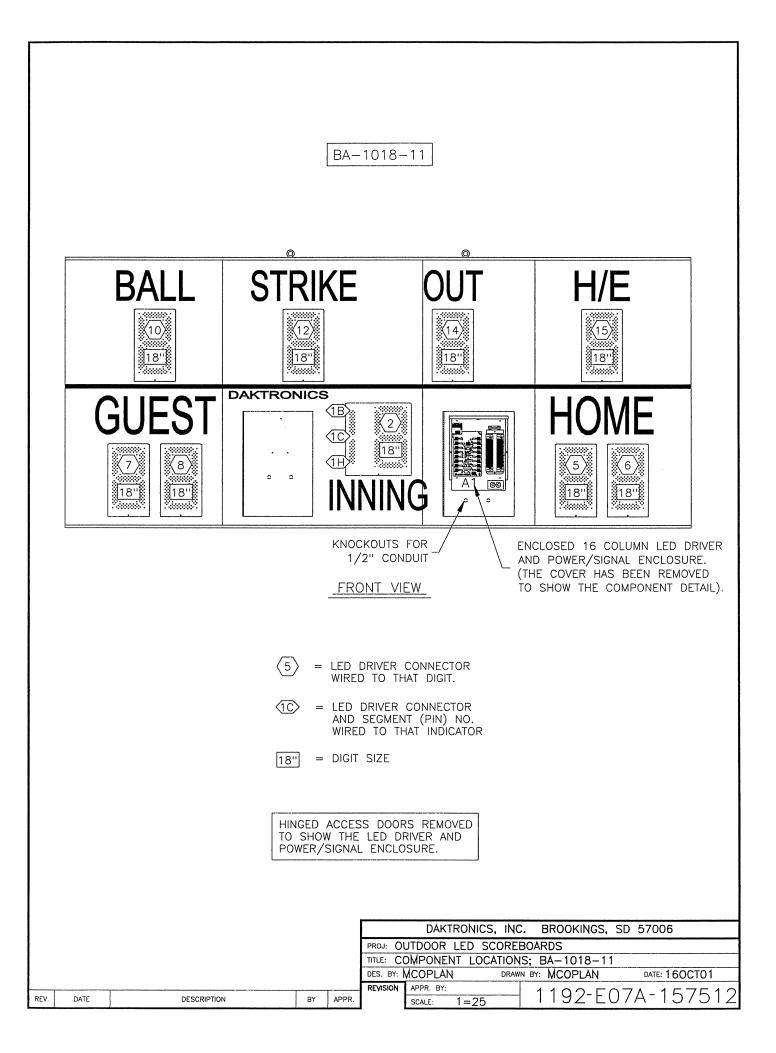


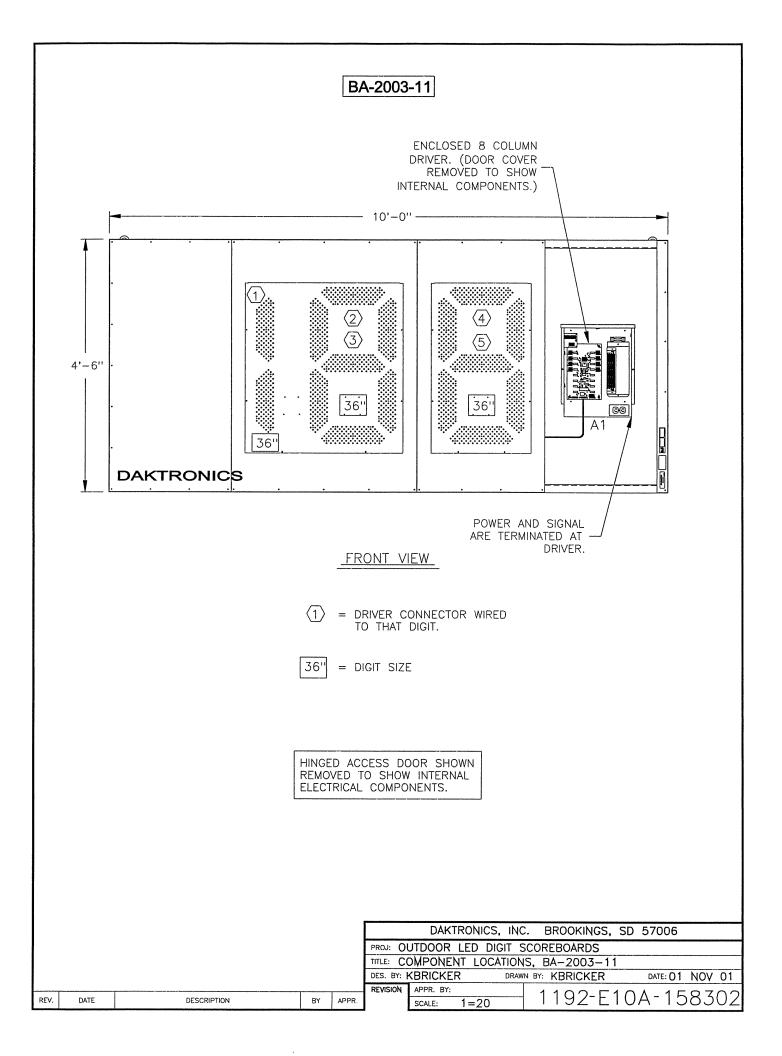


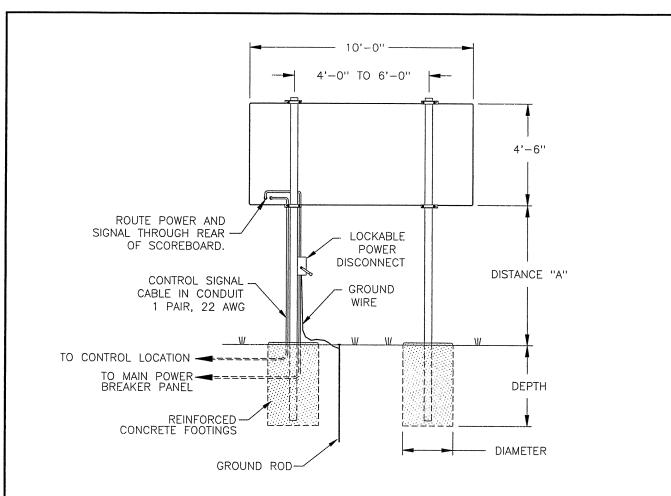












REAR VIEW

	MODEL BA-2003										
DISTANCE "A"	TOTAL DISPLAY		DESIC	GN WIND V	VELOCITY						
(SEE FIGURE)	SIZE		70 MPH	80 MPH	100 MPH						
10'-0''	10'-0'' × 4'-6''	BEAM FOOTING	₩8×10 <i>2.0' × 8.9'</i>	₩10×12 2.5' x 5.0'							
12'-0"	10'-0" × 4'-6"	BEAM FOOTING	₩10×15 <i>2.5' x 5.2'</i>	₩6×15 <i>2.5' x 5.8'</i>	₩8×18 <i>2.5' x 6.8'</i>						
14'-0"	10'-0'' × 4'-6''	BEAM FOOTING	₩6×16 <i>2.5' x 5.8</i> '	₩8×18 <i>2.5' × 6.4'</i>	₩8×21 <i>2.5' × 7.6'</i>						

FOOTING = DIAMETER X DEPTH

APPR.

BY

FOOTING DIMENSIONS ARE SUGGESTIONS ONLY, PROVIDED TO ASSIST WITH ESTIMATING INSTALLATION COSTS AND ARE NOT INTENDED FOR CONSTRUCTION PURPOSES.

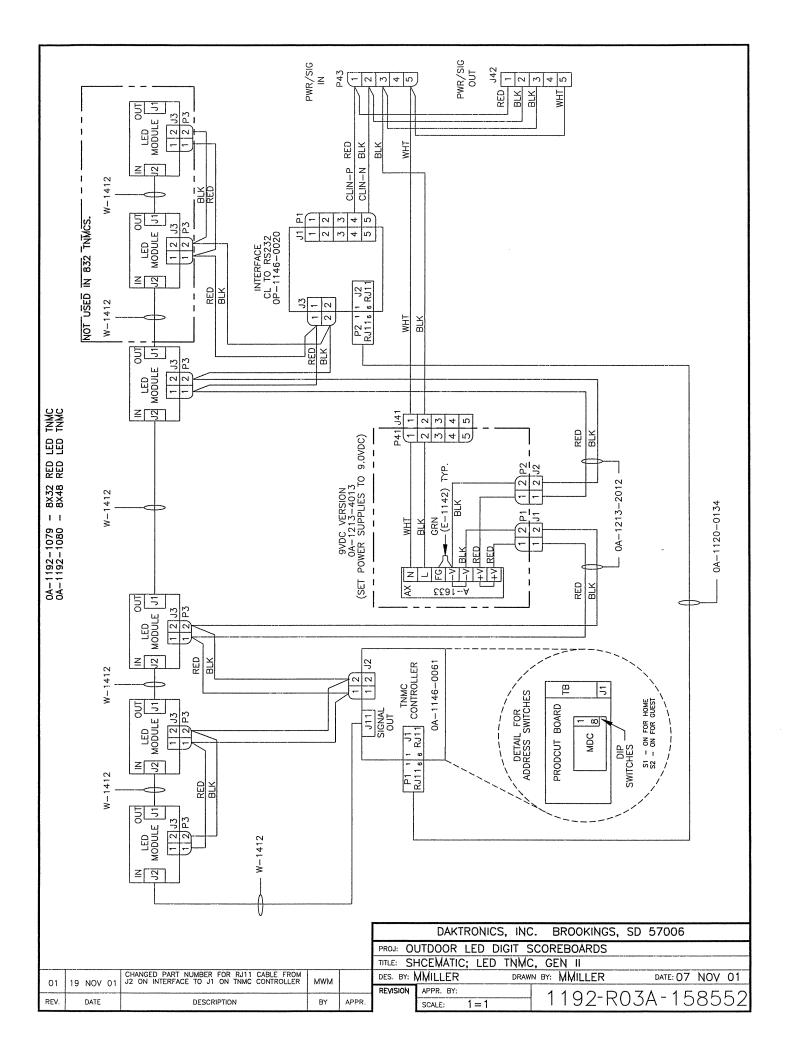
UBC 97 CODE USED WITH SOIL CLASS 3.

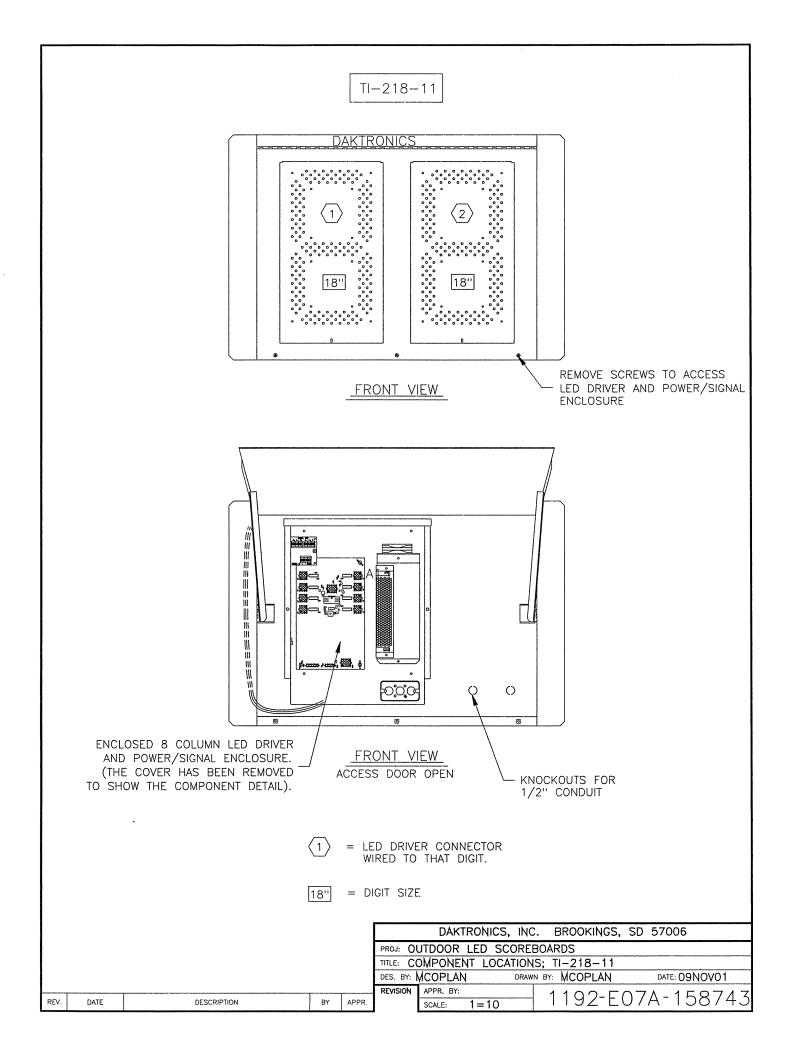
ACTUAL FOOTING DEPTH AND DIAMETER FOR A PARTICULAR INSTALLATION MUST BE DETERMINED BY A QUALIFIED STRUCTURAL ENGINEER, USING DATA FROM A SOIL SAMPLE TEST AT THE SITE. DAKTRONICS, INC. IS NOT RESPONSIBLE FOR STRUCTURES

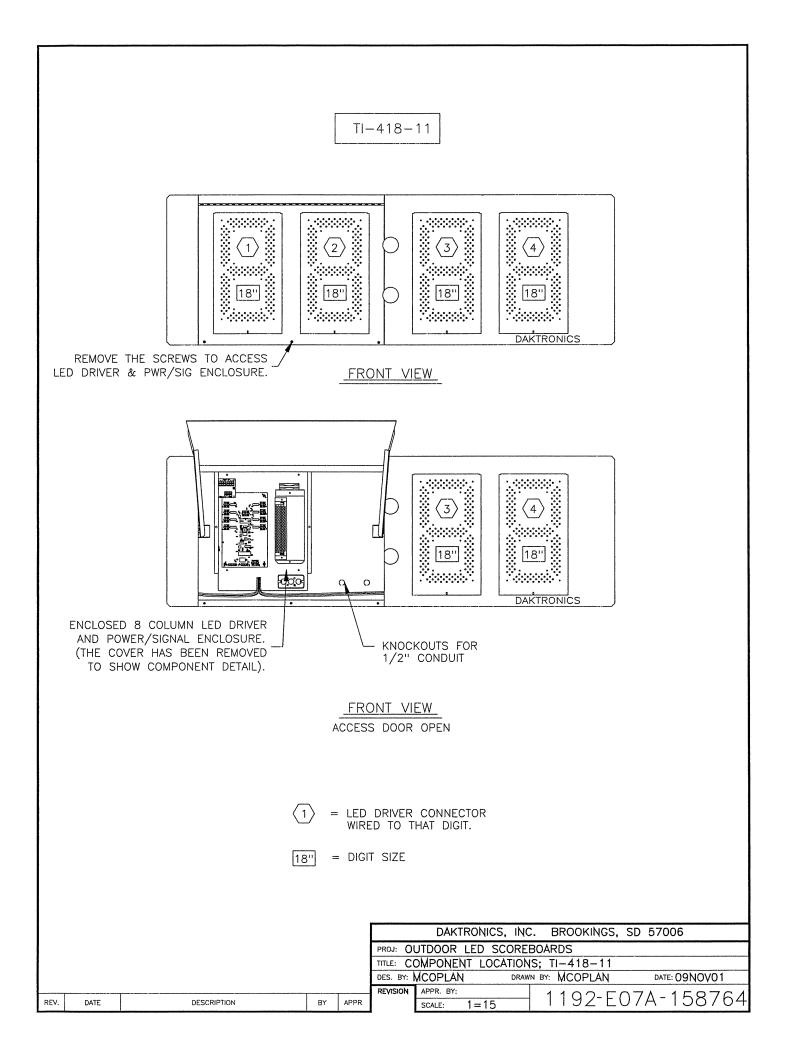
DESIGNED AND INSTALLED BY OTHERS.

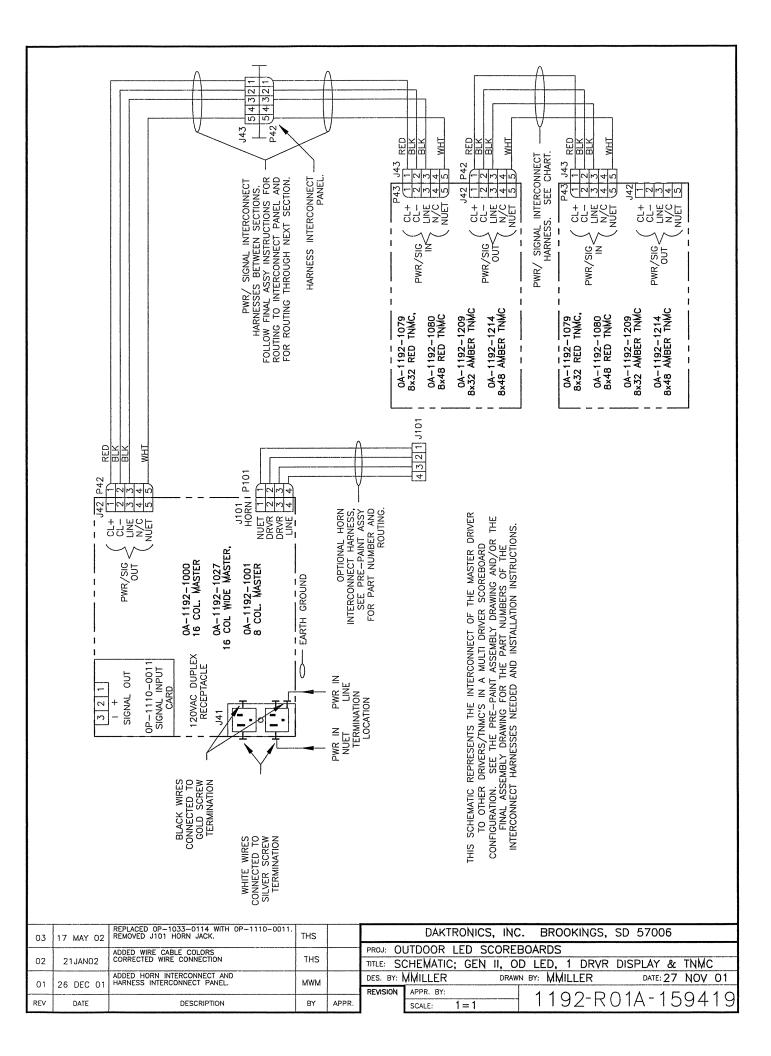
DESCRIPTION

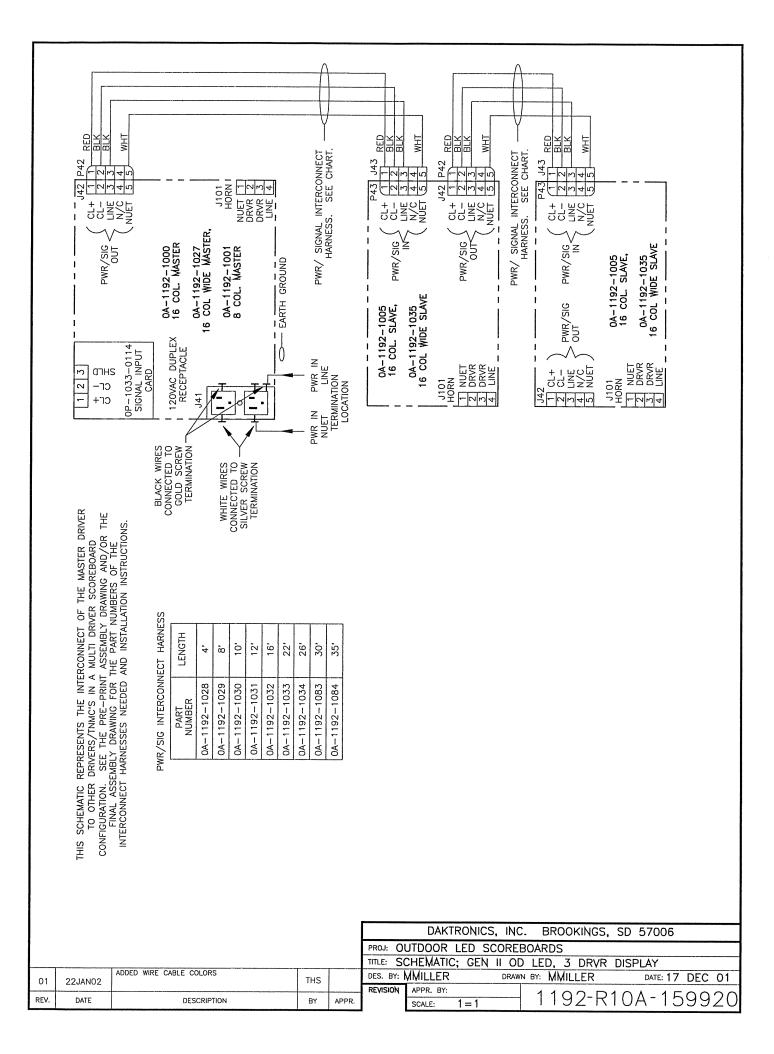
	DAKTRONICS, INC	IC. BROOKINGS, SD 57006							
proj: 0	PROJ: OUTDOOR LED DIGIT SCOREBOARDS								
TITLE: INSTALLATION SPECIFICATIONS, BA-2003									
DES. BY:	DES. BY: DRAWN BY: KBRICKER DATE: 01 NOV 01								
REVISION	APPR. BY:	- 1192-E10A-1583	$\gamma \gamma$						
	SCALE: 1=50	1192-ETUA-15652	2 Z						

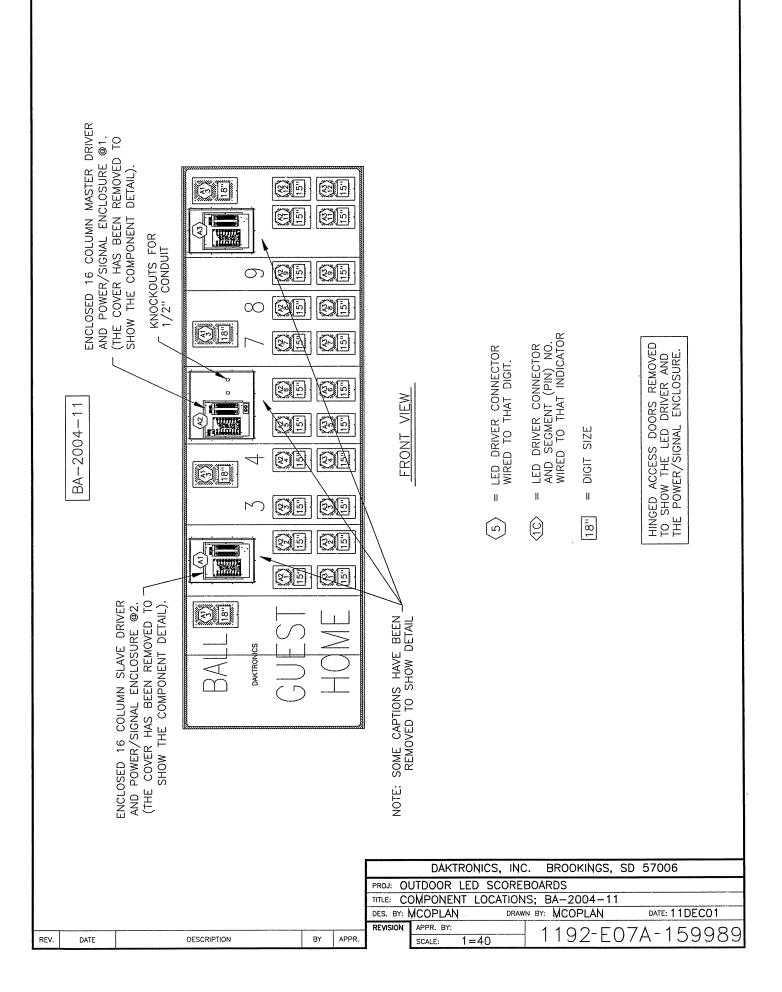


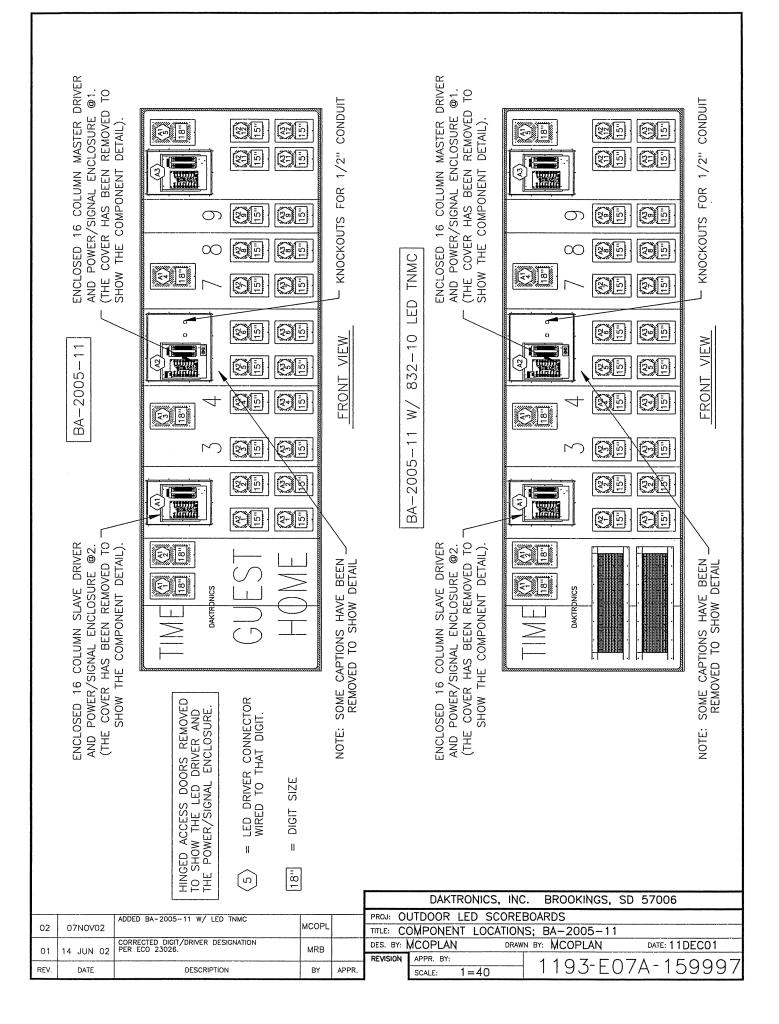


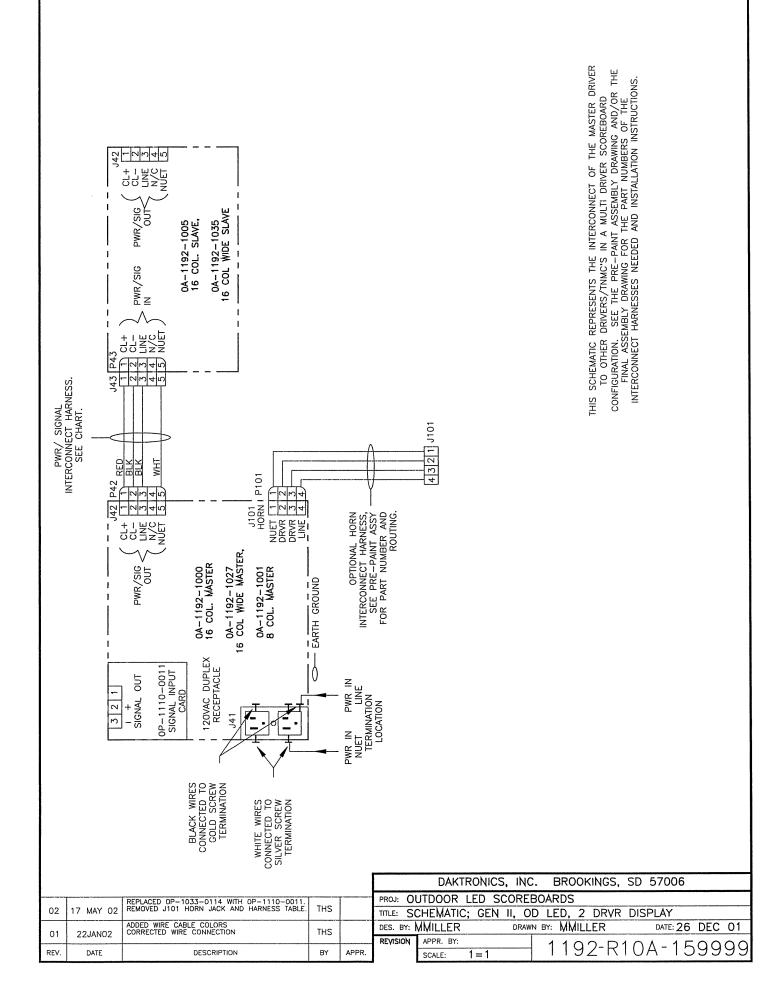


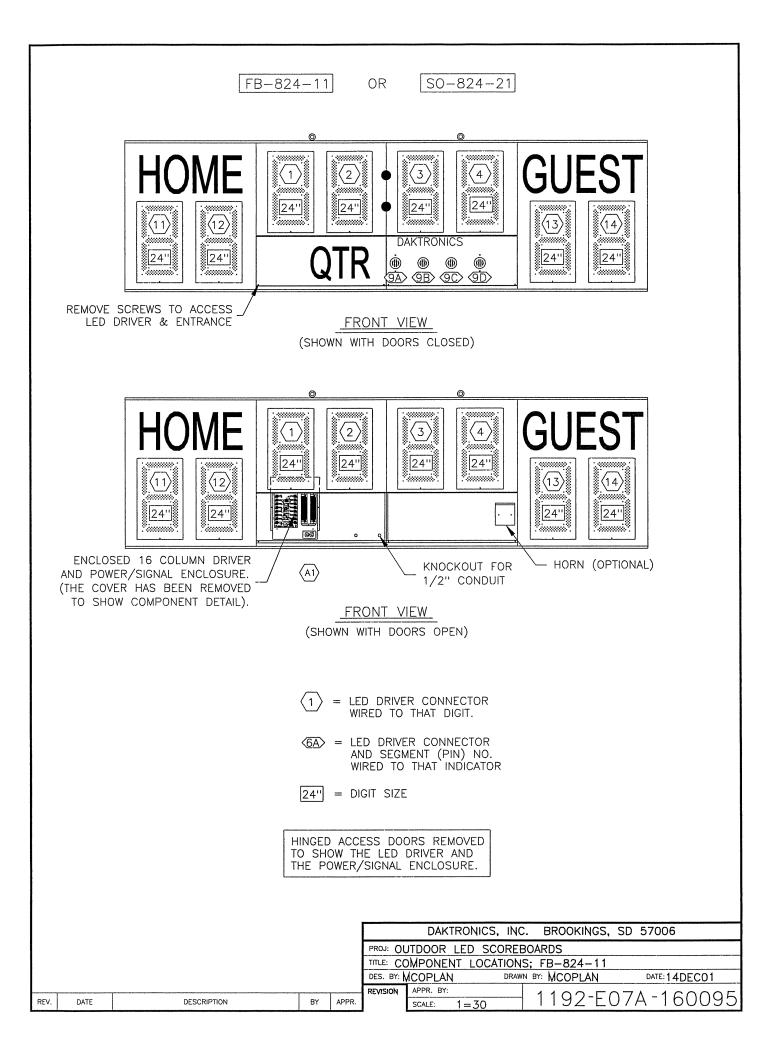


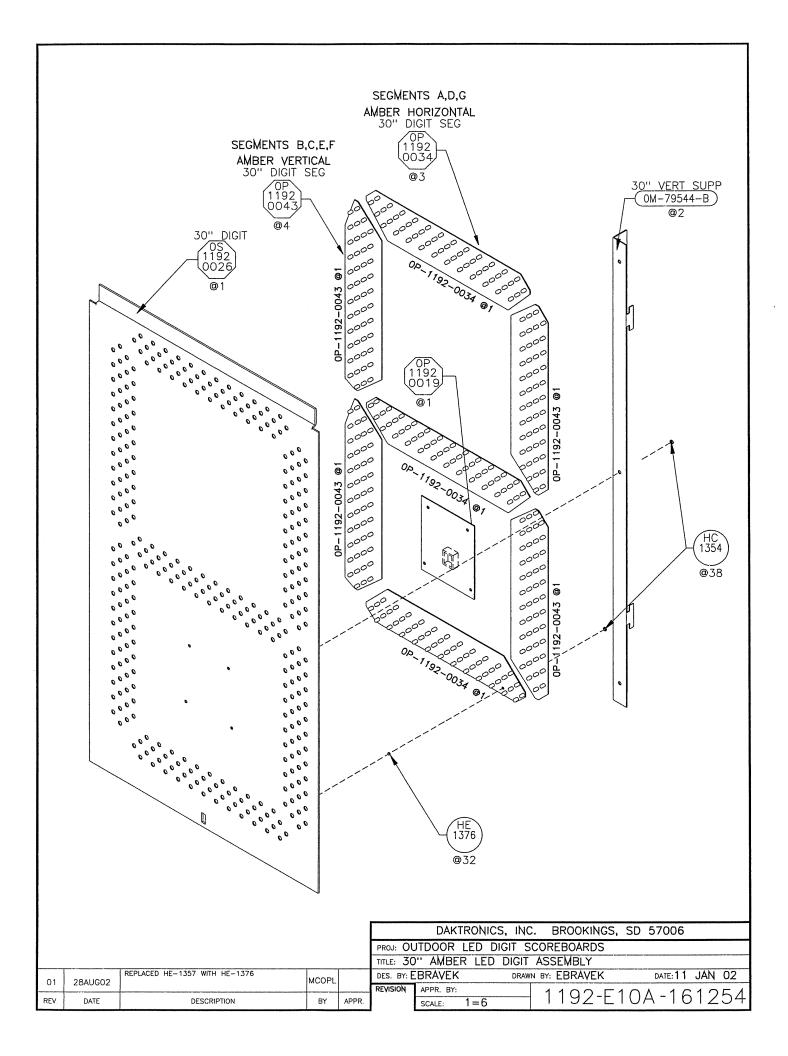


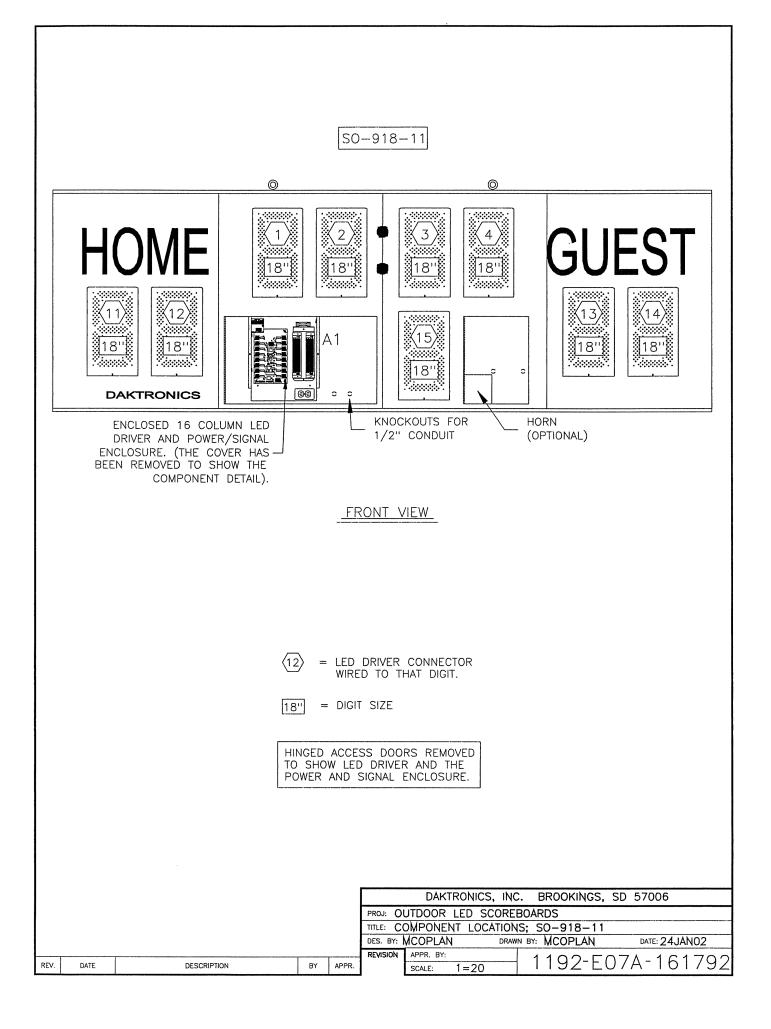


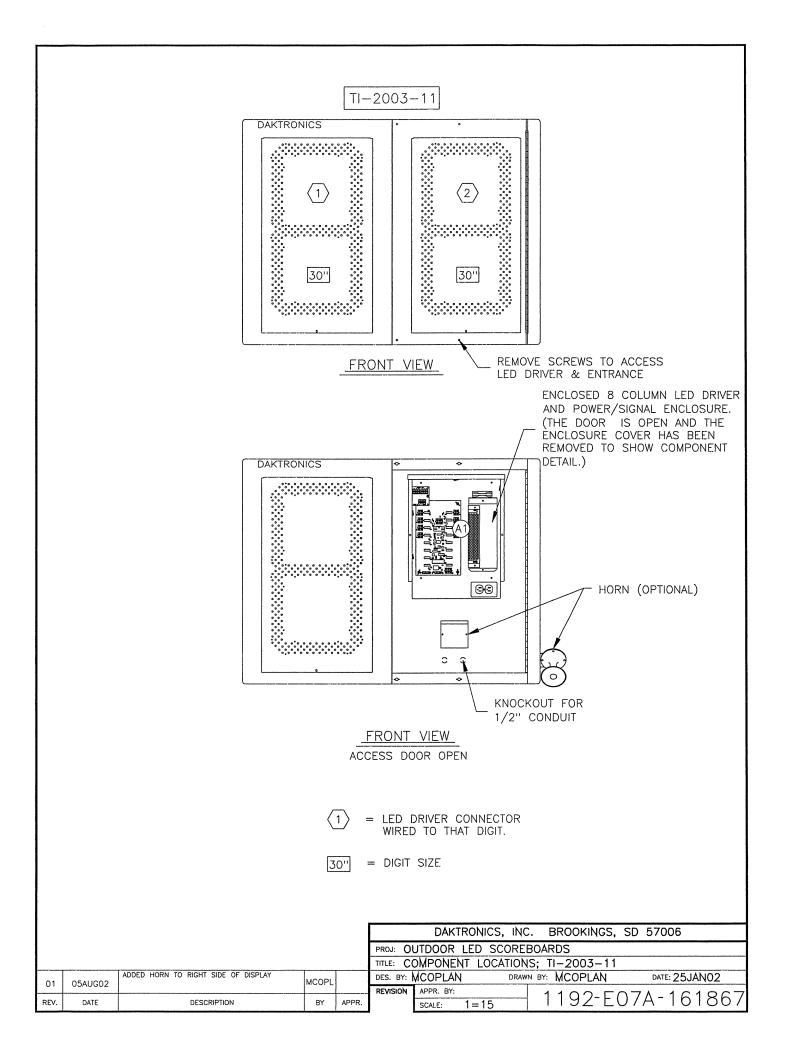


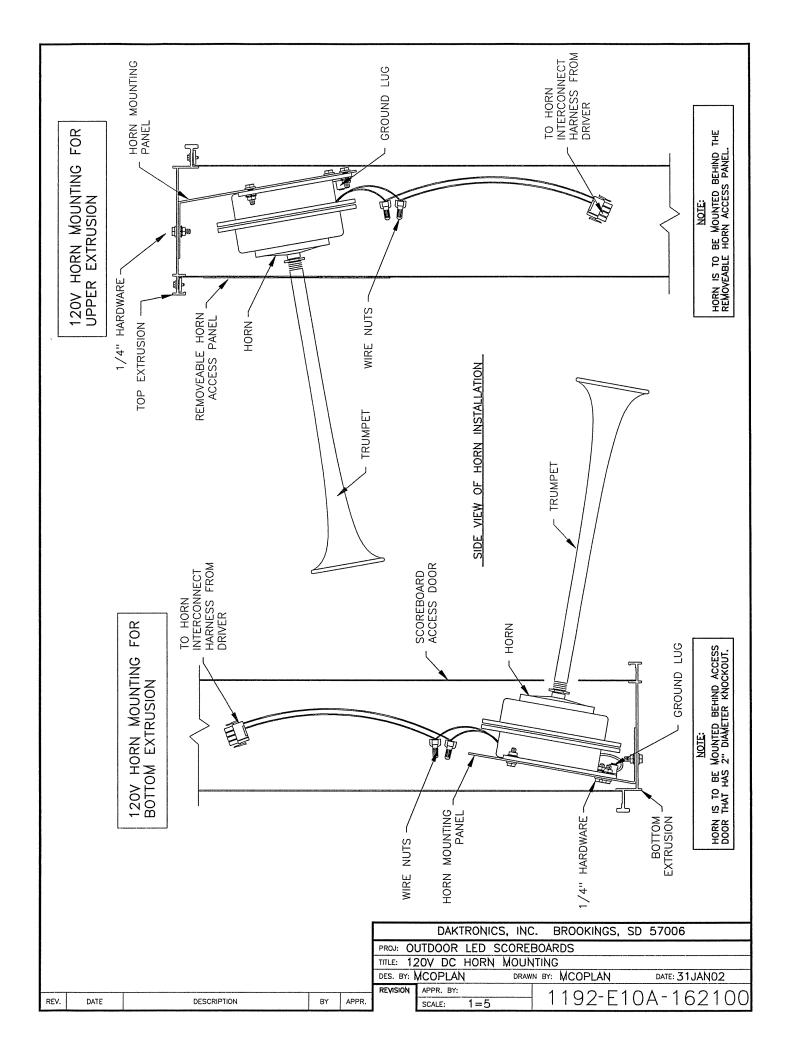


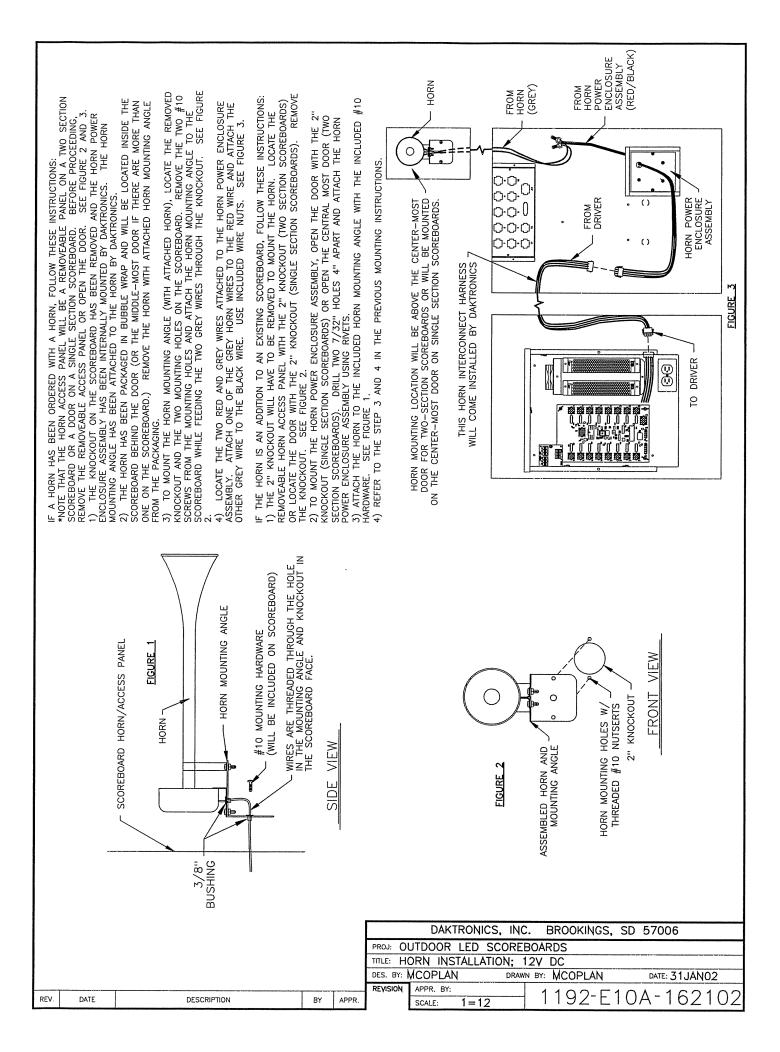


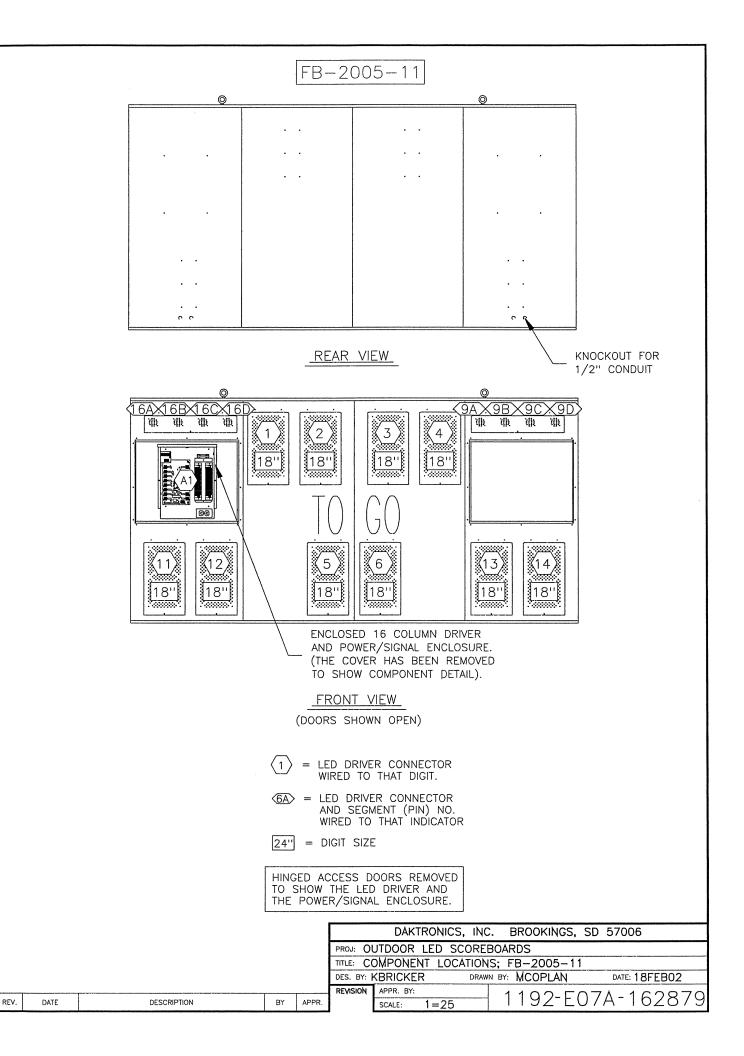


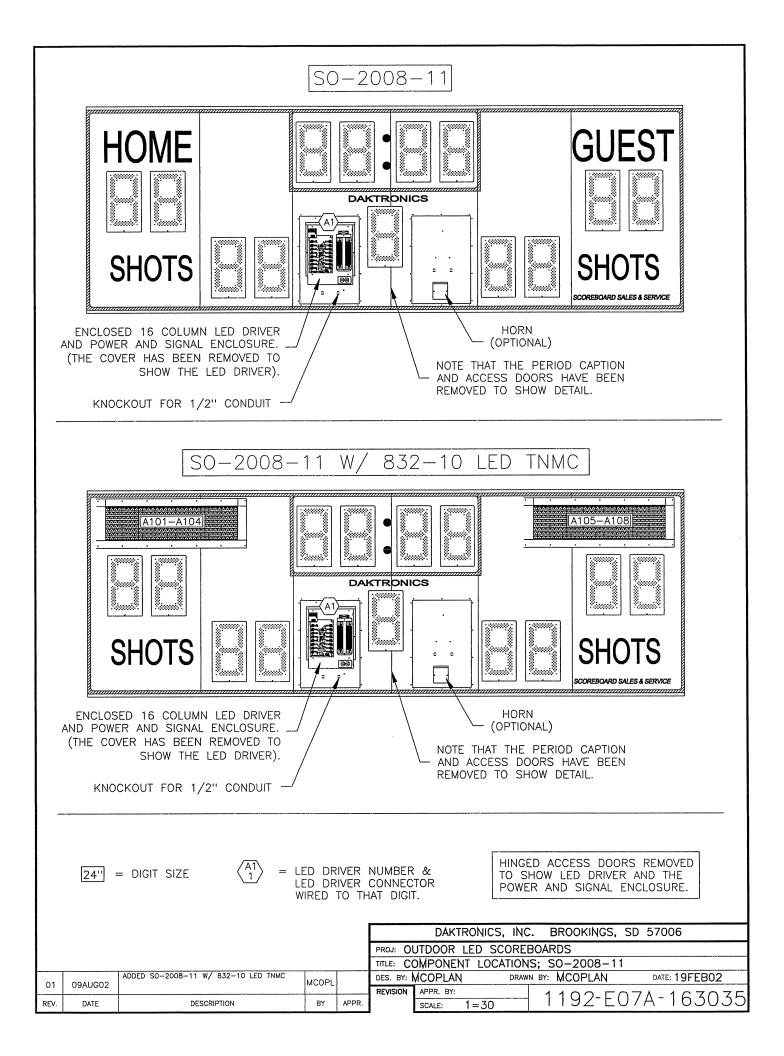


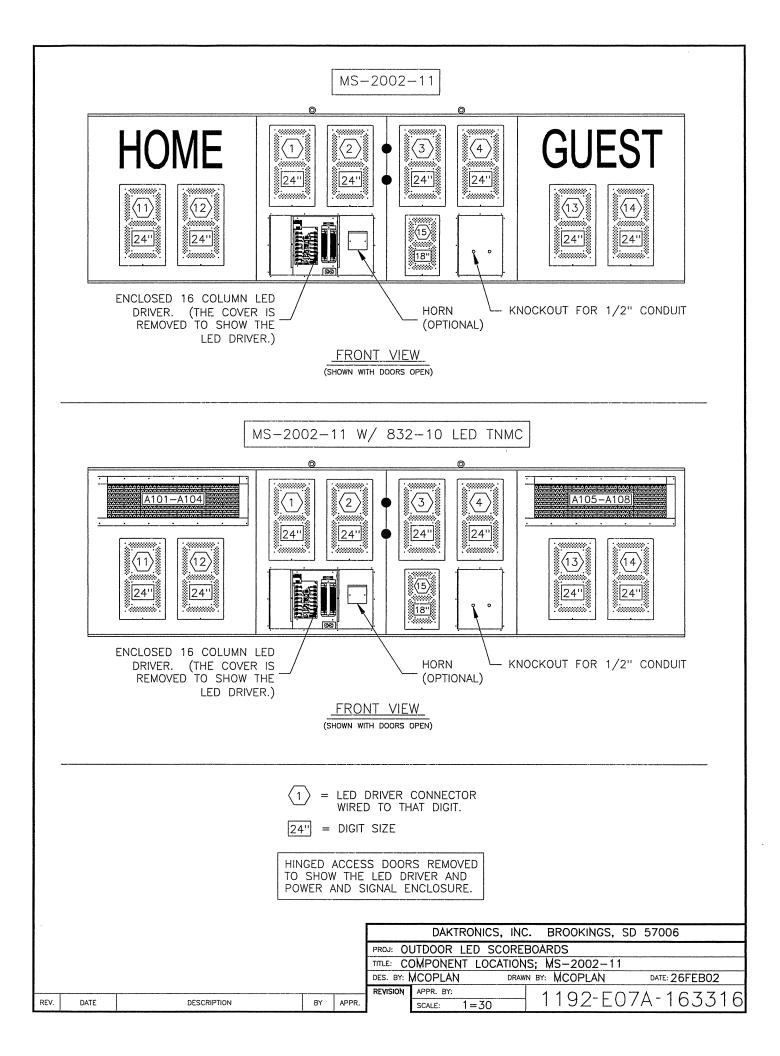


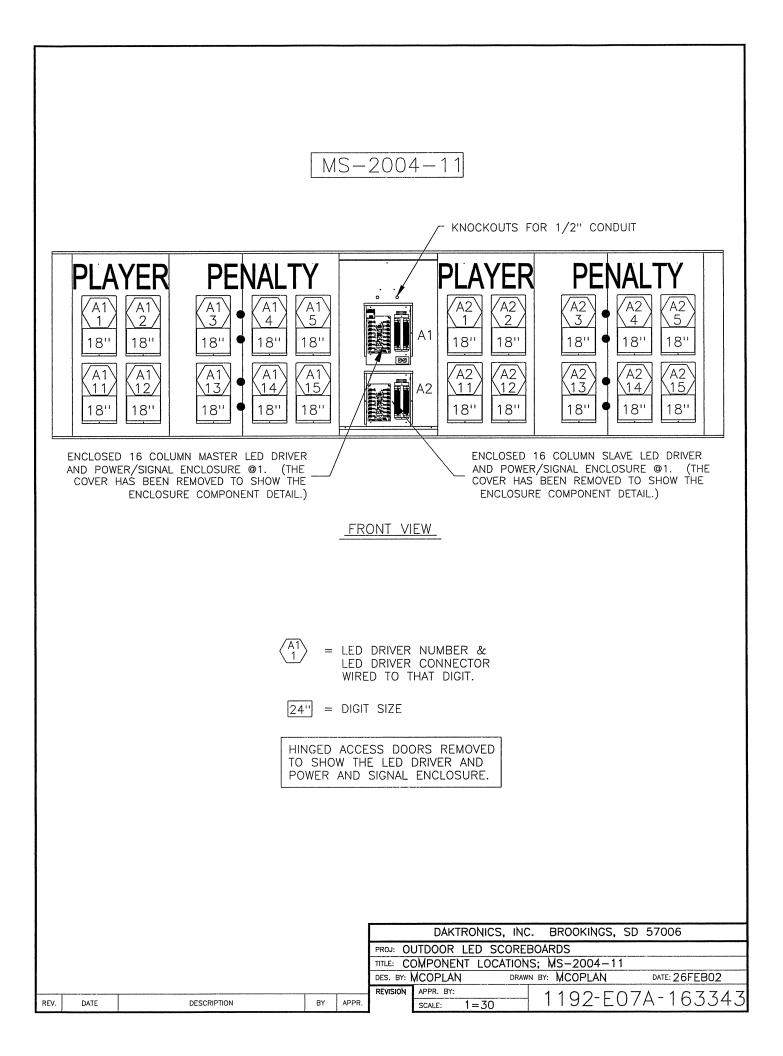


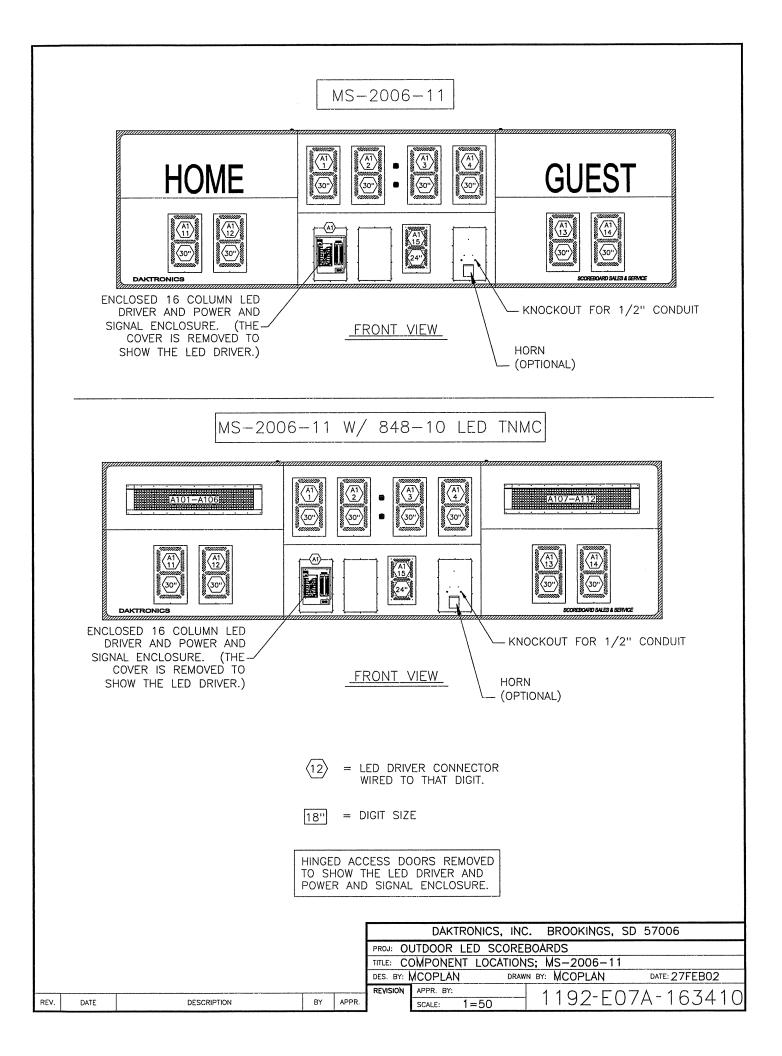




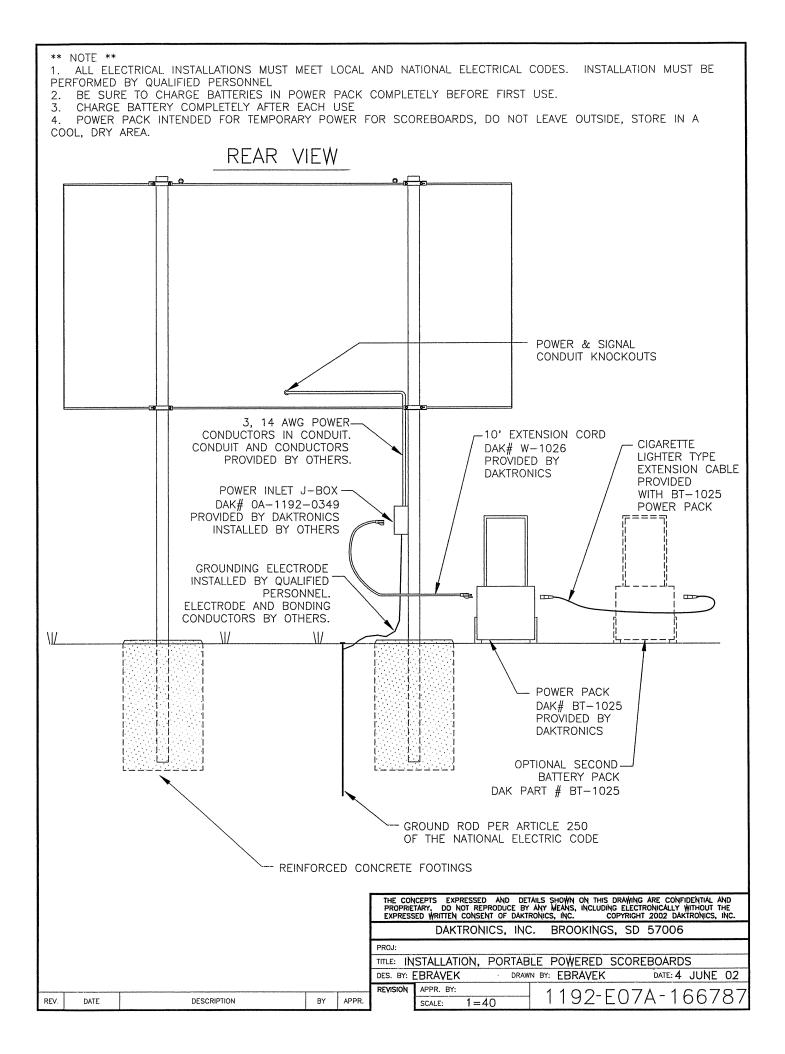


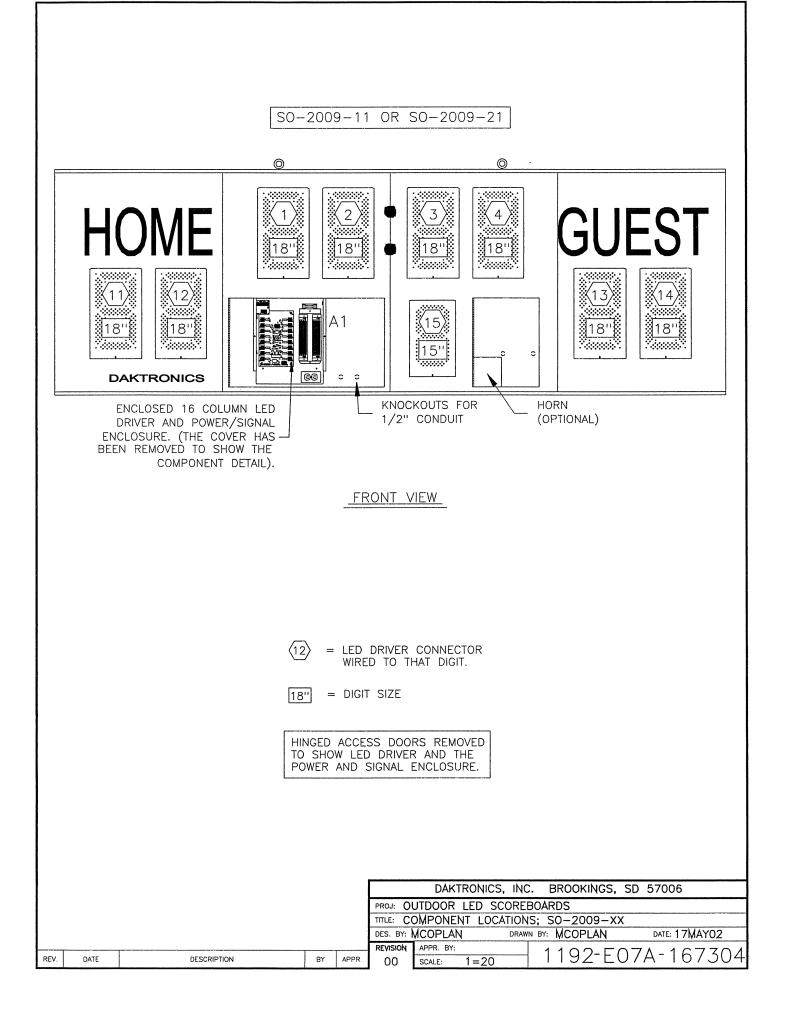


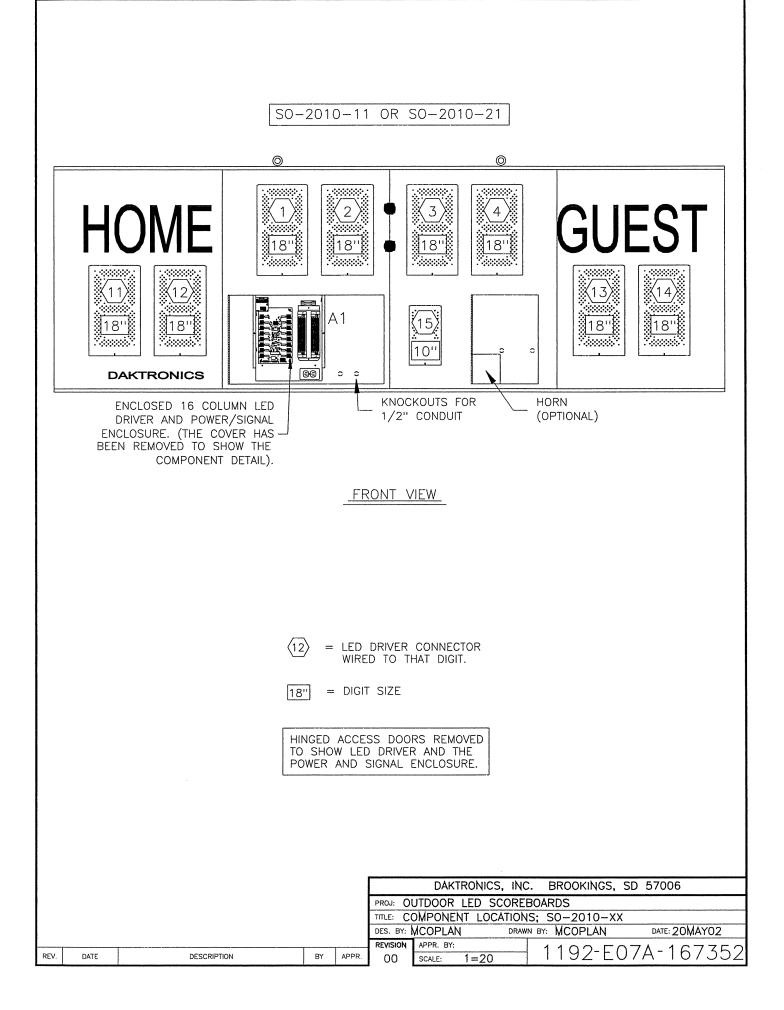


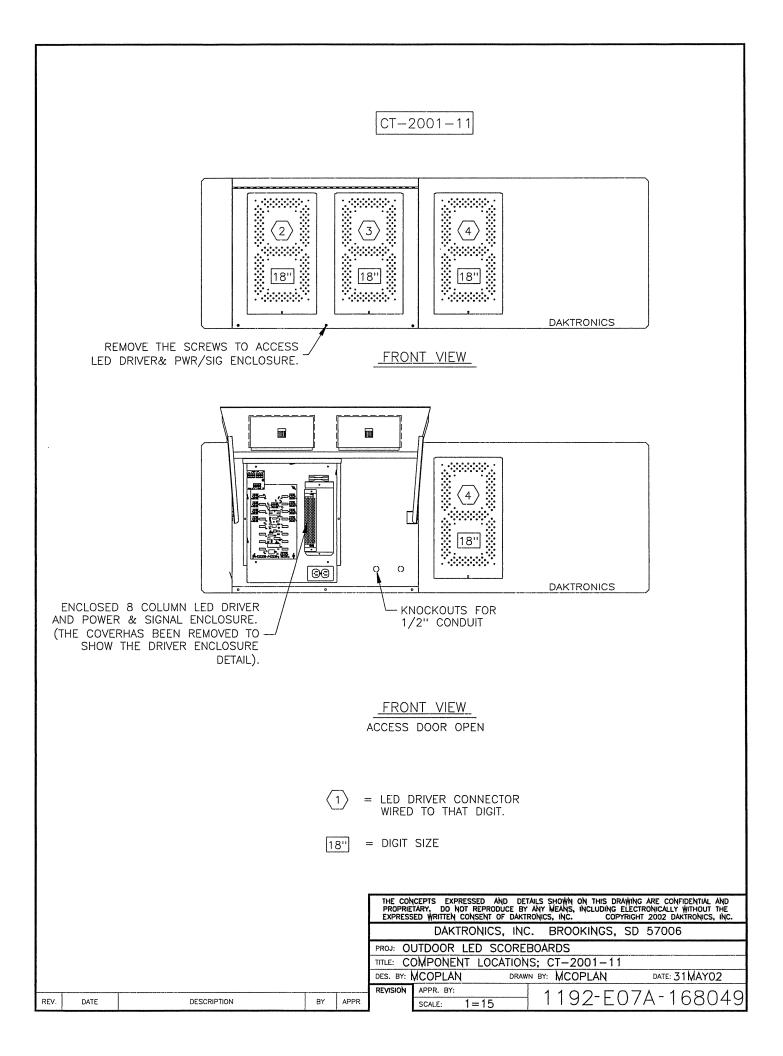


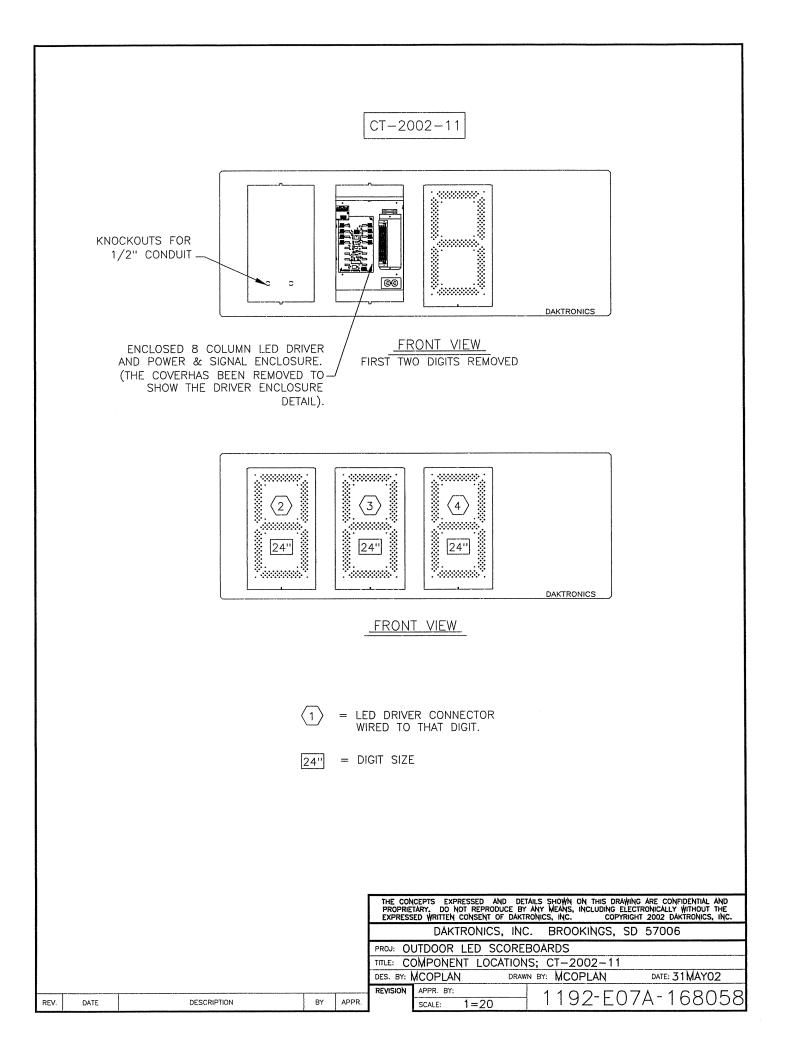
	ACCOLOLINATION OF A COLOLATION OF A COLOLATION OF A COLORATION	ENCLOSURE COMPONENT BETAL.) ENCLOSED 16 COLUMN SLAVE LED DRIVER AND POWER/SIGNAL COLOSURE. (THE COVER MAS BEEN REMOVED TO SHOW THE ENCLOSURE COMPONENT DETAL.) AIS BEEN REMOVED TO SHOW THE D TO THAT DIGT. $AIS EEN REMOVED TO SHOW THE D TO THAT DIGT. AIS EEN REMOVED TO SHOW THE LED DRIVER AND TO SHOW THE LED DRIVER AND FINGED ACCESS DOORS REMOVED TO SHOW THE LED DRIVER AND TO SHOW THE LED TO SHOW TH$
REV. DATE		

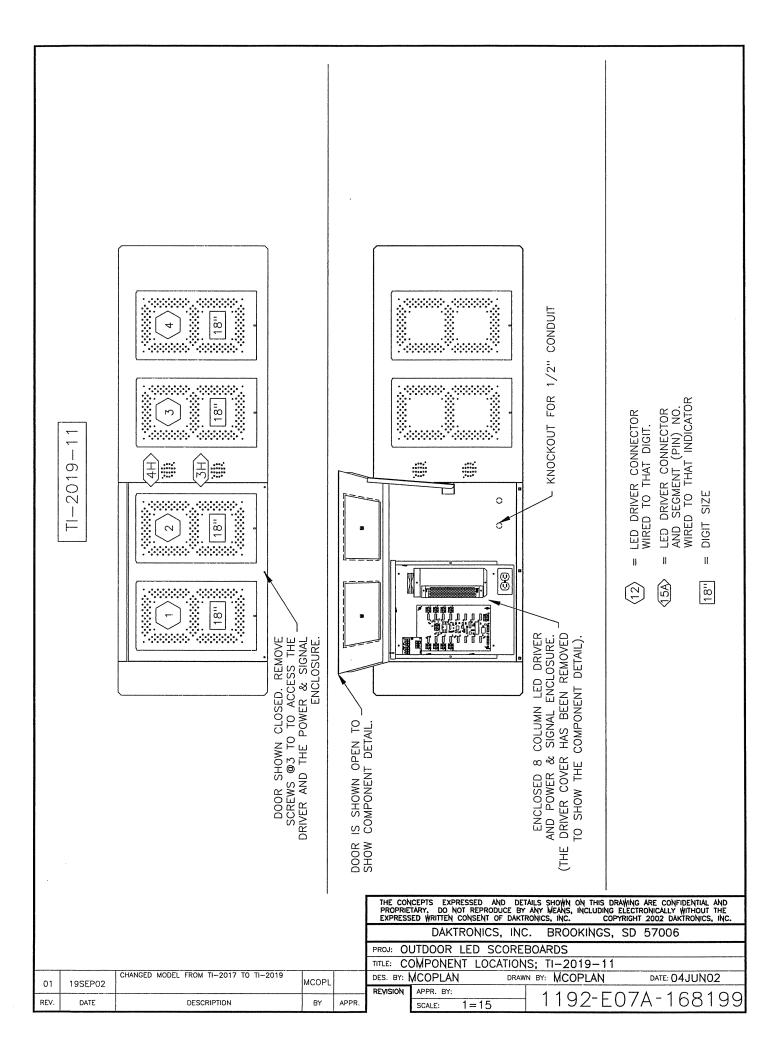


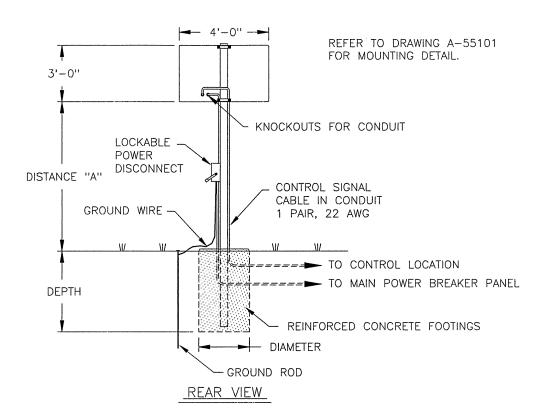












MODEL TI-2003										
DISTANCE "A"	TOTAL DISPLAY		DESIGN WIND VELOCITY							
(SEE FIGURE)	SIZE		70 MPH	80 MPH	100 MPH					
10'-0''	4'-0'' × 3'-0''	BEAM FOOTING	TS4x4x3/16 2.0' x 3.6'	TS4x4x3/16 2.0' x 3.9'	TS4x4x3/16 2.0' x 4.6'					
12'-0''	4'-0'' × 3'-0''	BEAM FOOTING	TS4x4x3/16 2.0' x 3.8'	TS4x4x3/16 2.0' x 4.2'	TS4x4x3/16 2.0' x 4.9'					
14'-0''	4'-0'' × 3'-0''	BEAM FOOTING	TS4x4x3/16 2.0' x 4.0'	TS4x4x3/16 2.0' x 4.4'	TS4x4x3/16 <i>2.0' x 5.2'</i>					

FOOTING = DIAMETER X DEPTH

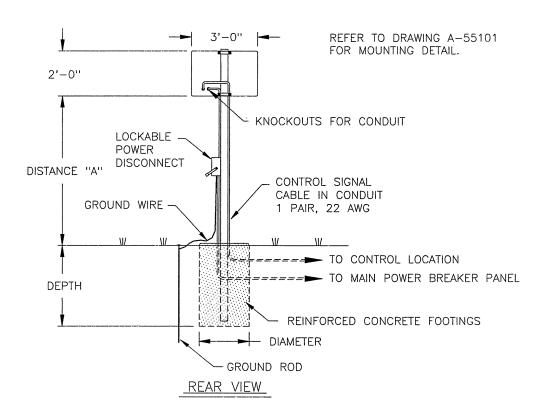
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FOOTING DIMENSIONS ARE BASED ON ASSUMED SOIL BEARING PRESSURE OF 2000 $\rm LB/FT^2$

ACTUAL FOOTING DEPTH AND DIAMETER FOR A PARTICULAR INSTALLATION MUST BE DETERMINED BY A QUALIFIED STRUCTURAL ENGINEER, USING DATA FROM A SOIL SAMPLE TEST AT THE SITE.

DAKTRONICS, INC. IS NOT RESPONSIBLE FOR STRUCTURES DESIGNED AND INSTALLED BY OTHERS.

					THE CONCE PROPRIETAR EXPRESSED	RY. DO NOT REPRO	DUCE BY	ANY MEANS, INCLUDING E	WING ARE CONFIDENTIAL AND LECTRONICALLY WITHOUT THE RIGHT 2002 DAKTRONICS, INC.			
					DAKTRONICS, INC. BROOKINGS, SD 57006							
	PROJ: OUTDOOR SCOREBOARDS											
					TITLE: INSTALLATION SPECIFICATIONS; TI-2003							
				1	DES. BY: MCOPLAN DRAWN BY: MCOPLAN DATE: 18JUNO2							
1					REVISION A	PPR. BY:			0A-169367			
REV.	DATE	DESCRIPTION	BY	APPR.	S	CALE: 1=50		IU9FEI	UA-109307			



MODEL TI-218										
DISTANCE "A"	TOTAL DISPLAY		DESIGN WIND VELOCITY							
(SEE FIGURE)	SIZE		70 MPH	80 MPH	100 MPH					
10'-0''	2'-0'' × 3'-0''	BEAM FOOTING	TS4x4x3/16 2.0' x 2.9'	TS4x4x3/16 2.0' x 3.2'	· · ·					
12'-0''	2'-0" × 3'-0"		TS4x4x3/16 2.0' x 3.1'							
14'-0''	2'-0'' × 3'-0''		TS6x4x3/16 2.0' x 3.3'							

FOOTING = DIAMETER X DEPTH

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FOOTING DIMENSIONS ARE BASED ON ASSUMED SOIL BEARING PRESSURE OF 2000 $\rm LB/FT^2$

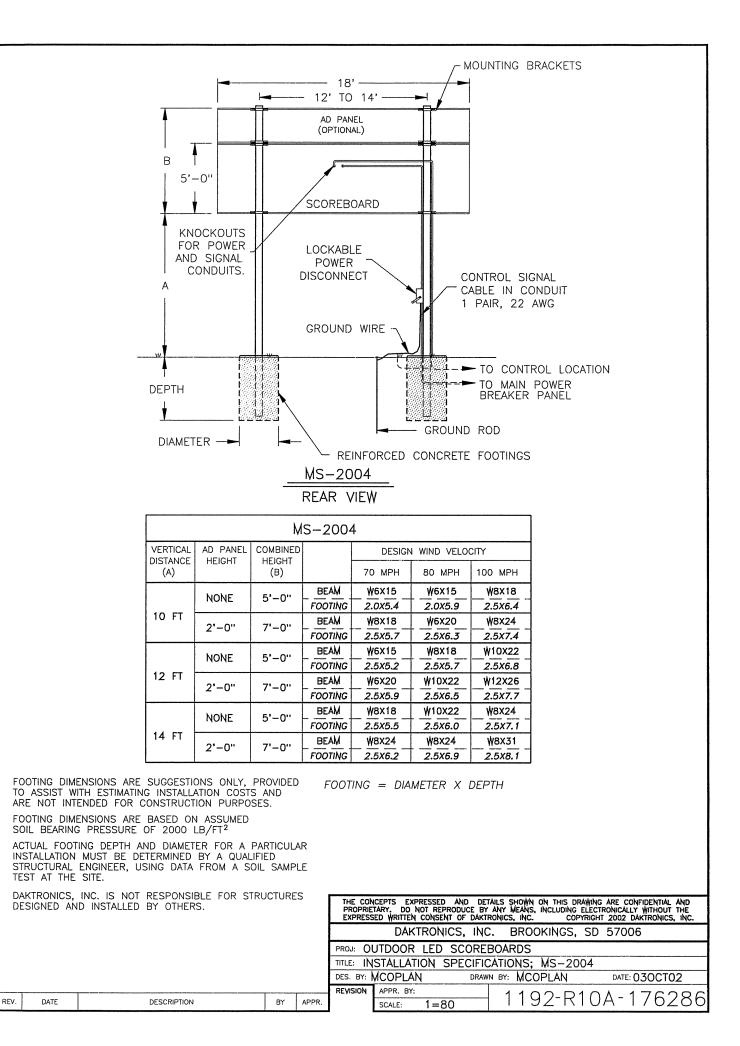
ACTUAL FOOTING DEPTH AND DIAMETER FOR A PARTICULAR INSTALLATION MUST BE DETERMINED BY A QUALIFIED STRUCTURAL ENGINEER, USING DATA FROM A SOIL SAMPLE TEST AT THE SITE.

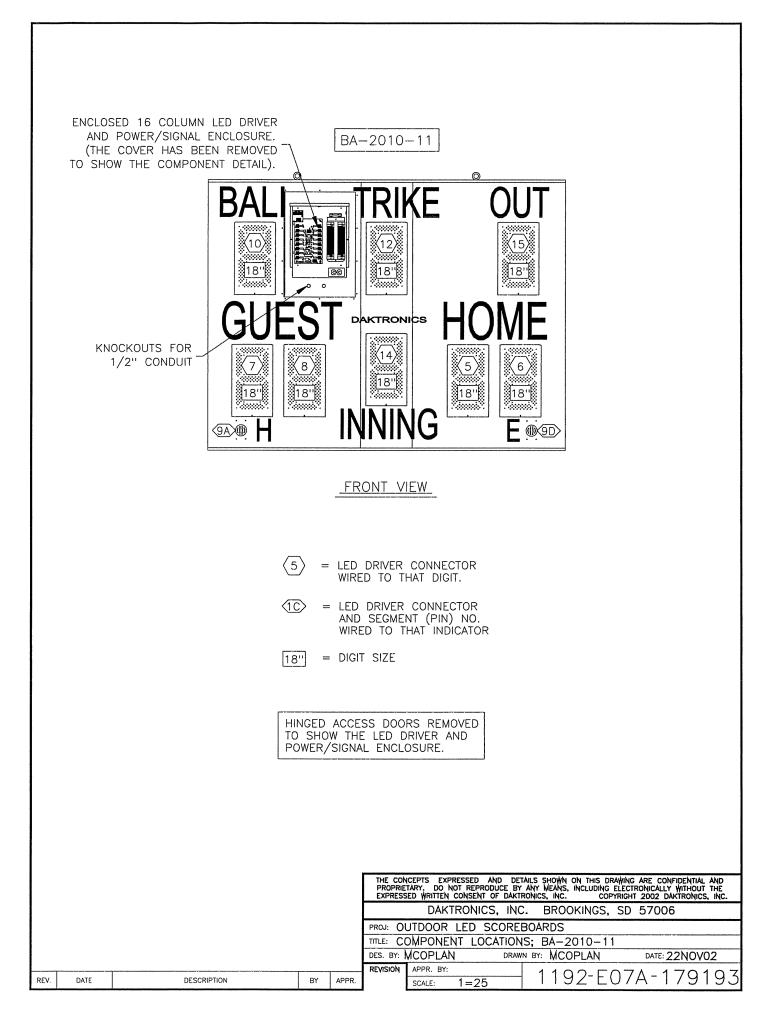
DAKTRONICS, INC. IS NOT RESPONSIBLE FOR STRUCTURES DESIGNED AND INSTALLED BY OTHERS.

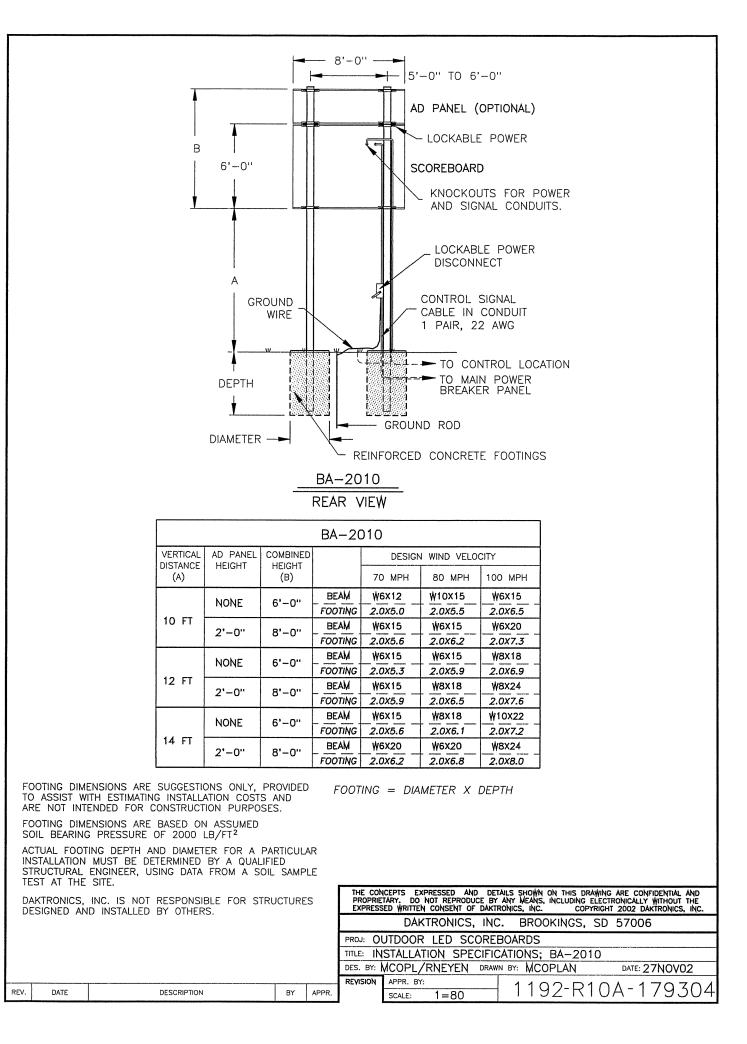
						TARY. DO N	OT REPRODU	CE BY .	ANY MEANS, INCLUDING I	AWING ARE CONFIDENTIAL AND ELECTRONICALLY WITHOUT THE YRIGHT 2002 DAKTRONICS, INC.			
					DAKTRONICS, INC. BROOKINGS, SD 57006								
	PROJ: OUTDOOR SCOREBOARDS												
					TITLE: INSTALLATION SPECIFICATIONS; TI-218								
					DES. BY: MCOPLAN DRAWN BY: MCOPLAN DATE: 18JUN02								
					REVISION	APPR. BY:				101 - 160776			
REV.	DATE	DESCRIPTION	BY	APPR.	00	SCALE:	1=50		IU9FE	10A-169376			

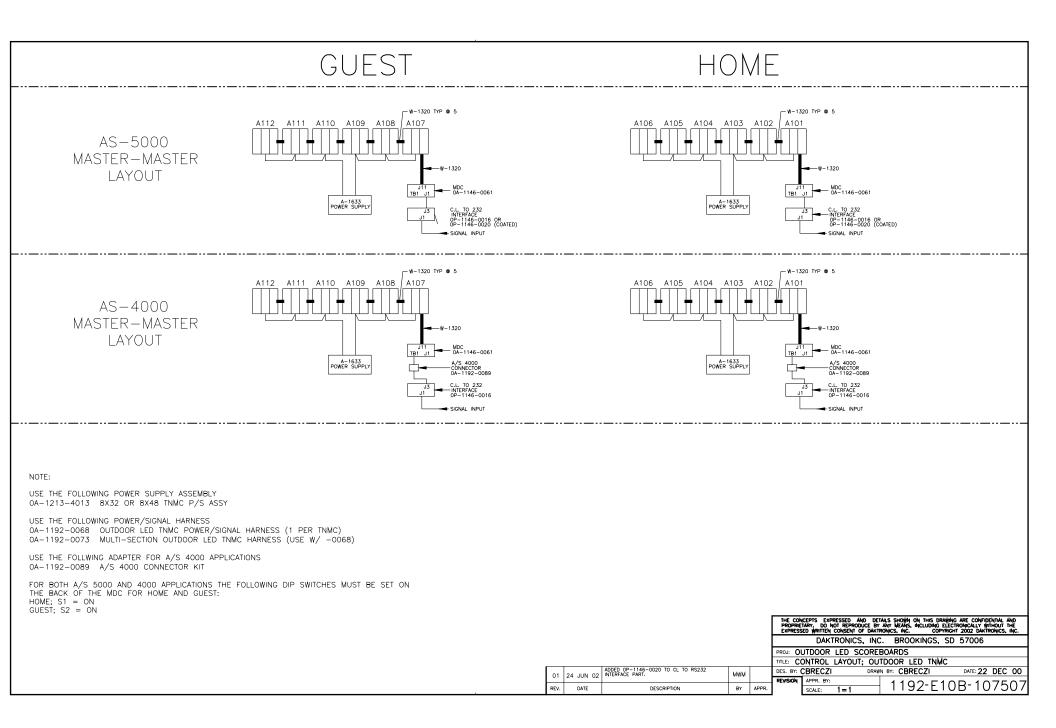
2'-0''	6'-0" TO 4'
DISTANCE ''A'' GROUND WIRE DEPTH	KNOCKOUTS FOR CONDUIT LOCKABLE POWER DISCONNECT CONTROL SIGNAL CABLE IN CONDUIT 1 PAIR, 22 AWG VVVV CONTROL LOCATION TO CONTROL LOCATION REINFORCED CONCRETE FOOTINGS
	GROUND ROD
<u></u>	EAR_VIEW
MODEL TI-418, F	RO-2011, CT-2001, TI-2019
DISTANCE "A" TOTAL DISPLAY (SEE FIGURE) SIZE	DESIGN WIND VELOCITY 70 MPH 80 MPH 100 MPH
2'-0" BI	EAM W10X8 W10X8 W10X9 DTING 2.0 X 2.9 2.0 X 3.2 2.0 X 3.7
12'-0" × 6'-0" FOC	EAM W10X9 W6X9 DTING 2.0 X 3.1 2.0 X 3.4 2.0 X 4.0
	EAM W6X9 W6X9 W10X12 DTING 2.0 X 3.3 2.0 X 3.7 2.0 X 4.3
TO ASSIST WITH ESTIMATI	E SUGGESTIONS ONLY, PROVIDED NG INSTALLATION COSTS AND CONSTRUCTION PURPOSES.
FOOTING DIMENSIONS ARE SOIL BEARING PRESSURE	
INSTALLATION MUST BE D	AND DIAMETER FOR A PARTICULAR IETERMINED BY A QUALIFIED JSING DATA FROM A SOIL SAMPLE
DAKTRONICS, INC. IS NO DESIGNED AND INSTALLED	RESPONSIBLE FOR STRUCTURES BY OTHERS.
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	DAKTRONICS, INC. BROOKINGS, SD 57006
22MAY03 ADDED MODEL CT-2001 MCOPL	PROJ: OUTDOOR SCOREBOARDS TILE: INSTALLATION SPECS; TI-418/RO-2011/CT-2001/TI-2019
14 FEB 03 ADDED MODEL RO-2011 AND TI-2019. TWEBER	DES. BY: MCOPLAN DRAWN BY: MCOPLAN DATE: 18JUNO2
DATE DESCRIPTION BY APP	R. REVISION APPR. BY: SCALE: 1=50 1091-E10A-169380

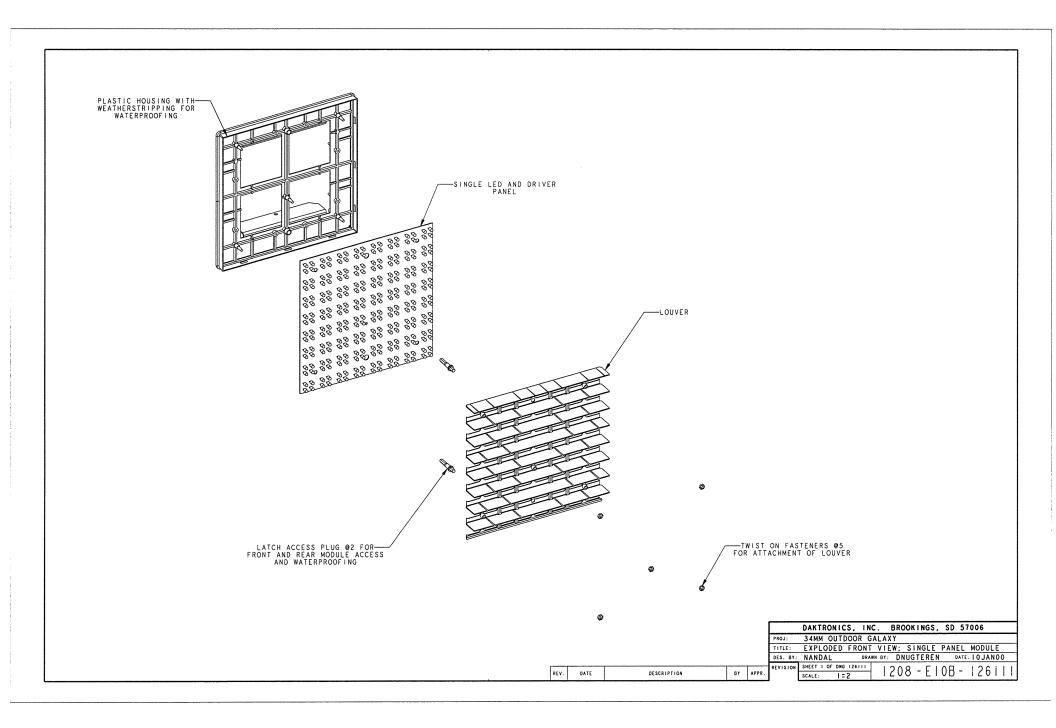
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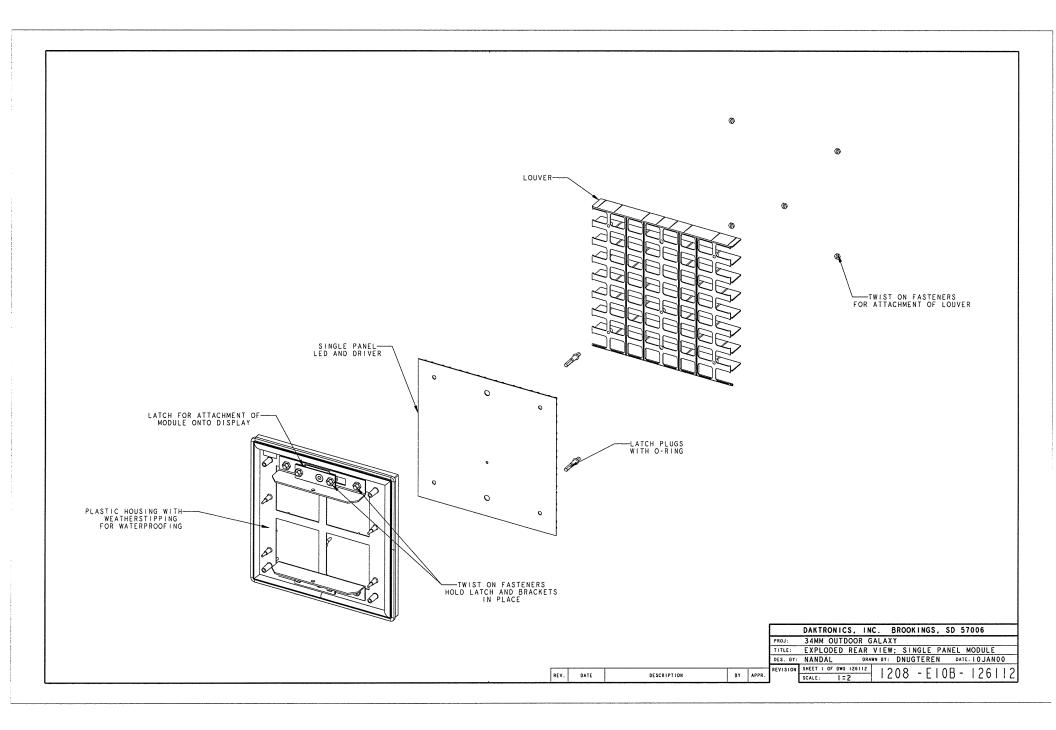


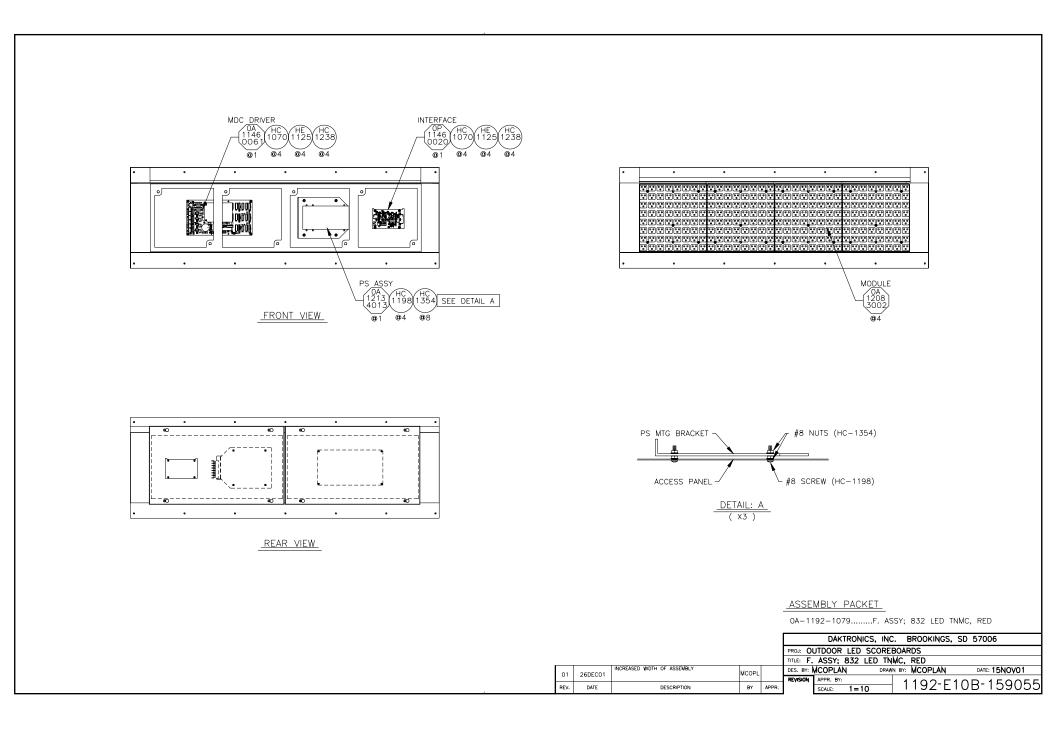


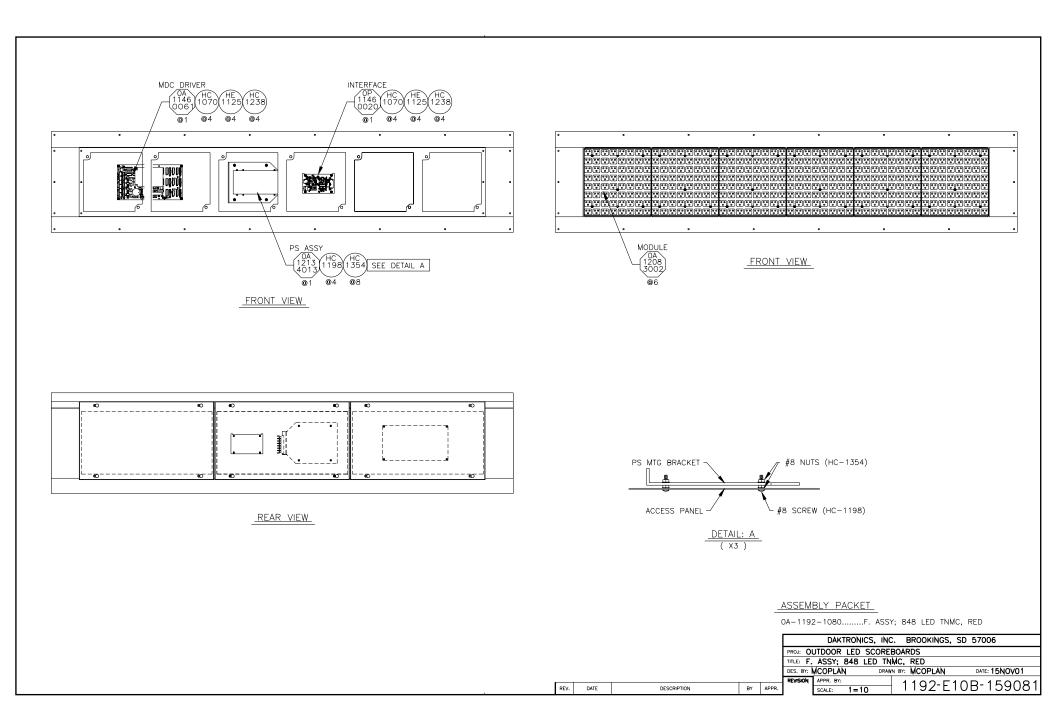


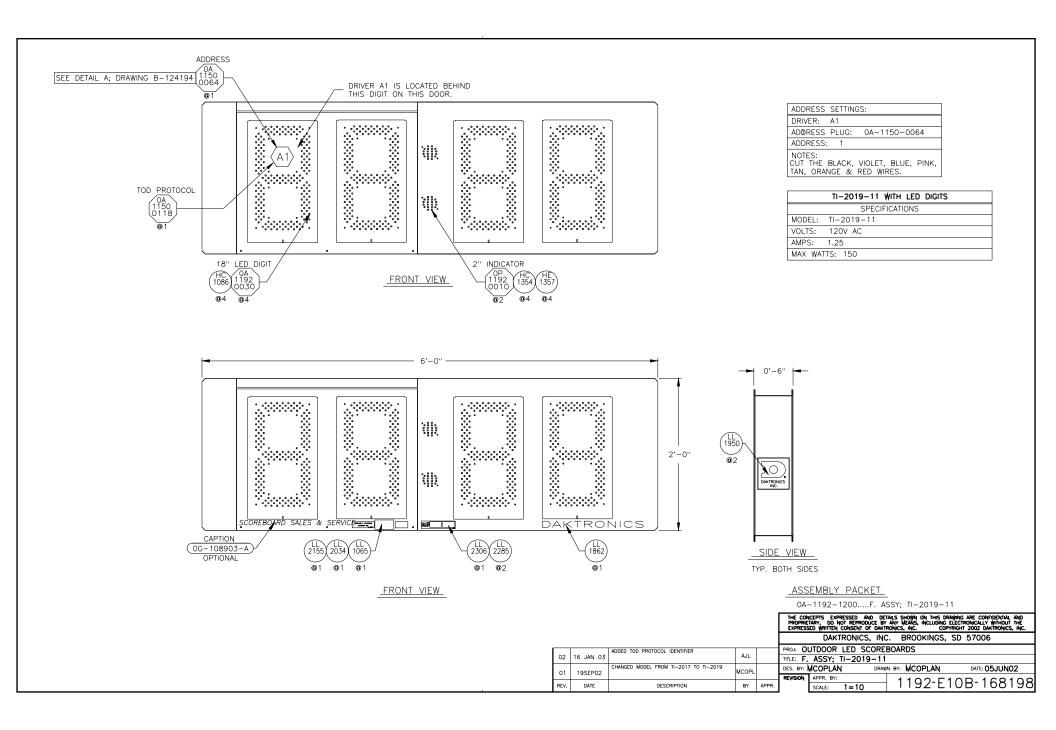










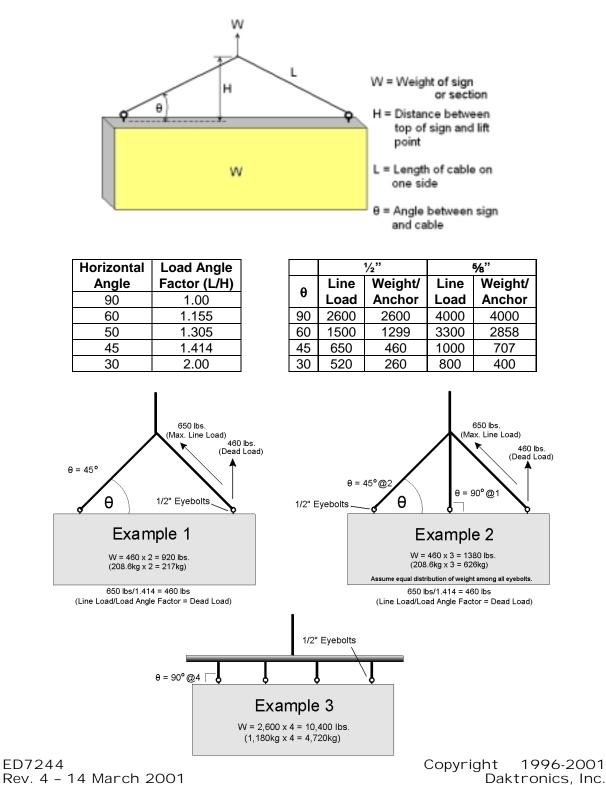


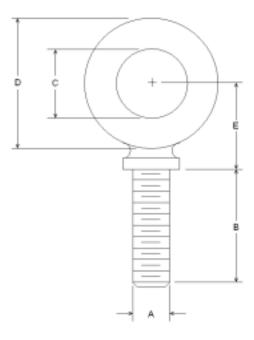
Appendix B: Eyebolts

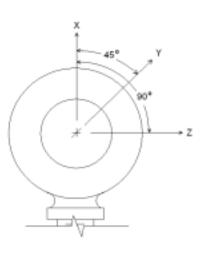
Eyebol ts

Almost every display that leaves Daktronics is equipped with eyebolts for lifting the display. There are two standard sizes of eyebolts: $\frac{1}{2}$ and $\frac{5}{8}$.

Load Increase Factor: The load increases as the lift angle (θ) decreases. The allowable load on the eyebolts also decreases with the lift angle due the bending stress on the eyebolts. In sum, the smaller the angle between the cable and the top of the display, the lighter the sign must be to safely lift it. *Do NOT attempt to lift the display when the lift angle is less than 30 degrees*.







A	В	с	D	E	No.	Min. Proof Load (Ibs.)	Min. Break Load (Ibs.)	Stocked	Stocked Min. Eff. Thrd. Length		Line Loads			
										Wx	Wy	Wz		
1/4	1	3/4	1-3/16	25/32	21	600	2,000	Blank 1/4-20	7/8	400	100	80		
3/8	1-1/4	1	1-21/32	1-3/16	23	2,100	5,000	Blank 3/8-16	1-1/8	1,400	350	250		
1/2	1-1/2	1-3/16	2-1/16	1-13/32	25	3,900	9,200	Blank 1/2-13	1-11/32	2,600	650	520		
9/16	1-5/8	1-9/32	2-13/16	1-17/32	26	4,500	11,830	Blank 9/16-12	1-3/8	3,000	750	600		
5/8	1-3/4	1-3/8	2-1/2	1-11/16	27	6,000	14,700	Blank 5/8-11	1-9/16	4,000	1,000	800		
3/4	2	1-1/2	2-13/16	1-13/16	28	9,000	21,700	Blank 3/4-10	1-5/8	6,000	1,500	1,200		
7/8	2-1/4	1-11/16	3-1/4	2-1/16	29	10,000	30,000	Blank 7/8-9	1-13/16	6,600	1,670	1,330		
1	2-1/2	1-13/16	3-9/16	2-5/16	30	12,000	39,400	Blank 1-8	2-1/16	8,000	2,000	1,600		
1-1/2	3-1/2	2-9/16	5-1/2	3-5/32	34	27,000	91,300	Blank 1-1/2-6	3	17,800	4,500	3,600		

- **A.** Do not use eyebolts on angular lifts unless absolutely necessary. For angular lifts, the shoulder pattern eyebolt is preferred.
- **B.** Load should always be applied to eyebolts in the plane of the eye, not at some angle to this plane.
- **C.** Shoulder eyebolts must be properly seated (should bear firmly against the mating part), otherwise the working loads must be reduced to those indicated for regular eyebolts. A washer or spacer may be required to put the plane of the eye in the direction of the load when the shoulder is seated.
- **D.** No load greater than the safe working load listed in the data table should be used.
- **E.** To obtain the greatest strength from the eyebolt, it must fit reasonably tight in its mounting hole to prevent accidental unscrewing due to twist of cable.
- **F.** Eyebolts should never be painted or otherwise coated when used for lifting. Such coatings may cover potential flaws in the eyebolt.
- G. To attain the safe working loads listed for regular eyebolts, 90% of the thread length must be engaged.